Jack A3

Sewing Machine Part Book

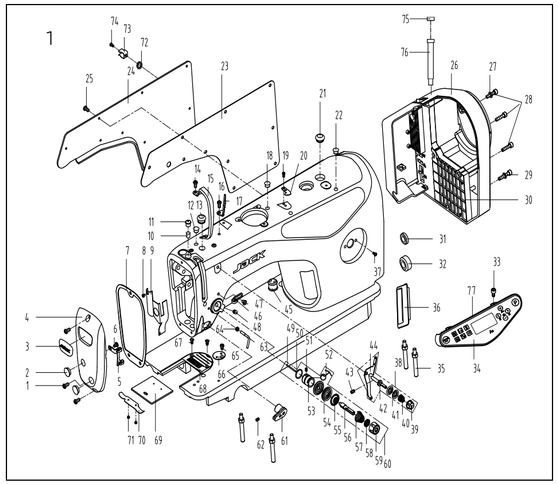
2 pages

JACK 杰克

快速服务100%

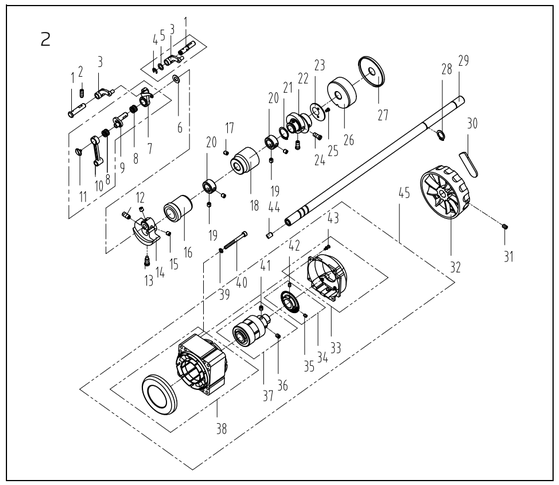
零件手册
Parts Manual

A3系列 A3 Series



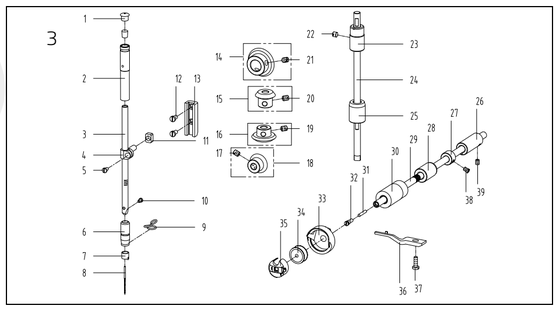
1. 机壳、外装分组件/Machine Frame & Miscellaneous Cover Components

