



JINTEX

Sewing Machine Spare Parts

Jack JK-T1900A

Sewing Machine Part Book

36 pages

JK-T1900A

**零件样本
PARTS BOOK**

**New JACK Sewing
Machine**

2013 年 7 月版

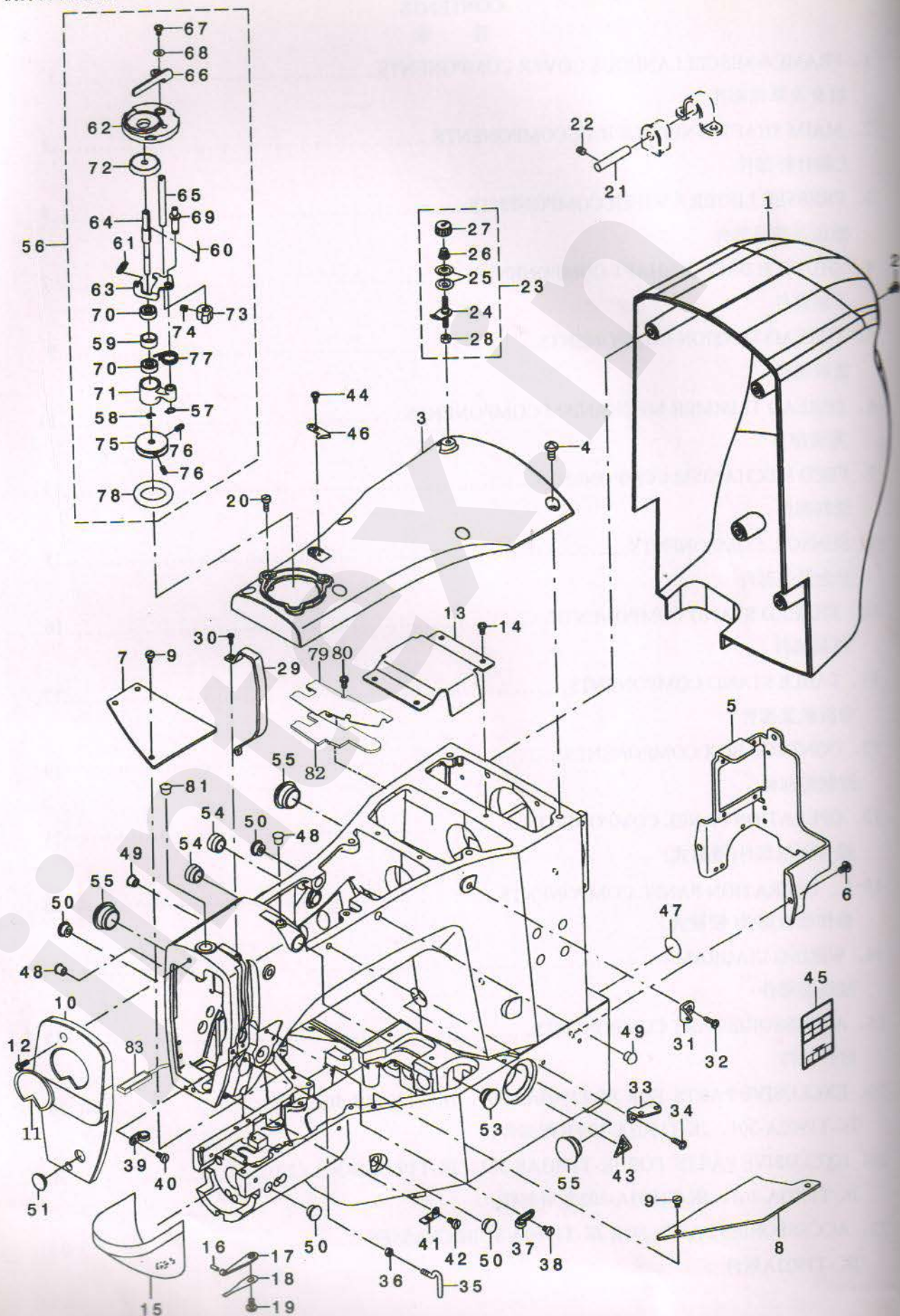
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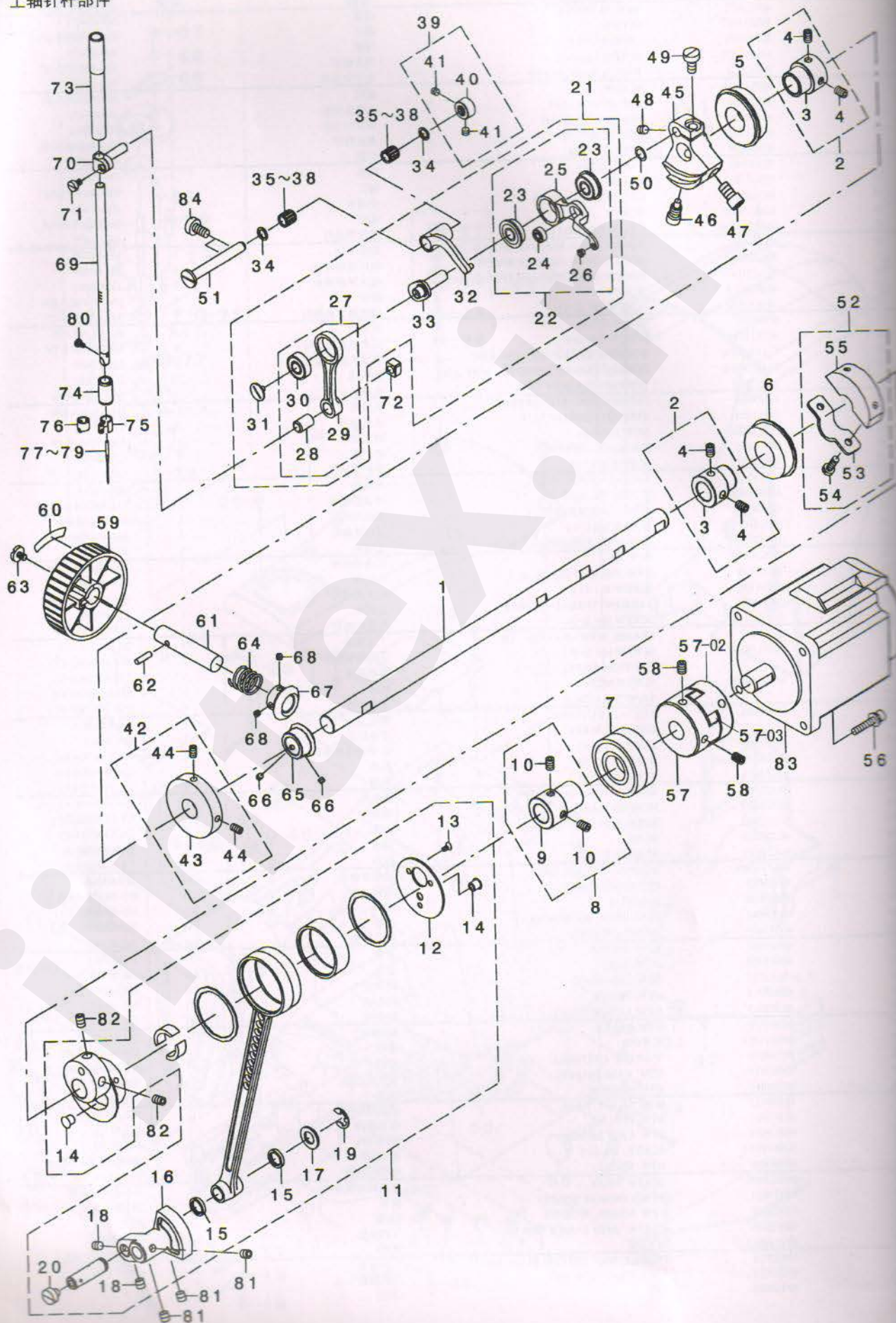
1. FRAME & MISCELLANEOUS COVER COMPONENTS 机身及罩壳部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40311022	MOTOR COVER	后罩	1	400-06475
2		403S11013	SCREW	螺钉	4	SM-5040855-SN
3		40301027	UPSIDE CVER	顶盖	1	400-06478
4		403S11009	SCREW M6 L=12	顶盖螺钉	6	SM-4061255-SP
5		40312059	PROTECTION-PLATE	电子安装板	1	400-10404
6		403S11010	SCREW	螺钉	3	SM-4050855-SP
7		40312060	BED COVER LEFT	底座左盖板	1	400-06478
8		40312061	BED COVER RIGHT	底座右盖板	1	400-06488
9		403S11011	SCREW M4 L=6	盖板螺钉	5	SM-6040650-TP
10		40301028	FACE COVER	面板	1	400-06481
11		30337001	FACE PLATE	商标	1	229-02506
12		403S11012	SCREW	螺钉	2	SM-4041055-SP
13		40312062	CRANK-ROD-COVER	挡油板	1	400-10405
14		403S11013	SCREW	螺钉	4	SM-5040855-SN
15		4031213500	CYLINDER ARM CAP	梭床罩组件	1	138-16855
16		40326035	HOOK COVER PRESSER SPRING PIN	梭床罩销	1	135-08700
17		40312138	HOOK COVER PRESSER SPRING A	梭床罩固定板	1	135-08809
18		40127014	HOOK COVER PRESSER SPRING B	梭床罩弹簧板	1	135-08908
19		403S11013	SCREW	螺钉	1	SM-5040855-SN
20		403S11015	SCREW M4 L=11	绕线器安装螺钉	3	SM-6041150-TP
21		40326001	HINGE STUD	支承销	2	B2707-761-000
22		403S11016	SCREW M6 L=6	支承销固定螺钉	4	SM-8060612-TP
23		1141300200	BOBBIN THREAD TENSION ASM	绕线夹线器组件	1	141-13468
24		1143100300	BOBBIN THREAD TENSION ROD ASM	过线销	(1)	141-13450
25		11413003	THREAD TENSION DISK	夹线片	(2)	B3126-012-000
26		11427006	CONNECTING ROD SPRING	夹线簧	(1)	D7133-555-B00
27		11411004	THREAD TENSION NUT	夹线螺母	(1)	110-72402
28		114S16001	NUT 11/64-40	固定螺母	(1)	NS-6110310-SP
29		40112002	BALANCE COVER	防护罩	1	138-16608
30		403S11017	SCREW M3 L=8	防护罩螺钉	2	SM-4030855-SN
31		40313003	THREAD GUIDE NO.1	过线板	1	400-10414
32		403S11009	SCREW M6 L=12	过线板螺钉	1	SM-4061255-SP
33		40113004	THREAD GUIDE PLATE	双眼过线板	1	B1111-232-000
34		403S11009	SCREW M6 L=12	过线板螺钉	1	SM-4061255-SP
35		40313004	L-SHAPED-THREAD-GUIDE-A	过线钩	1	400-10571
36		403S16004	NUT M4	过线钩螺母	1	NM-6040000-SN
37		40213010	ARM THERAD GUIDE A	右线钩	1	299-20508
38		403S11011	SCREW M4 L=6	右线钩螺钉	1	SM-6040650-TP
39		40313006	TAKE-UP THERAD GUIDE B	左线钩	1	137-05108
40		403S11019	SCREW M4 L=8	左线钩螺钉	1	SM-6040860-TP
41		40313007	FRAME THERAD GUIDE (B)	下过线板	1	B1129-210-000
42		403S11019	SCREW M4 L=8	下过线板螺钉	1	SM-6040860-TP
43		-----	CAUTION LABEL (25)	警告标志	1	CM-3002000-02
44		403S11020	SCREW M3X6	螺钉	1	SM-4030601-SN
45		-----	SAFETY LAEBL-S	警告标志	1	CM-3002001-B1
46		11419001	THREAD CUTTER	切线刀	1	105-02300
47		-----	GROUND MARK	接地标志	1	100-04109
48		40122006	RUBBER PLUG	硅油过线器油塞	2	TA-0750704-R0
49		40322019	RUBBER PLUG	油塞	2	TA-0850604-R0
50		40122016	RUBBER PLUG	油塞	8	TA-1050504-R0
51		40122017	RUBBER PLUG D=12.4 L=4	面板塞	1	TA-1250406-R0
52		40322020	RUBBER PLUG	油塞	1	TA-1270502-R0
53		40122007	RUBBER PLUG	油塞	1	TA-1470704-R0
54		40322021	PLUG	油塞	2	TA-1550902-R0
55		40122015	RUBBER PLUG	油塞	3	TA-2100904-R0
56		403100800	BOBBIN WINDER UNIT	绕线器组件	1	262-60000
57		40329005	RETAINING RING	卡簧	(1)	RC-0560711-KP
58		40329006	E-RING 4	卡簧	(1)	RE-0400000-K0
59		40308012	BTW BEARING SPACER	挡圈	(1)	262-60802
60		40327021	BOBBIN SPRING	梭芯弹簧	(1)	262-61602
61		40327022	BTW SPRING	弹簧	(1)	262-61701
62		40301026	BTW BASE	盖板	(1)	262-60109
63		40312125	BTW CAM PLATE	控制板	(1)	262-60208
64		40302012	BTW SHAFT	梭芯轴	(1)	262-60901
65		40302013	BTW LEVER SHAFT	转动轴	(1)	262-61008
66		40312126	BTW LEVER	绕线板手	(1)	262-61107
67		403S11052	SCREW	螺钉	(1)	SM-5040655-SN
68		40328038	WASHER 4.5X10X0.8	垫片	(1)	WP-0450826-SC
69		40302014	BTW BASE SHAFT	绕线定位轴	(1)	262-60307
70		40324015	BTW BEARING	轴承	(2)	262-61305
71		40304013	BTW SHAFT BASE	绕线转动曲柄	(1)	262-60406
72		40311021	BTW SPACER	梭芯轴垫	(1)	262-61206
73		40310008	BTW CAM LEVER	转动卡头	(1)	262-60505
74		403S14022	SCREW M5 L=5	螺钉	(1)	SM-8050502-TP
75		40303026	BTW WHEEL	绕线转动板	(1)	262-60604
76		403S14023	SCREW M4X8	绕线转动板螺钉	(2)	SM-8040802-TP
77		40327023	BTW TORSION SPRING	弹簧	(1)	262-60703
78		40322030	BTW WHEEL RUBBER	O形圈	(1)	262-61503
79		40312147	CRANK ROD UNDER COVER	下挡油板	1	400-11928
80		403S11013	SCREW	螺钉	3	SM-5040855-SN
81		40322014	NEEDLE BAR UPPRER BUSH CAP	针杆油塞	1	229-01409
82		40323010	LOWER SHAFT GEAR FELT	下挡油板毛毡	1	-----
83		40330025	LED	LED灯	1	-----

