Jack JK-T1790G

Sewing Machine Part Book

33 pages

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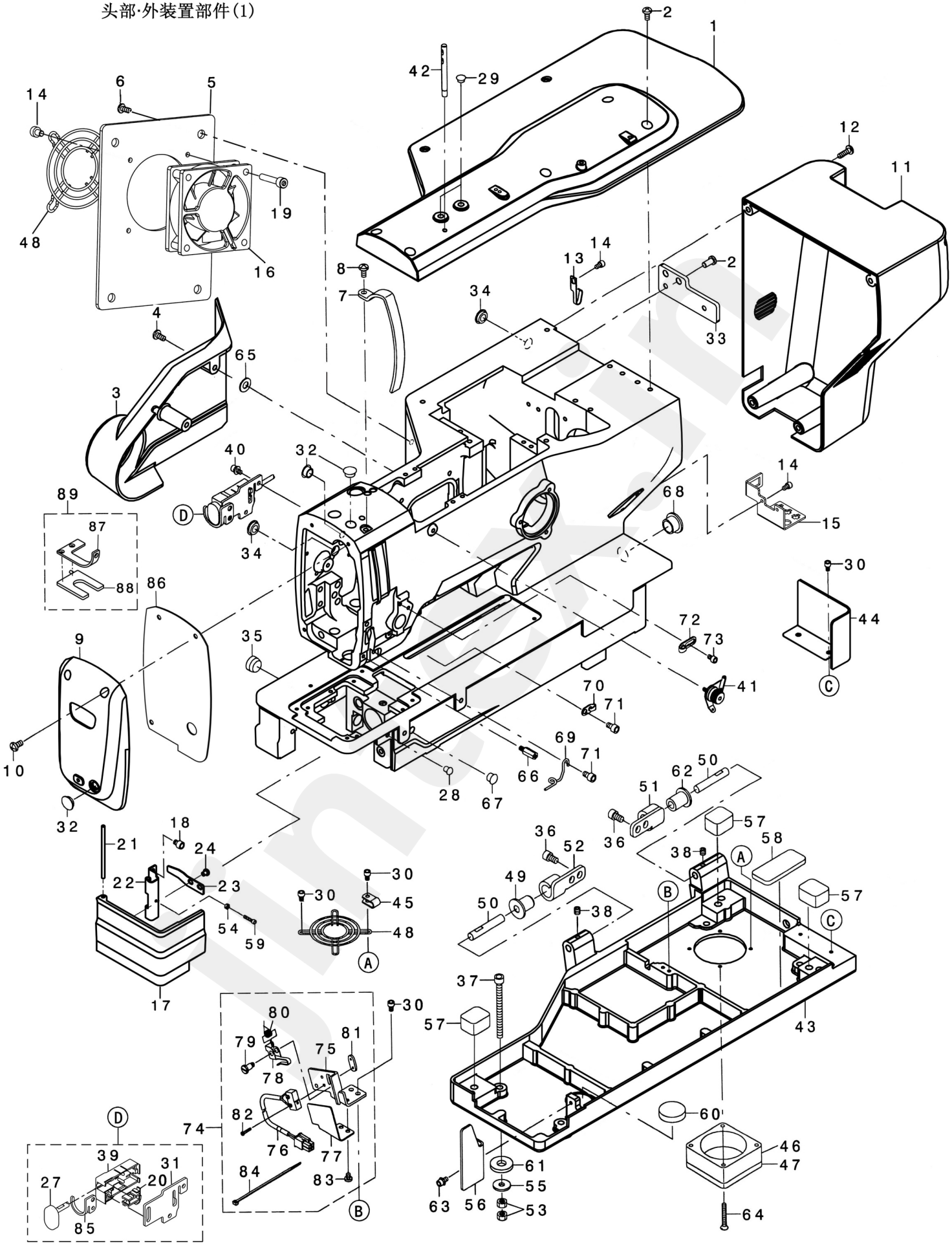
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1. FRAME & MISCELLANEOUS COVER COMPONENTS (1)

头部·外装置部件(1)



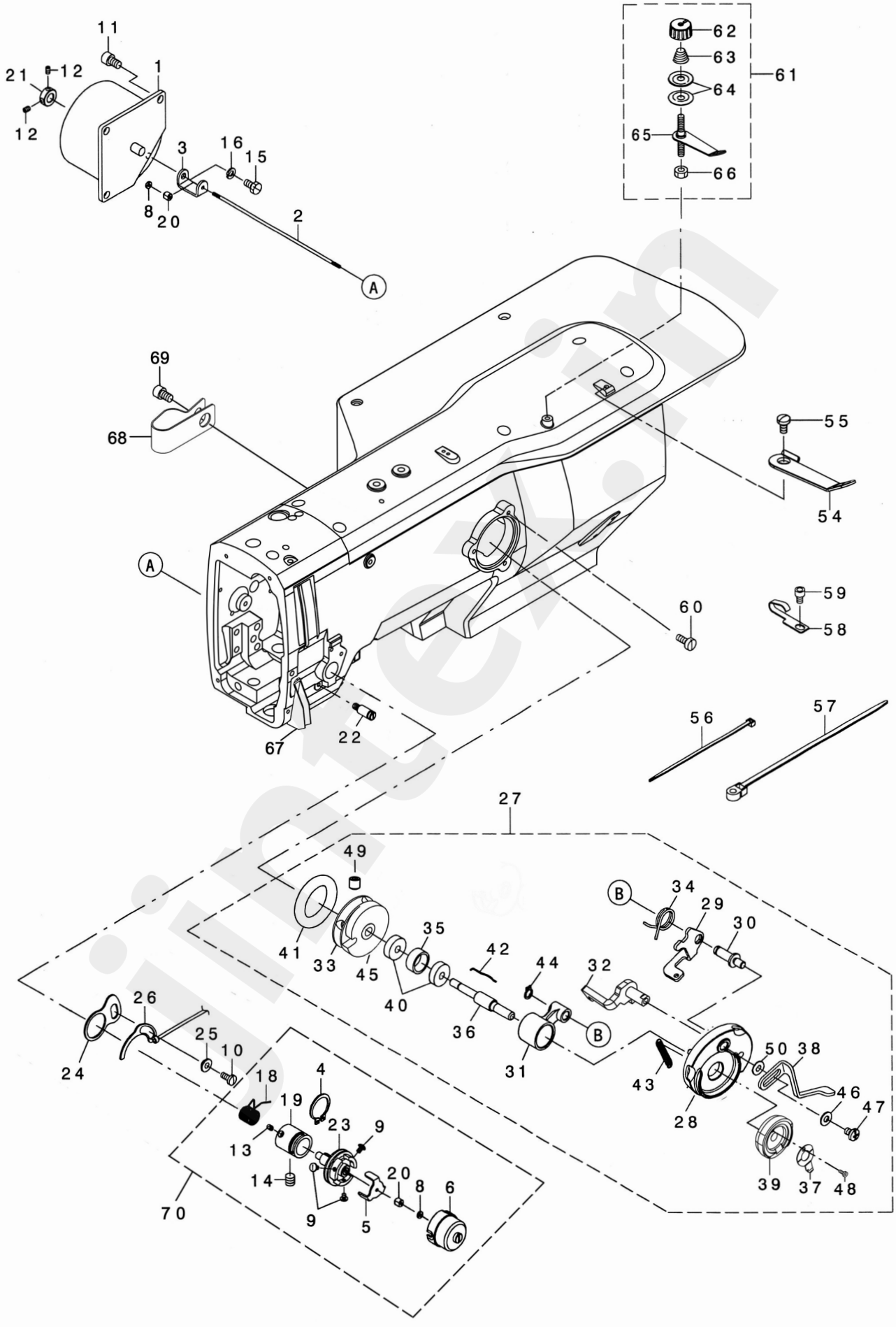
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1	141301006(漆前)	930000142(漆后)	上盖板	UPPER COVER	1
2		413S11002	螺钉	SCREW	10
3	141301003(漆前)	930000141(漆后)	左盖板	LEFT COVER	1
4		413S11002	螺钉	SCREW	2
5	141312006(漆前)	930000140(漆后)	风扇安装板	LEFT COVER B	1
6		413S11002	螺钉	SCREW	4
7	41312002(漆前)	301285(漆后)	挑线杆保护板	THREAD TAKE UP LEVER COVER	1
8		413S11002	螺钉	SCREW	1
9	141301007(漆前)	930000139(漆后)	前盖板	FRONT COVER	1
10		413S11003	螺钉	SCREW	3
11		141311001	电控罩壳	ELECTRICALLY CONTROLLED SHELL	1
12		413S11003	螺钉M5×16	SCREW M5 L=16	4
13		41312003	油管固定架	LUBRICATING OIL WICK	1
14		413S13003	螺钉M4×6	STOPPER SCREW M4 L=6	5
15		141312005	电控插头安装板	ELECTRIC CONTROL PLUG MOUNTING SEAT	1
16		41330086	风扇	FAN MOTOR	1
17	41301046(漆前)	304118(漆后)	防护板	HOOK OIL SHIELD COVER COMPL	1
18		413S13001	螺钉M5×6	HEXAGON SOCKET HEAD SCREW M5×6	2
19		S05063	螺钉	SCREW M4×25	2
20		41330027	导向滑块	GUIDE THE SLIDER	1
21		41326044	转向架销	IBOGIE PIN	1
22		41312151	转向架	IBOGIE	1
23		41312006	压板簧	PRESSURE PLATE SPRING	1
24		413S11017	螺钉	SCREW	1
25		--------			0
26		--------			0
27		41330042	开关按钮	SWITCH BUTTON	1
28		41322008	橡胶塞	RUBBER PLUG	1
29		41322009	橡胶塞	PLUG D=7.5 L=3.5	2
30		413S13003	螺钉M4×6	SCREW M=4 L=6	6
31		41312008	固定架	THE FIXED FRAME	1
32		41322012	橡胶塞	RUBBER PLUG	3
33		141301001	电控安装板	ELELECTRIC CONTROL MOUNTING SEAT	1
34		41322014	橡胶塞	RUBBER PLUG D=12.5 L=4	2
35		41322015	橡胶塞	PLUG	1
36	01	413S13005	螺钉M6×10	SCREW M=6 L=10	4
37		413S13006	螺栓M6×70	HEXAGON BOLT	4
38		413S14001	螺钉M6×6	SCREW M=6 L=6	2
39		41330041	开关	SWITCH	1
40		417S30034	螺钉M4×8	SCREW	2
41		4131301500	张力控制组件	PRE-TENSION CONTROLLER ASM	1
42	01	41313013	过线轴	THREAD GUIDE BAR	1
43		141301002	油盘	BED BASE	1
44	141301004(漆前)	930000138(漆后)	底座盖板	BED REAR COVER	1
45		41311001	线夹	CABLE CLAMP	1
46		41330004	油盘风扇	HEAD FAN MOTOR B ASS'Y	1
47		41311002	过滤器	FILTER	1
48		41312011	风扇挡板	FINGER GUARD	2
49	01	41303001	铰链套	HINGE BUSH	1
50		41326002	铰链销	HINGE PIN	2
51	01	41312012	铰链板	HINGE PLATE, A	1
52	01	41312013	铰链板	HINGE PLATE, B	1
53		413S16005	螺母M6	NUT M=6	8
54		413S16010	螺母M3×0.5	NUT M3×0.5	1
55		41328001	垫片	WASHER 6.1×18.5×2	4
56	01	41311003	防油罩	OIL SHIELD	1
57		41322001	橡胶垫	RUBBER C	3
58		41322002	垫板	RUBBER D	1
59		413S14012	螺钉	SCREW	1
60		41322017	橡胶	Z STOPPER RUBBER	1
61		41322003	橡胶垫片	RUBBER CUSHION (B)	4
62	01	41322004	橡胶铰链	RUBBER HINGE	1
63	01	413S13008	螺钉M4×10	SCREW	1
64		413S13009	螺钉M4×30	SCREW M4×0.7 L=30	2
65		41328002	垫片	CLOTH PLATE WASHER	2
66		413S30025	加长螺钉	VCS STUD A	1
67		41322011	橡胶塞	RUBBER PLUG	1
68		41322018	橡胶塞	RUBBER PLUG	1
69		41313001	过线钩	NEEDLE BAR THREAD GUIDE	1
70		41313002	左线钩	TAKE-UP THREAD GUIDE B	1
71		413S13010	螺钉M5×8	SCREW M5×0.8 L=8	2
72		41313003	右线钩	TAKE-UP THREAD GUIDE A	1
73		413S13003	螺钉M4×6	SCREW M=4 L=6	1
74		4133000400	安全开关组件	SAFETY SWITCH ASS'Y	1
75		41312084	安全开关座	SAFETY SW BASE	1
76		41330021	感应器	SAFETY SWITCH SENSORS	1
77		41312085	安全开关盖板	SAFETY SWITCH COVER	1
78		40312132	安全开关臂	SAFETY SWITCH ARM SAFETY	1
79		413S20011	轴位螺钉	SWITCH ARM SHAFT SAFETY	1
80		40327024	安全开关弹簧	SWITCH SPRING	1
81		40312133	安全开关螺母	SAFETY SWITCH NUT	1
82		403S11050	螺钉	SCREW M=2 L=12	2
83		413S15004	螺钉	SCREW 9/64-40 L=4.5	2
84		40111005	固定带	CABLE BAND	1
85		41312009	防护架	PROTECTIVE FRAME	1
86		41322026	前盖板垫	FRONT COVER PAD	1
87		41312160	LED灯安装板	LED FITTING PLATE	1
88		14133005	LED照明灯	LED	1
89		14133000600	LED照明灯组件	LED ASS'Y	1
		NOTE（注解）	01. . .ACCESSORIE PART	附件	

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2. FRAME & MISCELLANEOUS COVER COMPONENTS (2)

头部・外装置部件(2)