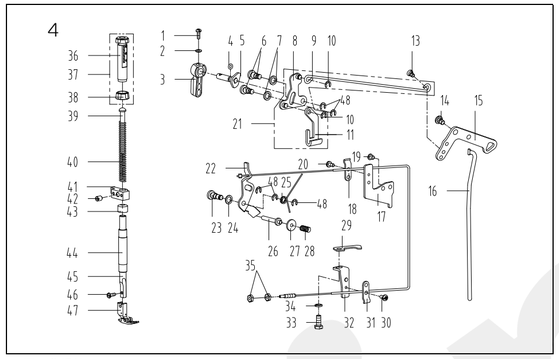
序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	101511001	后锻板螺钉SM3/16"x28 L=9	Screw SM3/16"x28 L=9	3	3
2	10122003	面板调节孔螺塞	Rubber plug	2	2
3	13837002	商标牌	Head card	1	1
4	302591	面板（喷漆）	Face plate asm	1	1
5	13813005	左线钩	Thread guide left	1	1
6	101511007	右线钩螺钉SM11/64"x40 L=6	Screw SM11/64"x40 L=6	1	1
7	13822006	面板垫	Face plate gasket	1	1
8	101511027	防油板螺钉SM1/8"x44 L=3.4	Screw SM1/8"x44 L=3.4	1	1
9	10412007	面部防油板	Face oil shield asm.	1	
	11412082	面部防油板（厚料）	Face oil shield asm.		1
10	10123002	针杆上钻塞	Rubber plug	1	1
11	10122013	针杆上衬套孔塞	Rubber plug	1	1
12	10122005	挑线连杆销螺孔塞	Rubber plug	1	1
13	10122004	针杆曲柄螺孔塞	Rubber plug	1	1
14	101511004	挑线杆护罩螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7	1	1
15	13812018	挑线杆防护罩	Thread take-up lever cover	1	1
16	101511004	挑线杆护罩螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7	1	1
17	13512004	三孔线勾	3-hole thread guide	1	1
18	10122005	挑线连杆销螺孔塞	Rubber plug	1	1
19	114511015	割线刀螺钉SM9/64"x40 L=6	Screw SM9/64"x40 L=6	2	2
20	11419001	割线刀	Knife	1	1
21	20722002	油塞	Rubber plug	1	1
22	13822001	操作屏孔塞	Rubber plug	2	2
23	13822007	后锻板垫	Side plate gasket	1	1
24	302592	后锻板（喷漆）	Side plate	1	1
25	101511001	后锻板螺钉SM3/16"x28 L=9	Screw SM3/16"x28 L=9	11	11
26	1381103500	一体机电控罩壳组件（鲍麦克斯）	Electronic control box	1	1
27	W01009	GB/T97.1-1985垫圈 5	Washer 5	2	2
28	114513001	JK-直驱电机螺钉M5×20	Screw M5×20	3	3
29	114530001	螺栓(内六角)M5×25	Screw M5×25	1	1
30	13833024	一体机电控组件（琦星）	Electronic control box	1	1
	13833042	一体机电控组件（鲍麦克斯）	Electronic control box	1	1
31	10122006	送料调节盖孔塞	Rubber plug	1	1
32	10122007	下轴工艺孔塞	Rubber plug	1	1
33	138505001	操作面板螺钉	Screw	2	2
34	13833018	一体机电控面板组件（琦星）	Control panel,qixing	1	1
	13833041	一体机电控面板组件（鲍麦克斯）	Control panel,powermax	1	1
35	101512001	底板支柱	Machine head stud	4	4
36	13822002	装饰条	Decorative article	1	1
37	101511004	螺钉	Screw	2	2
38	1381300400	小夹线器组件	Thread tension asm.	1	1
39	138516019	小夹线器螺母	Thread tension nut	1	1
40	11227001	小夹线弹簧	Thread tension spring	1	1
41	11212004	小夹线板	Thread tension disk	2	2
42	13810008	小夹线器螺柱	Thread tension post	1	1
43	138508006	小夹线器固定螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7	1	1
44	13812066	过线板	Thread tension guide plate	1	1
45	11222001	橡皮塞(双孔)	Rubber plug	1	1
46	10113004	右线钩	Thread guide right	1	1
47	101511007	右线钩螺钉SM11/64"x40 L=6	Screw SM11/64"x40 L=6	1	1
48	101515010	左销螺钉SM15/64"x28 L=10.5	Screw SM15/64"x28 L=10.5	1	1
49	10126002	松线钉	Tension release pin Rubber ring	1	1
50	10122014	挑线簧调节座O型圈		1	1
51	101515005	夹线紧固螺钉SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5	1	1
52	10127001	挑线簧	Thread take-up spring	1	
	10127031	挑线簧（厚料）	Thread take-up spring		1
53	10103011	挑线簧调节座	Thread tension base Thread tension disk	1	1
54	10112005	夹线板		2	2
55	10112006	松线板	Disk stopper	1	1
56	101530002	夹线螺钉	Thread tension post Thread tension spring A Thread tension spring A Thread disk rotating stopper Thread tension nut Thread tension asm. Thread tension asm.	1	1
57	10127002	夹线弹簧		1	
	11427050	夹线弹簧（厚料）			1
58	10112007	夹线制动板		1	1
59	138516013	夹线螺母		1	1
60	1381300500	夹线器组件		1	
	1381300700	夹线器组件（厚）			1
61	1383002700	电子夹线器组件	Nest less e-device	1	1
62	510008	凹端紧定螺钉M4X6	Screw M4X6	1	1
63	11413011	固定式缓线钩	Thread guide	1	1
64	401516001	螺母SM9/64"x40	Nut SM9/64"x40	1	1
65	136511002	卷边器座螺钉SM11/64"x40 L=5.5	Screw SM11/64"x40 L=5.5	1	1
66	13812019	卷边器座	Ruler stop seat	1	1
67	1045T7002	针板螺钉(进口) SM11/64"x40	Screw SM11/64"x40 Needle plate	2	2
68	11414006	定做专用针板(扩大缝初范围)		1	
	11315001	针板(兄弟款)	Needle plate		1
69	10115002	推板	Slide plate	1	1
70	10127009	推板簧	Slide plate spring	1	1
71	101511019	推板簧螺钉SM3/32"x56 L=2	Screw SM3/32"x56 L=2	2	2
72	10128016	螺纹销橡胶垫圈(薄)	Washer	1	1
73	13812007	卡簧	Buckle	1	1
74	504021	螺钉	Screw	1	1
75	12922015	橡皮塞	Rubber plug	1	1
76	13826009	罩壳台阶销	Pin	1	1
77	14011002	面板座（亚克力）	Panel seat	1	1



2. 上轴挑线分组件/Main Shaft & Thread Take-up Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	10126001	挑线连杆销（厚料）	Thread take-up connecting rod pin		1
	11326013	挑线连杆销	Thread take-up connecting rod pin	1	
2	101515001	上轮螺钉 SM15/64"x28 L=15	Screw SM15/64"x28 L=15	1	1
3	10105001	挑线连杆（厚料）	Thread take-up connecting rod		1
	11305010	挑线连杆	Thread take-up connecting rod	1	
4	H05013	GB/T896-1986挡圈	Snap ring	1	
5	11328010	垫片	washer	1	
6	10112003	针杆曲柄护板	Needle bar crank protecting plate	1	1
7	1013800100	挑线杆分组件	Thread take-up lever asm.	1	
	1133800200	挑线杆组件（厚料）	Thread take-up lever asm.		1
8	10124001	挑线杆滚针轴承	Needle bearing	2	2
9	11310012	挑线曲柄分部件	Thread take-up crank	1	
	10111000400	挑线曲柄分部件（厚料）	Thread take-up crank		1
10	10105002	针杆连杆	Needle bar connecting rod	1	1
11	101517001	挑线曲柄螺钉（左旋）	Screw	1	1
12	101515004	针杆曲柄紧固螺钉 SM9/32"x28 L=16	Screw SM9/32"x28 L=16	1	1
13	101511003	针杆曲柄定位螺钉SM9/32"x28 L=16	Screw SM9/32"x28 L=16	1	1
14	10404001	针杆曲柄	Needle bar crank	1	
	11404035	针杆曲柄（厚料）	Needle bar crank		1
15	101515002	送料轴挡圈螺钉SM1/4"x40 L=6	Screw SM1/4"x40 L=6	2	2
16	1140300200	上轴前轴套组件	Main shaft bushing front	1	1
17	101515006	夹线器螺钉SM15/64"x28 L=7	Screw SM15/64"x28 L=7	1	1
18	12203002	主轴中轴套	Main shaft bushing mid	1	1
19	101514001	上轴中套挡圈螺钉	Screw	4	4
20	10108001	上轴挡圈	Main shaft thrust collar	2	2
21	H03002	挡圈20	Snap ring 20	1	1
22	11310014	送料偏心轮	Feed eccentric cam	1	
	400006	送料偏心轮(厚料)	Feed eccentric cam		1
23	10112017	送料偏心轮盖板	Cover plate	1	1
24	101511013	送料偏心轮螺钉 SM1/4"x40 L=13	Screw SM1/4"x40 L=13	2	2
25	113511003	护针片螺钉 SM9/64"x40 L=5	Screw SM9/64"x40 L=5	2	2
26	13803002	上轴后轴套	main shaft bushing back	1	1
27	10122105	上轴后套挡油油封	Oil seal	1	1
28	H03001	GB/T894.1-1986挡圈15	Snap ring 15	1	1
29	13802060	上轴	Main shaft	1	1
30	13811021	手轮贴条	Handwheel lable	1	1
31	S10009	螺钉	Screw	2	2
32	302830	手轮（喷漆）	Handwheel	1	1
33	1383300600	电机罩壳组件（配琦星）	Motor cover asm.qixing	1	1
	1383300700	电机罩壳组件（配鲍麦克斯）	Motor cover asm.powermax	1	1
34	1383300500	电机光栅组件（配琦星）	Motor grating sensor asm	1	1
	1383300900	电机光栅组件（配鲍麦）	Motor grating sensor asm	1	1
35	GB/T77-2000	内六角平端紧定螺钉M3×4	Screw M3×4	1	1
36	GB/T77-2000	内六角平端紧定螺钉M6×6	Screw M6×6	1	1
37	1383300400	电机转子总成	Motor rotor	1	1
38	13833002	电机定子总成（配琦星）	Motor stator,qixing	1	1
	13833003	电机定子总成（配鲍麦克斯）	Motor stator,powermax	1	1
39	GB/T93-1987	弹垫5	Spring washer 5	4	4
40	GB/T70.1 -2000	内六角圆柱头螺钉M5×50 8.8级	Screw M5×50	4	4
41	GB/T78-2000	内六角锥端紧定螺钉M6×8	Screw M6×8	1	1
42	GB/T78-2000	内六角锥端紧定螺钉M3×4	Screw M3×4	1	1
43	GB/T9074.8	一十字槽小盘头螺钉组合件M3×8上轴孔塞	Screw	6	6
44	10122012		Rubber plug	1	1
45	13833050	ZB-MA4-25A光电伺服电机(鲍麦)	Motor,powermax	1	1
	13833051	ZB-MA4-25A光电伺服电机(琦星)	Motor,qixing	1	1



