



**JINTEX**

Sewing Machine Spare Parts

# **Jack JK-T1900G**

Sewing Machine Part Book

40 pages



JK-T1900G

# 产品零件图册

Parts book

**JACK 杰克**

快速服务 100%

股票代码

603337

jintex.in

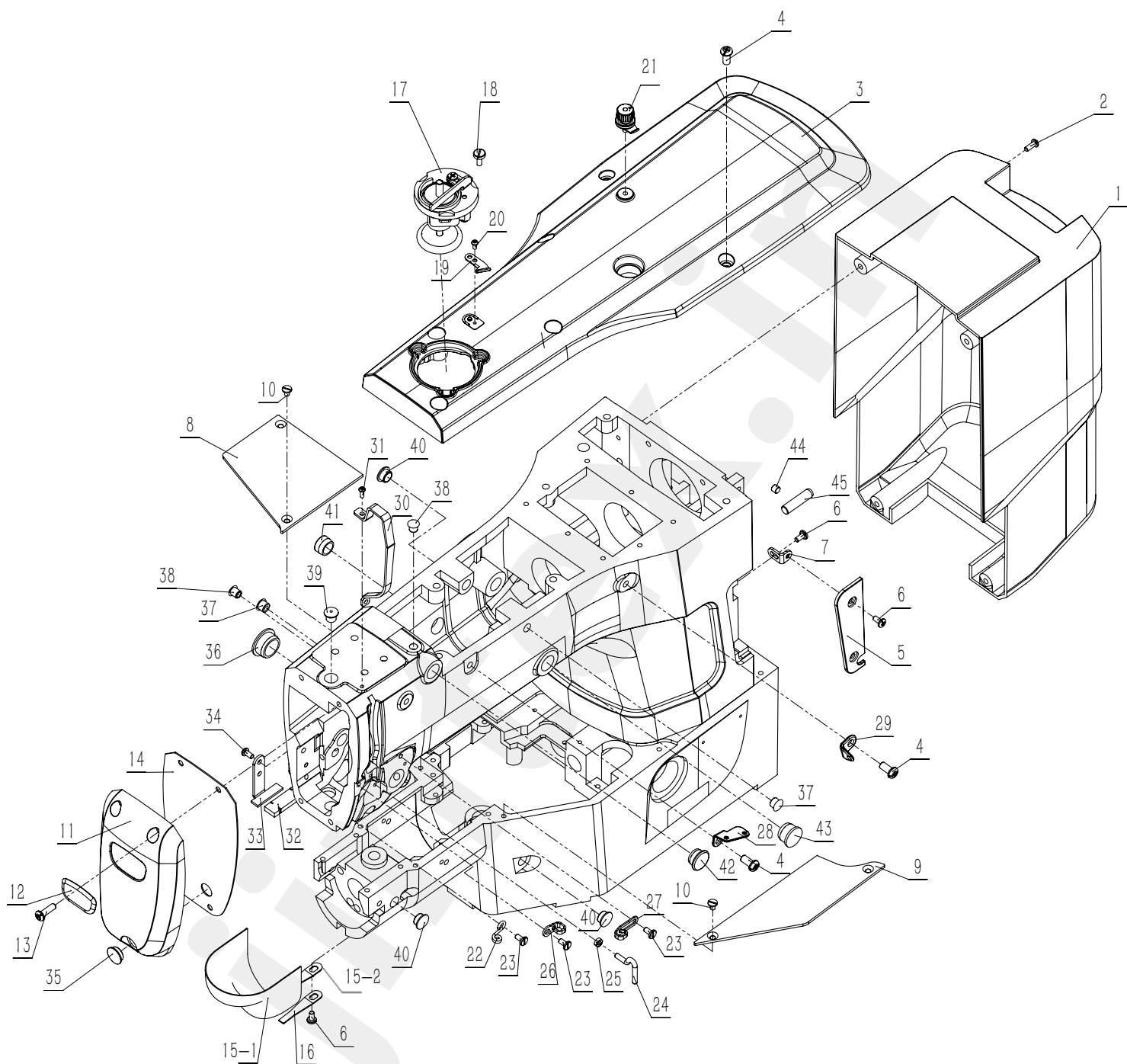
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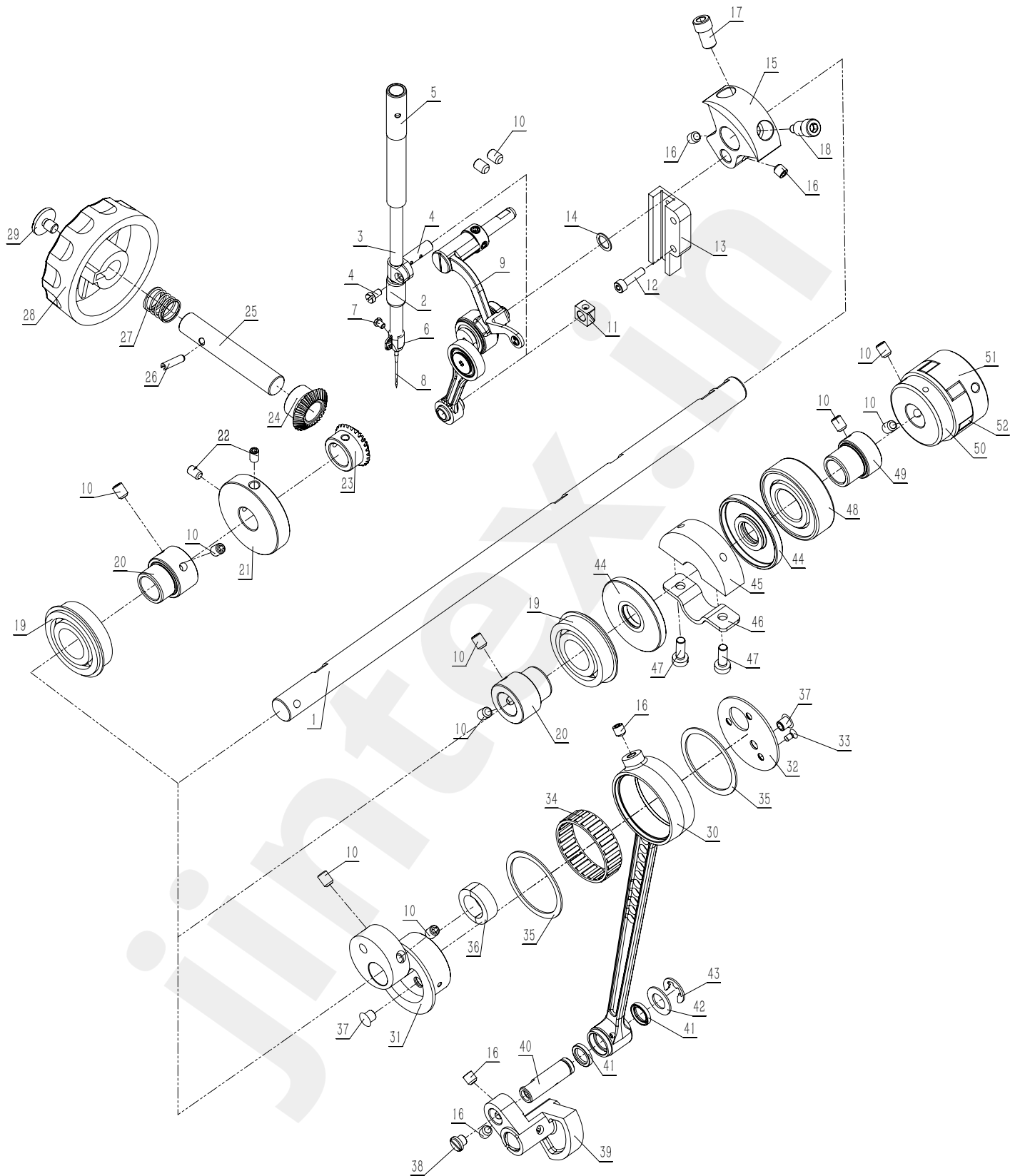
# 1、FRAME & MISCELLANEOUS COVER COMPONENTS