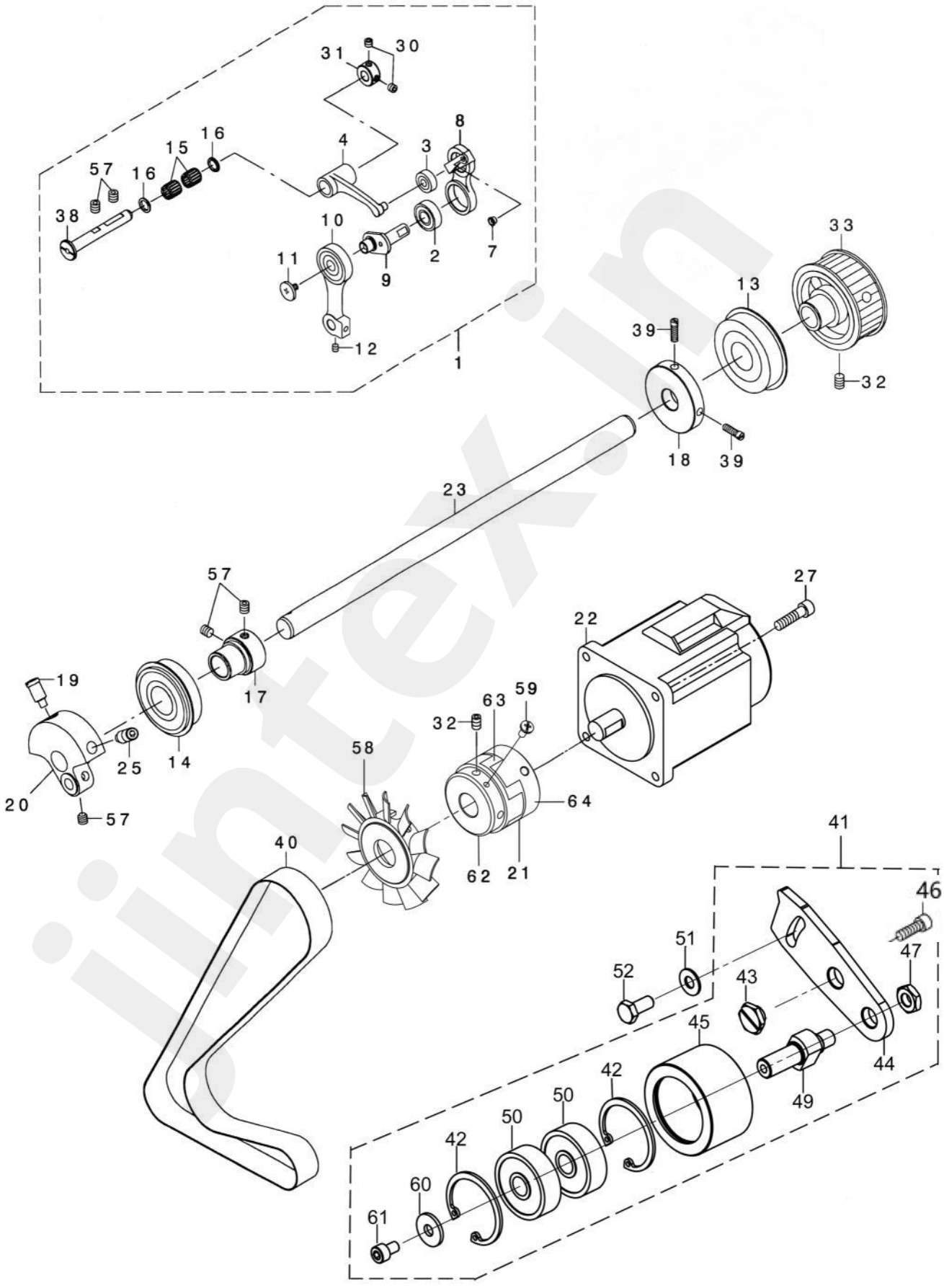
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		41330072	夹线电磁铁	ASSY AT SOLENOID	1
2		41312014	拉杆	AT SHAFT	1
3		41312015	拉杆固定架	AT SHAFT HOLDER	1
4		40329004	卡簧	RETAINING RING	1
5		40312123	松线止动卡盘	DISK STOPPER	1
6		40303024	夹线器帽	DISK STOPPER HOLDER CAP	1
7		--------			0
8		413S16001	螺母	NUT	2
9		403S11048	螺钉	SCREW	3
10		413S30006	螺钉M4×8	SCREW M=4 L=8	1
11		413S13010	螺钉M5×8	SCREW M5×0.8 L=8	3
12		413S14004	定位环螺钉	SCREW	2
13		403S14015	螺钉	SCREW M3 L=4	1
14		413S14001	螺钉M6×6	SCREW M6 L=6	1
15		413S11023	螺钉	SCREW	1
16		W02002	弹簧垫片	SPRING WASHER	1
17		--------			0
18		40327019	弹簧	TAKE-UP SPRING	1
19		40303025	夹线器座	THREAD TENSION POST BASE	1
20		41329002	卡圈	THREAD TENSION SHAFT COLLAR	2
21		41303002	定位环	THRUST COLLAR	1
22		413S30009	缓线钩定位螺钉	UTT SUSPENSION SCREW 9	1
23		4131300400	紧线器组件	ASSY THREAD TENSION POST	1
24		41311004	导板	GUIDE PLATE	1
25		41328005	尼龙垫片	BUSHING	1
26		41312018	接触片	THREAD BREAK DETECTOR A	1
27		14133101800	绕线器组件	ASSY BTW	1
28		141301008	盖板	BTW BASE	1
29		40312125	控制板	BTW CAM PLATE	1
30		40302014	绕线定位轴	BTW BASE SHAFT	1
31		40304013	绕线转动曲柄	BTW SHAFT BASE	1
32		14133100400	转动卡头	BTW CAM LEVER	1
33		141310003	绕线转动板	BTW WHEEL	1
34		40327023	弹簧	BTW TORSION SPRING	1
35		40308012	挡圈	BTW BEARING SPACER	1
36		41302012	绕线器轴	BTW SHAFT	1
37		14119003	割线刀	THREAD CUTTER	1
38		41312087	梭心压杆	BTW LEVER	1
39		14111002	梭心垫片	BTW SPACER	1
40		40324015	轴承	BTW BEARING	2
41		40322030	O形圈	BTW WHEEL RUBBER	1
42		40327021	梭芯弹簧	BOBBIN SPRING	1
43		40327022	弹簧	BTW SPRING	1
44		40329005	卡簧	RETAINING RING	1
45		40329006	卡簧	E-RING 4	1
46		40328038	垫片	WASHER 4.5×10×0.8	1
47		403S11052	螺钉	SCREW	1
48		S04090	螺钉M2×4	SCREW M2×4	1
49		403S14023	绕线转动板螺钉	SCREW M4×8	2
50		14112020	垫圈	WASHER	1
51		--------			0
52		--------			0
53		--------			0
54		41313020	导线器	THREAD GUIDE	1
55		413S11008	过线板螺钉	SCREW 11/64-40 L=7.8	1
56		40111005	固定带	CABLE BAND	10
57		40311023	固定带	CABLE BAND	2
58		41312003	润滑油管固定片	LUBRICATING OIL WICK STOPPER	3
59		413S13003	螺钉M4×6	SCREW M4 L=6	3
60		413S11004	螺钉M4×10	SCREW M4 L=10	3
61		4131302200	绕梭心夹线器组件	BOBBIN THREAD TENSION ASM	1
62		101S16019	塑料螺母	THREAD TESION NUT	1
63		41327017	弹簧	THREAD TESION SPRING	1
64		41313015	过线片	BOBBIN WINDER TENSION DISC	2
65		4131302300	过线销组件	BOBBIN THREAD TENSION ROD ASM	1
66		413S16012	螺母SM11/64“×40	NUT 11/64-40	1
67		41312021	导线槽	THREAD GUIDE	1
68		41312089	线夹	CLAMP	1
69		413S13010	螺钉M5×8	SCREW M5 L=8	1
70		4131301900	夹线器组件	THREAD TENSION ASM	1

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3. MAIN SHAFT COMPONENTS

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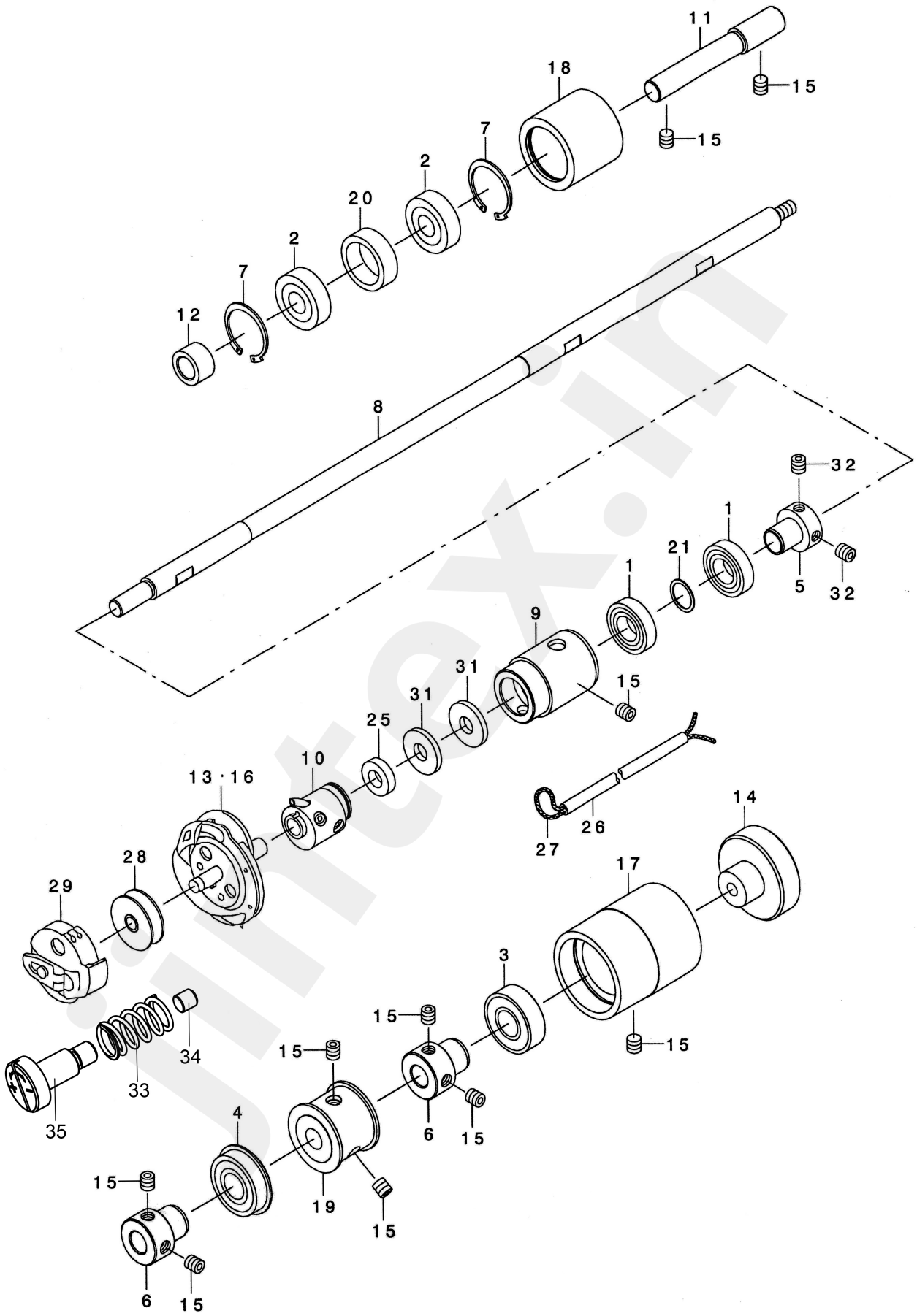
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		4133800100	挑线杆组件	THREAD_TAKE_UP_ASM	1
2		41324001	挑线曲柄轴承	BEARING	1
3		41324002	挑线连杆轴承	BEARING	1
4		41338001	挑线连杆	THREAD_TAKE_UP_CRANNK	1
5		---------			0
6		---------			0
7		41313009	过线套	THREAD PASS BUSH	1
8		4133800200	挑线杆组件	LINK_TAKE_UP	1
9		41338003	挑线曲柄	NEEDLE_BAR_CRANK	1
10		4130500100	针杆连杆组件	NEEDLE_BAR_CRANK_ROD	1
11		403S30011	螺钉	LEFT SCREW	1
12		413S14006	螺钉M4×4	SET SCREW M4 L=4	1
13		41324004	上轴后轴承	BEARING	1
14		41324005	上轴前轴承	BEARING	1
15		41324006	滚针轴承	BEARING	2
16		40322025	封油垫片	BEARING SUPPORT	2
17		41303005	轴承固定套	BEARING HOLDER	1
18		40335002	绕线轮	BOBBIN WINDER DRIVING WHEEL	1
19		403S13007	固定螺钉	COUNTER_WEIGHT_SCREW	1
20		41304001	针杆曲柄	COUNTER_WEIGHT	1
21		4030102200	传动连接块组件	COUPLING	1
22			主轴伺服电机	AC SERVO MOTOR	1
23		41302001	上轴	MAIN_SHAFT	1
24		41326003	滑块轴	NEEDLE_CRANK_SHAFT	1
25		413S30012	螺钉M8×16	SCREW M8 L=16	1
26		413S13011	螺钉M4×12	SCREW M4×0.7 L=12	2
27		413S13012	螺钉M5×20	SCREW M5 L=20	4
28		413S13013	螺钉M6×25	SCREW M6 L=25	3
29		---------			0
30		114S14001	挡圈螺钉	SCREW	2
31		40308006	挡圈	THRUST_COLLAR	1
32		403S14005	连接块螺钉	SCREW M6 L=8	6
33		4133500100	上同步带轮组件	SPROCKET_A	1
34		41309001	导向滑块	SQUARE_BLOCK	1
35		41309002	导向滑块	SQUARE_BLOCK	1
36		41309003	针杆导向板	SQUARE_BLOCK_GUIDE	1
37		41309004	针杆导向板B	SQUARE_BLOCK_GUIDE_B	1
38		41326004	挑线连杆轴	THREAD_TAKE_UP_CRANNK_SHAFT	1
39		403S14008	饶线轮螺钉	SCREW M5 L=8	2
40		41335002	同步带	TIMING_BELT	1
41		4133500300	皮带张紧轮组件	IDLER_ASM	1
42		41329003	卡簧	RETAINING RING	2
43		413S12001	螺钉	HINGE_SCREW	1
44		41312140	张紧轮安装板	IDLER_FIXED_PLATE	1
45		41303008	张紧轮	IDLER_PULLEY	1
46		413S13018	螺钉	NUT	0
47		422S16501	螺母M8	NUT M8	1
48		---------			0
49		41305009	张紧轮连杆	IDLER_FIXED_ROD	1
50		41324007	轴承	BALL BEARING	2
51		41328008	垫片	WASHER	1
52		413S12002	螺钉M6×14	SCREW M6 L=14	1
53		---------			0
54		---------			0
55		41323001	润滑毡	NEEDLE_BAR_CRANK_FELT	1
56		41328022	垫片	WASHER	1
57		413S14001	螺钉M6×6	SCREW M6 L=6	6
58		40311302	叶轮	FAN	1
59		413S13016	螺钉	SCREW	3
60		40228011	垫片	WASHER	1
61		413S13010	螺钉M5×8	SCREW M5 L=8	1
62		40301023	传动连接块	COUPLING 1	1
63		40322028	减震橡胶	DAMPING RUBBER	1
64		40301024	传动连接块	COUPLING2	1