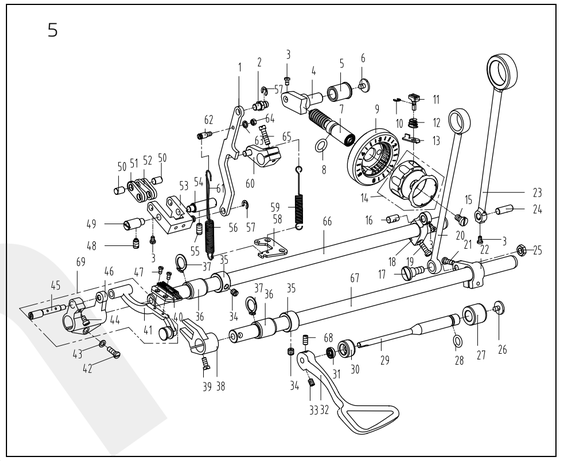


4. 压料分组件/Presser Bar Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	101511010	压脚扳手螺钉SM9/64"x40 L=11	Screw SM9/64"x40 L=11	1	1
2	10128002	压脚扳手螺钉垫圈	Washer	1	1
3	13811029	压脚扳手	Hand lifter	1	1
4	001004	O型圈	Rubber ring	1	1
5	1381000200	压脚扳手凸轮分部件	Hand lifter cam asm.	1	1
6	101520001	前杠杆螺纹销	Screw	2	2
7	10128015	螺纹销橡胶垫圈(厚)	Washer	2	2
8	1011201100	抬压脚前杠杆分部件	Lift front lever component	1	1
9	10112013	抬压脚拉杆	Knee lifter pull rod	1	1
10	H05003	GB/T896-1986挡圈 5	Snap ring	2	2
11	10112010	压脚升降板	Lifting plate	1	1
13	101520004	抬压脚拉杆螺钉SM3/16"x32	Hinge Screw SM3/16"x32	1	1
14	101520003	后杠杆轴位螺钉SM15/64"x28	Hinge screw SM15/64"x28	1	1
15	11312034	抬压脚后杠杆	Knee lifter back lever	1	1
16	13812015	抬压脚顶杆	Knee lifter connecting rod	1	1
17	11212009	松线导管上支架	Wire release bracket upper	1	1
18	11212008	松线导管压板	Wire release press plate	1	1
19	101511033	油管压板螺钉SM3/16"x28 L=5.8	Screw SM3/16"x28 L=5.8	1	1
20	113511004	松线导管压板螺钉M4x8	Screw M4x8	1	1
21	1011200100	抬压脚前杠杆组件	Knee lifter lever asm	1	1
22	1141206000	松线顶板组件	Wire release plate asm	1	1
23	101520002	松线顶板螺纹销	Wire release plate pin	1	1
24	10128016	螺纹销橡胶垫圈(薄)	Washer	1	1
25	11427019	松线顶板复位簧	Reset spring	1	1
26	11426020	松线辅钉	Thread release supporting pin	1	1
27	10128001	松线辅钉垫片	washer	1	1
28	10127003	松线辅钉弹簧	Spring	1	1
29	10112022	旋梭供油管压板	Tube press plate	1	1
30	113511004	松线导管压板螺钉M4x8	Screw M4x8	1	1
31	11212008	松线导管压板	Wire presser A	1	1
32	11312001	松线导管下支架	Wire release bracket lower	1	1
33	116530003	抬牙叉固定螺钉SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5	1	1
34	W02004	弹性垫圈	Spring washer	1	1
35	113512001	螺母 SM3/16"x32	Nut SM3/16"x32	2	2
36	13811027	调压螺钉	Press regulating screw	1	1
37	1381102700	调压螺钉组件	Presser regulating screw nut asm.	1	1
38	13811028	调压螺母	Press regulating nut	1	1
39	10102003	压线导杆	Press regulating guide bar	1	1
40	11427033	调压簧	Press regulating spring	1	1
41	10409001	压杆导架	Presser bar guide bracket	1	1
42	101515007	压杆导架螺钉 SM1/4"x40 L=8	Screw SM1/4"x40 L=8	1	1
43	11012112	压杆防油套	Pressure bar oil cover	1	1
44	10103012	压杆衬套	Presser bar bushing,lower	1	1
45	11012004	压杆	Presser bar	1	1
46	101511009	活压脚螺钉 SM9/64"x40 L=10.5	Screw SM9/64"x40 L=10.5	1	1
47	1131600600	压脚组件	Presser foot asm	1	
	1131600100	压脚组件（厚）	Presser foot asm		1
48	11329020	挡圈 5	Snap ring	5	5