2. MAIN SHAFT & NEEDLE BAR COMPONENTS

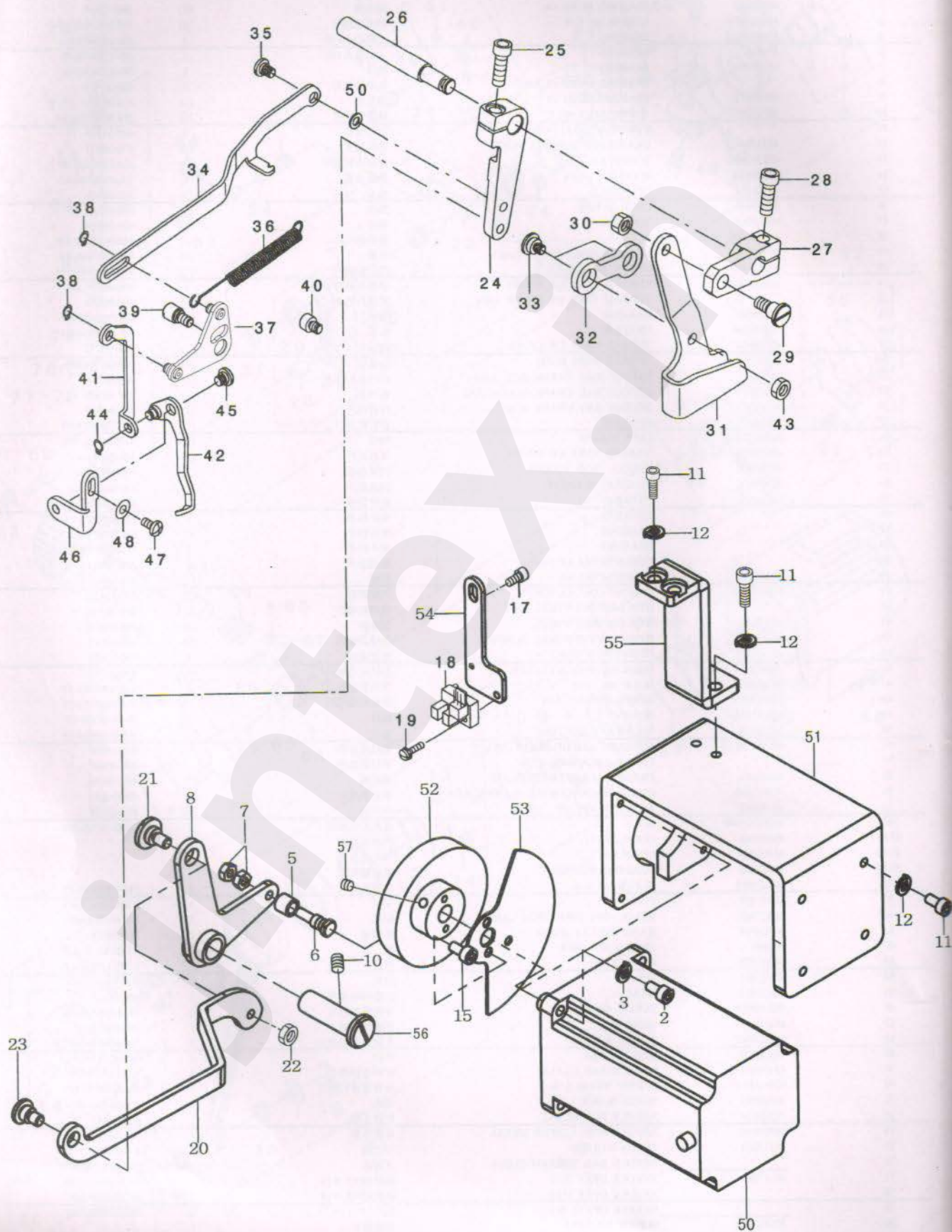
上轴针杆部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40302007	MAIN SHAFT	上轴	1	400-10572
2		-----	BEARING BUSH -A-ASM	轴承套组件	2	400-10415
3		40303012	BEARING BUSH -A	轴承套	(2)	400-10416
4		403S14005	SCREW M6 L=8	轴承套螺钉	(4)	SM-8060812-TP
5		B10002	BEARING	上轴承(前)	1	SB-1200018-00
6		B10002	BEARING	上轴承(后)	1	SB-1200018-00
7		40324004	BEARING	轴承	1	SB-1200017-00
8		-----	BEARING BUSH -B-ASM	轴承套组件	1	400-10418
9		40303013	BEARING BUSH -B	轴承套	(1)	400-10419
10		403S14005	SCREW M6 L=8	轴承套螺钉	(2)	SM-8060812-TP
11		-----	CRANK-ROD-ALL-ASM	连杆组件	1	400-31136
12		40312064	CRANK-ROD-SUPPORT-PLATE	连杆挡板	(1)	400-10421
13		403S17001	SCREW M3 L=6	连杆挡板螺钉	(3)	SM-1030601-SP
14		40322023	PLUG D=6.7 L=6	挡板油塞	(2)	TA-0670604-R0
15		40322024	OIL SEAL	油塞	(2)	101-08009
16		40325009	OSCILLATOR	摆齿	(1)	400-06561
17		40312065	WASHER	垫片	(1)	400-26818
18		403S14006	SCREW	摆齿螺钉	(2)	SM-8480652-TP
19		40329003	E-SHAPEDSNAP RING (8mm)	卡簧	(1)	RE-0800000-K0
20		403S11021	SCREW M6 L=4.5	摆齿轴螺钉	(1)	SM-6060550-TP
21		4033800200	THREAD TAKE UP COMPL	挑线连杆组件	1	400-06529
22		-----	THREAD TAKE UP LEVER ASM	挑线杆组件	(1)	400-06530
23		40324005	BEARING	轴承	(2)	SB-1080022-00
24		40324006	BEARING	轴承	(1)	SB-1040016-00
25		40338003	THREAD TAKE UP LEVER	挑线杆	(1)	400-06531
26		40313008	THREAD PASS BUSH	过线管	(1)	B1908-505-000
27		-----	NEEDLE BAR CRANK ROD ASM	针杆连杆组件	(1)	400-06534
28		40303014	NEEDLE BAR CRANK ROD METAL	连杆套	(1)	228-91006
29		40305011	NEEDLE BAR CRANK ROD	针杆连杆	(1)	400-06535
30		40324007	BEARING	连杆轴承	(1)	SB-1080023-00
31		403S30011	LEFT SCREW	螺钉	(1)	B1903-552-000
32		40305012	THREAD TAKE UP CRANK	驼背连杆	(1)	400-06532
33		40304008	NEEDLE ROD CRANK	挑线曲柄	(1)	400-06537
34		40322025	BEARING SUPPORT	封油垫片	2	228-91204
35		40324008	BEARING	滚针轴承	2	SB-3070002-0A
36		-----	BEARING	滚针轴承	2	SB-3070002-0B
37		-----	BEARING	滚针轴承	2	SB-3070002-0C
38		-----	BEARING	滚针轴承	2	SB-3070002-0D
39		-----	THRUST-COLLAR-ASM	挡圈组件	1	400-10434
40		40308007	THRUST-COLLAR	挡圈	(1)	400-10435
41		403S14007	THRUST-COLLAR-SCREW	挡圈螺钉	(2)	400-10436
42		-----	BTW-DRIVING-WHEEL-ASM	绕线轮组件	1	400-10533
43		40335002	BTW-DRIVING-WHEEL	绕线轮	(1)	400-10534
44		403S14008	BTW-DRIVING-WHEEL SCREW	绕线轮螺钉	(2)	400-10533
45		40310005	COUNTER WEIGHT	针杆曲柄	1	400-10423
46		403S13007	COUNTER WEIGHT SCREW A	曲柄定位螺钉	1	400-06517
47		403S13008	BOLT M8 L=12	曲柄固定螺钉	1	SM-6081252-TP
48		403S14006	SCREW M6X0.75 L=6	挑线曲柄螺钉	1	SM-8480652-TP
49		403S11022	SCREW	螺钉	1	SM-6061200-SP
50		40328018	WASHER 11.6X8.2X0.6	垫片	1	WP-0820516-SP
51		40326034	THREAD-TAKE-UP-CRANK-SHAFT	挑线连杆销	1	400-11902
52		-----	CRANK-BALANCER-ASM	平行块组件	1	400-10437
53		40312066	CRANK-BALANCER-FIX-PLATE	固定板	(1)	400-10439
54		403S11023	CRANK-BALANCER-FIX-PLATE-SCREW	平行块螺钉	(2)	400-10440
55		40312067	AC SERVO MOTOR	平行块	(1)	400-10438
56		403S1300900	BOLT	电机安装螺钉	4	SL-6052592-TN
57-01		40301023	COUPLING 1	传动连接块	1	-----
57-02		40301024	COUPLING 2	传动连接块	1	-----
57-03		40322028	DAMPING RUBBER	减震橡胶	1	-----
58		403S14005	SCREW M6 L=8	连接块螺钉	4	SM-8060812-TP
59		40311003	PULLEY	手轮	1	B1212-210-D00
60		40337005	REVOLVING DIRECTION LABEL	标记	1	B1144-210-000
61		40326004	HAND PULLEY SHAFT	手轮轴	1	265-00306
62		P03002	SPRING PIN 4X14	销	1	PS-0400142-KH
63		403S11003	SET-SCREW	螺钉	1	A1230-500-00A
64		40327004	SPRING	弹簧	1	GAF-01007000
65		40325010	GEAR A	上轴转动齿轮	1	400-06515
66		403S14010	SCREW M4 L=3	手轮齿轮螺钉	2	SM-8040310-SS
67		40325011	GEAR B	手轮轴齿轮	1	400-06516
68		403S14010	SCREW M4 L=3	手轮轴齿轮螺钉	2	SM-8040310-SS
69		40302006	NEEDLE BAR	针杆	1	400-10573
70		40104002	NEEDLE BAR CLAMP	针杆连接挂	1	B1411-552-000
71		401S11014	SCREW 9/64-40 L=6	针杆连接挂螺钉	1	SS-6090670-TP
72		40309002	SLIDE BLOCK	滑块	1	B1414-555-000
73		40303015	NEEDLE ROD METAL	针杆上套	1	406-10441
74		40303016	NEEDLE ROD LOWER METAL	针杆下套	1	406-10442
75		40313009	THREAD GUIDE	下过线	1	406-10574
76		-----	NEEDLE BAR THREAD GUIDE	下过线	1	D1405-L7A-M000
77		40117001	NEEDLE DPX5 #11	机针DPX5 #11	1	MDP-500B1100
78		-----	NEEDLE DPX5 #14	机针DPX5 #14	1	MDP-500B1400
79		-----	NEEDLE DPX17 #21	机针DPX17 #21	1	MDP-500B2100
80		301S11014	SCREW M3 L=4.5	支杆螺钉	1	-----
81		403S14006	SCREW M6X0.75 L=6	摆齿螺钉	3	SM-8480652-TP
82		403S14005	SCREW M6 L=8	偏心轮螺钉	2	SM-8060812-TP
83		40333004	AC SERVO MOTOR	上轴电机	1	400-28015
84		403S13010	SCREW M6 L=12	螺钉	2	SM-6061250-TP

3. PRESSER LIFTER & WIPER COMPONENTS

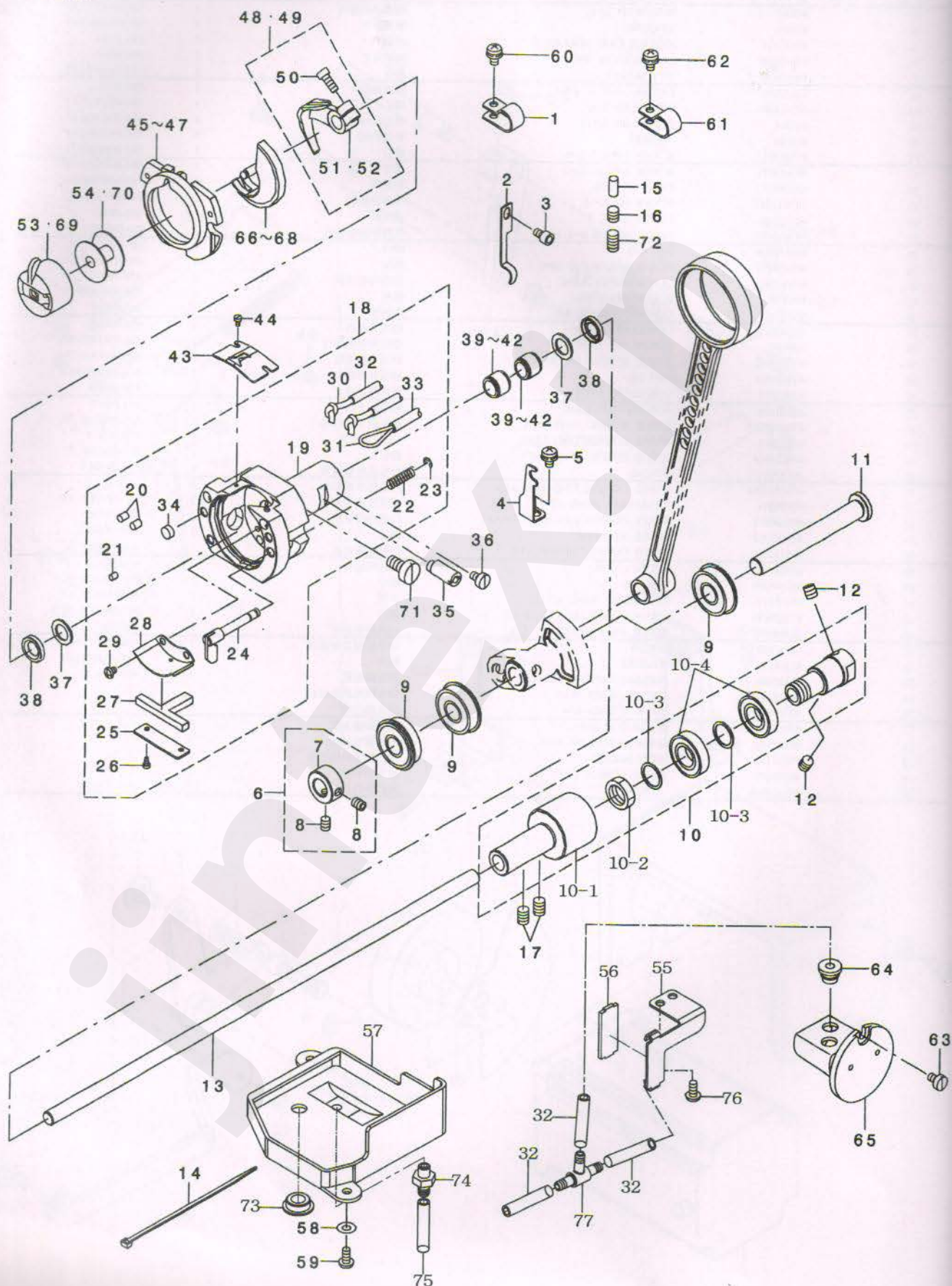
抬压脚及拨线部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
2		905049	SCREW M4 L=14	抬压电机螺钉	4	SM-4041455-SP
3		902008	BEARING	弹簧垫片	4	WP-0450806-SP
5		40303017	NEEDLE CAM ROLLER A	滚筒	1	235-17501
6		403620009	CAM ROLLER SHAFT	轴位螺钉	1	400-40256
7		403616005	NUT M4X0.7	螺母	2	NM-6040001-SP
8		40312140	LIFTER LINK A ASM.	拨线曲柄	1	400-06661
10		403614005	SCREW M6 L=8	螺钉	1	SM-8060812-TP
11		905004	SCREW M5 L=14	螺钉M5x14	6	SM-4041455-SP
12		902001	WASHER	弹簧垫片	6	WP-0450801-SP
15		403613011	SCREW M4x0.7 L=8	螺钉	2	SM-6040802-TP
17		403613011	SCREW M4X0.7 L=8	螺钉	1	SM-6040802-TP
18		40330005	PHOTO SENSOR	传感器	1	HD-0005700-0A
19		207S11017	SCREW M3 L=12	传感器螺钉	1	SL-4031291-SC
20		40312145	LIFTER LINK B	拨线杆	1	400-06665
21		403620010	HINGE SCREW D=8 H=3.2	拨线杆轴位螺钉	1	SD-0800327-TP
22		403616006	NUT M5	螺母	1	NM-6050001-SP
23		403620011	HINGE SCREW D=7 H=4	螺钉	1	SD-0700406-TP
24		40305013	CONNECTING ARM	拨线转动曲柄	1	400-06671
25		S05030	SCREW M6 L=18	螺钉	1	SM-6061802-TP
26		40326017	CONNECTING SHAFT	曲柄轴	1	265-00405
27		40305014	LOWERING ARM	抬压脚曲柄	1	400-08693
28		S05030	SCREW M6 L=18	抬压脚曲柄螺钉	1	SM-6061802-TP
29		403620012	HINGE SCREW D=7.94 H=6	抬压曲柄螺钉	1	SD-0790606-TP
30		403616007	NUT M6	抬压曲柄螺母	1	NM-6060001-CP
31		40312073	LOWERING FOOT	抬压脚传动杆	1	400-06672
32		40312008	CONNECTING LINK	抬压脚小连杆	1	141-04400
33		403620013	HINGE SCREW D=10 H=4	抬压脚小连杆螺钉	2	SD-1000406-TP
34		40312074	WIPER CONNECTING LINK	扫线调节杆	1	400-06674
35		403620014	HINGE SCREW D=6 H=2	螺钉	1	SD-0600206-TP
36		40127011	SPRING	扫线连接板拉簧	1	135-09708
37		4031213700	WIPER CONNECTING-ARM-ASM	扫线连接板组件	1	----
38		40108011	RETAINING RING 4.7	扫线连接板卡簧	2	RC-0470611-KP
39		403620021	WIPER CONNECTING-LINK-SHAFT	扫线连接板销	1	400-10455
40		403613012	WIPER-STOPPER	螺钉	1	400-10457
41		40312076	WIPER CONNECTING-PLATE	扫线连接拉板	1	400-10458
42		4031207700	WIPER C ASM	扫线杆组件	1	400-17202
43		403616008	NUT M6	螺母	1	NM-6060003-SC
44		40108011	RETAINING RING 4.7	卡簧	1	RC-0470611-KP
45		403620016	HINGE SCREW D=6.35 H=2.1	螺钉	1	SD-0640216-TP
46		40312078	WIPER-BASE PLATE	扫线杆固定架	1	400-06678
47		403611027	SCREW	扫线杆固定架螺钉	1	SM-4040855-SP
48		40328019	WASHER	垫片	1	WP-0450801-SP
50		40333009	PRESSER LIFTING MOTOR	抬压脚电机	1	400-29903
51		40312141	ASSY PBL MOTOR BASE	抬压脚电机安装板	1	----
52		40310010	THREAD TRIMMER CAM	抬压脚凸轮	1	----
53		40312143	SENSOR SLIT ASM	抬压脚感光板	1	----
54		40312144	SENSOR INSTALLING BASE	感应器安装板	1	----
55		40312142	MOTOR BRACKET	抬压脚电机固定板	1	----
56		40326037	THREAD TRIMMER SHAFT	抬压曲柄销	1	----
57		403614008	SCREW	抬压脚凸轮螺钉	(2)	400-10533