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4. HOOK DRIVING SHAFT COMPONENTS

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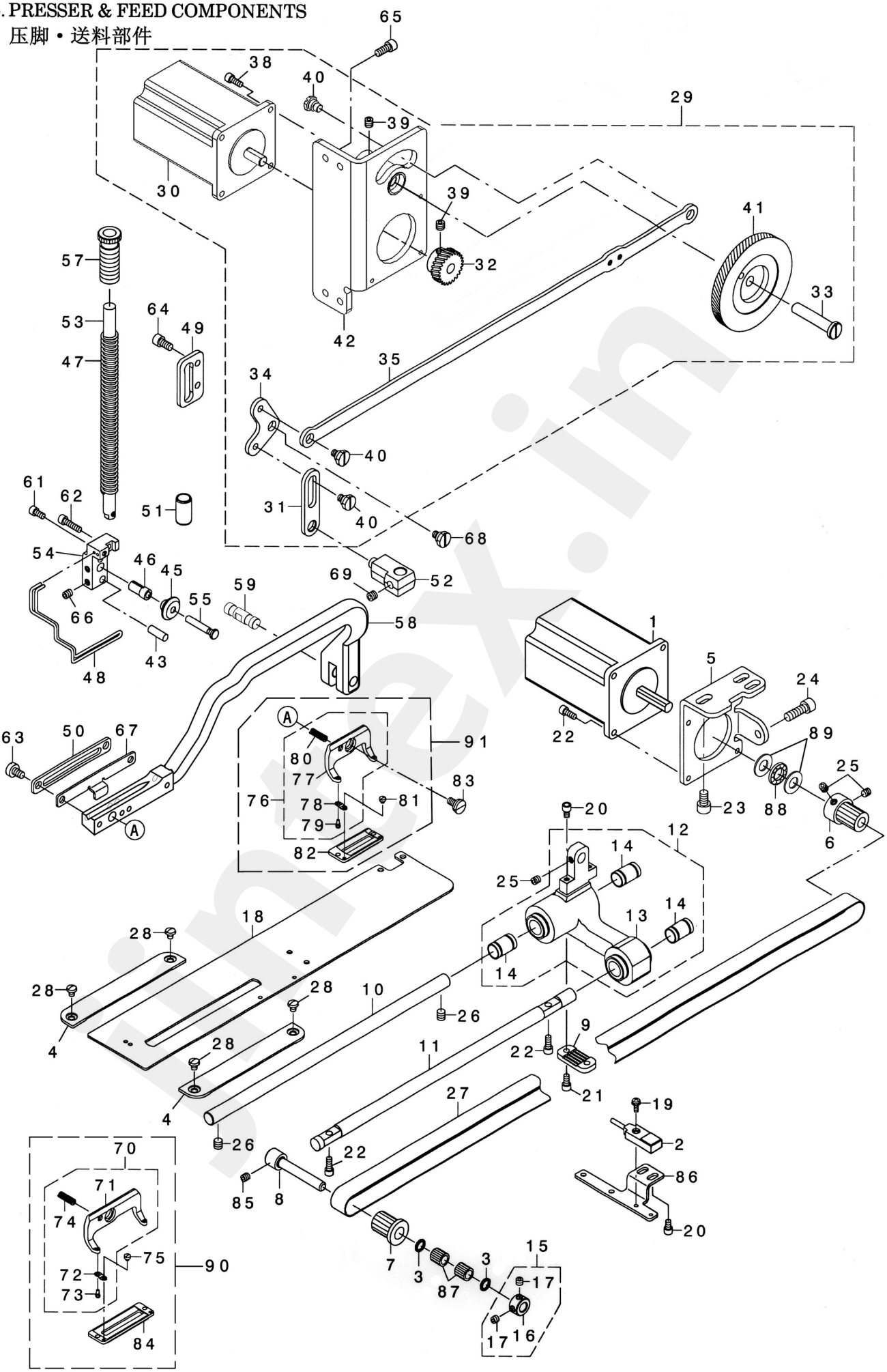
序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		11424001	轴承	BEARING	2
2		41324009	轴承	BALL BEARING	2
3		41324010	轴承	BEARING	1
4		41324011	轴承	BEARING	1
5		41303010	轴承固定套	BEARING_SUPPORT	1
6		41303011	轴承固定套	BUSH	2
7		41329004	卡簧	RETAINING RING	2
8		41302002	下轴	HOOK_DRIVING_SHAFT	1
9		41303012	下轴前轴套	HOOK_DRIVING_SHAFT_METAL	1
10		4130301300	旋梭连接套组件	HOOK SLEEVE ASM	1
11		41335003	中同步带轮轴	INTERMEDIATE SPROCKET SHAFT	1
12		41303009	挡圈	INTERMEDIATE SPROCKET WASHER	1
13	01	41318001	旋梭(790)	HOOK COMPL	1
14		4131101100	手轮组件	CROWN KNOB	1
15		413S14001	螺钉M6×6	SCREW M6 L=6	10
16	02	41318002	旋梭(791K)	HOOK COMPL (K)	1
17		41303014	下轴后轴套	BEARING SUPPORT	1
18		41335004	中同步带轮	SPROCKET_B	1
19		4133500600	下同步带轮组件	SPROCKET_C	1
20		41303015	垫圈	INTERMEDIATE SPROCKET RING	1
21		41328009	垫圈	WASHER	1
22		--------			0
23		--------			0
24		--------			0
25		41323002	油毡	FELT	1
26		12921005	油管	TUBE	1
27		40323013	油线	OIL WICK	1
28		4021800200	梭心	BOBBIN	1
29		41318003	梭壳	BOBBIN CASE ASM	1
30		41303016	油量控制架	PIPE	1
31		41323003	油毡	OIL_FILTER	2
32		207S14006	螺钉	SCREW M5 L=5	2
33		41328035	控油弹簧	OIL CONTROL SPRING	1
34		41326039	调整杆	ADJUSTING_SHAFT	1
35		413S15002	旋梭油量调节螺钉	ADJUSTING OIL OF HOOK	1

NOTE（注解） 01.. .FOR 1790S 1790S用
02.. .FOR 1790K 1790K用

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5. PRESSER & FEED COMPONENTS
压脚・送料部件

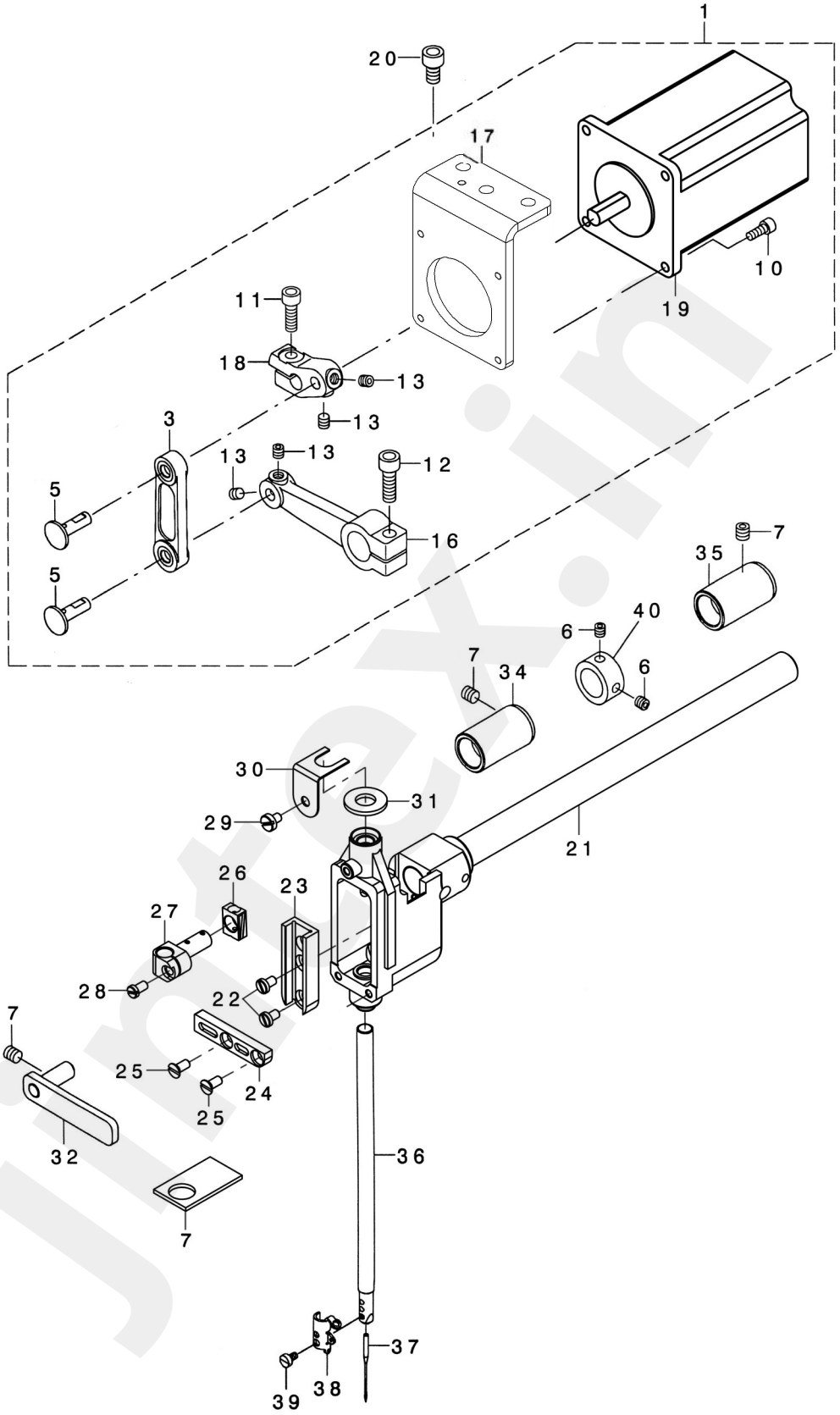


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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		141333002	送布马达(大豪)	FEED MOTOR ASS'Y(DAHAO)	1
2		--------	送布传感器(大豪)	FEED SENSOR ASS'Y	1
3		40322025	封油垫片	BEARING SUPPORT	2
4		41312023	固定板	THROAT PLATE BASE COVER	2
5		41312024	送料步进电机固定架	MOTOR BRACKET	1
6		4133500700	送料后同步带轮组件	PULLEY B	1
7		4133500900	送料前同步带轮组件	PULLEY C	1
8		41326008	送料前同步带轮轴	SUPPORT SHAFT	1
9		41312025	固定板	TIMING BELT HOLDER	1
10		41302003	支架轴	FEED SHAFT	1
11		41302004	送布支架导向轴	FEED GUIDE SHAFT	1
12		4130400100	送布支架组件	FEED BASE ASM	1
13		41304002	送布支架	FEED BASE	1
14		41324014	送布支架轴承	SLIDE BEARING	3
15		--------	挡圈组件	THRUST COLLAR ASM	1
16		40308006	挡圈	THRUST COLLAR	1
17		114S14001	螺钉	SCREW	2
18		41312026	拖板	WORK CLAMP CARRIER	1
19		413S13026	螺钉组件	SCREW M3×10	1
20		413S13016	螺钉M4×6	SCREW M4 L=6	4
21		413S13016	螺钉M4×8	SCREW M4×0.7 L=8	2
22		413S13017	螺钉M4×10	SCREW M4 L=10	6
23		413S13005	螺钉M6×10	SCREW M6 L=10	3
24		413S13018	螺钉M6×18	SCREW M6 L=18	1
25		207S14006	螺钉	SCREW M5 L=5	3
26		413S14001	螺钉M6×6	SCREW M6 L=6	2
27		41335007	送布同步带	TIMING BELT	1
28		413S11009	螺钉M4×5	SCREW M4 L=5	4
29		4133001200	抬压脚组件	ASSY PBL GEAR MODULE	1
30		141333001	抬压脚步进电机(大豪)	CLAMP MOTOR ASS'Y(DAHAO)	1
31		41312028	压脚导向连接板	PBL FRONT LINK	1
32		41325001	压脚升降齿轮B	PBL GEAR S	1
33		41326009	齿轮轴	PBL GEAR SHAFT	1
34		41312029	压脚升降摆动板	PBL L LINK	1
35		41305002	压脚升降拉杆	PBL LONG ROD	1
36		--------			0
37		--------			0
38		413S13017	螺钉M4×10	SCREW M4 L=10	4
39		413S14003	螺钉M6×5	SCREW M6 L=5	5
40		413S200014	压脚升降摆动板螺钉	SHUOULDER SCREW D8 H3.2	4
41		4132500200	压脚升降齿轮A组件	ASSY PBL GEAR L	1
42		14131200400	压脚电机安装板组件	ASSY PBL MOTOR BASE	1
43		41326010	压脚支架固定轴	PIN,SHORT	1
44		--------			0
45		41309005	滑轮	SLIDE ROLLER	1
46		41303018	衬套	COLLAR	1
47		41327004	压脚杆弹簧	PBL COLL SPRING	1
48		41327005	防护簧	PBL FINGER GUARD	1
49		41312032	压脚杆滑槽	PBL GUIDE	1
50		41312033	压脚前后送料导向板	PBL LIFTING PLATE	1
51		41303019	压脚杆套	PBL METAL	1
52		41304003	压脚杆升降支架	PBL POSITION BRACKET	1
53		41302005	压脚轴	PBLPRESSER BASE	1
54		41304004	滑轮支架	PBL ROLLER BASE	1
55		41326011	滑轮轴	PBL ROLLER SHAFT	1
56		--------			0
57		413S30003	弹簧调节螺母	PBL SPRING REGULATOR	1
58		141301005	压脚支架	PBL WORK CLAMP ARM	1
59		141302009	曲柄轴	PBL WORK CLAMP ARM SHAFT	1
60		--------			0
61		413S13016	螺钉M4×8	SCREW M4×0.7 L=8	1
62		413S13020	螺钉M4×16	SCREW M4×0.7 L=16	1
63		--------			0
64		413S11019	螺钉M5×10	SCREW M5×0.8 L=10	4
65		413S13019	螺钉M5×12	SCREW M5×0.8 L=12	4
66		413S14013	螺钉M5×6	SCREW M5 L=6	2
67		41312035	剪线板	UTT CLOSE CAM B	1
68		413S20001	压脚升降摆动板螺钉	SHUOULDER SCREW D8 H3.2	1
69		413S14003	螺钉M6×5	SCREW M5 L=6	1
70		4131602000	压脚组件	WORK CLAMP CHECK HOLDER	1
71		41316018	压脚板座	WORK CLAMP CHECK HOLDER	1
72		41312109	压脚弹簧板	WORK CLAMP CHECK SPRING	2
73		41326035	压脚弹簧定位销	WORK CLAMP CHECK SPRING SET PI	2
74		41327020	压脚板座弹簧	WORK CLAMP CHECK HOLDER SPRING	1
75		413S11029	螺钉	SCREW 3/32-56 L=1.9	2
76		4131602200	压脚组件	WORK CLAMP CHECK HOLDER ASM	1
77		41316023	压脚板座	PRESSER FOOT	1
78		41312109	压脚弹簧板	WORK CLAMP CHECK SPRING	2
79		41326035	压脚弹簧定位销	WORK CLAMP CHECK SPRING SET PI	2
80		41327020	压脚板座弹簧	WORK CLAMP CHECK HOLDER SPRING	1
81		413S11029	螺钉	SCREW 3/32-56 L=1.9	2
82		41316025	压脚板	PRESSER	1
83		402S20002	压脚螺钉	HINGE SCREW D=7.94 H=2	1
84		41316017	压脚板	WORK CLAMP CHECK (2K)	1
85		207S14006	螺钉	SCREW M5 L=5	1
86		41312027	传感器定位板	SENSOR PLATE	1
87		41324006	滚针轴承	BEARING	2
88		41324013	轴承	BEARING	1
89		41328026	垫片	WASHER	2
90		4131602100	压脚组件	WORK CLAMP CHECK HOLDER ASM	1
91		4131602600	压脚组件	WORK CLAMP CHECK HOLDER ASM	1