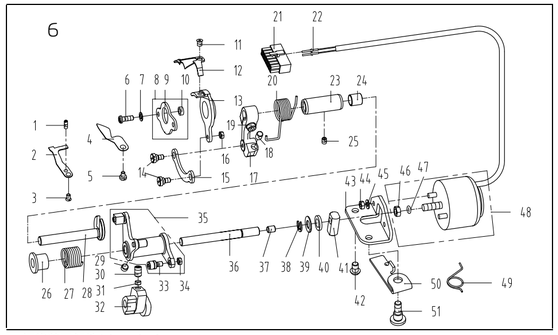
3. 针杆、竖轴、下轴部件/Needle bar,Upright Shaft & Hook Driving Shaft Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	10122013	针杆上衬套孔塞	Rubber plug	1	1
2	10103009	针杆上衬套	Needle bar bushing upper	1	1
3	11402039	针杆	Needle bar	1	
	10102021	针杆（厚料）	Needle bar		1
4	10138002	针杆连接柱	Needle bar connecting rod	1	1
5	101511005	螺钉 SM9/64"x40 L=6	Screw SM9/64"x40 L=6	1	1
6	10103010	针杆下衬套	Needle bar bushing lower	1	
	11303023	针杆下衬套(厚料)	Needle bar bushing lower		1
7	10113002	针杆线勾	Needle bar thread guide	1	
	11412063	针杆线勾（厚料）	Needle bar thread guide		1
8	10117001	机针（14#）	Needle	1	
	10117002	机针DP×5#21（厚料）	Needle		1
9	10413001	针杆下衬套线勾	Lower bushing thread guide	1	
	10113009	针杆下轴套线钩（厚料）	Lower bushing thread guide		1
10	104511006	支针螺钉(进口) SM1/8"x44 L=4.5	Screw SM1/8"x44 L=4.5	1	1
11	10109001	针杆连接柱滑块	Slide block	1	1
12	101511008	滑块导轨螺钉SM11/64"x40 L=8	Screw SM11/64"x40 L=8	2	2
13	10109002	针杆接头滑块导轨	Needle bar guide	1	1
14	10425004	上轴伞齿轮	Upper shaft bevel gear	1	1
15	10425003	竖轴上伞齿轮	Upper small bevel gear asm	1	1
16	10425002	竖轴下伞齿轮	lower large bevel gear asm	1	1
17	101515014	齿轮螺钉SM1/4"x40 L=7	Screw SM1/4"x40 L=7	2	2
18	10425001	下轴伞齿轮	Hook drive shaft bevel gear	1	1
19	101515014	齿轮螺钉SM1/4"x40 L=7	Screw SM1/4"x40 L=7	2	2
20	101515014	齿轮螺钉SM1/4"x40 L=7	Screw SM1/4"x40 L=7	2	2
21	101515014	齿轮螺钉SM1/4"x40 L=7	Screw SM1/4"x40 L=7	2	2
22	113511036	一字开槽紧定螺钉SM15/64"x28 L=4.7	Screw SM15/64"x28 L=4.7	1	1
23	10403020	竖轴上轴套	Upright shaft bushing upper	1	1
24	10102007	竖轴	Upright shaft	1	1
25	10403013	竖轴下轴套	Upright shaft bushing lower	1	1
26	10403019	下轴后轴套	Hook driving shaft bushing back	1	1
27	10108002	下轴挡圈	Hook driving shaft snap ring	1	1
28	11303021	下轴中套	Lower shaft middle bushing	1	1
29	11304003	下轴	Hook driving shaft	1	1
30	11303001	下轴前轴套	Hook driving shaft bushing front	1	1
31	10123009	下轴限油芯	Oil wick	1	1
32	101530005	下轴限油螺钉	set screw	1	1
33	11418007	精品旋梭(国产)	Hook asm (China)	1	
	11418002	德盛有尾巴厚料旋梭(方德款)	Hook asm (China Desheng)		1
34	10118003	梭心	Bobbin	1	1
35	11218504	梭壳	Bobbin case asm.	1	1
36	10112016	旋梭定位钩	Finger postioner	1	
	10112032	旋梭定位勾（厚料）	Finger postioner		1
37	116511005	牙架曲柄螺钉 SM11/64"x40 L=13	Screw SM11/64"x40 L=13 Screw	1	1
38	101511012	下轴挡圈螺钉 SM11/64"x40 L=4.8下轴后套螺钉SM11/64"x40 L=6	Screw SM11/64"x40 L=4.8 Screw SM11/64"x40 L=6	2	2
39	113514020			1	1