4. SHUTTLE DRIVER SHAFT COMPONENTS

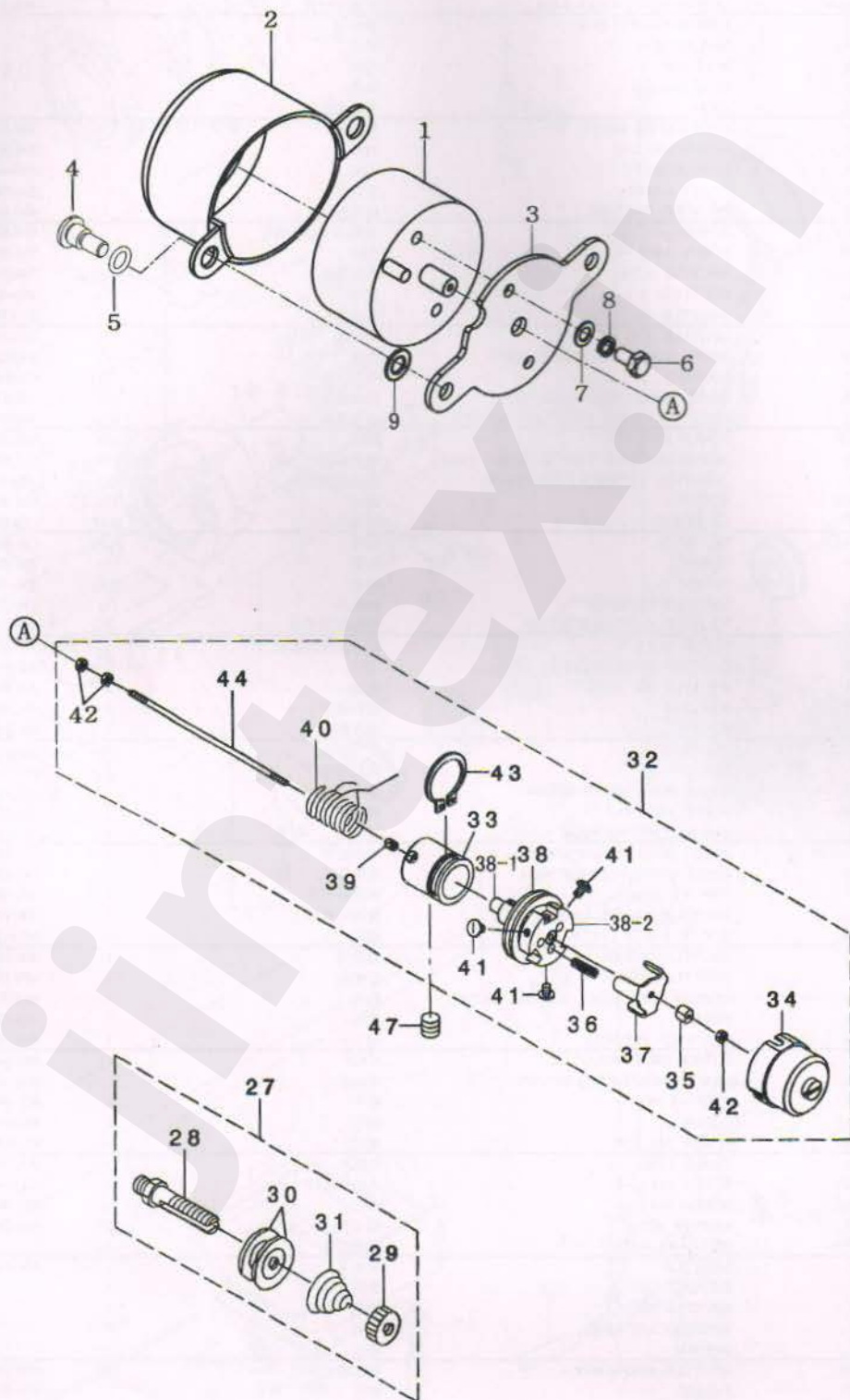
下轴部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40311015	CABLE CLIP	油管夹	1	HX-0015000-0D
2		40312079	OIL-PIPE-HOLDER	油管压板	1	400-12127
3		403s13013	SCREW M4 L=6	油管压板螺钉	1	SM-6040602-TP
4		40312080	TUBE-CLAMP	油管夹板	1	400-13721
5		403s11028	SCREW M4 L=8	螺钉	1	SL-4040891-SC
6			THRUST-COLLAR-ASM.	挡圈组件	1	400-10464
7		40308008	THRUST-COLLAR	挡圈	(1)	400-10467
8		403s14013	THRUST-COLLAR-SCREW	螺钉	(2)	400-10469
9		40324009	BEARING	轴承	3	SB-1100024-00
10		4030302000	LOWER-SHAFT-GEAR-ASM.	轴承套组件	1	400-16077
10-01		40303021	LOWER-SHAFT-GEAR	轴承套	1	----
10-02		403S16011	NUT M12X1	螺母	1	----
10-03		40328024	WASHER	垫圈	2	----
10-04		11424001	BEARING	轴承	2	----
10-05		40325015	GEAR	下轴齿轮	1	----
11		40326018	OSCILLATOR SHAFT	摆齿轴	1	400-06563
12		403S11016	SCREW M6 L=6	螺钉	2	SM-8060612-TP
13		40302009	LOWER SHAFT	下轴	1	400-10575
14		40111005	CABLE BAND	紧线带	2	EA-9500B01-00
15		40322026	OIL WICK PRESSER	橡皮塞	1	400-06578
16		403s14014	SCREW	油量调节压块螺钉	1	SM-8060610-TP
17		403s14005	SCREW M6 L=8	螺钉	2	SM-8060812-TP
18		4031800700	SHUTTLE ASM.	梭床组件	1	400-06573
19		40318010	SHUTTLE	梭床	(1)	400-06574
20			SHUTTLE OIL FELT A	油棉塞	(2)	B1820-210-D00
21			SHUTTLE OIL FELT A	橡皮塞	(1)	B1821-210-D00
22		40327007	INNER HOOK PRESSER SPRING	弹簧	(2)	B1822-215-P00
23		40129001	E-RING 3	卡簧	(2)	RE-0300000-K0
24		40326008	INNER HOOK PRESSER SPRING	梭床盖压柱	(2)	265-01858
25		40312021	ONCE THROUGH OIL FELT PRESSER	油毡压板	(1)	141-04004
26		403S11029	SCREW M2 L=3.5	螺钉	(2)	SM-6020460-TP
27		40323002	SHUTTLE ONCE THROUGH OIL FELT	梭床油毡	(1)	141-03907
28		40312120	SHUTTLE LUBRICATING PLATE	梭床润滑油板	(1)	400-06577
29		403S11046	SCREW	螺钉	(2)	SM-4030455-SP
30		12923021	OIL WICK	油绳	(2.6)	CQ-2000000-00
31		12923021	OIL WICK	油绳	(1.4)	CQ-2000000-00
32		40321001	TUBE	油管	(1)	236-30007
33			TUBE	油管	(0.6)	236-30007
34		40322029	SHUTTLE PACKING	油棉塞	(2)	135-29607
35		40326019	SHUTTLE -PACE-ADJUSTING	梭床座调节销	1	400-10471
36		403S11011	SCREW M4 L=6	梭床座紧固螺钉	1	SM-6040650-TP
37		40328020	SHUTTLE BEARING RING	垫片	2	400-06575
38		40322031	SHUTTLE OIL SEAL	油封	2	400-06576
39		40324010	BEARING	滚针轴承	2	SB-3080010-0A
40			BEARING	滚针轴承	2	SB-3080010-0B
41			BEARING	滚针轴承	2	SB-3080010-0C
42			BEARING	滚针轴承	2	SB-3080010-0D
43		40327014	INNER HOOK UPPER SPRING	梭床分线片	1	B1815-210-000
44		403S11029	SCREW M2 L=3.5	螺钉	2	SM-6020460-TP
45			INNER HOOK PRESSER ASM., A	梭床盖	1	141-03253
46			INNER HOOK PRESSER ASM., B	梭床盖	1	141-03352
47		40318004	INNER HOOK PRESSER ASM., C	梭床盖	1	141-03659
48			DRIVER ASM.	摆梭托组件	1	400-11512
49			SHUTTLE DRIVER ASM.	摆梭托组件	1	400-14963
50		401s13005	SCREW 3/16-28 L=12.0	螺钉	(1)	SS-6121212-TP
51		40118503	SHUTTLE-DRIVER	摆梭托	(1)	400-11511
52			SHUTTLE-DRIVER	摆梭托	(1)	400-10879
53		40118502	BOBBIN CASE ASM. (RACING PREVE)	梭壳	1	B1828-980-0BB
54		40118004	BOBBIN	梭心	1	138-12102
55		40312146	ORL WICK PERSSER	油毡夹	1	400-10473
56		40323081	LOWER SHAFT-GEAR-FELT	油毡	(1)	400-10474
57		40311025	LOWER SHAFT-GEAR-COVER	接油盒	(1)	400-10475
58		40328019	WASHER	垫片	2	WP-0450801-SP
59		403S11013	SCREW	螺钉	2	SM-5040855-SN
60		403S11028	SCREW M4 L=8	螺钉	1	SL-4040891-SC
61		40311016	CABLE CLIP	电线夹	2	HX-0015000-0B
62		403S11028	SCREW M4 L=8	电线夹螺钉	2	SL-4040891-SC
63		403S11011	SCREW M4 L=6	螺钉	1	SM-6040650-TP
64		40322027	RUBBER BUSH	橡皮塞	2	400-06840
65		4031101700	OIL TANK ASM.	油窗组件	1	----
66		40118501	SHUTTLE	梭托	1	400-06580
67			SHUTTLE (H)	梭托	1	----
68			SHUTTLE (H)	梭托	1	----
69			BOBBIN CASE ASM.	梭壳	1	----
70			BOBBIN	梭心	1	----
71		403s11030	SHUTTLE-ASM-SCRERW	梭床固定螺钉	1	400-10470
72		403s14021	SVREW	螺钉	1	SM-8061050-TP
73		40322019	RUBBER PLUG	油塞	1	----
74		12936903	TERMINAL	油管嘴	1	----
75		12921005	TUBE	油管	0.3	----
76		403S11027	SCREW M4 L=12	拉黄板螺钉	2	----
77		41736001	TERMINAL L	管接头L	1	----

5. THREAD TENSION COMPONENTS

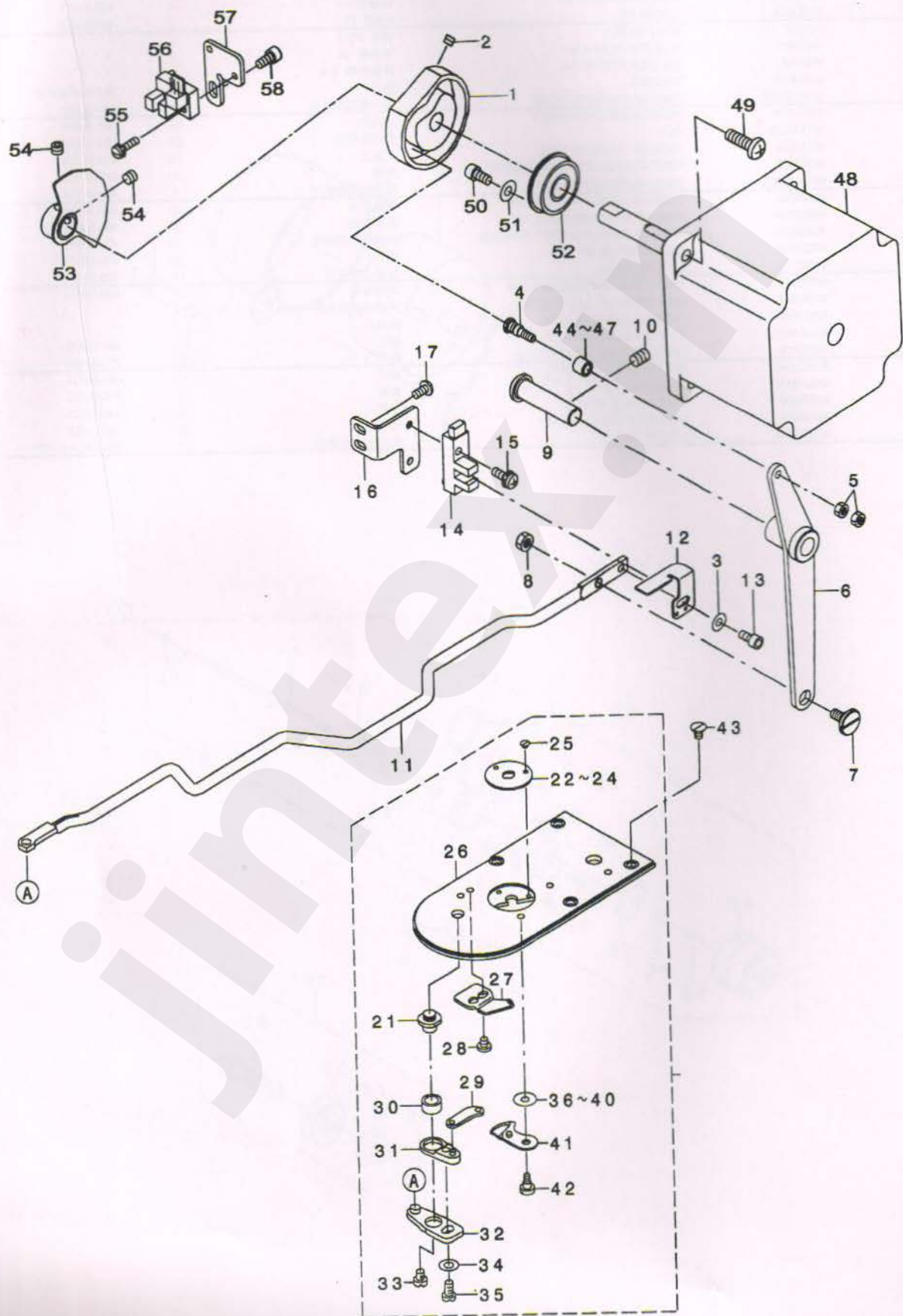
紧线部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40330023	TENSION RELEASE SOLENOID HV	松线电磁铁	1	
2		40311026	SOLENOID COVER	松线电磁铁外罩	1	SM-6040802-TP
3		41712099	SETTING PLATE SOLENOID	电磁铁安装板	1	RE-6900006-K3
4		417s30012	SHOULDE SCREW 7-3	段螺钉7-3	2	400-06625
5		41722021	O RING P7	O型圈 P7	2	400-06637
6		L02031	BOLT M4X8	螺栓 M4X8	2	
7		W01001	WASHER PLANT M4	平垫圈 M4	2	
8		W02008	WASHER SPRING 2-4	弹簧垫圈 2-4	2	
9		40328019	WASHER	垫片	2	WP-0450803-SP
27		4013100400	THREAD-TENSION-1-ASM.	第一夹线器组件	1	400-10503
28		40126010	THREAD-TENSION-SHAFT	夹线柱	(1)	400-10504
29		401S16010	NUT	夹线器螺母	(1)	229-28808
30		40112026	THREAD TENSION DISK	夹线片	(2)	229-21506
31		40127009	FIRST-THREAD-TENSION-SPRING	弹簧	(1)	262-18602
32		4033100700	THREAD-TENSION-2-ASM.	电子夹线器组件	1	400-10508
33		40303025	THREAD-TENSION-POST-BASE	夹线器座	(1)	400-10510
34		40303024	DISK-STOPPER-HOLDER-CAP	夹线器帽	(1)	400-10511
35		403s16013	THREAD-TENSION-SHAFT-COLLAR	松线钉紧固螺母	(1)	400-10512
36		40327018	DISK-STOPPER-SP	弹簧	(3)	400-10513
37		40312123	DISK-STOPPER	松线止动卡盘	(1)	400-10514
38-1		40302011	ASSY-THERAD-TENSION-POST	夹线器轴	(1)	400-10515
38-2		40308011	DISK-STOPPER	夹线器盖固定座	1	
38		40313011	THREAD TENSION DISK	夹线片	2	
39		403s14015	AT-SOL-COLLAR-SCREW	螺钉	(1)	400-10478
40		40327019	THREAD TAKE-UP SPRING	弹簧	(1)	229-21605
41		403S11048	HOLD-CAP-SCREW	螺钉	(3)	400-10521
42		403s16012	SHAFT-NUT	螺母	3	400-10522
43		40329004	POST-BASE-C-RING	卡簧	(1)	400-10523
44		40326036	THREAD-TENSION-SHAFT	松线销	(1)	400-10509
47		403S14016	SCREW M6X16	夹线器固定螺钉	1	SM-8061612-TP