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6. NEEDLE BAR ROCKING COMPONENTS
针杆摇动部件



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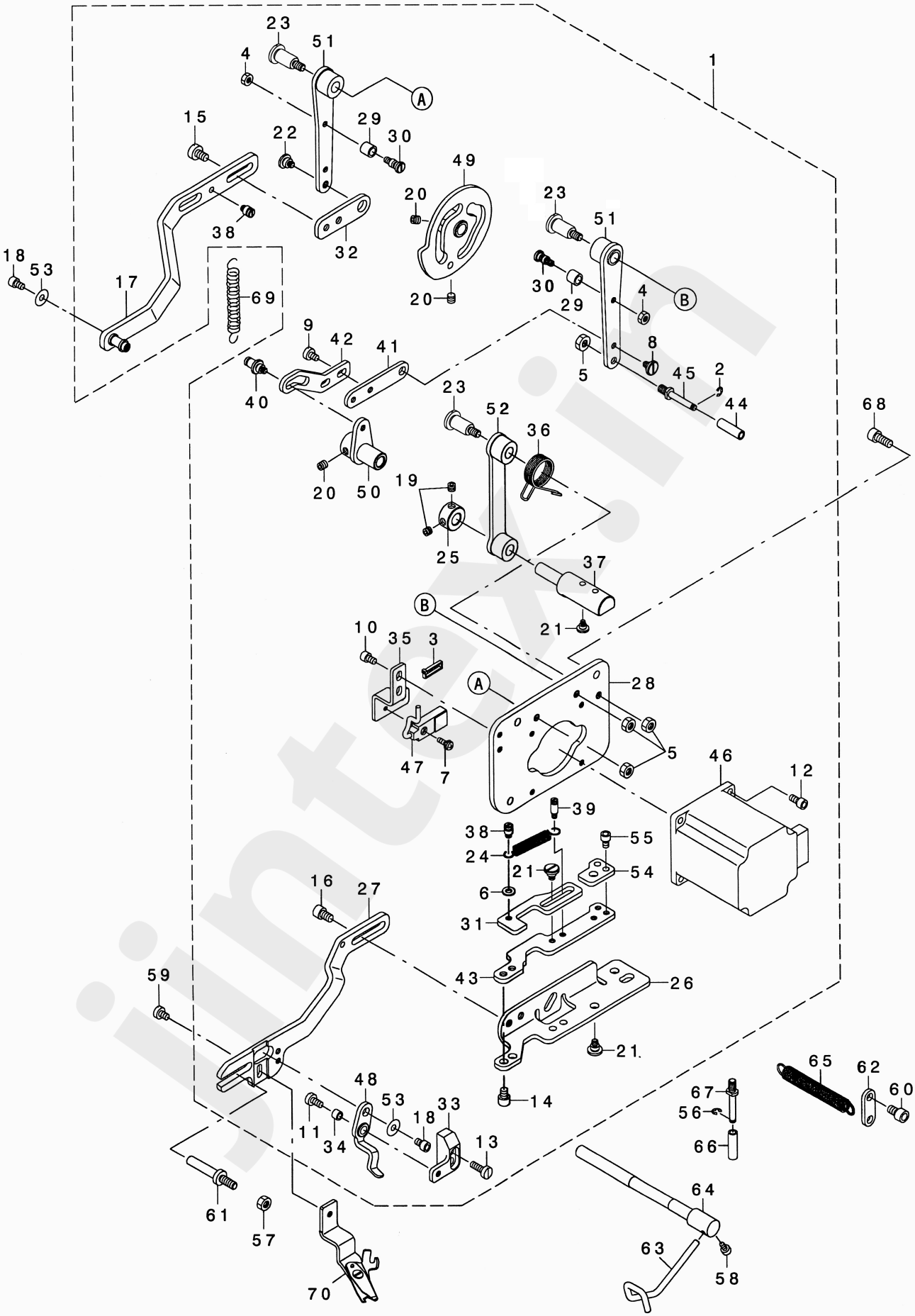
序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		4133001500	摆轴驱动组件	ZIGZAG DRIVE FULL ASSY	1
2		--------			0
3		41305003	摆轴连杆	ZIGZAG ROD	1
4		--------			0
5		41326013	连接轴	JUNCTION SHAFT	2
6		207S14006	螺钉	SCREW M5 L=5	2
7		141323002	针杆架油毡	NEEDLE BAR CRANK FELT	4
8		--------			0
9		--------			0
10		--------			0
11		S05124	螺钉M5×16	SCREW M5 L=16	1
12		413S13018	螺钉M6×18	SCREW M6 L=18	1
13		207S14006	螺钉	SCREW M5 L=5	4
14		--------			0
15		--------			0
16		41304005	针杆摆动曲柄	ZIGZAG LEVER REAR	1
17		41301007	电机安装板	MOTOR_BASE	1
18		41304006	电机连接曲柄	MOTOR LEVER	1
19		141333003	针摆步进电机(大豪)	NEEDLE SWING MOTOR(DAHAO)	1
20		413S13023	螺钉M6×12	SCREW M6 L=12	3
21		14130102000	针杆架组件	NEEDLE BAR FRAME	1
22		S01002	螺钉 M4×6	SCREW M4 L=6	1
23		141309002	针杆导向板	GUIDE STRIP	1
24		141312014	针杆架压板	PRESSING PLATE	1
25		S02039	沉头螺钉M4	COUNTERSUNK SCREW M4 L=7	1
26		141309003	导向滑块	SLIDING BLOCK	1
27		141304008	针杆连接杆	NEEDLE BAR CONNECTION	1
28		413S11010	针杆连接杆螺钉	SCREW	1
29		413S11017	螺钉M4	NEEDLE BAR FRAME ASSY	1
30		141312015	油毡压板	NEEDLE BAR FRAME	1
31		141323001	针杆架油毡	NEEDLE BAR METAL	1
32		41312042	针杆架压板	SUPPORT_SHAFT	1
33		-------	-------	----------	
34		41303022	摆轴前套	PLATE ASM BUSHING	1
35		41303023	摆轴后套	BUSHING REAR	1
36		41302007	针杆	NEEDLE BAR	1
37		40217002	机针	NEEDLE DP×5 #12	1
38		41313010	面线导线器	NEEDLE BAR BOBBIN THREAD GUIDE	1
39		413S11011	螺钉M3×5	SCREW M3 L=5	1
40		41308003	摆轴挡圈	THRUST COLLAR D=15 W=11	1

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7. NEEDLE THREAD TRIMMER COMPONENTS

上剪线部件



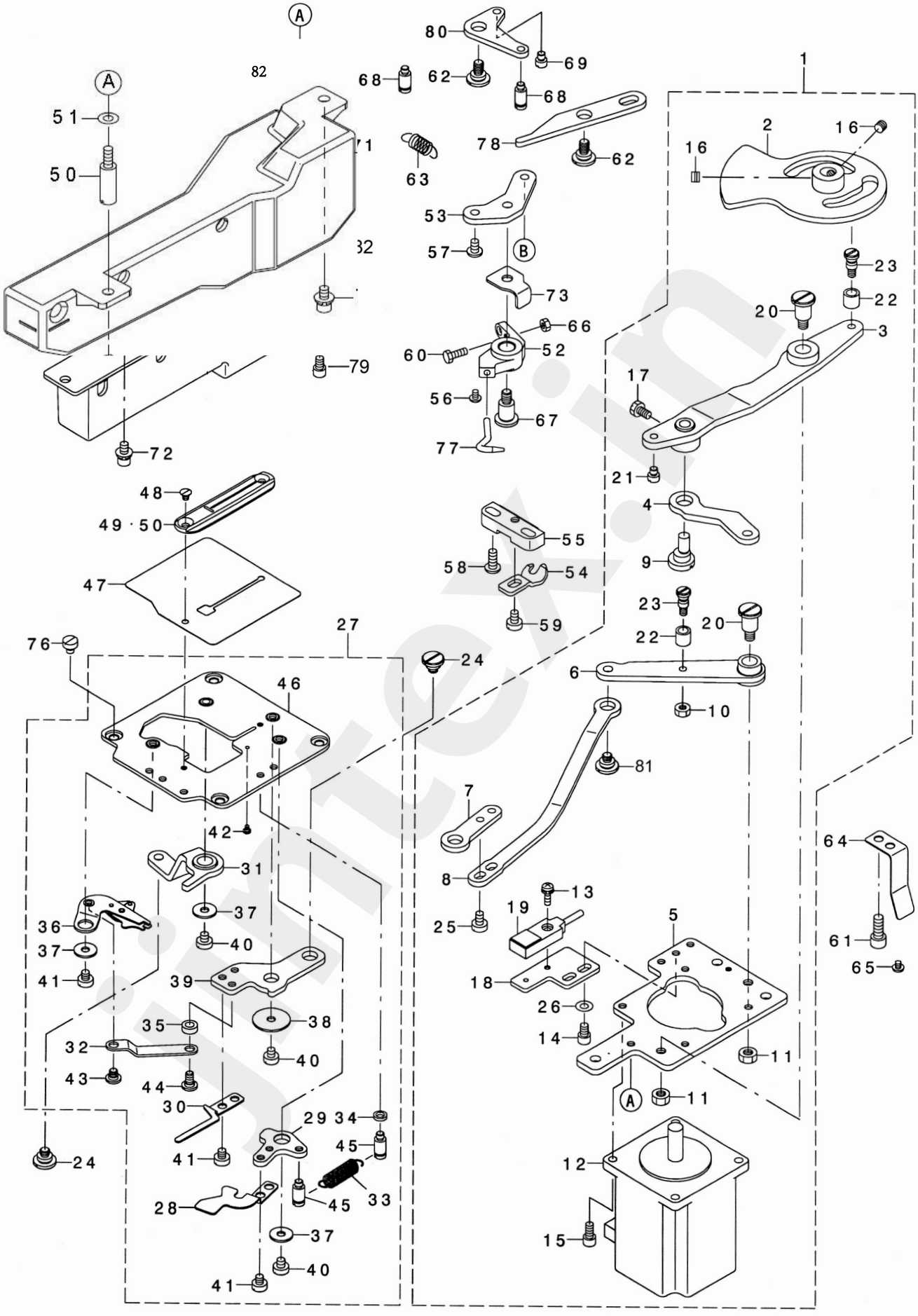
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		4131900100	剪面线组件	ASSY_UTT_MODULE_B	1
2		H05002	E形卡簧	E-RING 3	1
3		40111005	固定带	CABLE BAND	1
4		413S16003	螺母 M4	NUT M4	2
5		413S16004	螺母 M5	NUT M5	4
6		41328010	垫片	WASHER 4.3×9×0.8	1
7		413S13026	螺钉M3×10	SCREW M3×10	1
8		413S20003	固定板连接螺钉	SHUOULDER SCREW D6 H2.6	1
9		413S11017	螺钉M4×6	SCREW M4 L=6	2
10		413S13003	螺钉M4×6	SCREW M4 L=6	2
11		413S30006	螺钉M4×8	SCREW M4 L=8	1
12		413S13016	螺钉M4×8	SCREW M4×0.7 L=8	4
13		413S12003	螺钉M4×12	SCREW M4 L=12	2
14		413S13001	螺钉M5×6	HEXAGON SOCKET HEAD SCREW M5×6	2
15		413S11018	螺钉M5×8	SCREW M5 L=8	2
16		413S13010	螺钉M5×8	SCREW M5×0.8 L=8	2
17		4131204400	开剪连杆组件	ASSY UTT RELEASE ARM B	1
18		413S13003	螺钉M4×6	SCREW M4 L=6	2
19		207S14006	螺钉M5×4	SCREW M5 L=4	2
20		207S14006	螺钉	SCREW M5 L=5	4
21		413S30014	剪线导向板调节螺钉	SHOULDER SCREW D6 H3.2	4
22		413S20004	剪线连接板螺钉	SHOULDER SCREW D8 H4	1
23		413S20005	剪线曲柄螺钉	SHOULDER SCREW D8 15	3
24		41327006	导向板弹簧	SPRING	1
25		41308004	剪线支架连接销挡圈	THRUST COLLAR D=8 W=9	1
26		41312039	剪线支架	UTT ARM A	1
27		41312040	剪刀架	UTT_ARM_B	1
28		41312041	剪线电机安装板	UTT BASE PLATE	1
29		41303024	滚柱	UTT CAM ROLLER	2
30		413S30015	滚子连接螺钉	UTT CAM ROLLER SHAFT	2
31		41312091	剪刀进退导向板	UTT_RATCH_PLATE_B	1
32		41312043	剪线连接板	UTT RELEASE ARM A	1
33		41304008	开剪驱动板安装座	UTT RELEASE LEVER BASE	1
34		41303025	连接滚子	UTT RELEASE LEVER SHAFT	1
35		41312044	传感器安装板	UTT SENSOR BASE	1
36		41327007	扭簧	UTT_SUPPORT_ARM_SPRING	1
37		41326021	剪线支架连接轴	UTTSUPPORT SHAFT	1
38		413S30016	螺钉	UTT SUSPENSION SCREW 4	2
39		413S30009	缓线钩定位螺钉	UTT SUSPENSION SCREW 9	1
40		413S30018	缓线连接销	UTT SUSPENSION SHOULDER SCREW	1
41		41312045	缓线钩连接板	UTT THREAD PULLING LINK A	1
42		41312046	缓线钩驱动板	UTT THREAD PULLING LINK B	1
43		41312047	剪刀进退固定板	UTT X-CAM	1
44		41303026	滚柱	UTT Y-DRIVE ROLLER	1
45		41326032	滚轴	UTT Y-DRIVE SHAFT	1
46		141333004	剪面线步进电机(大豪)	UT TRIM MOTOR ASS'Y(DAHAO)	1
47		--------	剪线传感器(大豪)	UT TRIM SENSOR ASS'Y	1
48		4131205500	开剪驱动板组件	ASSY_UTT_RELEASE_LEVER_B	1
49		4131205700	剪线凸轮组件	ASSY UTT CAM	1
50		4130401100	缓线钩连接曲柄组件	ASSY UTT THREAD PULLING ARM	1
51		4130401200	缓线钩导向曲柄组件	ASSY UTT CAM ARM	2
52		4130401300	剪线连接曲柄组件	ASSY UTT SUPPORT ARM	1
53		41328012	垫圈	PLAIN WASHER 4.3×12×1	2
54		41312088	限位板	UTT_RATCH_STOPPER	1
55		413S13003	螺钉M4×6	SCREW M4 L=6	2
56		H05002	E形卡簧	E-RING 3	1
57		413S16004	螺母M5	NUT M5	1
58		413S13003	螺钉M4×6	SCREW M4 L=6	1
59		413S13003	螺钉M4×6	SCREW M4 L=6	1
60		413S13010	螺钉M5×8	SCREW M5×0.8 L=8	1
61		41326034	压脚导向轴	UTT_GUIDE_SHAFT_B	1
62		41312053	连接板	UTT SUSPENSION PLATE	1
63		41313011	缓线钩	UTT THREAD PULLING LEVER	1
64		41302008	缓线钩轴	UTT THREAD PULLING SHAFT	1
65		41327009	剪线弹簧	UTT TRIMMER CLOSE SPRING	1
66		41303026	滚柱	UTT Y-DRIVE ROLLER	1
67		41326032	剪刀控制轴	UTT Y-DRIVE SHAFT	1
68		413S13019	螺钉M5×12	SCREW M5×0.8 L=12	3
69		41327008	缓线钩复位弹簧	BUTTON SUPPORT LEVER SPRING	1
70		4131900200	上剪线刀组件	ASSY UTT TRIMMER	1