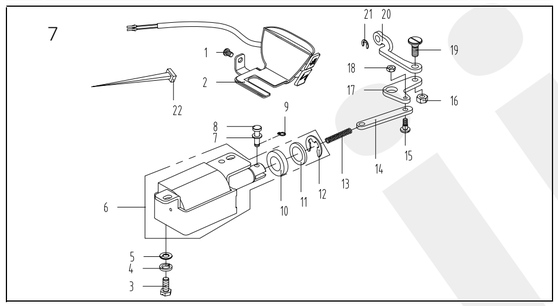
5. 送料分组件/Feed Mechanism Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	11405015	倒送料连杆	Reverse feed connecting rod	1	1
2	11426021	倒送料连杆销	Connecting rod pin	1	1
3	101511005	螺钉 SM9/64"x40 L=6	Screw SM9/64"x40 L=6	6	6
4	11401015	送料调节器	Feed regulator	1	1
5	11403043	送料调节器轴套	Feed regulator bushing	1	1
6	101511023	送料调节器轴端螺钉SM3/16"x28 L=6.5	Screw SM3/16"x28 L=6.5	1	1
7	13826005	标盘螺柱	Feed regulator stud	1	1
8	10122016	送料调节螺钉O形圈	Rubber ring	1	1
9	13811008	固定表盘	Fixing dial plate	1	1
10	H05018	GB/T896-1986挡圈3.5	Snap ring 3.5	1	1
11	13811009	标盘按钮	Dial plate button	1	1
12	13827002	按钮复位簧	Spring	1	1
13	13812010	上限位片	Upper limit patch	1	1
14	1381100700	标盘旋钮组件	Knob component	1	1
15	101511022	送料起旋钮螺钉SM3/16"x28 L=18	Screw SM3/16"x28 L=18	1	1
16	10126011	送料曲柄销	Feed rocker crank pin	1	1
17	101520005	抬牙连杆轴位螺钉 SM9/32"x28	hinge Screw SM9/32"x28	1	1
18	10104002	送料曲柄	Feed rocker shaft crank	1	1
19	101511016	送料曲柄螺钉SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1	1
20	400093	抬牙连杆	Connecting rod	1	1
21	101511016	送料曲柄螺钉 SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1	1
22	10104004	抬牙后曲柄	Feed driving shaft crank	1	1
23	400091	送料连杆	Rocker shaft connecting rod	1	1
24	10126006	送料连杆销	Connecting rod pin	1	1
25	101516003	抬牙连杆轴位螺母 SM9/32"x28	Hinge Screw SM9/32"x28	1	1
26	101511023	送料调节器轴端螺钉SM3/16"x28 L=6.5	Screw SM3/16"x28 L=6.5	1	1
27	13803021	倒送料轴后轴套	Reverse feed shaft bushing back	1	1
28	13822003	倒送料轴O形圈	Rubber ring	1	1
29	13802010	倒缝送料轴	Reverse feed shaft	1	1
30	13803020	倒送料轴中套	Reverse feed shaft bushing mid	1	1
31	13822056	倒送料轴中套油封	Mid bushing oil seal	1	1
32	302665	倒缝扳手（喷漆）	Reverse feed lever asm	1	1
33	138510010	内六角锥端紧定螺钉M5X8	Screw M5X8	1	1
34	101515002	送料轴挡圈螺钉SM1/4"x40 L=6	Screw SM1/4"x40 L=6	4	4
35	10108003	送料轴挡圈	Feed rocker shaft snap ring	2	2
36	10403015	轴套	Bushing	2	2
37	H03001	GB/T894.1-1986挡圈 15	Snap ring 15	2	2
38	10104003	抬牙叉形曲柄	Driving shaft crank	1	
	10804003	**抬牙叉形曲柄**	**Driving shaft crank**		1
39	101511020	抬牙叉形曲柄螺钉SM11/64"x40 L=10.5	Screw SM11/64"x40 L=10.5	1	1
40	11414002	送料牙	Feed dog	1	
	11314001	送料牙(兄弟款)	Feed dog(Brother type)		1
41	470060	牙架	Feed bar asm.	1	1
42	101511016	送料曲柄螺钉SM3/16"x28 L=14	Screw SM3/16"x28 L=14	1	1
43	10128003	牙架座螺钉垫圈	Washer	1	1
44	101511025	复位板螺钉SM11/64"x40 L=7	Screw SM11/64"x40 L=7	1	1
45	11226001	牙架销	Feed bar pin	1	1
46	480095	牙架座	Feed bar bed	1	1
47	101511018	送料牙螺钉 SM1/8"x44 L=6	Screw SM1/8"x44 L=6	2	2
48	101515010	左销螺钉 SM15/64"x28 L=10.5	Screw SM15/64"x28 L=10.5	1	1
49	10126009	送料摆动板座左销	Left pin	1	1
50	10126007	短摆动板连杆销	Connecting pin	2	2
51	10109005	送料短摆动板	Feed short shaking plate	2	2
52	10109004	送料长摆动板	Feed long shaking plate	2	2
53	1120100200	送料摆动板座分部件	Feed shaking plate bed components	1	1
54	10126010	送料摆动板座右销	Right pin	1	1
55	113514010	左销螺钉SM15/64"x28 L=12	Screw SM15/64"x28 L=12	1	1
56	11427011	送料调节弹簧	Spring	1	1
57	11329020	挡圈5	Snap ring 5	2	2
58	13812081	拉簧固定板	Pull spring fixing plate	1	1
59	13827006	倒送料拉簧	Reverse feed pull spring	1	1
60	1140402700	倒送料曲柄组件	Feed reverse crank asm.	1	1
61	11321005	油管	Tube	1	1
62	1145300007	弹簧悬置螺钉	Screw	1	1
63	W02015	GB/T93-1987 弹簧垫圈M4	Spring washer M4	1	1
64	1145160004	螺母SM11/64"x40	Nut SM11/64"x40	1	1
65	S01102	螺钉 SM3/16"x28 L=18	Screw SM3/16"x28 L=18	1	1
66	10102008	送料轴	Feed rocker shaft	1	1
67	13802001	抬牙轴	Feed driving shaft	1	1
68	S10035	GB/T80-2000螺钉M5×8	Screw	1	1
69	400689	牙架组件(成品)	Feed bar asm.	1	1