6. THREAD TRIMMER MECHANISM COMPONENTS

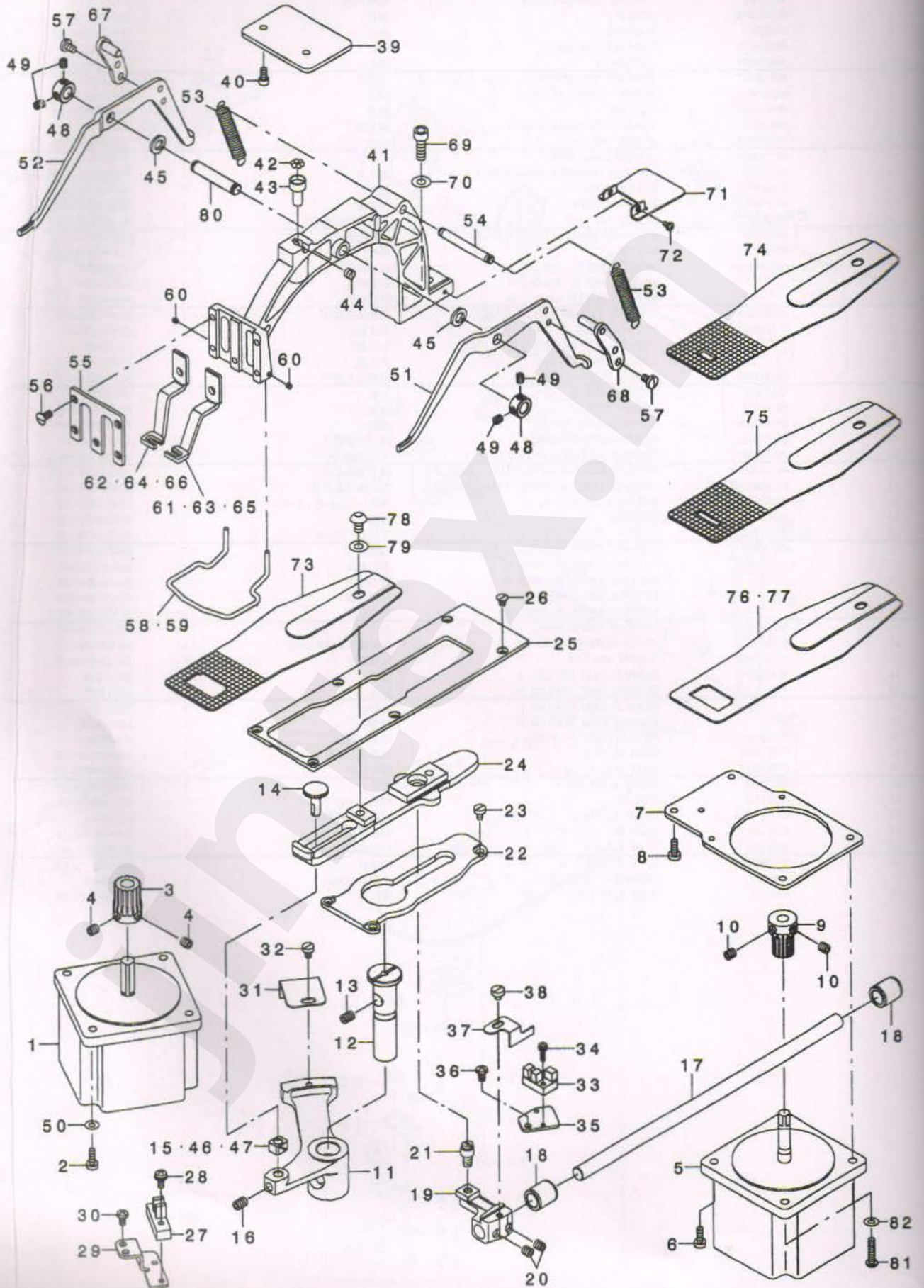
剪线部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40310009	THREAD TRIMMER CAM	剪线凸轮	1	400-06711
2		403S17008	SCREW	螺钉	2	SM-8050802-TP
3		40328019	WASHER	垫片	1	WP-0450801-SP
4		403s20009	CAM ROLLER SHAFT	螺钉	1	400-40256
5		403s16005	NUT M4X0.7	螺母	2	NM-6040001-SP
6		40312101	THREAD TRIMMER LINK ASM.	连接板	1	400-06712
7		403s20010	HINGE SCREW D=8 H=3.2	螺钉	1	SD-0800327-TP
8		403s16006	NUT M5	螺母	1	NM-6050001-SP
9		40326016	THREAD TRIMMER SHAFT	固定销	1	400-06716
10		403s14005	SCREW M6 L=8	螺钉	1	SM-8060812-TP
11		40312089	CONNECTING BAR	连接轴	1	400-06717
12		40312090	THREAD-TRIMMER-SENSOR-SLIT	感光片	1	400-10525
13		403s13011	SCREW M4X0.7 L=8	螺钉	1	SM-6040802-TP
14		40330022	PHOTO SENSOR	传感器	1	HD-0022300-00
15		S01003	SCREW M4 L=12	传感器固定螺钉	1	SL-4041291-SC
16		40312091	THREAD-TRIMMER-SENSOR-BASE	传感器固定板	1	400-10526
17		403s11027	SCREW	螺钉	2	SM-4040855-SP
18		4031501400	NEEDLE PLATE ASM. , A	针板组件	1	400-06722
19		-----	NEEDLE PLATE ASM. , H	针板组件	1	400-06723
20		-----	NEEDLE PLATE ASM. , E	针板组件	1	400-06724
21		403S30004	THREAD CUTTER LEVER SHAFT	切线插杆螺栓	(1)	B2417-280-000
22		40115002	NEEDLE HOLE GUIDE	针孔板	(1)	B2426-280-000
23		-----	NEEDLE HOLE GUIDE	针孔板	(1)	141-09607
24		-----	NEEDLE HOLE GUIDE	针孔板	(1)	B2426-282-C00
25		401S17006	SCREW 3/32-56 L=2.2	开槽沉头螺钉	(2)	SS-1060210-TP
26		40315013	NEEDLE PLATE	针板	(1)	400-06721
27		40119002	FIXING KNIFE	固定刀片	(1)	B2424-280-000
28		401S11020	SCREW 9/64-40 L=3.5	螺钉	(2)	SS-7090410-SP
29		40105003	MOVING KNIFE LINK	转刀连接杆	(1)	B2418-280-000
30		40103009	THREAD CUTTER LEVER RING	转刀连接环	(1)	B2416-280-000
31		4011202000	THREAD CUTTER LEVER ASM. ,SMALL	转刀驱动杆组件	(1)	B2415-280-0A0
32		4011202200	THREAD CUTTER LEVER ASM. ,LARGE	转刀驱动架组件	(1)	B2414-280-0A0
33		401S20008	SCREW 11/64-40 L=4.0	螺钉11" /64-40、L=4.0	(1)	SS-6110430-TP
34		40128008	WASHER	垫圈	(1)	WP-0450846-SP
35		401S11021	SCREW 11/64-40 L=7	螺钉11" /64-40、L=7	(1)	SS-7110740-TP
36		40128009	MOVING KNIFE WASHER C	转刀垫圈	(1)	B2423-280-00C
37		-----	MOVING KNIFE WASHER A	转刀垫圈	(1)	B2423-280-00A
38		-----	MOVING KNIFE WASHER B	转刀垫圈	(1)	B2423-280-00B
39		-----	MOVING KNIFE WASHER D	转刀垫圈	(1)	B2423-280-00D
40		-----	MOVING KNIFE WASHER E	转刀垫圈	(1)	B2423-280-00E
41		40119001	MOVING KNIFE ASM.	转刀	(1)	B2421-280-0A0
42		401S20007	HINGE SCREW D=5 H=0.9	合叶螺丝D=5.0 H=0.9	(1)	SD-0500091-TP
43		403S17002	SCREW M4 L=6	针板螺钉	4	SM-1040650-TP
44		40303019	NEEDLE CAM ROLLER A	滚珠	1	263-15606
45		-----	NEEDLE CAM ROLLER B	滚珠	1	263-15705
46		-----	NEEDLE CAM ROLLER C	滚珠	1	263-15804
47		-----	NEEDLE CAM ROLLER D	滚珠	1	263-15903
48		40333005	PRESSER LIFTING MOTOR	剪线电机	1	400-29903
49		403S11026	SCREW M5 L=16	剪线电机螺钉M5x16	4	SM-4051654-SP
50		403S13011	SCREW M4X0.7 L=8	螺钉M4x8	1	SM-6040802-TP
51		40328019	WASHER 4.8X8.4X0.8	垫片	1	WP-0450801-SP
52		40327009	BEARING	轴承	1	SB-1100024-00
53		4031211800	SENSOR SLIT ASM	拨线传感板组件	1	400-06666
54		403S14012	SCREW M5 L=4	螺钉M5x4	2	SM-8050402-TP
55		207S11017	SCREW M3X12	传感器螺钉	1	SL-4031291-SC
56		40330005	PHOTO SENSOR	传感器	1	HD-0005700-0A
57		40312071	SENSOR_INSTALLING_BASE	传感器安装板	1	400-10443
58		403S13011	SCREW M4X0.7 L=8	螺钉M4x8	1	SM-6040802-TP

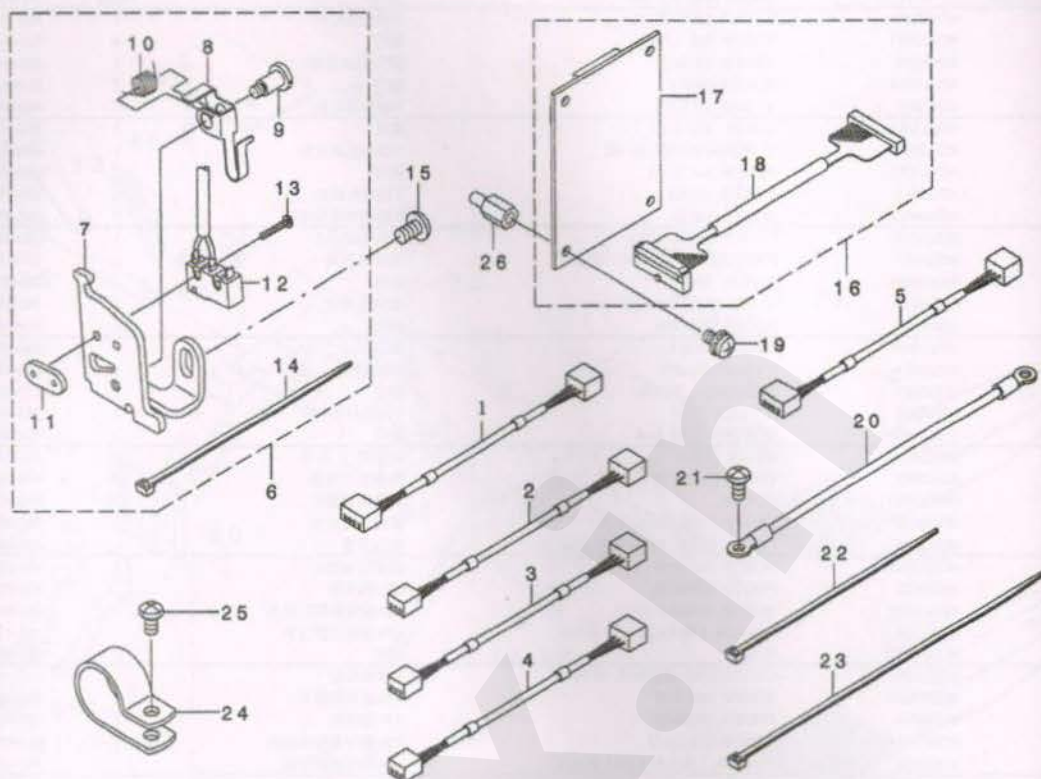
7. FEED MECHANISM COMPONENTS

送料部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40333006	X FEED MOTOR	X轴步进电机	1	400-29901
2		403s13015	SCREW M4 L=16	螺钉	4	SM-4041655-SP
3		40325012	X FEED GEAR	横向供给齿轮	1	265-01403
4		403s14018	SCREW M6X6	螺钉	2	SM-8060602-TF
5		40333007	Y FEED MOTOR	Y轴步进电机	1	400-29902
6		403s11015	SCREW M4 L=11	螺钉	2	SM-6041150-TF
7		40312092	Y- FEED-MOTOR-BASE	Y轴电机固定板	1	400-10536
8		403s11015	SCREW M4 L=11	螺钉	2	SM-6041150-TF
9		40325013	Y FEED GEAR	Y轴送料齿轮	1	265-01502
10		403s14018	SCREW M6X6	Y轴送料齿轮螺钉	2	SM-8060602-TF
11		40325014	CLOTH FEED ARM	横向供给摇杆	1	400-06736
12		40326011	FEED DRIVING ARM SHAFT	供给摇杆轴	1	135-16208
13		403s14005	SCREW M6X8	螺钉	1	SM-8060812-TF
14		40326020	SLIDE BLOCK STUD	滑块连接销	1	262-23305
15		40309003	SQUARE BLOCK	滑块	1	B1414-232-000
16		403s14005	SCREW M6X8	螺钉	1	SM-8060812-TF
17		40325016	Y FEED SHAFT	Y向送料轴	1	400-06738
18		40303007	BUSHING, REAR	轴套	2	B2509-704-000
19		40304009	Y FEED ARM	Y向送料曲柄	1	265-00009
20		116S14004	SCREW 1/4-40 L=6	螺钉	2	SS-8660612-TF
21		401S20018	HINGE STUD	铰链销	1	135-17404
22		40312093	CLOTH FEED SUPPORT PLAE	供给支架压板	1	400-06740
23		403S11011	SCREW	供给压板螺钉	3	SM-6040650-TF
24		40304010	CLOTH FEED PLATE	横向供给支架	1	400-06737
25		40312094	CLOTH FEED PRESSER PLATE	供给压板	1	400-06739
26		403S17002	SCREW M4 L=6	供给压板螺钉	4	SM-1040650-TF
27		40330022	PHOTO SENSOR	X向感应器	1	HD-0022300-00
28		403s11043	SCREW M4X0.7 L=12	X向感应器螺钉组件	1	SL-4041281-SC
29		40312124	SENSOR INSTALLING BASE	X向感应器固定板	1	141-11702
30		403s11027	SCREW	螺钉	2	SM-4040855-SP
31		40312139	CROSSFEED SENSOR SLIT	X向感光板	1	141-11504
32		403S11011	SCREW M4 L=6	X向感光板螺钉	1	SM-6040650-TF
33		40330010	PHOTO SENSOR	Y向感应器	1	HD-0005700-0A
34		403s11044	SCREW M3 L=12	Y向感应器螺钉组件	1	SL-4031291-SC
35		40312037	SENSOR INSTALLING BASE	Y向感应器固定板	1	141-11801
36		403s11027	SCREW	螺钉	1	SM-4040855-SP
37		40312036	LENGTHWISE FEED SENSOR SLIT	Y向感光板	1	141-36402
38		403S11024	SCREW 11/64-40 L=4.3	螺钉	1	SS-6110480-SP
39		40312095	SUPPORT PLATE	支架板	1	400-39255
40		403s13011	SCREW M4X0.7 L=8	螺钉	2	SM-6040802-TF
41		40301020	FEED BRACKET B	供给架	1	400-39013
42		40109004	WORK CLAMP FOOT MOUNTING BASE	钢珠	5	B2549-280-000
43		40126021	BALL REATINER	钢珠护轴	1	B2548-280-000
44		401S15007	SCREW 15/64-28 L=4.7	螺钉	1	SS-8150510-TF
45		40128012	WASHER FOR DRIVING ARM	垫片	2	B2557-280-00A
46		----	CRANK SLIDE BLOCK	滑块	1	B1414232-00A
47		----	GUIDE ROLLER	滑块	1	B1414232-00B
48		40308010	THRUST COLLAR	挡圈	2	CS-0800881-TF
49		403s14019	SCREW M5 L=5	螺钉	4	SM-8050512-TF
50		40328019	WASHER	垫片	4	WP-0450801-SP
51		40312096	LIFTING LEVER RIGHT	上升杆(右)	1	262-04008
52		40312097	LIFTING LEVER LEFT	上升杆(左)	1	262-04107
53		40127027	CLOTH PRESSER SPRING	拉簧	2	141-05407
54		40126022	SPRING SUSPENSION	拉簧钩轴	1	135-18501
55		40112051	WORK CLAMP FOOT FACE PLATE	压脚固定板	1	135-18808
56		401S17007	SCREW 11/64-40 L=8.7	螺钉	5	SS-2110930-SP
57		401S11021	SCREW 11/64-40 L=7	螺钉	4	SS-7110740-TF
58		40127017	FINGERGUARD	护指簧	1	135-33104
59		----	FINGERGUARD	护指簧	1	135-48300
60		401S15008	SCREW 1/8-44 L=2.8	螺钉1" /8-44、L=2.8	2	SS-8080310-TF
61		40116004	WORK CLAMP FOOT, RIGHT	手工夹脚(右)	1	135-18600
62		40116001	WORK CLAMP FOOT, LEFT	手工夹脚(左)	1	135-18709
63		----	WORK CLAMP FOOT, RIGHT	(右)压脚	1	135-48102
64		----	WORK CLAMP FOOT, LEFT	(左)压脚	1	135-48201
65		----	WORK CLAMP FOOT, RIGHT	(右)压脚	1	135-42915
66		----	WORK CLAMP FOOT, LEFT	(左)压脚	1	135-43012
67		4031209800	LEVER DRIVING PLATE L ASM.	上升调节杆(左)	1	400-06745
68		4031209900	LEVER DRIVING PLATE R ASM.	上升调节杆(右)	1	400-06747
69		S05030	SCREW M6 L=18	螺钉M6X18	1	SM-6061802-TF
70		40128013	WASHER 6.2X13X1	垫圈	1	WP-0621016-SD
71		40312100	HIDDEN-PLATE	供给架压板	1	400-10570
72		403s11035	SCREW M3 L=5	螺钉	2	SM-5030501-SC
73		----	FEED PLATE A	送料板A(标准)	1	141-16107
74		40315001	FEED PLATE B	送料板B(标准)	1	141-16206
75		----	FEED PLATE	送料板C(厚料)	1	135-54803
76		----	FEED PLATE H	送料板D	1	141-16800
77		----	FEED PLATE D	送料板E	1	141-16404
78		403S13002	SCREW M6 L=10	螺钉M6X10	1	SM-3061052-TF
79		40128013	WASHER 6.2X13X1	垫圈	1	WP-0621016-SD
80		40326021	LIFTING LEVER SHAFT B	上升杆轴	1	400-39012
81		403s13016	SCREW M4 L=20	螺钉	2	SM-4042055-SP
82		40328019	WASHER	垫片	2	WP-0450801-SP