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8. BOBBIN THREAD TRIMMER COMPONENTS
下剪线部件



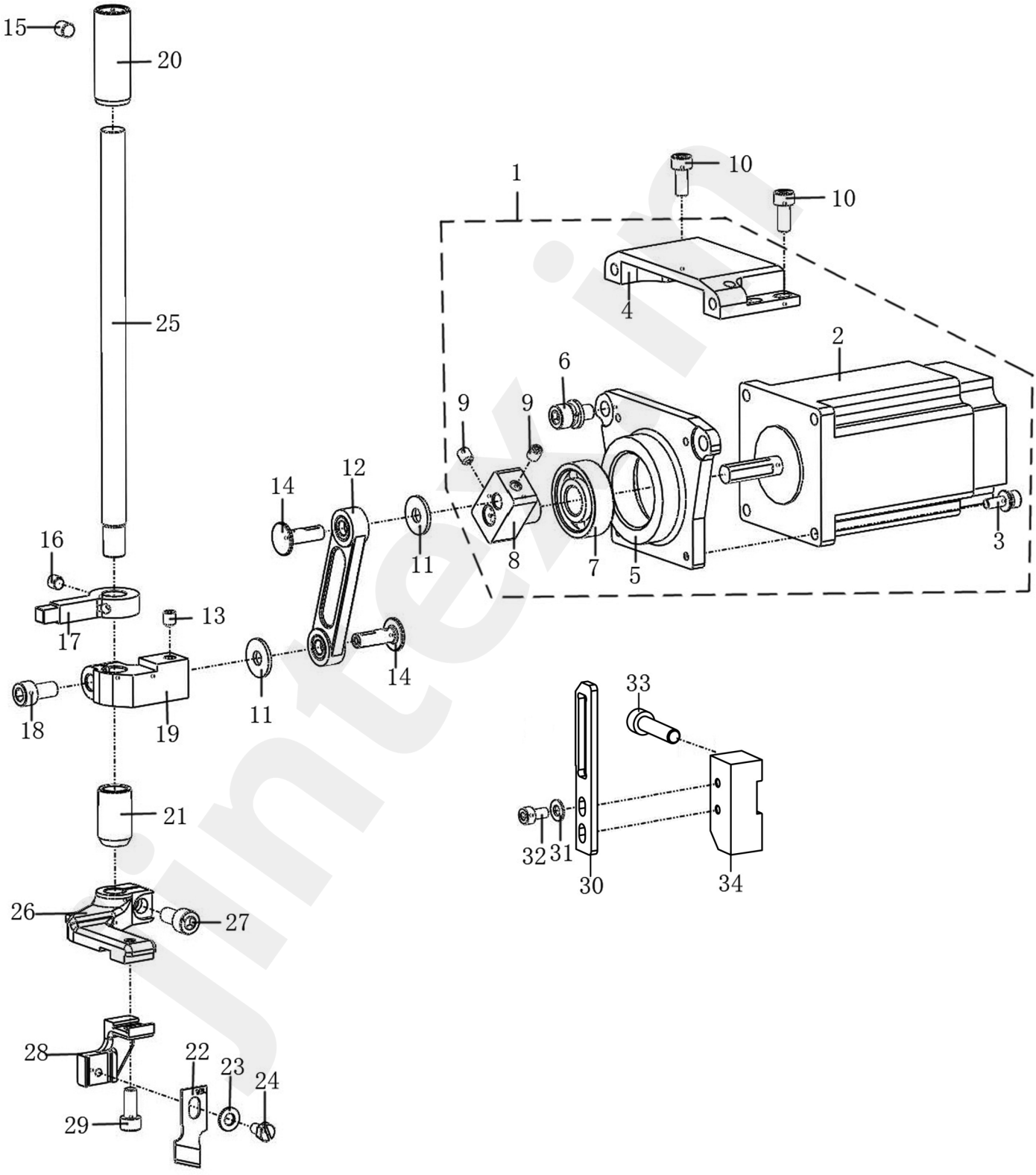
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		4133002000	剪底线组件	BTT DRIVE UNIT	1
2		4131206300	剪底线凸轮组件	ASSY BTT DRIVE CAM	1
3		4130500600	剪底线连杆组件	ASSY BTT DRIVE LEVER	1
4		41312056	剪底线连杆	BTT DRIVE LINK	1
5		41312057	底线电机安装板	BTT DRIVE UNIT BASE	1
6		4130401400	剪底线导向曲柄组件	ASSY BTT RELEASE LEVER	1
7		41312059	剪刀调节板	BTT RELEASE LINK F	1
8		41312060	剪底线导向曲柄连杆	BTT RELEASE LINK R	1
9		41326023	偏心轴销	LINK ROD	1
10		413S16003	螺母M4	NUT M4	1
11		413S16004	螺母M5	NUT M5	2
12		141333005	剪底线步进电机	LT TRIM MOTOR ASS'Y	1
13		413S13026	螺钉M3×10	SCREW M3×10	1
14		413S13003	螺钉M4×6	SCREW M4 L=6	2
15		413S13016	螺钉M4×8	SCREW M4×0.7 L=8	4
16		207S14006	螺钉M5×4	SCREW M5 L=4	2
17		413S12004	螺钉M4×7	HEXAGONAL BOLT	1
18		41312061	传感器安装板	SENSOR FITTING PLATE BT	1
19		--------	传感器	LT TRIM SENSOR ASS'Y	1
20		413S20006	轴位螺钉	SHOULDER SCREW D8 H10	2
21		413S30019	止动销	STOPPER PIN	1
22		41303024	滚柱	UTT CAM ROLLER	2
23		413S30015	滚子连接销	UTT CAM ROLLER SHAFT	2
24		413S20007	轴位螺钉	SHOULDER SCREW D8 H2.9	2
25		413S11017	螺钉M4×6	SCREW M4 L=6	2
26		41328010	垫圈	WASHER 4.3×9×0.8	2
27		4131500800	针板组件	THROAT PLATE BASE UNIT	1
28		41312062	剪线器压板	BT CLAMP B	1
29		41312063	固定板	BT CLAMP LEVER	1
30		41312064	底线导线器	BT PULLER B	1
31		4131207500	剪刀控制板组件	ASSY BT RELEASE ARM	1
32		41312066	传动连接杆	BT TRIMER LINK	1
33		41327010	弹簧	CLAMP SPRING	1
34		41328011	垫圈	WASHER	1
35		41308005	垫圈	WASHER	1
36		4131900300	下剪线刀组件	BT TRIMER	1
37		41328013	垫圈	PLAIN WASHER 4.3×12×1	3
38		41328014	垫圈	WASHER 4.5×20×1	1
39		41312070	剪底线传动板	BTT LEVER	1
40		413S11013	螺钉	SCREW M4 L=4	3
41		413S11013	螺钉M4×4	SCREW M4 L=4	5
42		413S11014	螺钉	HINGE SCREW	1
43		413S20008	轴位螺钉	SHOULDER SCREW D5 H1.6	1
44		413S20009	轴位螺钉	SHOULDER SCREW D5 H1.6	1
45		413S30020	挂簧螺钉	SUSPENSION SCREW	2
46		4131206800	剪线组件安装板	ASSY THROAT PLATE BASE	1
47		41312067	防油板	OIL SHIELD	1
48		413S17002	螺钉M3×4	SCREW M3 L=4	2
49	01	41315007	针板	THROAT PLATE(1790S5)	1
50	02	41315002	针板	THROAT PLATE(1790K5)	1
51		41328023	垫圈	WASHER M4	2
52		41304009	下挡线器座	PICKER BASE	1
53		41312072	下挡线器连接板	PICKER BASE FITTNG PLATE	1
54		41312073	旋梭定位钩	STOPPER A	1
55		41304010	定位钩安装板	BOBBIN CASE POSITIONING PLATE	1
56		413S11022	螺钉M3×4	SCREW M3 L=4	1
57		413S13003	螺钉M4×6	SCREW M4 L=6	1
58		413S11024	螺钉M4×10	SCREW M4 L=10	2
59		413S11017	螺钉M4×6	SCREW M4 L=6	1
60		413S12003	螺钉M4×12	SCREW M4 L=12	1
61		413S13010	螺钉M5×8	SCREW M5×0.8 L=8	3
62		413S20013	轴位螺钉	SHOULDER SCREW D8 H2.9	2
63		41327011	弹簧	PICKER SPRING	1
64		41330017	安全开关板	SAFETY SWITCH PRESSING PLATE	1
65		413S11015	螺钉	SCREW	1
66		413S16003	螺母M4	NUT M4	1
67		413S20006	轴位螺钉	SHOULDER SCREW D8 H10	1
68		413S30020	挂簧螺钉	SUSPENSION SCREW	2
69		413S30019	止动销	STOPPER PIN	1
70		--------			0
71					1
72		413S13008	螺钉M4×8	SECREW	2
73		41312075	止动板	PICKER BASE STOPPER	1
74		413S30021	螺钉	SCREW	1
75		413S30007	螺钉		1
76		413S11013	螺钉M4×4	SCREW M4 L=4	4
77		41313012	下挡线器	PICKER	1
78		41312076	下挡线传动杆	PICKER ACTUATING LEVER	1
79		413S13003	螺钉M4×6	SCREW M4 L=4	3
80		41312071	下档线传动板	PICKER ACTUATING L LINK	1
81		413S20016	轴位螺钉	SHOULDER SCREW D8 H2.9	1
82		141311007	油盒	OIL TANK ASM	1
83					1

NOTE（注解）	01. . .FOR 1790S	1790S用
	02. . .FOR 1790K	1790K用

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9. CLOTH CUTTING KNIFE COMPONENTS
切刀部件