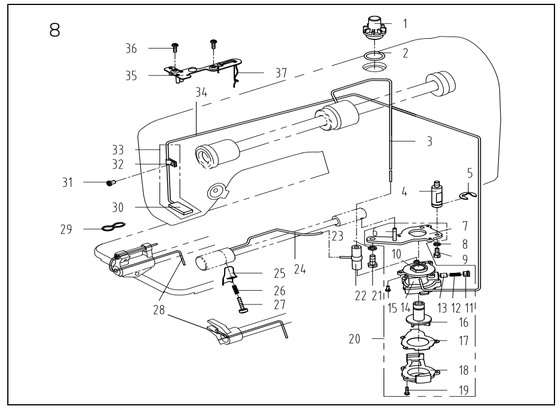
6. 切线装置部件/Thread Trimmer Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	113515002	定刀调节螺钉SM1/8"x44 L=9.5	Screw SM1/8"x44 L=9.5	1	1
2	11319001	定刀	Secant knife	1	1
3	113517001	螺钉SM9/64"x40	Screw SM9/64"x40	1	1
4	11312003	护针片	Needle guard patch	1	1
5	2015111009	螺钉SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5	1	1
6	113511001	螺钉SM11/64"x40 L=12	Screw SM11/64"x40 L=12	2	2
7	10128003	牙架座螺钉垫圈	Washer	2	2
8	11312004	刀架压板组件	Knife bracket press component	1	1
9	11312032	偏心连杆	Eccentric connecting rod	1	1
10	11303012	短套	Short bushing	2	2
11	113517002	活动刀固定螺钉SM11/64"x40 L=4.4	Screw SM11/64"x40 L=4.4	2	2
12	11319002	活动刀(薄料长槽)	Motorial knife	1	
	11319003	活动刀（厚料长槽）	Motorial knife		1
13	11307001	剪线刀架	Knife bracket	1	1
14	113520001	连杆螺钉SM11/64"x40	hinge Screw SM11/64"x40	2	2
15	11312005	连杆	Connecting rod	1	1
16	1145160004	螺母SM11/64"x40	Nut SM11/64"x40	1	1
17	11304001	曲柄	Crank	1	1
18	11322001	驱动曲柄止动块	Crank driver stopper block	1	1
19	505004	螺钉M5x14	Screw M5x14	1	1
20	11327001	弹簧	Spring	1	1
21	11230004	14孔接线器	Plug	1	1
22	11230005	电线插针	Pin	1	1
23	11303003	切线轴套	Thread cutting shaft bushing	1	1
24	11503005	驱动曲柄轴衬套	Crank drive shaft bushing	1	1
25	113514002	螺钉SM11/64"x40 L=5.5	Screw SM11/64"x40 L=5.5	1	1
26	11322002	扭簧调盘	Spring cover	1	1
27	11327002	弹簧	Spring	1	1
28	11304002	切线凸轮曲柄轴	Crank shaft	1	1
29	116514003	针杆曲柄销定位螺钉SM1/4"x40 L=4.5	Screw SM1/4"x40 L=4.5	1	1
30	116514005	螺钉SM1/4"x40 L=10	Screw SM1/4"x40 L=10	2	2
31	113090030	凸轮顶柱	Push rod	2	2
32	11310004	凸轮	Cam	1	
	11310011	凸轮（厚料）	Cam		1
33	11324001	滚柱	Roolling pin	1	1
34	113516002	螺母SM11/64"x40	Nut SM11/64"x40	1	1
35	1130400500	剪线驱动组件	Thread trimmer drive asm.	1	1
36	11302002	轴	Shaft	1	1
37	11322001	驱动曲柄止动块	Positioning block	1	1
38	H05013	GB/T896-1986挡圈	Snap ring	1	1
39	10112003	针杆曲柄护板	Cunter weight protecting	1	1
40	11322003	电磁铁缓冲片	Solenoid cushion rubber	1	1
41	11309001	切线电磁铁顶销	Solenoid pin	1	1
42	1015111026	油泵安装螺钉SM15/64"x28 L=9	Screw SM15/64"x28 L=9	1	1
43	11312006	切线磁铁支架	Solenoid bracket	1	1
44	N01001	螺母 M4	Nut M4	2	2
45	W01013	GB/T97.1-1985垫圈4.5	Washer	2	2
46	112516006	螺母SM1/4"X40	Nut SM1/4"X40	1	1
47	O01004	O型圈	Rubber ring	1	1
48	1383003300	剪线电磁铁组件	Thread trimmer solenoid asm.	1	1
49	11327003	弹簧	Spring	1	1
50	11312007	松线座	Thread release bed	1	1
51	113520002	螺钉SM1/4"x28	Screw SM1/4"x28	1	1



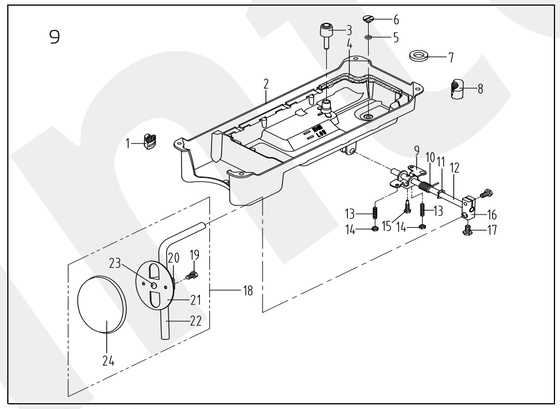
7. 自动倒送料开关组件/Automatic Reverse Feed Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	101511004	挑线杆护罩螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7	1	1
2	1383003700	双开关组件	Auto reverse feed switch asm	1	1
3	116530003	抬牙叉固定螺钉SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5 Spring	2	2
4	W02004	GB/T93-1987弹垫M6	washer M6	2	2
5	11628005	抬牙叉固定螺钉垫圈	Washer	2	2
6	1383003400	自动倒送料电磁铁	Auto reverse feed solenoid	1	1
7	W01009	垫圈5	Washer 5	1	1
8	13826004	销子	pin	1	1
9	H03042	挡圈5	Snap ring 5	1	1
10	11322040	橡胶垫片	rubber plunger	1	1
11	11328031	垫片	Washer	1	1
12	H05014	GB/T896-1986开口挡圈	Snap ring	1	1
13	11227006	自动倒送料连杆顶弹簧	Plunger spring	1	1
14	11312009	自动倒送料连杆	Auto reverse feed connecting rod	1	1
15	112520002	曲柄短螺钉SM11/64"x40	Hinge Screw SM11/64"x40	1	1
16	112516007	曲柄长螺母SM1/4"x28	Nut SM1/4"x28	1	1
17	11204003	自动倒送料曲柄	Auto reverse feed crank	1	1
18	112516008	曲柄短螺母SM11/64"x40	Nut SM11/64"x40	1	1
19	112520001	曲柄长螺钉 SM1/4"x28	Hinge Screw SM1/4"x28	1	1
20	11212029	自动倒送料拉杆	Auto reverse feed pull shaft	1	1
21	11329020	开口挡圈5	Snap ring 5	1	1
22	11211005	尼龙扎带	Cable band	4	4