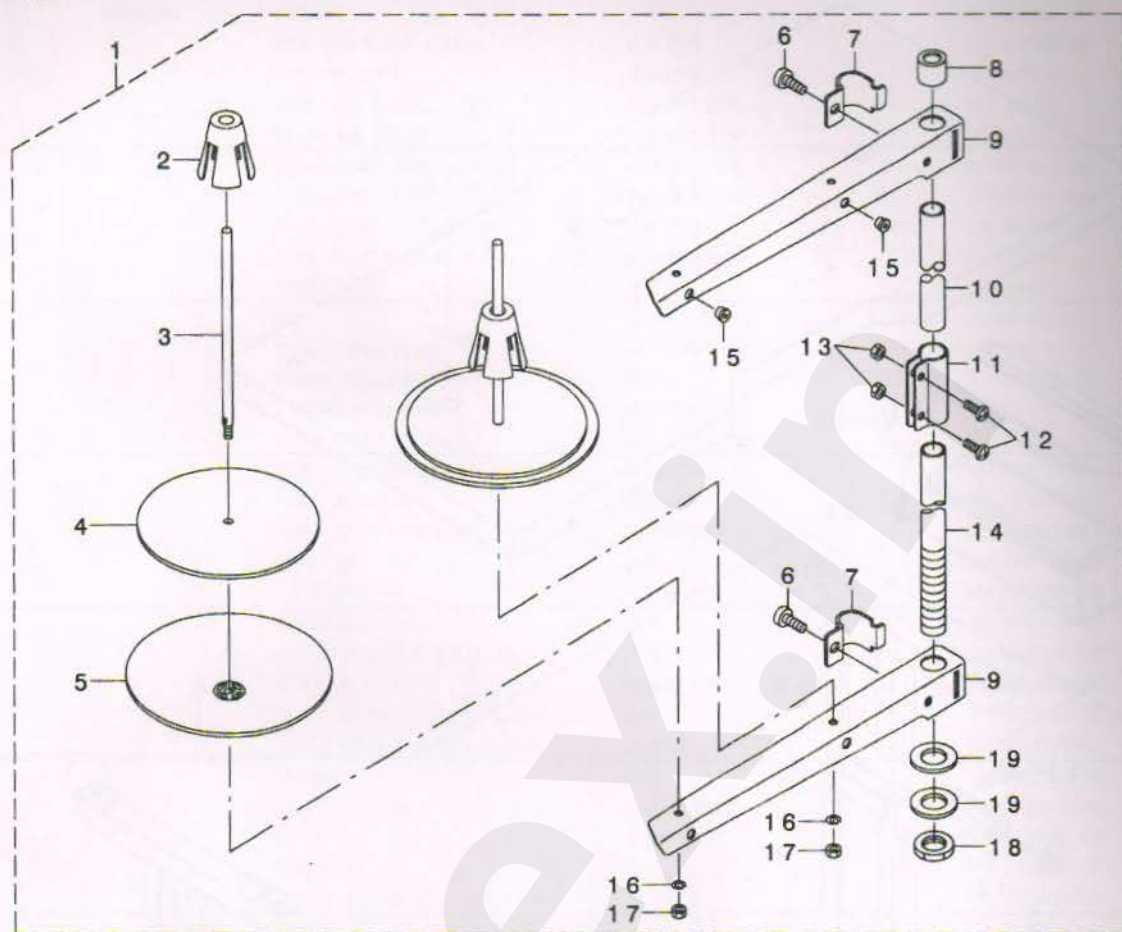
9. SENSOR COMPONENTS
安全开关部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1			AT SENSOR CABLE ASM	抬压传感器电缆	1	400-05729
2			Y SENSOR CABLE ASM	Y向传感器电缆	1	400-05731
3			PE SENSORCABLE ASM	拨线传感器电缆	1	400-05732
4			X SENSOR CABLE ASM	X向传感器电缆	1	400-05730
5			TT SENSOR CABLE ASM	剪线传感器电缆	1	400-05733
6			SAFETY SW ASM	安全开关组件	1	400-06495
7		40312131	SAFETY SW BASE	安全开关架	(1)	400-06496
8		40312132	SAFETY SWITCH ASM	安全开关臂	(1)	J236-38109
9		403s20020	SAFETY SW ASM SHAFT	轴位螺钉	(1)	400-06497
10		40327024	SAFETY SWITCH SPRING	安全开关弹簧	(1)	236-38208
11		40312133	SAFETY SWITCH NUT	安全开关板	(1)	236-38406
12			SAFETY SW CABLE ASM	安全开关感应器组件	(1)	400-05734
13		403s11050	SCREW M2 L=12	螺钉	(2)	SM-4021201-SC
14		40111005	CABLE BAND	扎带	(1)	EA-9500B01-00
15		403S11010	SCREW M5 L=8	螺钉	1	SM-4050855-SP
16			INT PCB ASM	转接板组件	1	400-05664
17			INT PCB	转接板	(1)	400-05660
18			INT CABLE ASM	转接板电缆	(1)	400-05725
19		413s13008	SCREW M4 L=8	螺钉组件	4	SL-4040881-SF
20			HEAD GROUND CABLE A ASM	地线	1	141-15554
21		403s11027	SCREW M4 L=8	螺钉	1	SM-4040855-SP
22		40111005	CABLE BAND	扎带	6	EA-9500B01-00
23		40311023	CABLE BAND 150	扎带	3	EA-9500B02-00
24		40311024	CABLE CLIP	线夹	1	HX-0015000-0K
25		403s11027	SCREW M4 L=8	螺钉	1	SM-4040855-SP
26		413s30007	STUD	定位螺钉	4	HX-0033900-00

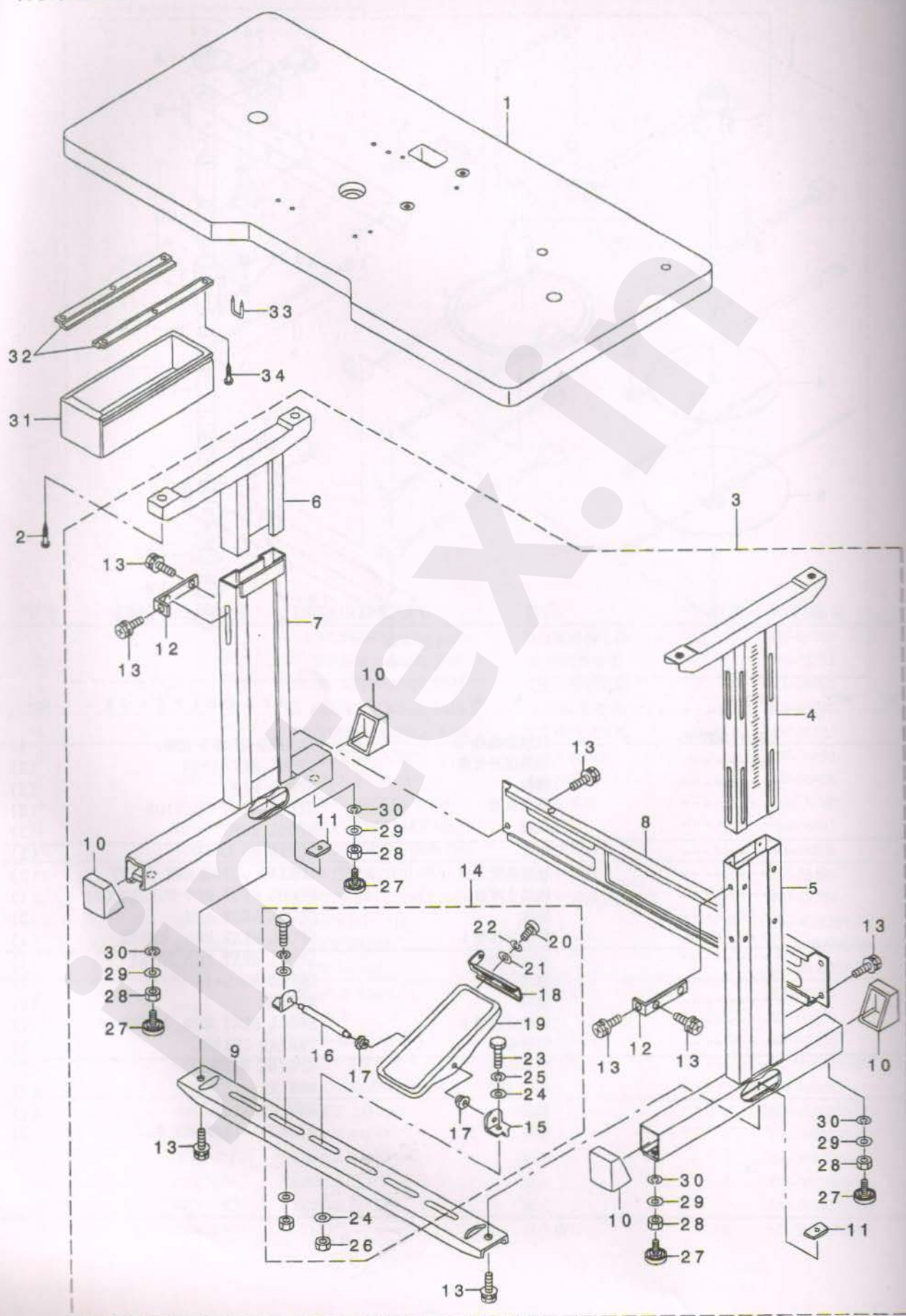
10. THREAD STAND COMPONENTS

线架部件



REF. NO	NOTE	PART NO.	名称	DESCRIPTION	Qty
1		1013100700	过线架组件	THREAD STAND ASM.	1
2		-----	线架缓冲支架	SPOOL RETAINER	(2)
3		-----	线轴	SPOOL PIN	(2)
4		-----	线盘软垫	SPOOL REST CUSHION	(2)
5		-----	线盘	SPOOL REST	(2)
6		-----	螺钉	SCREW M6 L=16	(2)
7		-----	过线架固定夹	THREAD GUIDE ARM JOINT	(2)
8		-----	线架支撑套	SPOOL REST ROD RUBBER CAP	(1)
9		-----	线架	SPOOL REST ARM	(2)
10		-----	线架支撑管 1	SPOOL REST ROD, UPPER	(1)
11		-----	支撑管接头	SPOOL REST ROD JOINT	(1)
12		-----	螺钉	SCREW M5 L=14	(2)
13		-----	螺母	NUT M5	(2)
14		-----	线架支撑管 2	SPOOL REST ROD, LOWER	(1)
15		-----	过线套	THREAD GUIDE	(2)
16		-----	弹簧垫圈	SPRING WASHER	(2)
17		-----	螺母	NUT M5	(2)
18		-----	螺母	NUT M16X1.5	(1)
19		-----	垫片	WASHER 17X30X2.6	(2)

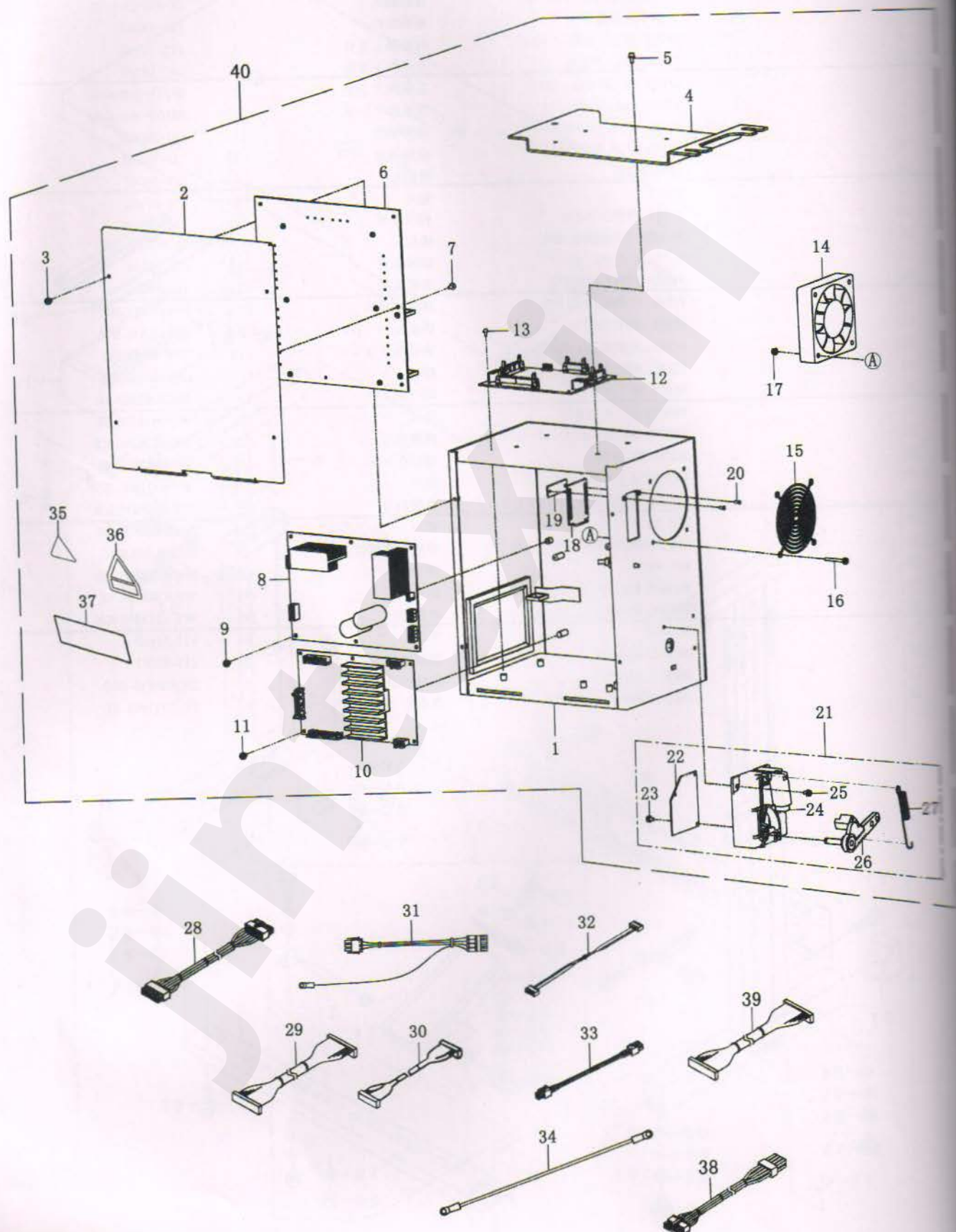
11. TABLE STAND COMPONENTS (JT-K44)
台板机架部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40332002	TABLE	台板	1	400-06886
2			WOOD SCREW D=5.1 L=32	自攻螺丝	4	SK-3515201-SE
3			T-STAND COMPL	桌脚组件	1	141-18053
4			UPPER STAND ASM., RIGHT	右桌脚上支架	1	141-18152
5			STAND ASM., RIGHT	右桌脚下支架	(1)	141-18151
6			UPPER STAND ASM., LEFT	左桌脚上支架	(1)	B8101-210-AAB
7			STAND ASM., LEFT	左桌脚下支架	(1)	B8105-210-AAA
8			STAND SIDE SUPPORT	桌脚横撑	(1)	111-58300
9			STAND SIDE SUPPORT	桌脚横撑	(1)	111-58409
10			RUBBER CAP	橡胶套	(4)	111-58607
11			NUT	螺母	(2)	170-07402
12			UPPER STAND PLATE	调节压板	(2)	111-58516
13			WASHER HEXAGONAL BOLT	螺钉	(12)	SL-9082091-SE
14			Z-STAND PEDAL ASM	踏板组件	(1)	138-17754
15			PEDAL SHAFT BRACKET	踏板支架	(2)	111-59001
16			PEDAL CONNECTING ROD	踏板连接轴	(1)	B8153-771-000
17			PEDAL BUSHING	踏板轴衬	(2)	D8113-555-B00
18			PEDAL ADJUSTING PLATE	踏板调节板	(1)	GPF-06080000
19			PEDAL ASM.	踏板	(1)	GPF-060600A0
20			SCREW M6 L=12	螺钉M6×12	(2)	SM-9061203-SE
21			WASHER 6.7×13×1	垫片	(2)	WP-0671016-SE
22			SPRING WASHER 6.2×11.4×1.2	弹簧垫片	(2)	WS-0621210-KR
23			SCREW M8 L=20	螺钉M8×20	(2)	SM-9082023-SE
24			WASHER 8.7×18×1.6	垫片	(4)	WP-0871602-SE
25			SPRING WASHER 8.6×15×1.4	弹簧垫片	(2)	WS-0861410-KR
26			NUT M8	螺母	(2)	NM-6080721-SE
27			ADJUSTING SCREW ASM. WITH CAP	带垫调节螺钉	(4)	B8108-555-0A0
28			NUT M12	螺母M12	(4)	NM-6120001-SE
29			WASHER M12	垫片	(4)	WP-1302501-SE
30			SPRING WASHER 12.5×21.5×3	弹簧垫片	(4)	WS-1253010-KN
31			DRAWER	抽屉	1	111-55108
32			DRAWER SUPPORT	抽屉支架	2	111-55207
33			DRAWER STOPPER	抽屉挡板	1	D8204-555-D00
34			WOOD SCREW D=3.1 L=16	木螺钉	6	SK-3311601-SE