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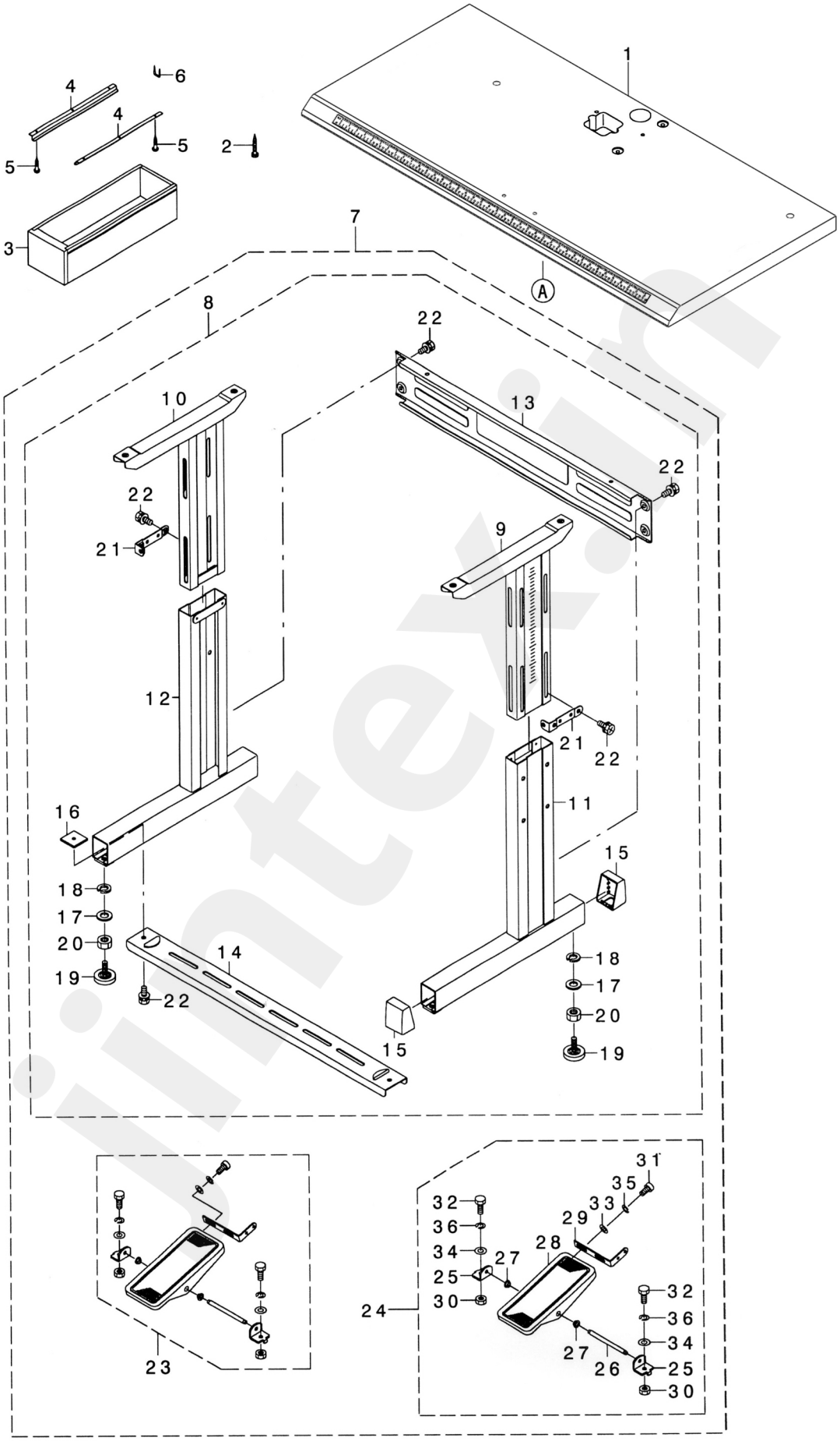
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		--------	切刀电机组件	KNIFE MOTOR ASSY	1
2		141333006	切刀电机	KNIFE MOTOR	1
3		417S30034	螺钉M4×14	SCREW M4 L=14	4
4		41301040	切刀电机安装上座	KNIFE MOTOR HIGHER BASE	1
5		41301041	切刀电机安装座	KNIFE MOTOR BASE	1
6		421S13029	螺钉M6×12	SCREW M6 L=12	2
7		41324016	轴承（6201Z）	BEARING	1
8		41303045	轴承连接套	KNIFE DRIVING BLOCK	1
9		413S14013	螺钉M5×6	SCREW M5 L=6	3
10		413S13019	螺钉M5×12	SCREW M5 L=12	4
11		41728004	垫片	WASHER 6×16×1.5	2
12		4130501000	切刀连杆组件	KNIFE DRIVING LINK ASSY	1
13		413S14013	螺钉M5×6	SCREW M5 L=6	1
14		41326013	连接轴A	JUNCTION SHAFT A	2
15		413S14001	螺钉M6×6	SCREW M6 L=6	1
16		207S14006	螺钉	SCREW	2
17		41304019	切刀导向	KNIFE GUIDE	1
18		413S13023	螺钉M6×12	SCREW M6 L=12	1
19		41304022	切刀杆支架	KNIFE BAR BRACKET	1
20		41303039	切刀杆上衬套	KNIFE BAR BUSHING	1
21		41303040	切刀杆下衬套	KNIFE BAR LOWER BUSHING	1
22		40219009	刀片1/2 "	KNIFE 1/2	1
23		41328010	垫圈	WASHER 4.5×9×0.8	1
24		413S12004	螺钉M4×6	SCREW M4 L=6	1
25		41302009	切刀轴	KNIFE BAR	1
26		41304011	切刀杆座	KNIFE BAR BASE	1
27		413S13023	螺钉M6×12	SCREW M6 L=12	1
28		41304014	切刀安装座	KNIFE FITTING BASE	1
29		413S13019	螺钉M5×12	SCREW M5 L=12	1
30		41312080	支撑导向板	SUPPORT GUIDE	1
31		41328012	垫片	WASHER 4.5×12×1	2
32		413S13016	螺钉M4×8	SCREW M4 L=8	2
33		413S13013	螺钉M6×25	SCREW M6 L=25	3
34		141304009	切刀导向座	CUTTER GUIDE SEAT	1

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10. TABLE COMPONENTS
台板部件



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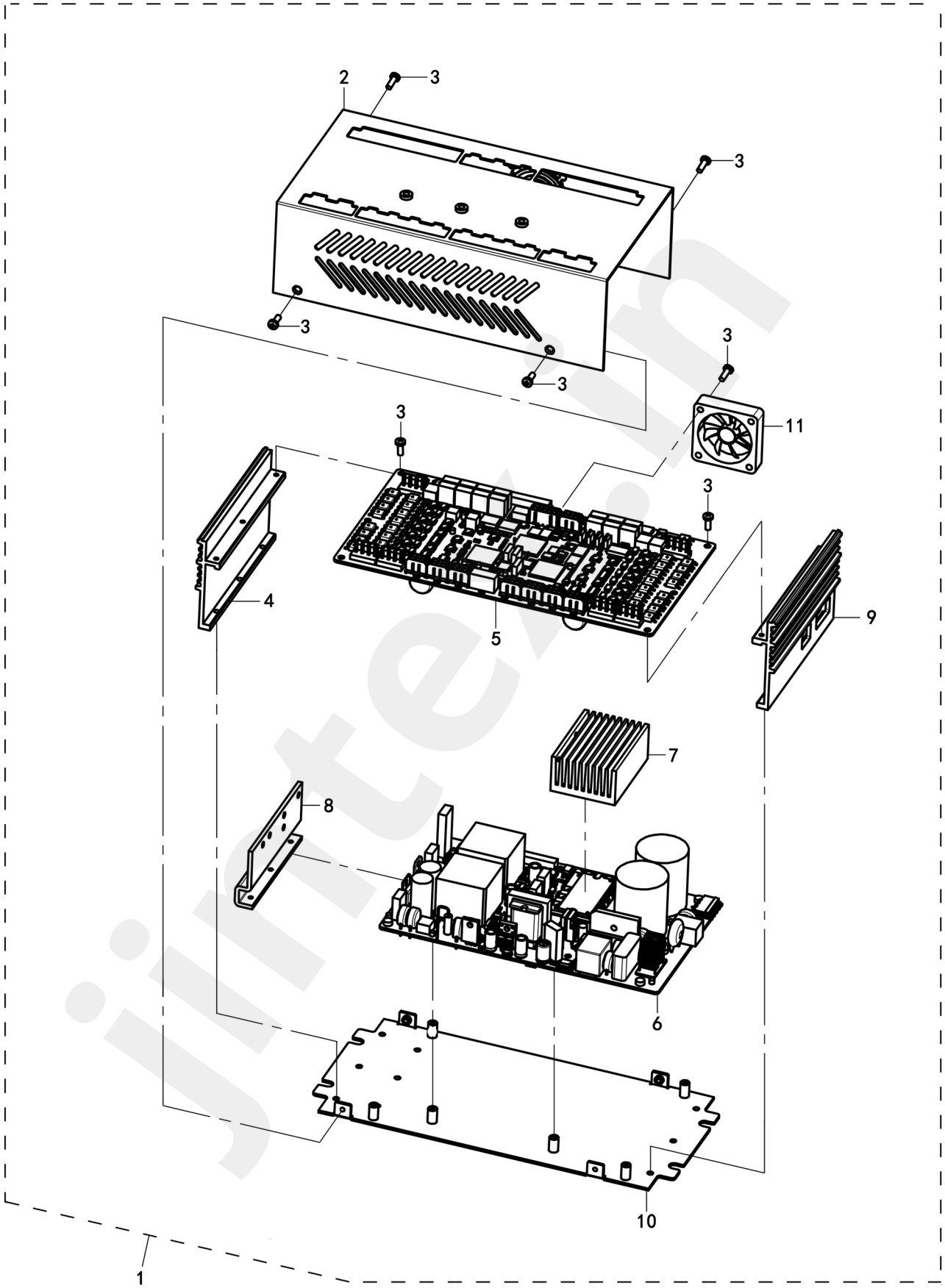
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		41332001	台板	TABLE	1
2		--------	自攻螺钉	TAPPING SCREW M5×35	4
3		--------	抽屉	DRAWER	1
4		--------	抽屉支架	DRAWER SUPPORT	2
5		--------	木螺钉	WOOD SCREW D=3.1 L=16	6
6		--------	抽屉挡板	DRAWER STOPPER	1
7		702052	桌脚部分	T-STAND COMPL	1
8		--------	桌脚组件	T-STAND ASM.	1
9		--------	右桌脚上支架	UPPER STAND ASM.,RIGHT	1
10		--------	左桌脚上支架	UPPER STAND ASM.,LEFT	1
11		--------	右桌脚下支架	LOWER LEG, RIGHT	1
12		--------	左桌脚下支架	LOWER LEG, LEFT	1
13		--------	桌脚横撑	STAND SIDE SUPPORT	1
14		--------	桌脚横撑	STAND SIDE SUPPORT	1
15		--------	橡胶套	RUBBER CAP	4
16		--------	螺母	NUT	2
17		--------	垫片	WASHER M12	4
18		--------	弹簧垫片	SPRING WASHER 12.5×21.5×3	4
19		--------	带垫调节螺钉	ADJUSTING SCREW ASM. WITH CAP	4
20		--------	螺母M12	NUT M12	1
21		--------	调节压板	UPPER STAND PLATE	2
22		--------	螺钉	WASHER HEXAGONAL BOLT	12
23		--------	踏板组件	Z-STAND PEDAL ASM	1
24		--------	踏板组件	Z-STAND PEDAL ASM	1
25		--------	踏板支架	PEDAL SHAFT BRACKET	2
26		--------	踏板连接轴	PEDAL CONNECTING ROD	1
27		--------	踏板轴衬	PEDAL BUSHING	2
28		--------	踏板	PEDAL ASM.	1
29		--------	踏板调节板	PEDAL ADJUSTING PLATE	1
30		--------	螺母	NUT M8	2
31		--------	螺钉M6×12	SCREW M6 L=12	2
32		--------	螺钉M8×20	SCREW M8 L=20	2
33		--------	垫片	WASHER 6.7×13×1	2
34		--------	垫片	WASHER 8.7×18×1.6	4
35		--------	弹簧垫片	SPRING WASHER 6.2×11.4×1.2	2
36		--------	弹簧垫片	SPRING WASHER 8.6×15×1.4	2

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11. CONTROL BOX COMPONENTS
控制箱关系



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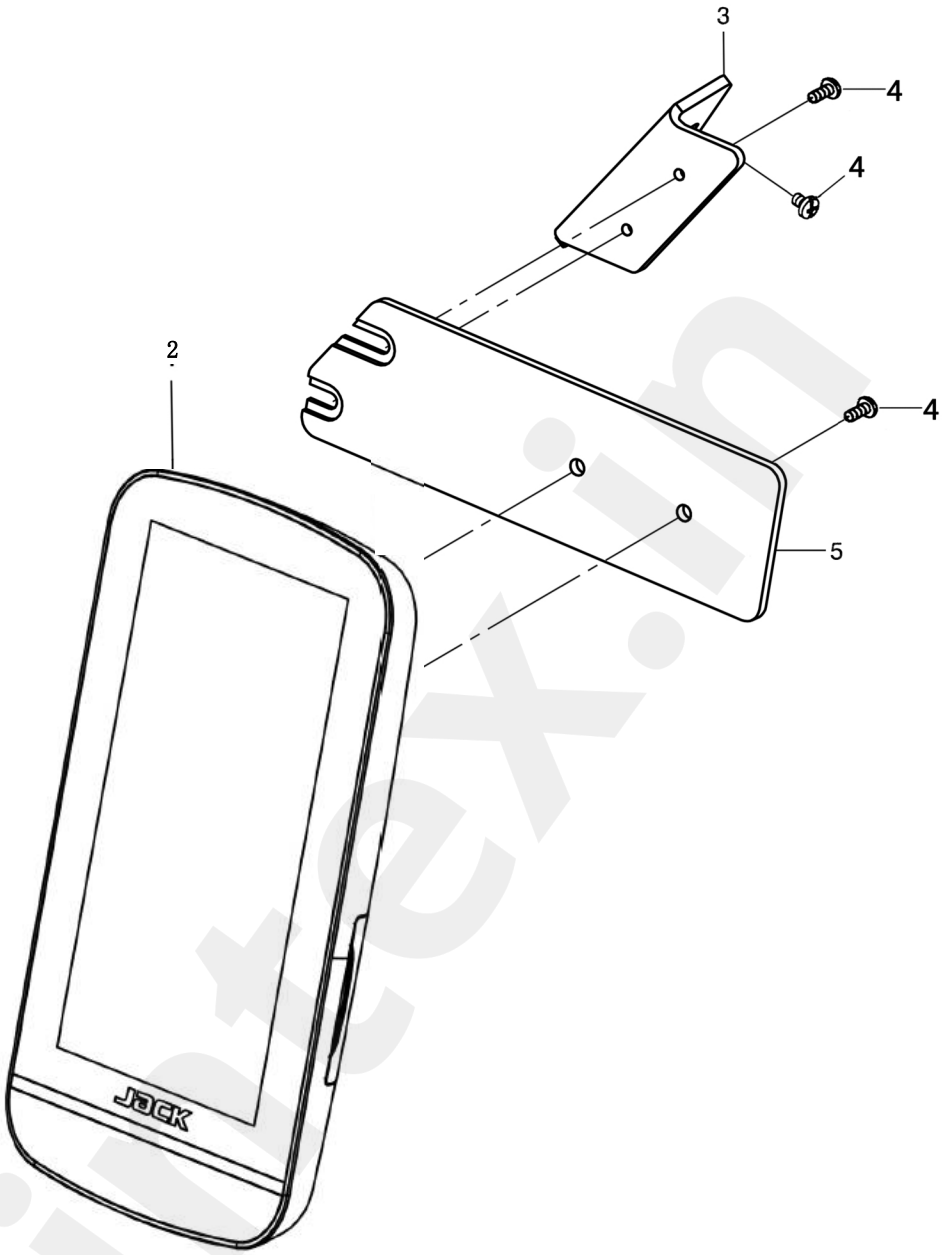
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		14133000300	大豪电控	CONTROL OF DAHAO	1
2		--------	盖板	COVER PLATE	1
3		--------	螺钉	SCREW	12
4		--------	前散热板	FRONT COOLING PLATE	1
5		--------	电路板1	PCB 1	1
6		--------	电路板2	PCB 2	1
7		--------	K16Q小散热器	K16Q SMALL RADITOR	1
8		--------	散热挡板	HEAT DISSIPATION BAFFLE	1
9		--------	后散热板	REAR COOLING PLATE	1
10		--------	底座板	BASE PLATE	1
11		--------	风扇	FAN MOTOR	1

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12. OPERATION BOX COMPONENTS
操作面板部件