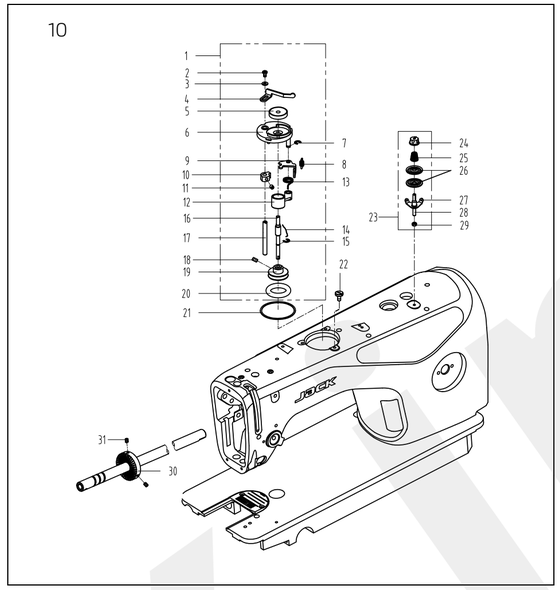
8. 润滑组件/Oil Lublication Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	11211004	油窗	Oil sight window	1	1
2	10122019	油窗O形圈	Rubber ring	1	1
3	13821008	上轴供油管	Main shaft oil tube	1	1
4	112530005	油泵连接螺柱	Oil pump connecting stud	1	1
5	11329010	开口挡圈10	Snap ring 10	1	1
6	10121001	下轴供油管	Hook driving shaft oil tube	1	1
7	10112020	油泵安装板	Oil pump installing base	1	1
8	W03002	弹垫	Spring washer	1	1
9	209512001	压脚螺钉SM11/64 " ×40 L=10.5	Screw SM11/64 " ×40 L=10.5	1	1
10	10103022	油泵体衬套	Oil pump bushing	1	1
11	101530007	柱塞螺钉	Plunger Screw	1	1
12	10127013	柱塞簧	Plunger spring	1	1
13	10122018	回油柱塞	Plunger	1	1
14	10120001	油泵体	Oil pump	1	1
15	504009	油泵螺钉	Screw	3	3
16	10111003	油泵叶轮	Oil pump impeller	1	1
17	10112021	油泵叶轮托板	Oil pump impeller cover	1	1
18	10111007	油泵盖	Lubricating oil pump cover	1	1
19	101530006	螺钉	Screw	3	3
20	10120001100	油泵分部件	Lubricating oil pump component	1	1
21	116530003	抬牙叉固定螺钉SM15/64 " ×28 L=14.5	Screw SM15/64 " ×28 L=14.5	1	1
22	10136001	供油管接头	Rubber joint	1	1
23	W02004	GB/T93-1987弹垫M6	Spring Washer M6	1	1
24	11321002	供油管	Hook oil tube	1	1
25	11312031	挡油罩	Oil shield cover	1	1
26	11327004	油量调节螺钉弹簧	Spring	1	1
27	113530001	油量调节螺钉	Screw	1	1
28	10143005	油线	Oil wick	1	1
29	10127015	回油毡夹	Oil felt clamp	1	1
30	10123006	回油毡	Oil felt	1	1
31	101511004	挑线杆护罩螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7	1	1
32	10112023	回油管夹	Oil tube clamp	1	1
33	10121007	回油管部件	Oil return tube component	1	1
34	10121008	回油管	Oil return tube	1	1
35	10112025	油线固定板	Oil wick fixing plate	1	1
36	101511010	压脚扳手螺钉SM9/64"x40 L=11	Screw SM9/64"x40 L=11	2	2
37	10123010	油线	Oil wick	1	1



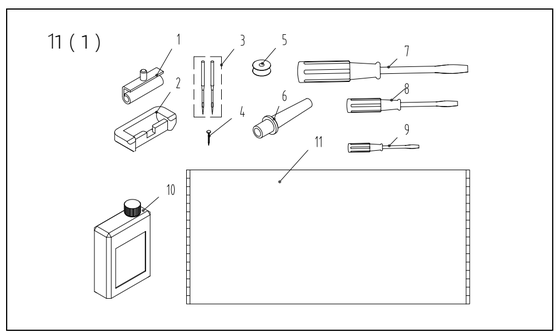
9. 油盘、膝抬压脚分组件/Oil Ceservoir,Knee Lifter Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	10122022	油盘座垫	Oil reservoir rubber cushion	2	2
2	13801020	油盘	Oil Reservoir	1	1
3	10111005	抬压脚顶杆	Knee lifter push rod	1	1
4	10122020	油盘垫	Oil Reservoir gasket	1	1
5	10122021	O形圈	Rubber ring	1	1
6	101511028	排油孔螺钉SM5/16"x24 L=7	Screw SM5/16"x24 L=7	1	1
7	10131001	油盘磁铁	Oil reservoir magnet	1	1
8	10122023	油盘支架	Oil reservoir rubber cushion	2	2
9	10112027	抬压脚双向曲柄	Knee lifter crank	1	1
10	10127016	双向曲柄扭簧	Knee lifter spring	1	1
11	H05010	GB/T896-1986挡圈10	Snap ring 10	1	1
12	10102011	抬压脚轴	Knee lifter shaft	1	1
13	10151512	双向曲柄限位调节螺钉M6 L=30	Screw M6 L=30	2	2
14	10151604	双向曲柄限位调节螺母 M6 L=4	Nut M6 L=4	2	2
15	10151202	双向曲柄螺钉M6 L=26	Screw M6 L=26	1	1
16	10101008	抬压脚操纵杆节头	Bearing bracket	1	1
17	10151203	操纵杆节头螺钉M8 L=16	Screw M8 L=16	2	2
18	101202800	操纵杆组件	Knee press plate asm	1	1
19	10152004	节头螺钉M6 L=11	Screw M6 L=11	1	1
20	10112030	操纵杆节头	Knee press plate holder	1	1
21	10112029	操纵板	Knee press plate	1	1
22	10112028	操纵杆	Knee lifter plate rod	1	1
23	10122025	操纵杆垫	Rubber	1	1
24	10122024	操纵板软垫	Knee press plate cover	1	1