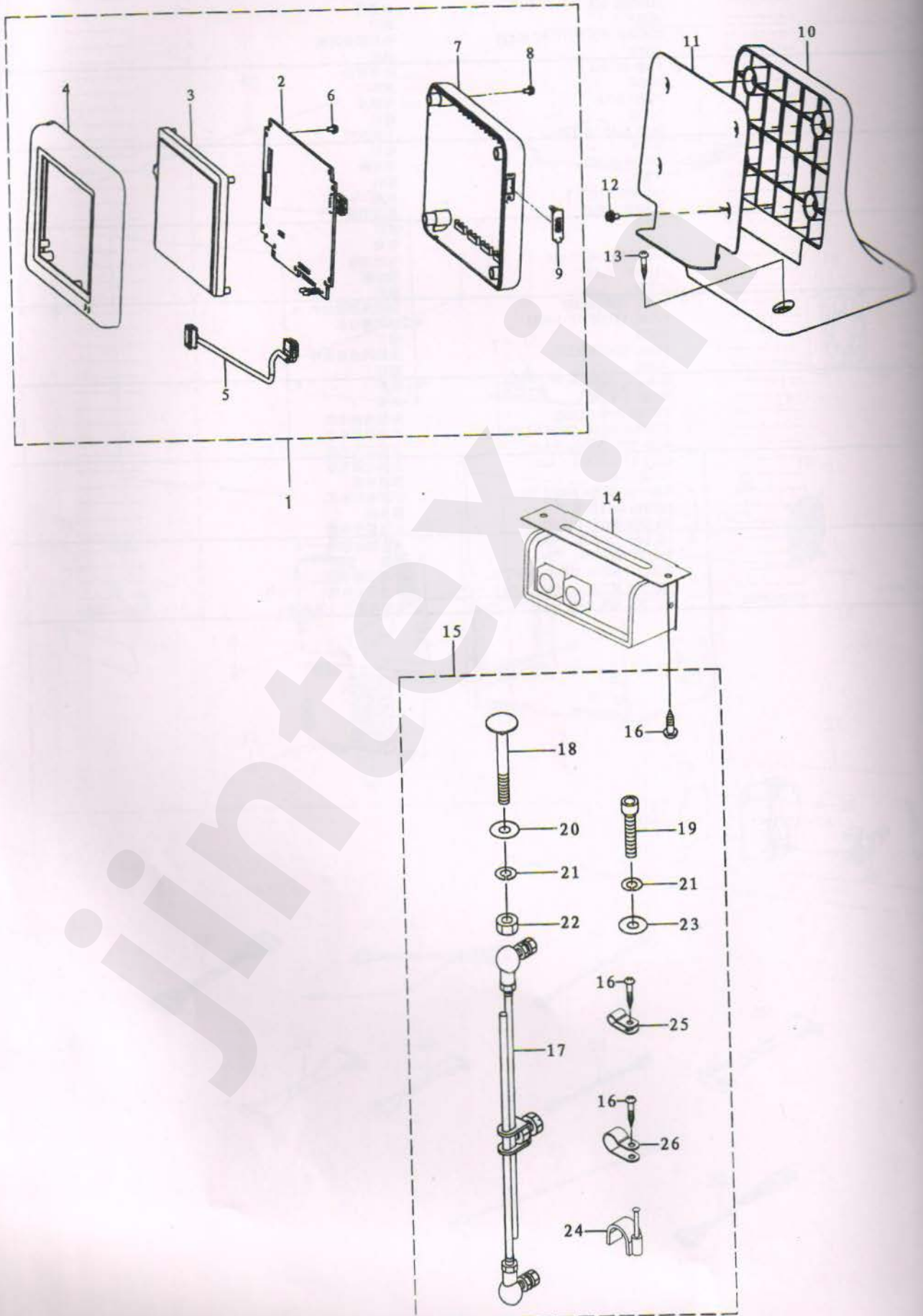
12. CONTROL BOX COMPONENTS

控制箱关系



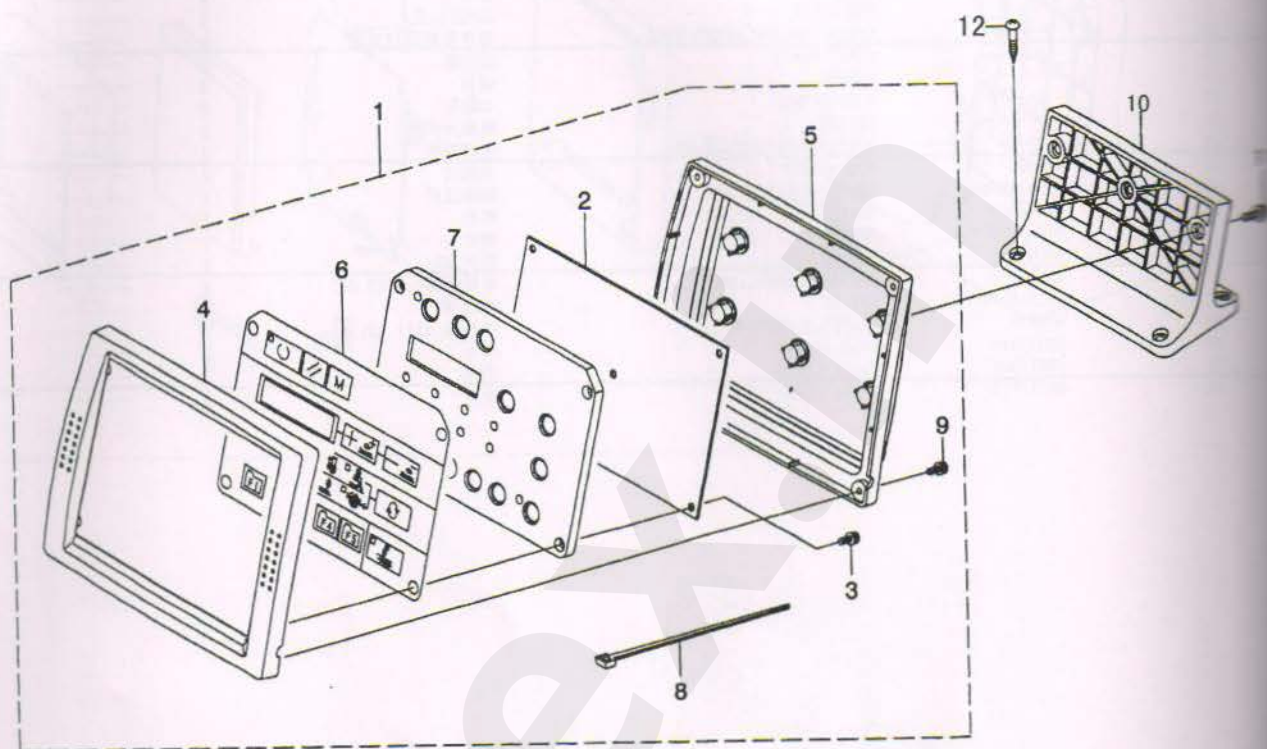
序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1			CONTROL BOX	电控箱	1	
2			CONTROL BOX FRONT COVER	前盖板	1	
3			SCREW	螺钉	4	
4			CONTROL BOX FITTING PLATE	电控箱安装板	1	
5			SCREW	螺钉	4	
6			STEP DRIVER	步进驱动	1	
7			SCREW	螺钉	6	
8			POWER BOARD	电源板	1	
9			SCREW	螺钉	6	
10			MAIN AXIS DRIVER	主轴驱动	1	
11			SCREW	螺钉	6	
12			SYSTEM BOARD	系统板	1	
13			SCREW	螺钉	4	
14			FAN MOTOR ASS'Y	风扇	1	
15			FINGER GUIDE	风扇挡板	1	
16			SCREW	螺钉	4	
17			NUT	螺母	4	
18			CORD FITTING PLATE	电线挡板	1	
19			FITTING PLATE	固定板	1	
20			SCREW	螺钉	2	
21			PEDAL SENSOR ASM	脚踏传感器组件	1	
22			PEDAL INTERFACE BOARD	脚踏接口板	1	
23			SCREW	螺钉	3	
24			PEDAL SENSOR BASE	脚踏传感器底座	1	
25			SCREW	螺钉	3	
26			PEDAL LEVER	踏杆	1	
27			FRONT SPRING	弹簧	1	
28			SYSTEM POWER CABEL	系统电源电缆	1	
29			STEPPER MOTOR SIGNAL CABEL	步进信号电缆	1	
30			MAIN AXIS SIGNAL CABEL	主轴信号电缆	1	
31			MAIN AXIS POWER CABEL	主轴电源电缆	1	
32			PEDAL CABEL	脚踏电缆	1	
33			STEPPER MOTOR POWER CABEL	步进电源电缆	1	
34			EARTH CABLE ASM	接地线	1	
35			VOLTAGE WARING LABEL	电压警告标签	1	
36			VOLTAGE CAUTION LABEL	电压提示标签	1	
37			RATING LABEL	铭牌	1	
38			STEPPER MOTOR POWER CABEL 2	步进电源电缆2	1	
39			STEPPER MOTOR SIGNAL CABEL 2	步进信号电缆2	1	
40		4033100300	CONTROL BOX ASM	电控箱组件 (液晶屏)	1	

13. OPERATION PANEL COMPONENTS 操作屏部件 (液晶式)



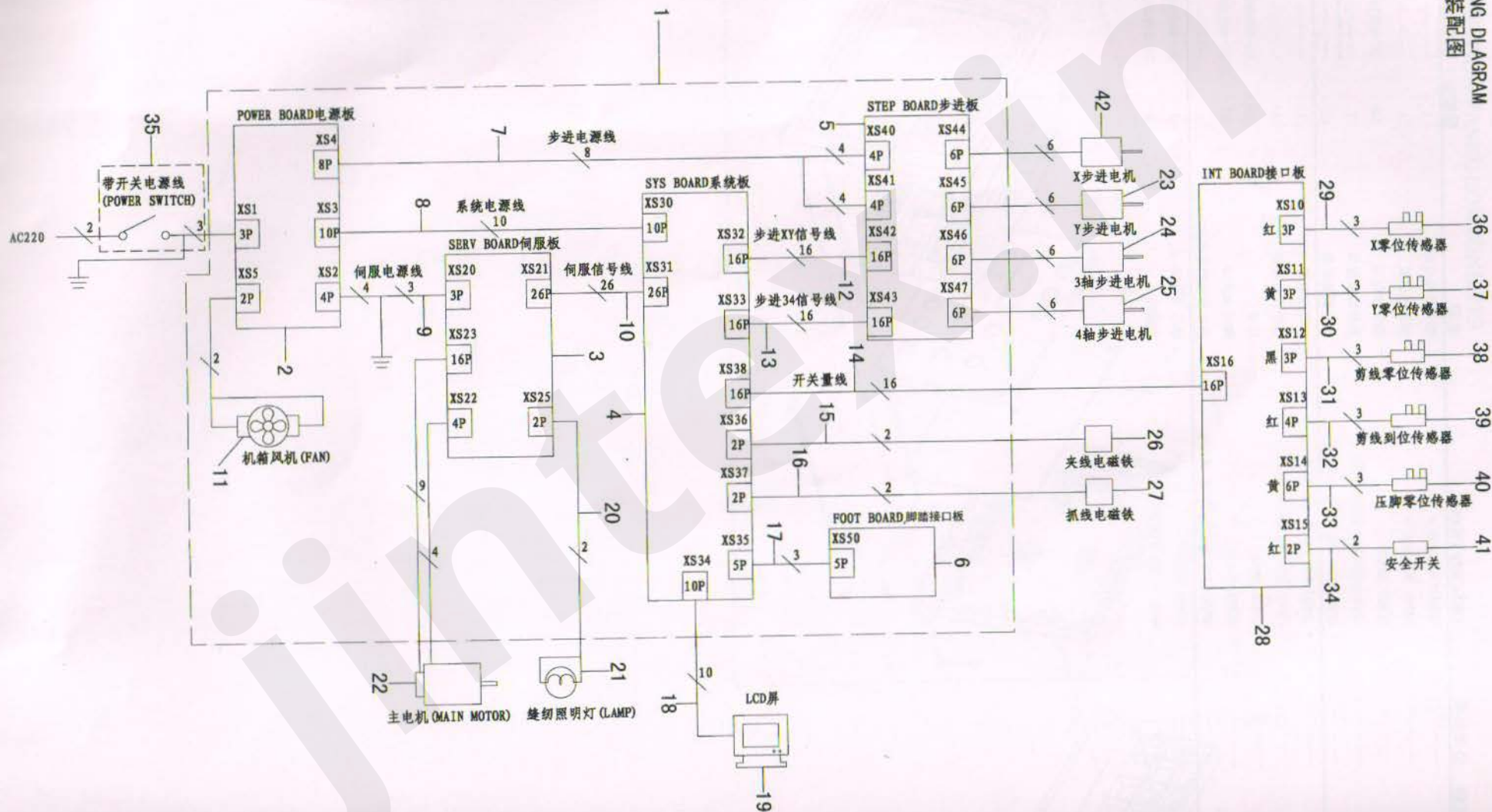
序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1			OPERATION PANEL ASS'Y	操作面板组件	1	
2			PANEL PCB ASS'Y	面板电路板	1	
3			LCD	液晶屏	1	
4			OPERATION PANEL F	操作面板前盖	1	
5			LCD CABEL	液晶屏电缆		
6			SCREW	螺钉	4	
7			OPERATION PANEL R	操作面板后盖	1	
8			SCREW	螺钉	4	
9			USB COVER	USB接口盖	1	
10			OPERATION BOX FIXED BASE	操作面板固定底座	1	
11			FIXED PLATE	固定板	1	
12			SCREW	螺钉	4	
13			WOOD SCREW	木螺钉	2	
14			SWITCH	电源开关	1	
15			ACCESSORIE PARTS A ASM.	连杆组件	1	
16		s05035	WOOD SCREW	木螺钉	7	
17		4133102000	CONNECTING ROD ASM	脚踏连杆	1	
18		401S30019	BOLT	螺栓	2	
19		403S13020	SCREW	螺钉	1	
20		W01018	WASHER	垫片 M8	2	
21		40128029	SPRING WASHER , M8	弹簧垫圈 8.2X15.4X2	3	
22		401S16018	NUT M8	螺母 M8	2	
23		W01018	WASHER, 8.4X17.4X1.6	垫片 8.4X17.4X1.6	1	
24		40311014	CORD STAPLE	线卡	2	
25		40511001	CABLE CLAMP	线夹	3	
26		40311016	CABLE CLAMP	线夹	2	

13-1. OPERATION PANEL COMPONENTS
操作屏部件 (按键式)



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1			OPERATION BOX A ASM.	操作面板组件	1	
2			PANEL PCB ASS'Y	面板电路板	1	
3			SCREW M3X10	螺钉 M3X10	(4)	SL-4031081-SC
4			OPERATION BOX FRONT CASE	操作面板前盖	1	
5			OPERATION BOX REAR CASE	操作面板后盖	(1)	
6			OPERATION PANEL SHEET	操作面板膜	(1)	
7			PANEL PCB HOLDER PLATE	操作面板按键	(1)	
8			CABLE BAND	扎带	(1)	EA-9500B01-00
9			SCREW M3X10	螺钉 M3X10	(4)	SL-4031081-SC
10			OPERATION BOX FITTING PLATE	操作面板固定底座	1	
11			SCREW M4X16	螺钉 M4X16	3	SL-4041691-SC
12			WOOD SCREW D=3.8 L=12	木螺钉	4	SK-3382001-SE