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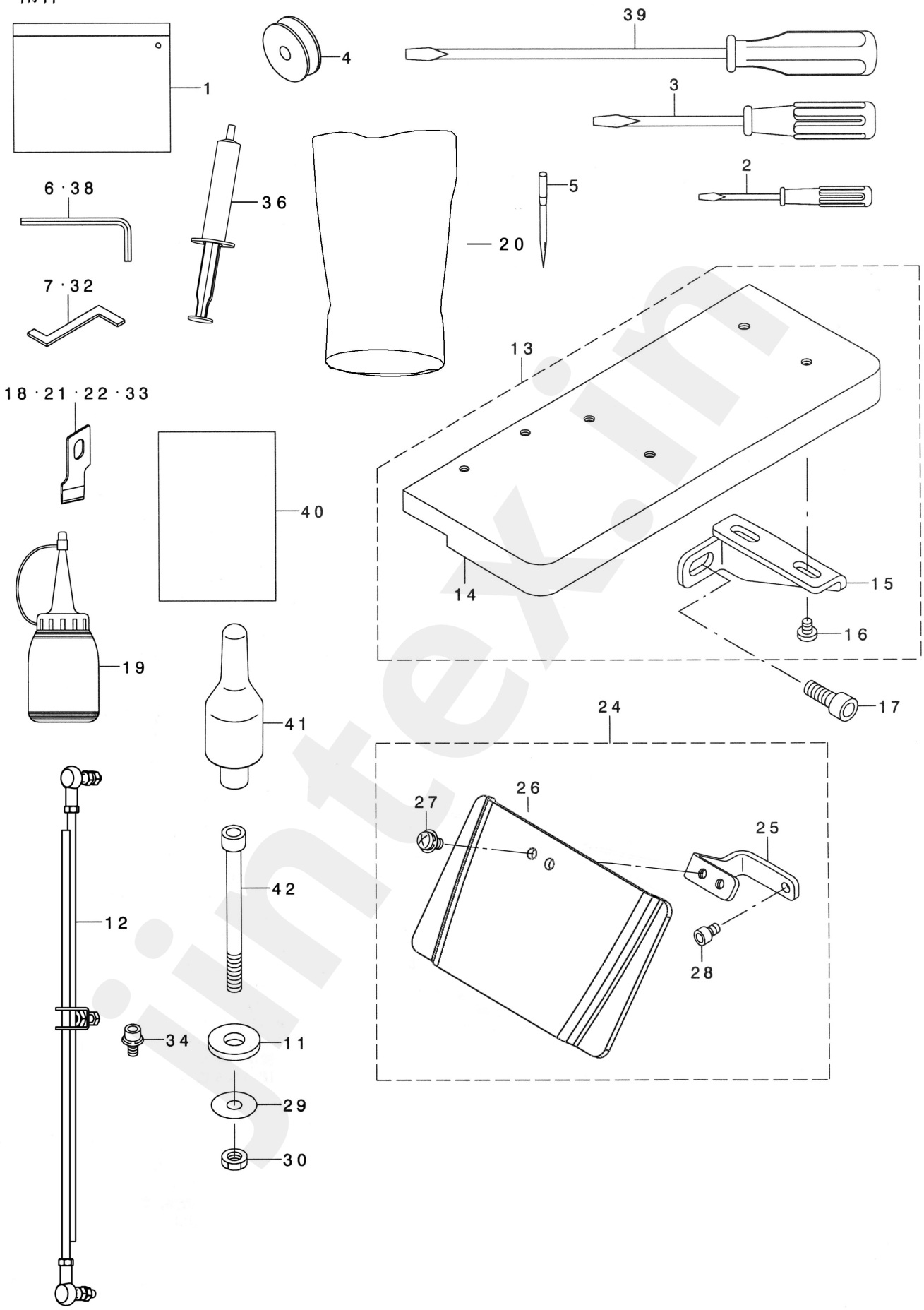
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
2		14133000400	大豪触摸屏	OPERATION PANEL OF DAHAO	1
3		141312001	面板支架1	OPERATION PANEL HOLDER 1	1
4		403S11013	螺钉M4×8	SCREW M4 L=8	6
5		141312002	面板支架2	OPERATION PANEL HOLDER 2	1

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13. ACCESSORIE PART COMPONENTS
附件



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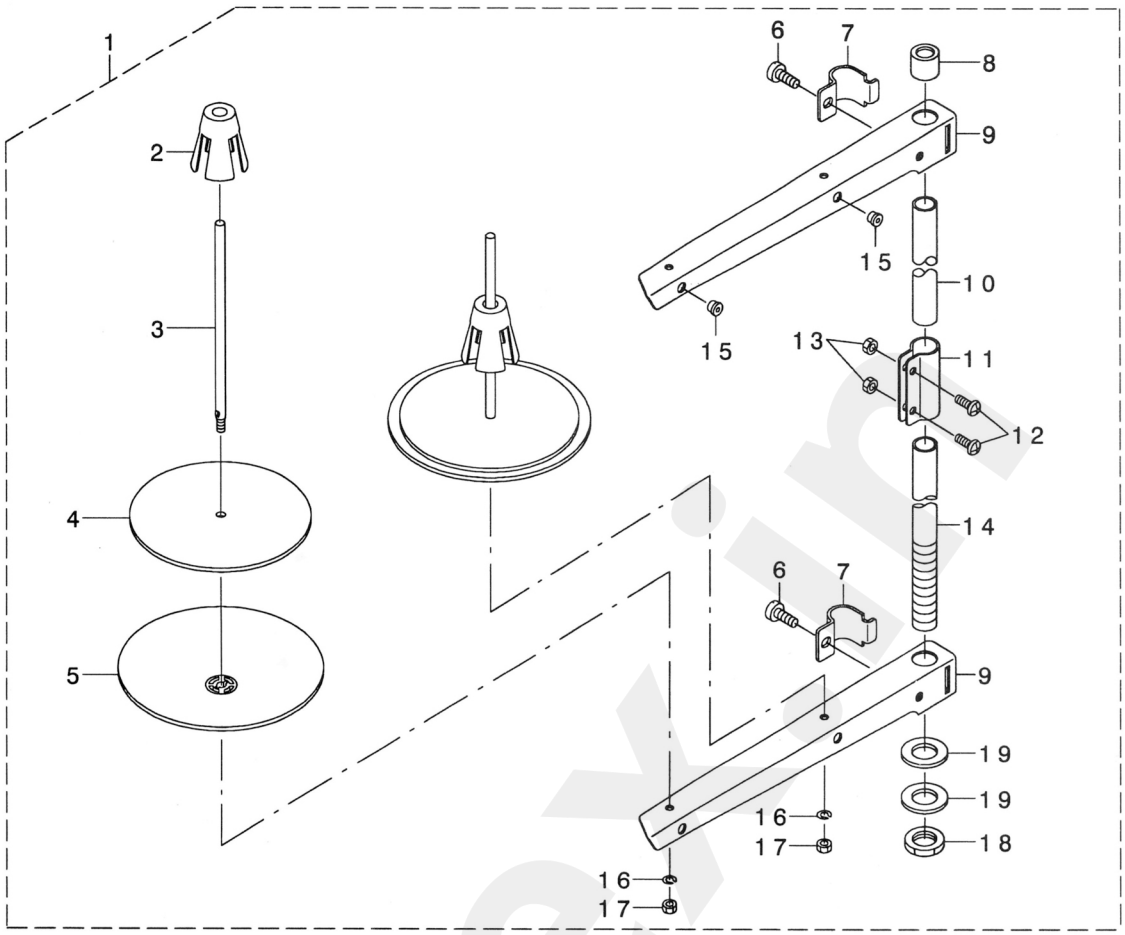
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		40131017	机头罩	ACCESSORIE BAG	1
2		10131004	一字螺丝刀（小）	SCREW DRIVER,SMALL	1
3		10131003	一字螺丝刀（中）	SCREW DRIVER,MIDDLE	1
4		4021800200	梭心	BOBBIN	1
5		40217002	机针#12	NEEDLE DP×5 #12 J-2	1
6		20131056	内六角扳手	HEXAGONAL WRENCH KEY	1
7	01	41312097	定时调节钩	HOOK TIMING GAUGE, K	1
8		---------			0
9		---------			0
10		---------			0
11		41322003	垫圈	RUBBER CUSHION(B)	4
12		4133100600	连接杆组件	CONNECTING ROD COMPL.	1
13		4130101200	辅助桌板组件	AUXILIARY TABLE ASM.	1
14	41301012(漆前)	301651(漆后)	辅助桌板	AUXILIARY TABLE	1
15		41312090	托架	INSTALLING PLATE	2
16		413S11025	螺钉	SCREW 11/64-40 L=4.8	4
17		413S13005	螺钉M6×10	SCREW M6 L=10	2
18		40219012	切刀 1″	KNIFE 1	1
19		20131038	油壶组件	OILER	1
20		20031037	油壶组件	DEFRIX OIL NO.1	1
21		40219010	切刀5/8″	KNIFE 5/8	1
22		40219009	切刀1/2″	KNIFE 1/2	1
23		---------			0
24		4133100700	护眼板组件	ASSY SAFETY PLATE B	1
25		41312099	护眼板托架	SAFETY PLATE BESE	1
26		41311021	安全板	SAFETY PLATE	1
27		413S11028	螺钉组件	SCREW M4 L=8	2
28		413S13003	螺钉M4×6	SCREW M4 L=6	1
29		41328001	垫片	WASHER 6.1×18.5×2	4
30		413S16005	螺母M6	NUT M6	4
31		---------			0
32	02	141331001	定时调节钩	TIMING GAUGE,DMESTIC USE.	1
33		40219011	切刀3/8″	KNIFE 3/8	1
34		413S13008	螺钉组件	BOLT	1
35		---------			0
36		11411029	润滑脂	GREASE A TUBE	1
37		---------			0
38		30131012	内六角扳手	HEXAGONAL SPANNER	1
39		10131002	螺丝刀(大)	SCREW DRIVER,LARGE	1
40		41331030	说明书	EC PRODUCTION DECLARATION	1
41		40311002	机头支撑柱	HEAD SUPPORT BAR	1
42		413S13006	螺栓M6×70	HEXAGON BOLT	4

NOTE（注解）　01.. .FOR 1790S　1790S用
02.. .FOR 1790K　1790K用

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14. THREAD STAND COMPONENTS
线架部件



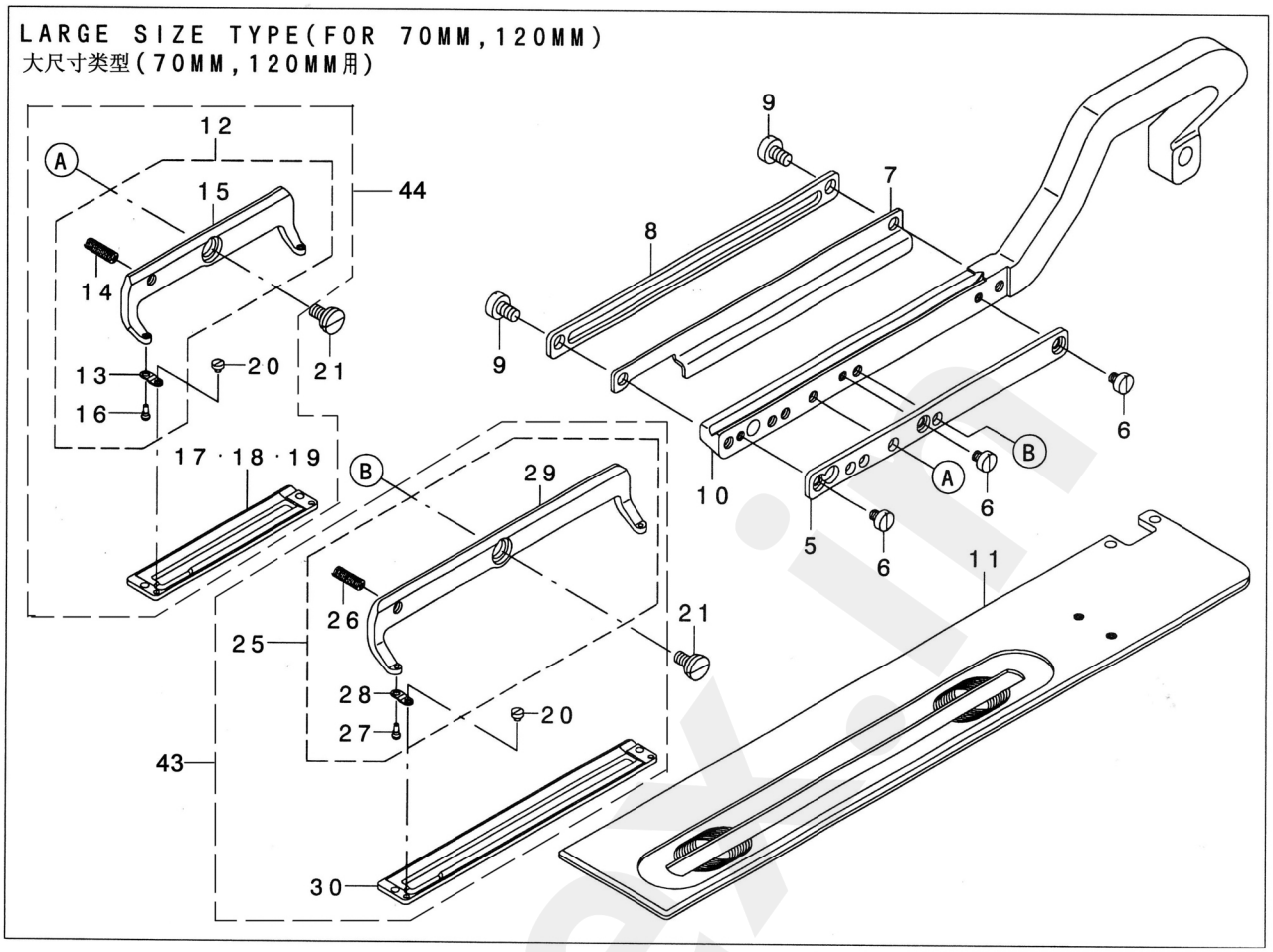
序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		1383100300	过线架组件	THREAD STAND ASM.	1
2		---------	线架缓冲支架	SPOOL RETAINER	2
3		---------	线轴	SPOOL PIN	2
4		---------	线盘软垫	SPOOL REST CUSHION	2
5		---------	线盘	SPOOL REST	2
6		---------	螺钉	SCREW M6 L=16	2
7		---------	过线架固定夹	THREAD GUIDE ARM JOINT	2
8		---------	线架支撑套	SPOOL REST ROD RUBBER CAP	1
9		---------	线架	SPOOL REST ARM	2
10		---------	线架支撑管 1	SPOOL REST ROD, UPPER	1
11		---------	支撑管接头	SPOOL REST ROD JOINT	1
12		---------	螺钉	SCREW M5 L=14	2
13		---------	螺母	NUT M5	2
14		---------	线架支撑管 2	SPOOL REST ROD, LOWER	1
15		---------	过线套	THREAD GUIDE	2
16		---------	弹簧垫圈	SPRING WASHER	2
17		---------	螺母	NUT M5	2
18		---------	螺母	NUT M16X1.5	1
19		---------	垫片	WASHER 17X30X2.6	2