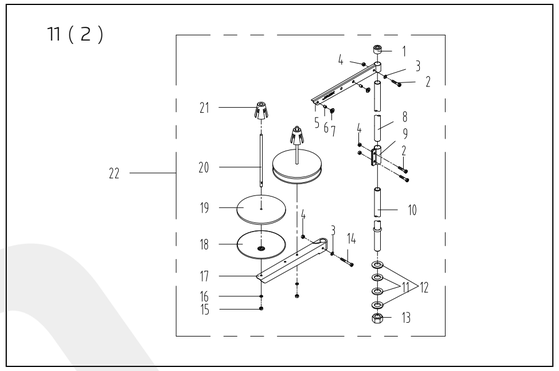
10. 绕线器组件/ Bobbin Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	1383103900	绕线器组件	Bobbin winder asm.	1	1
2	114511008	螺钉M4x6	Screw M4x6	1	1
3	GB/197.1	垫圈4	Washer	1	1
4	10113030	压线控制板	Thread press control plate	1	1
5	10111120	绕线衬垫	Winding pad	1	1
6	13831101	绕线器装置主座	Bobbin winder bed	1	1
7	GB/T 896-1986	开口挡圈5	Snap ring	1	1
8	10127061	复位板拉簧	Spring	1	1
9	13812110	调节板	Regulating plate	1	1
10	10110030	绕线凸轮	Bobbin winder cam	1	1
11	S09042	螺钉	Screw	1	1
12	1380510600	绕线器连杆组件	Bobbin winder connecting rod	1	1
13	13827103	满线复位簧	spring	1	1
14	10127060	弹簧	Spring	1	1
15	GB/T 896-1986	开口挡圈4	Snap ring	1	1
16	13802111	绕线器主轴	Bobbin winder mian shaft	1	1
17	13802026	绕线凸轮轴	Bobbin winder cam shaft	1	1
18	509103	绕线轮螺钉	Screw	2	2
19	13831102	绕线轮	Bobbin winder wheel	1	1
20	O01110	O型圈	Ring	1	1
21	11422062	密封垫	Washer	1	1
22	114511003	螺钉SM3/16"x28 L=10	Screw SM3/16"x28 L=10	3	3
23	1381300600	底线夹线器	Bobbin thread tension asm.	1	1
24	13811004	夹线螺母	Thread tension nut	1	1
25	11427006	小夹线弹簧	Spring	1	1
26	10112005	夹线板	Thread tension disk	2	2
27	11413022	夹线过线板	Thread tension guide plate	1	1
28	112513004	夹线螺钉	Screw	1	1
29	1145160001	螺母SM11/64"x40	Nut SM11/64"x40	1	1
30	11435013	绕线器驱动轮	Driving wheel	1	1
31	510009	螺钉M6×8	Screw M6×8	2	2



11. 机头附件(1)/Machine Head Accessories(1)

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	1011203100	机头连接钩部件	Hinge component	2	2
2	10122060	机头连接钩座	Head connecting rubber cushion	2	2
3	10117021	机针（14#）	Needle	4	
	10117022	机针DP×5#21（厚料）	Needle		4
4	101530010	机头连接钩座钉	Nail	4	4
5	10118003	梭心	Bobbin	2	2
6	10111011	机头支柱	Machine head rest pin	1	1
7	20731047	螺丝刀（大）	Screw driver,large	1	1
8	10131003	螺丝刀（中）	Screw driver,medium	1	1
9	10131004	螺丝刀（小）	Screw driver,small	1	1
10	1011101200	油箱部件	Oiler component	1	1
11	13831018	防尘罩	Dust cover	1	1



11. 机头附件(2)-线架组件/Machine Head Accessories(2)-Thread Stand Components

序号NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量	Number
1	20131019	线架杆顶防护橡皮	Spool rest rod rubber cap	1	1
2	S04050	螺钉M5 L=16	Screw M5 L=16	3	3
3	W01047	垫圈M5	Washer M5	2	2
4	N01034	螺母M5	Nut M5	4	4
5	13831022	上线架过线杆	Spool rest arm upper	1	1
6	10113011	过线圈（内）	Thread guide ring	2	2
7	10113010	过线圈(外)	Thread guide ring	2	2
8	13831019	线架杆上节	Spool rest rod upper	1	1
9	13831021	线架杆接头	Spool rest rod joint	1	1
10	13831020	线架杆下节	Spool rest rod lower	1	1
11	10112106	橡胶垫圈	Spool rest rod rubber ring	2	2
12	W01048	垫圈M16	Washer M16	2	2
13	N02004	螺母 M16	Spool rest rod nut M16	1	1
14	S04051	螺钉 M5	Spool rest arm lower screw M5	1	1
15	N01034	螺母 M5	Nut M5	2	2
16	W02027	弹簧垫圈 M5	Spring washer M5	2	2
17	13831023	下线架过线杆	Spool rest arm lower	1	1
18	13831024	线盘	Spool rest	2	2
19	20131010	线盘垫	Spool rest cushion	2	2
20	20131006	线盘钉	Spool pin	2	2
21	13831025	线团防松垫	Spool retainer	2	2
22	1383100300	线架组件	Thread stand asm.	1	1

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