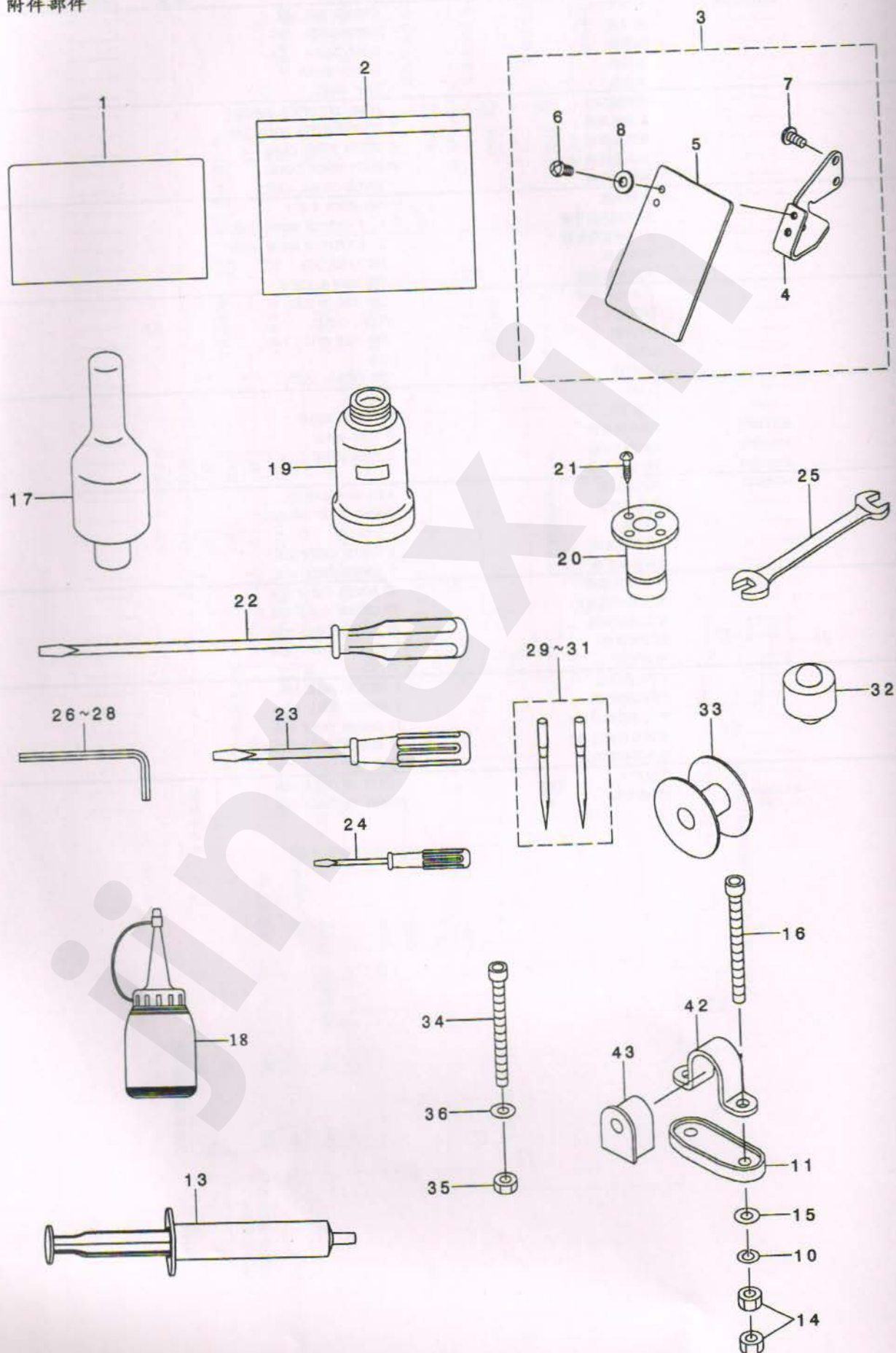
14. WIRING DIAGRAM 电线装配图



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		4033103500	电控箱	CONTROL BOX ASM	1	-----
2		-----	电源板	POWER BOARD	1	-----
3		-----	伺服板	SERVO BOARD	1	-----
4		-----	系统板	SYSTEM BOARD	1	-----
5		-----	步进板	STEP BOARD	1	-----
6		-----	脚踏接口板	PEDAL INTERFACE BOARD	1	-----
7		-----	步进电源线	STEPPER MOTOR POWER CAB	1	-----
8		-----	系统电源线	SYSTEM POWER CABEL	1	-----
9		-----	伺服电源线	SERVO POWER CABEL	1	-----
10		-----	系统信号线	SYSTEM SIGNAL CABEL	1	-----
11		-----	机箱风机	FAN MOTOR ASS'Y	1	-----
12		-----	X、Y步进信号线	X、Y STEPPER MOTOR SIGN	1	-----
13		-----	3、4步进信号线	3、4 STEPPER MOTOR SIGN	1	-----
14		-----	开关量线	INT CABLE ASM	1	-----
15		-----	夹线电磁铁线	INT CORD A ASS'Y	1	-----
16		-----	抓线电磁铁线	INT CORD B ASS'Y	1	-----
17		-----	脚踏线	PEDAL CABEL	1	-----
18		-----	LCD屏线	INT CORD C ASS'Y	1	-----
19		-----	LCD屏	LCD	1	-----
20		-----	LED灯线	INT CORD D ASS'Y	1	-----
21		-----	LED灯	LED	1	-----
22		-----	主轴电机	AC SERVO MOTOR	1	-----
23		40333007	Y向步进电机	Y FEET MOTOR	1	-----
24		40333005	3轴步进电机	3 FEET MOTOR	1	-----
25		40333009	4轴步进电机		1	-----
26		40330023	夹线电磁铁	ASSY-AT-SOLENOID	1	-----
27		-----	抓线电磁铁	THREAD CLAMP SOLENOID	1	-----
28		-----	接口板		1	-----
29		-----	X向感应器线	X SENSOR CABLE ASM.	1	-----
30		-----	Y向感应器线	Y SENSOR CABLE ASM.	1	-----
31		-----	剪线感应器线	TT SENSOR CABLE ASM.	1	-----
32		-----	剪线感应器线2	TT SENSOR CABLE ASM 2.	1	-----
33		-----	抬压感应器线	PE SENSOR CABLE ASM.	1	-----
34		-----	安全开关线	SAFETY SW CABLE ASM.	1	-----
35		-----	电源开关	SWITCH	1	-----
36		-----	X零位感应器	X SENSOR CABLE ASM.	1	-----
37		-----	Y零位感应器	Y SENSOR CABLE ASM.	1	-----
38		-----	剪线零位感应器1	TT SENSOR CABLE ASM.	1	-----
39		-----	剪线零位感应器2	TT SENSOR CABLE ASM 2.	1	-----
40		-----	抬压零位感应器	PE SENSOR CABLE ASM.	1	-----
41		-----	安全开关	SAFETY SW CABLE ASM.	1	-----
42		40333006	X步进电机	SAFETY SW CABLE ASM.	1	-----

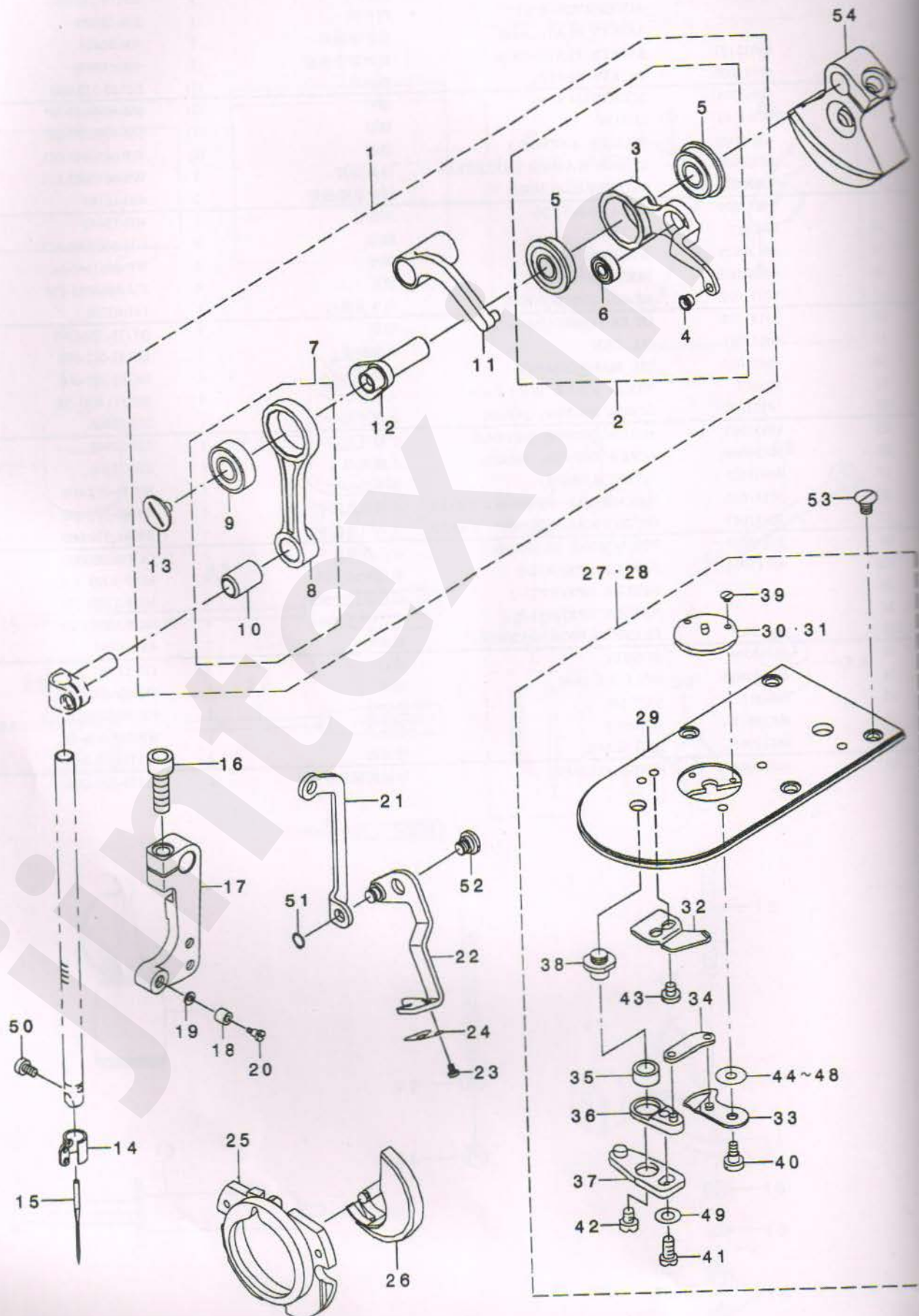
15. ACCESSORIE PART COMPONENTS

附件部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40131017	HEAD-COVER	机头罩	1	B9118-232-000
2		-----	ACCESSORIE BAG	附件袋	1	229-32800
3		-----	SAFETY PLATE ASM	防护罩组件	1	400-06484
4		40312127	SAFETY PLATE BASE	防护罩安装板	(1)	400-51987
5		40911006	SAFETY PLATE	防护罩	(1)	B3120-372-000
6		403s11051	SCREW M4 L=6	螺钉	(2)	SM-4040655-SP
7		403s11027	SCREW	螺钉	(1)	SM-4040855-SP
8		40928002	WASHER 4.5X10X0.8	垫圈	(2)	WP-0450801-SD
10		40328039	SPRING WASHER 6.1X12.2X1.5	弹簧垫片	4	WS-0610002-KN
11		40322032	BED-HINGE-RUBBER	铰接板橡皮垫	2	400-16195
13		11411029	GREASE-B-TUBE	润滑脂	1	400-13640
14		N01007	NUT M6	螺母	8	NM-6060001-SC
15		40128013	WASHER	垫片	4	WP-0651646-SC
16		403S10010	BOLT M6 L=60	螺栓	4	SM-6066002-TN
17		40311002	HEAD SUPPORT BAR	机头支撑柱	1	141-01208
18		20131038	OILER (CONTAINING)	油壶	1	B9121-220-0A0
19		40311011	OIL CAN	回油油壶	1	B9121-012-000
20		40311010	OIL MANAGEMENT	油壶接头	1	B8202-205-000
21		S01003	WOOD SCREW D=3.1 L=16	木螺钉	4	SK-3311601-SE
22		10131002	SCREW DRIVER, LARGE	大螺丝刀	1	229-33006
23		10131003	SCREW DRIVER, MIDDLE	中螺丝刀	1	229-33105
24		10131004	SCREW DRIVER, SMALL	小螺丝刀	1	229-33204
25		40931025	WRENCH (9X10)	扳手	1	B9113-012-000
26		30131010	HEXAGONAL WRENCH, SMALL	小内六角扳手	1	B9140-372-000
27		20131047	HEXAGONAL WRENCH, LARGE	大内六角扳手	1	B9141-372-000
28		30131012	HEXAGONAL SPANNER	中内六角扳手	1	GCT-02906000
29		40117001	NEEDLE DPX5 #16-2	机针DPx5 #16	4	MDP-500B1402
30		-----	NEEDLE DPX17 #21-2	机针DPx17 #21	4	MDP-170B2102
31		-----	NEEDLE DPX5 #11-2	机针DPx5 #11	4	MDP-500B1102
32		40322033	FRAME-SUPPORT-RUBBER	橡皮垫	2	400-16194
33		40118004	BOBBIN	梭心	3	138-12102
34		403S10010	BOLT M6 L=60	螺栓	1	SM-6066002-TN
35		N01007	NUT M6	螺母	1	NM-6060001-SC
36		40128013	WASHER	垫片	1	WP-0651646-SC
42		40312001	BED HINGE	铰接板	2	B1111-210-D00
43		40322003	HINGE RUBBER	铰接板橡胶座	2	B1115-210-D00

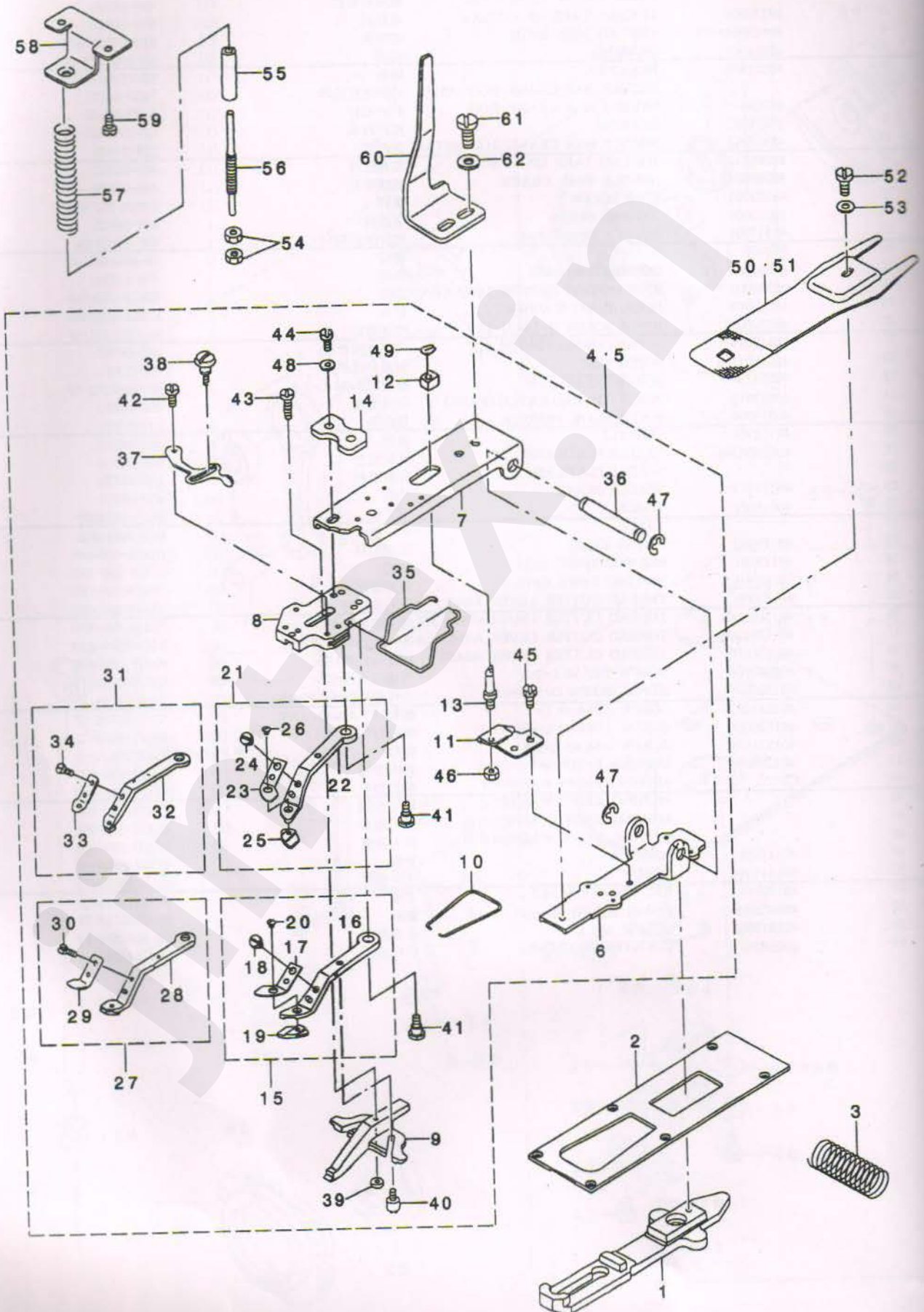
20. EXCLUSIVE PARTS FOR JK-T1903AS-301, JK-T1903AS-302 (1)
JK-T1903AS 专用部件 1