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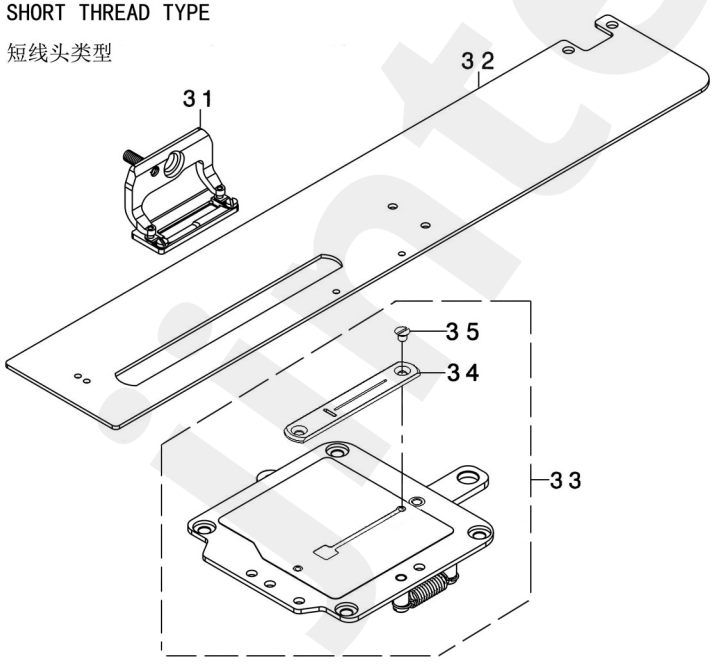
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15. SPECIAL SPECIFICATIONS COMPONENTS
特殊类型部件

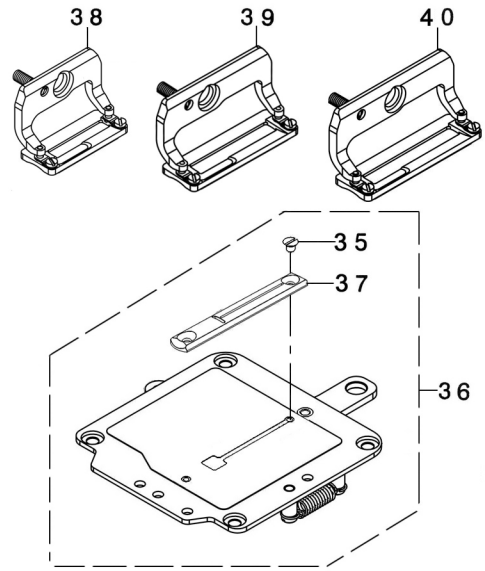
LARGE SIZE TYPE(FOR 70MM,120MM)
大尺寸类型(70MM,120MM用)



SHORT THREAD TYPE
短线头类型



KNITTING TYPE
针织类型

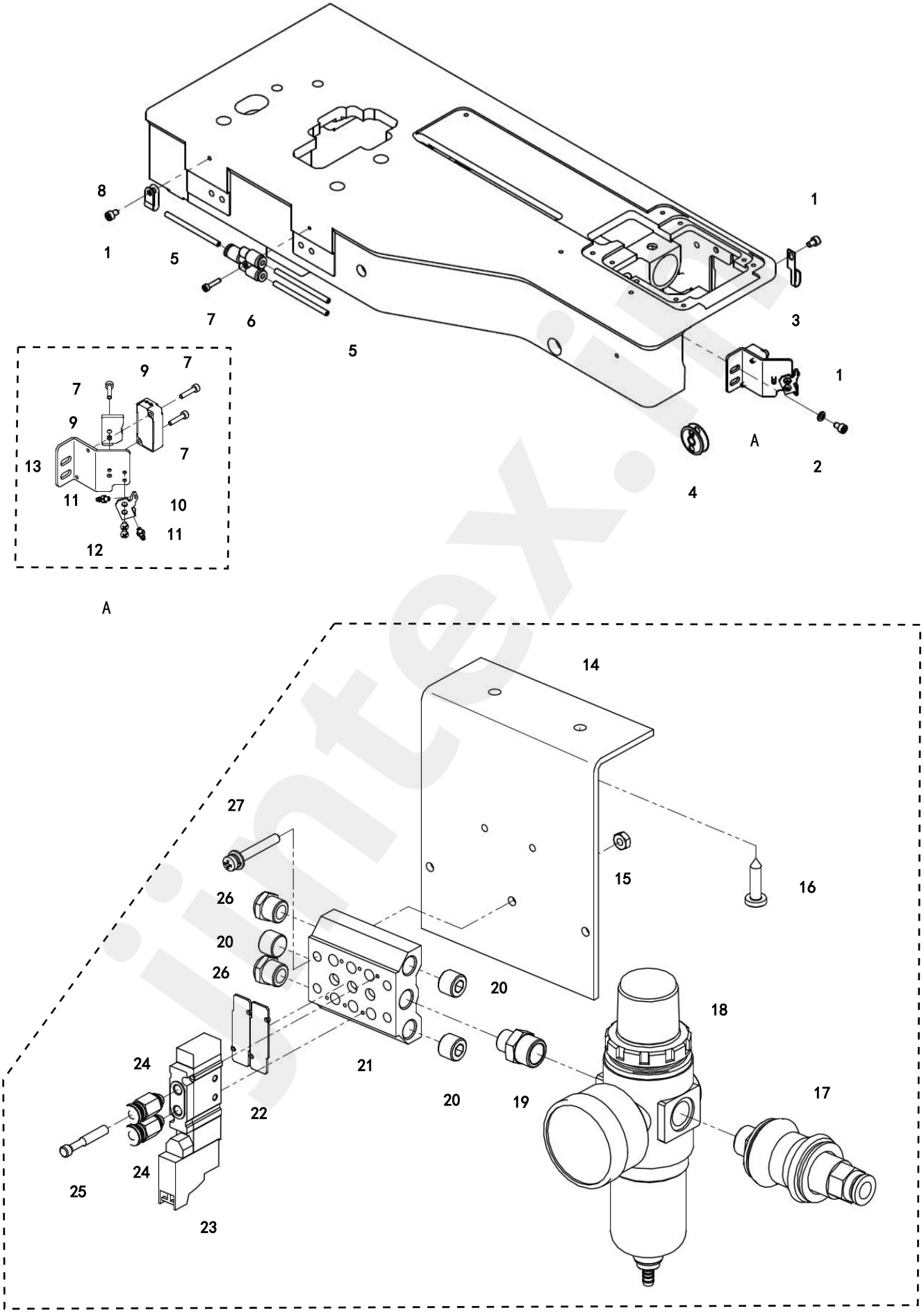


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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		----------			0
2		----------			0
3		----------			0
4		----------			0
5		41312103	压脚板座垫片	WORK CLAMP HOLDER SPACE	1
6		413S11013	螺钉	SCREW M4 L=4	3
7		41312104	剪线板	UTT CLOSE CAM 120B	1
8		41312105	压脚送料导向板	LIFTING PLATE 120	1
9		413S11018	螺钉M5×8	SCREW M5 L=8	2
10		41316007	压脚支架	WORK CLAMP ARM 120	1
11		41312106	送布拖板	WORK CLAMP CARRIER 120	1
12		4131600200	压脚组件(70)	PRESSER FOOT 70 ASM.	1
13		40212018	压脚弹簧板	PRESSER FITTING PLATE SPING	2
14		40227003	压脚板座弹簧	PRESSER FOOT HOLDER SPRING	1
15		41316003	压脚板座(70)	PRESSER FOOT 70	1
16		40226008	压脚弹簧定位销	BRESSER FOOT PIN B	2
17		41316004	压脚板	URETHANE PRESSER 70	1
18		41316005	压脚板	PRESSER 70 (FLAT)	1
19		41316006	压脚板	PRESSER70	1
20		413S11029	螺钉	SCREW 3/32-56 L=1.9	6
21		402S20002	压脚螺钉	HINGE SCREW D=7.94 H=2	3
22		----------			0
23		----------			0
24		----------			0
25		4131600900	压脚组件(120)	ASSY WORK CLAMP CHECH HOLDER I	1
26		41327018	压脚板座弹簧	WORK CLAMP CHECK HOLDER SPRING	1
27		41326035	压脚弹簧定位销	WORK CLAMP CHECK SPRING SET PI	2
28		41312109	压脚弹簧板	WORK CLAMP CHECK SPRING	2
29		41316010	压脚板座(120)	WORK CLAMP CHECK HOLDER 120	1
30		41316011	压脚板(120)	WORK CLAMP 120	1
31		4131602700	压脚组件	ASSY WORK CLAMP CHECH HOLDER	1
32		41312037	送布拖板	WORK CLAMP CARRIER	1
33		4131501000	针板组件	THROAT PLATE BASE UNIT	1
34		41315011	针板	THROAT PLATE BASE	1
35		413S17002	螺钉	SCREW	1
36		14131500200	针板组件	THROAT PLATE BASE UNIT	1
37		41315001	针板	THROAT PLATE BASE	1
38		14131600100	压脚组件	ASSY WORK CLAMP CHECH HOLDER	1
39		14131600500	压脚组件	ASSY WORK CLAMP CHECH HOLDER	1
40		14131600800	压脚组件	ASSY WORK CLAMP CHECH HOLDER	1
41		----------			0
42		----------			0
43		4131601000	压脚组件	WORK CLAMP CHECK HOLDER ASM	1
44		4131602800	压脚组件	WORK CLAMP CHECK HOLDER ASM	1

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16. BOTTOM LINE DETECTION MECHANISM(OPTION PARTS)
底线检测装置(选配)



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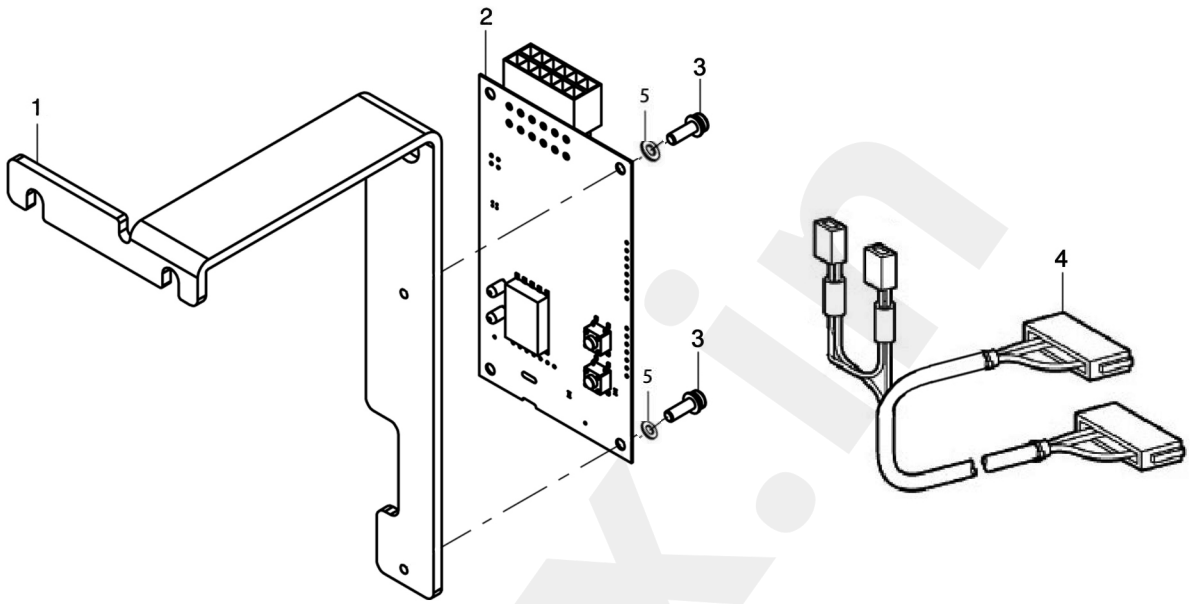
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序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		413S13003	螺钉M4×6	SCREW M4 L=6	4
2		41328023	垫圈	WASHER M4	2
3		41312003	油管固定架	LUBRICATING OIL WICK	1
4		141312002	底线检测窄槽梭心	BOBBIN OF BOTTOM LINE DETECTION	2
5		41845224	气管φ4×2.5黑色	AIR TUBE(BLACK)	3
6		40736036	气管接头APY4	GAS-TYPE FITTING APY4	1
7		413S14012	内六角圆柱头螺钉	HEXAGON SOCKET HEAD CAP SCREW	4
8		41311001	线夹	CABLE CLAMP	1
9		14183000400	底线检测传感器	SENSOR OF BOTTOM LINE DETECTION	1
10		141312011	气嘴支架	SUPPORT OF NIPPLE	1
11		42136010	气管接头	GAS-TYPE FITTING	2
12		413S11022	十字螺钉	SCREW M3 L=4	2
13		141312007	传感器支架	SUPPORT OF SENSOR	1
14		41712106	阀安装板	SETTING PLATE VALVE	1
15		N01024	螺母	NUT M4	2
16		S16001	自攻螺钉	SELF-TAPPING SCREW ST4.8 L=20	2
17		42130096	手动开关VHK3	VALVE VHK3	1
18		141845004	气源处理元件	AIR SOURCE PROCESSOR	1
19		417S30026	管接头	FITTING	1
20		407S12002	汇流板密封螺钉	SCREW	3
21		41730014	连阀座	MANIFLOD 7V0500M3F	1
22		41730015	盲板	BLANKING PLATE ASSY P-7V0500M-R2	2
23		41730012	电磁阀	SOLENOID VALVE	1
24		41730013	电磁阀接头	FITTING	2
25		42122001	快换插头	PLUG	1
26		40728003	消声器	SILENCER	2
27		417S30024	十字槽小盘头螺钉	SCREW	2

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17. THE INTERNET OF THINGS COMPONENTS(OPTION PARTS)
物联网部件(选配)



序号 NO	注解 Note	件号 Part NO.	名称	Description	数量 Qty
1		141312010	电路板安装板	CIRCUIT BOARD MOUNTING BOARD	1
2		140330005	物联网电路板	INTERNET OF THINGS CIRCUIT BORAD	1
3		413S13026	螺钉组件	SCREW COMPONENTS	2
4		141330010	物联网连接线	INTERNET OF THINGS CONNECTION	1
5		20122033	垫片	SHIM	4

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