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		4053800200	THREAD TAKE UP B COMPL.	挑线连杆组件	1	400-06923
2		----	THREAD TAKE UP LEVER B ASM.	挑线杆组件	(1)	400-06924
3		40338003	THREAD TAKE UP LEVER	挑线杆	(1)	400-06925
4		40313008	THREAD PASS BUSH	过线管	(1)	B1908-505-000
5		40324005	BEARING	轴承	(2)	SB-1080022-00
6		40324006	BEARING	轴承	(1)	SB-1040016-00
7		----	NEEDLE BAR CRANK ROD ASM.	针杆连杆组件	(1)	]400-06534
8		40305011	NEEDLE BAR CRANK ROD	针杆连杆	(1)	]400-06535
9		40324007	BEARING	连杆轴承	(1)	SB-1080023-00
10		40303014	NEEDLE BAR CRANK ROD METAL	连杆套	(1)	228-91006
11		40305012	THREAD TAKE UP CRANK	驼背连杆	(1)	400-06532
12		40504004	NEEDLE ROD CRANK	挑线曲柄	(1)	400-06926
13		403S30011	LEFT SCREW	螺钉	(1)	B1903-552-000
14		40313009	THREAD GUIDE	下过线	1	400-06525
15		40517001	NEEDLE DPX17 #14	机针DPx17#14	1	MDP-170B1400
16		S05030	SCREW	螺钉	1	SM-6061802-TP
17		40504005	CONNECTING ARM	曲柄	1	400-11949
18		40503001	STOP MOTION TRIPPING LEVER OAM	滚筒	1	B2619-372-000
19		40528001	HOOK SHAFT WASHER	垫片	1	B1853-512-00E
20		405S20001	HINGE SCREW D=7.94 H=12.7	铰链螺钉	1	SD-0791271-SP
21		40512014	WIPER-CONNECTING-PLATE	扫线连接拉板	1	400-06937
22		4051201500	WIPER ASM	扫线杆组件	1	400-33047
23		405S11007	SCREW 3/32-56 L=2.8	螺丝3/32-56 L=2.8	2	SS-5060310-SP
24		40527014	WIPER THREAD CATCH SPRING	钩线弹簧	1	400-09860
25		40318004	INNER HOOK PRESSER ASM., C	梭床盖	1	141-03352
26		40118501	SHUTTLE	梭托	1	400-06580
27		4051500300	NEEDLE PLATE ASM., M	针板组件	1	400-06725
28		----	NEEDLE PLATE ASM., K	针板组件	1	400-06726
29		40315013	NEEDLE PLATE	针板	(1)	400-06721
30		40515001	GUIDE	小针板	(1)	MAZ-15801000
31		----	GUIDE	小针板	(1)	MAZ-15601000
32		40119002	FIXING KNIFE	固定刀片	(1)	B2424-280-000
33		40119001	MOVING KNIFE ASM.	转刀	(1)	B2421-280-0A0
34		40105003	MOVING KNIFE LINK	转刀连接杆	(1)	B2418-280-000
35		40103009	THREAD CUTTER LEVER RING	转刀连接环	(1)	B2416-280-000
36		4011202000	THREAD CUTTER LEVER ASM. ,SM	转刀驱动杆组件	(1)	B2415-280-0A0
37		4011202200	THREAD CUTTER LEVER ASM. ,LA	转刀驱动架组件	(1)	B2414-280-0A0
38		403S30004	THREAD CUTTER LEVER SHAFT	切线摇杆螺柱	(1)	B2417-280-000
39		401S17006	SCREW 3/32-56 L=2.2	开槽沉头螺钉	(2)	SS-1060210-TP
40		401S20007	HINGE SCREW D=5 H=0.9	合叶螺丝D=5.0 H=0.9	(1)	SD-0500091-TP
41		401S11021	SCREW 11/64-40 L=7	螺钉11" /64-40、L=7	(1)	SS-7110740-TP
42		401S20008	SCREW 11/64-40 L=4.0	螺钉11" /64-40、	(1)	SS-6110430-TP
43		401S11020	SCREW 9/64-40 L=3.5	螺钉	(2)	SS-7090410-SP
44		40128009	MOVING KNIFE WASHER A	转刀垫圈	(1)	B2423-280-00A
45		----	MOVING KNIFE WASHERB	转刀垫圈	(1)	B2423-280-00B
46		----	MOVING KNIFE WASHER C	转刀垫圈	(1)	B2423-280-00C
47		----	MOVING KNIFE WASHER D	转刀垫圈	(1)	B2423-280-00D
48		----	MOVING KNIFE WASHER E	转刀垫圈	(1)	B2423-280-00E
49		40128008	WASHER	垫圈	(1)	WP-0450846-SP
50		301S11014	SCREW	支针螺钉	1	SM-6030500-SN
51		40108011	RETAINING RING 4.7	卡簧	1	RC-0470611-KP
52		403S20016	HINGE SCREW D=6.35 H=2.1	螺钉	1	SD-0640216-TP
53		403S17002	SCREW M4 L=6	针板螺钉	4	SM-1040650-TP
54		40510001	COUNTER-WEIGHT-B	针杆曲柄	1	400-10429

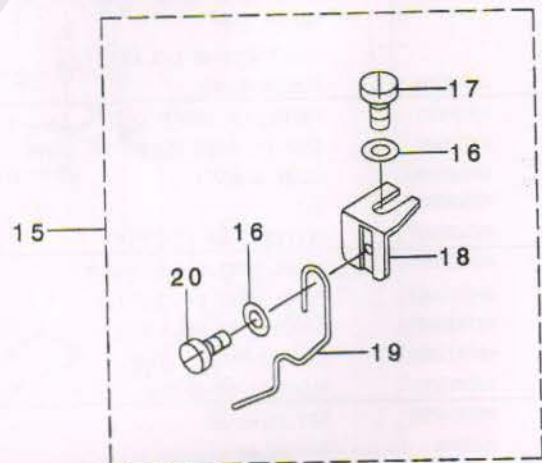
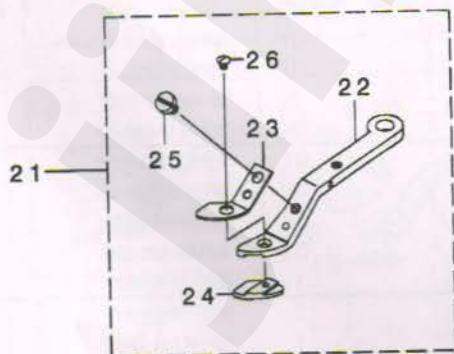
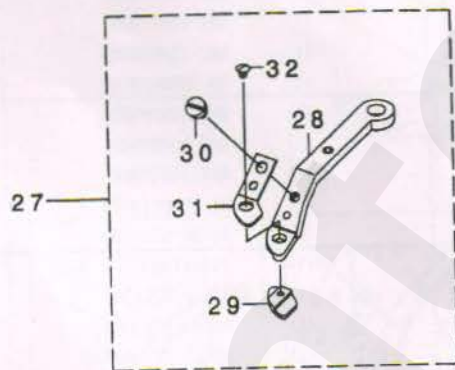
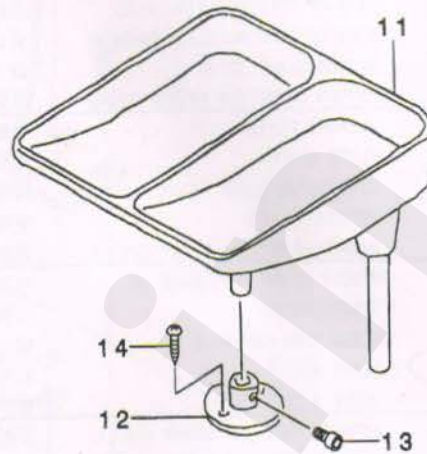
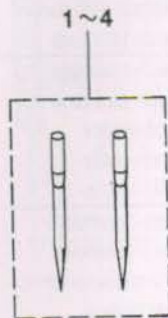
21. EXCLUSIVE PARTS FOR JK-T1903AS-301, JK-T1903AS-302 (2)

JK-T1903A 专用部件 2



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1		40504002	CLOTH FEED PLATE	供给金属板组件	1	141-45106
2		40512017	CROTH FEED PRESSER PLATE B	供给压板	1	400-06935
3		40527015	VERTICAL FEED SHAFT SPRING	弹簧	1	141-48407
4		-----	VERY SMALL CLAMP MECHANISM ASM.	抓脚组件	1	141-45858
5		-----	MEDIUM CLAMP MECHANISM ASM.	抓脚组件	1	141-45650
6		40512005	PICK-UP INSTALING BASE	爪脚提升板B	(1)	141-46104
7		40512004	PICK-UP FOOTINSTALING BASE	爪脚提升板A	(1)	141-46203
8		40509003	PICK-UP FOOTINSTALING BASE	安装板	(1)	141-46302
9		40501004	BUTTON CLAMP SLIDE	调节板	(1)	B2552-372-000
10		40527010	BUTTON CLAMP JAW LEVER SPRING	弹簧	(1)	MAZ-15513000
11		40512006	SUPPORT PLATE	安装板	(1)	MAZ-15514000
12		40509002	SLIDE BLOCK	滑块	(1)	MAZ-15515000
13		405S30001	STATIONING BLOCK SHAFT	螺栓	(1)	135-40901
14		40512010	PRESSER PLATE	安装板	(1)	141-46401
15		-----	MIDDLE CLAMP JAW LEVER ASM., R	右抓脚臂组件	(1)	141-49058
16		40516001	MIDDLE CLAMP JAW LEVER , R	右爪脚臂	(1)	MAZ-15507000
17		40527002	SPRING, RIGHT	压簧板	(1)	MAZ-15509000
18		405S11003	SCREW 9/64-40 L=3.5	螺钉	(1)	SS-7090410-SP
19		40516002	PLATE L, R	右压料板	(1)	141-49009
20		201S17001	SCREW 3/32-56 L=3	螺钉	(1)	SS-2060310-SP
21		-----	MIDDLE CLAMP JAW LEVER ASM., L	左抓脚臂组件	(1)	141-49157
22		40516003	MIDDLE CLAMP JAW LEVER , L	左爪脚臂	(1)	MAZ-15508000
23		40527003	SPRING, LEFT	压簧板	(1)	MAZ-15510000
24		405S11003	SCREW 9/64-40 L=3.5	螺钉	(1)	SS-7090410-SP
25		40516004	PLATE L, L	左压料板	(1)	141-49108
26		201S17001	SCREW 3/32-56 L=3	螺钉	(1)	SS-2060310-SP
27		-----	EXTRA SMALL CLAMP LEVER ASM., R	右抓脚臂组件	(1)	MAZ-158070BB
28		-----	EXTRA SMALL CLAMP LEVER ASM., R	右爪脚臂	(1)	MAZ-158070AB
29		-----	SPRING, RIGHT	压簧板	(1)	MAZ-15809000
30		-----	SCREW 9/64-40 L=3.5	螺钉	(1)	SS-7090410-SP
31		-----	EXTRA SMALL CLAMP LEVER ASM., L	左抓脚臂组件	(1)	MAZ-158080BB
32		-----	EXTRA SMALL CLAMP LEVER ASM., L	左爪脚臂	(1)	MAZ-158080AB
33		-----	SPRING, LEFT	压簧板	(1)	MAZ-15810000
34		-----	SCREW 9/64-40 L=3.5	螺钉	(1)	SS-7090410-SP
35		40527004	FINGER GUARD	护手	(1)	D3130-MIY-C00
36		40526001	INSTALLING SHAFT	连接销	(1)	141-41402
37		40912003	SNAP FASTENER CLAMP STOP LEVER	调节扳手	(1)	B2548-372-000
38		409S20003	CLAMP SCREW A	铰链螺钉A	(1)	B2549-372-000
39		405S20006	NUT	螺母	(1)	B2553-372-000
40		405S20007	BUTTON CLAMP STOP PIN	螺钉	(2)	B2560-372-000
41		405S20005	HINGE SCREW D=6.35 H=3.9	螺钉	(2)	SD-0640391-TP
42		409S20002	HINGE SCREW D=5.5 H=1.8	螺钉	(1)	SD-0550181-SP
43		405S20004	HINGE SCREW D=5.5 H=3	螺钉	(1)	SD-0550301-SP
44		409S12001	SCREW 3/16-32 L=13.5	螺钉	(2)	SS-9621413-SP
45		405S12001	SCREW 11/64-40 L=4	螺钉	(2)	SS-9110460-CP
46		401S16002	NUT 15/64-28	螺母	(1)	NS-6150310-SP
47		H03006	E-RING 7	卡簧	(2)	RE-0700000-K0
48		W01013	WASHER 5X10.5X1	垫片	(2)	WP-0501016-SD
49		H05007	SNAP RING, FOR CONNECTING ROD	卡簧	(1)	D2548-232-D00
50		40515004	PRESSURE PLATE	送料板	1	MAZ-15502000
51		40515005	PRESSURE PLATE	送料板	1	MAZ-15602000
52		405S12003	SCREW 11/64-40 L=5.3	螺钉	1	SS-9110543-CP
53		W01013	WASHER 5X10.5X1	垫片	1	WP-0501016-SD
54		405S16001	THREAD TENSION NUT	螺母	2	B3125-012-000
55		40503002	SLEEVE	轴套	1	D2527-232-D00
56		405S30004	ADJUSTING SHAFT	调节螺栓	1	141-46906
57		40527005	PRESSURE SPRING	弹簧	1	138-12003
58		40512007	ACCEPT PLATE, UPPER	安装板	1	138-11906
59		403S13011	SCREW	螺钉	2	SM-5040855-SN
60		40512008	MOVING PLATE	提升控制板	1	MAZ-15516000
61		405S12002	SCREW 15/64-28 L=11	螺钉	2	SS-9151120-CP
62		40128014	WASHER 6.1X15.2X2.5	垫片	2	WP-0612516-SD

22. ACCESSORIES PARTS FOR JK-T1903AS
JK-T1903AS 附件部件



序号	注解	公司件号	DESCRIPTION	名称	用量	同类编号
1			NEEDLEDPx5#14-2	机针DPx5#14-2	4	MDP-500B1402
2			NEEDLEDPx5#16-2	机针DPx5#16-2	4	MDP-500B1602
3			NEEDLEDPx17#21-2	机针DPx17#21-2	4	MDP-170B2102
4		40517001	NEEDLEDPx17#14-2	机针DPx17#14-2	4	MDP-170B1402
11		4091100100	BUTTON TRAY ASM	纽扣盘	1	178-48458
12		300941	BUTTON TRAY BASE	纽扣盘固定座	1	400-33635
13		S10009	SCREW M6 L=12	螺钉M6X12	1	SM-6061202-TP
14		S05035	WOODSCREW D=4.1 L=12	木螺丝	2	SK-3412001-SE
15			BUTTON RISING BAR ASM.	松线板组件	1	141-46757
16		40928021	WASHER 3.7X8X0.3	垫圈3.7X8X0.3	(2)	WP-0370316-SD
17		405S11006	SCREW 9/64-40 L=8	螺钉9/64-40 L=8	(1)	SS-9090813-TP
18		40512013	INSTALLING BASE	安装板	(1)	141-46807
19		40527013	BUTTON RISING BAR	纽扣松紧板	(1)	141-46708
20		301S11014	SCREW 1/8-44 L=2.9	螺钉1/8-44 L=2.9	(1)	SS-6080340-SP
21			SMALL CLAMP JAW LEVER ASM , R	右抓脚臂组件	1	141-48852
22		40516009	SMALL CLAMP JAW LEVER , R	右抓脚臂	(1)	MAZ-15507000
23		40527009	SPRING, RIGHT	右压簧片	(1)	MAZ-15509000
24		40516007	PLATE K, R	右压料板	(1)	141-48803
25		405S11003	SCREW 9/64-40 L=3.5	螺钉9/64-40 L=3.5	(1)	SS-7090410-SP
26		401S11020	SCREW 3/32-56 L=3	螺钉3/32-56 L=3	(1)	SS-2060310-SP
27			SMALL CLAMP JAW LEVER ASM , L	左抓脚臂组件	1	141-48951
28		40516008	SMALL CLAMP JAW LEVER , L	左抓脚臂	(1)	MAZ-15508000
29		40516005	PLATE K, L	左压料板	(1)	141-48902
30		405S11003	SCREW 9/64-40 L=3.5	螺钉9/64-40 L=3.5	(1)	SS-7090410-SP
31		40527008	SPRING, LEFT	左压簧片	(1)	MAZ-15510000
32		401S11020	SCREW 3/32-56 L=3	螺钉3/32-56 L=3	(1)	SS-2060310-SP