## 机身及罩壳部件



| 序号   | 注解 | 公司件号        | 名称          | DESCRIPTION                               | 用量 |
|------|----|-------------|-------------|-------------------------------------------|----|
| 1    |    | 40311601    | 后罩          | REAR COWL                                 | 1  |
| 2    |    | S04079      | 螺钉 M4×10    | SCREW M4×10                               | 4  |
| 3    |    | 40301601    | 顶盖          | HEAD COVER                                | 1  |
|      |    | 303592      | 顶盖(喷漆)      | HEAD COVER (SPRAY-PAINTER)                |    |
| 4    |    | 403S11009   | 螺钉 M6×12    | SCREW M6×12                               | 8  |
| 5    |    | 40312614    | 侧盖板         | THE SIDE COVER                            | 1  |
|      |    | 303593      | 侧盖板(喷漆)     | THE SIDE COVER (SPRAY-PAINTER)            |    |
| 6    |    | 403S11013   | 螺钉 M4×8     | SCREW M4×8                                | 5  |
| 7    |    | 40312615    | 侧盖板支架       | SIDE COVER SUPPORT                        | 2  |
| 8    |    | 40312601    | 底座左盖板       | LEFT COVER PLATE OF BASE                  | 1  |
|      |    | 303594      | 底座左盖板(喷漆)   | LEFT COVER PLATE OF BASE (SPRAY-PAINTER)  |    |
| 9    |    | 40312602    | 底座右盖板       | RIGHT COVER PLATE OF BASE                 | 1  |
|      |    | 303595      | 底座右盖板(喷漆)   | RIGHT COVER PLATE OF BASE (SPRAY-PAINTER) |    |
| 10   |    | 403S11011   | 螺钉 M4×6     | SCREW M4×6                                | 4  |
| 11   |    | 40301602    | 面板          | FRONT-PANEL                               | 1  |
|      |    | 303596      | 面板(喷漆)      | FRONT-PANEL (SPRAY-PAINTER)               |    |
| 12   |    | 13837002    | 商标          | TRADE MARK                                | 1  |
| 13   |    | 403S11026   | 螺钉 M5×16    | SCREW M5×16                               | 4  |
| 14   |    | 40322601    | 面板垫         | FRONT-PANEL PAD                           | 1  |
| 15-1 |    | 140312004   | 梭床罩组件       | SHUTTLE RACE COVER                        |    |
|      |    | 930000024   | 梭床罩组件(喷漆)   | SHUTTLE RACE COVER (SPRAY-PAINTER)        | 1  |
| 15-2 |    | 14031200500 | 连接臂组件       | PITMAN ARM                                |    |
| 16   |    | 40127014    | 梭床罩弹簧片      | SHUTTLE RACE COVER SPRING                 | 1  |
| 17   |    | 4033160900  | 绕线器组件       | BOBBIN WINDER                             | 1  |
| 18   |    | 403S11015   | 螺钉          | SCREW M4×11                               | 3  |
| 19   |    | 11419001    | 切线刀         | THREAD CUTTER                             | 1  |
| 20   |    | 403S11020   | 螺钉 M3×6     | SCREW M3×6                                | 1  |
| 21   |    | 4031360100  | 绕线夹线器组件     | BOBBIN WINDER TENSION ASM                 | 1  |
| 22   |    | 40313012    | 下过线钩        | BUTTON THREAD HOOK                        | 1  |
| 23   |    | 403S11019   | 螺钉 M4×8     | SCREW M4×8                                | 3  |
| 24   |    | 40313004    | 过线钩         | THREAD HOOK                               | 1  |
| 25   |    | 403S16004   | 过线钩螺母       | NUT M4                                    | 1  |
| 26   |    | 41712078    | 左线钩         | LEFT THREAD HOOK                          | 1  |
| 27   |    | 40213010    | 右线钩         | RIGHT THREAD HOOK                         | 1  |
| 28   |    | 40113004    | 双眼过线板       | THREAD GUIDE PLATE (TWO HOLE)             | 1  |
| 29   |    | 40313003    | 过线板         | THREAD GUIDE PLATE                        | 1  |
| 30   |    | 40112002    | 防护罩         | PROTECTIVE                                | 1  |
|      |    | 300674      | 防护罩(喷漆)     | PROTECTIVE (SPRAY-PAINTER)                |    |
| 31   |    | 403S11017   | 螺钉 M3×8     | SCREW M3×8                                | 2  |
| 32   |    | 40330025    | LED灯        | LED                                       | 1  |
| 33   |    | 40312622    | LED灯安装板     | LED LIGHTS MOUNTING PLATE                 | 1  |
| 34   |    | 413s13011   | 螺钉 M4×12    | SCREW M4×12                               | 2  |
| 35   |    | 40122017    | 面板塞 D13×4   | RUBBER PLUG D13×4                         | 1  |
| 36   |    | 40122015    | 油塞 D21×9    | RUBBER PLUG D21×9                         | 1  |
| 37   |    | 40322019    | 油塞 D8.5×6   | RUBBER PLUG D8.5×6                        | 2  |
| 38   |    | 40122006    | 油塞 D7×10    | RUBBER PLUG D7×10                         | 2  |
| 39   |    | 40322014    | 针杆油塞 D8.4×7 | RUBBER PLUG D8.4×7                        | 1  |
| 40   |    | 40122016    | 油塞 D10.5×5  | RUBBER PLUG D10.5×5                       | 3  |
| 41   |    | 40322021    | 油塞 D15×9    | RUBBER PLUG D15×9                         | 1  |
| 42   |    | 40122007    | 油塞 D16×6.5  | RUBBER PLUG D16×6.5                       | 1  |
| 43   |    | 41322018    | 油塞 D16.5×10 | RUBBER PLUG D16.5×10                      | 1  |
| 44   |    | 413S14003   | 螺钉 M6×5     | SCREW M6×5                                | 4  |
| 45   |    | 40326001    | 支承销         | HINGE STUD                                | 2  |

## 2、MAIM SHAFT & NEEDLE BAR COMPONENTS 上轴针杆部件



| 序号   | 注解      | 公司件号        | DESCRIPTION  | 名称                        | 用量 |
|------|---------|-------------|--------------|---------------------------|----|
| 1    |         | 40302601    | 上轴           | MAIN SHAFT                | 1  |
| 2    |         | 40303016    | 针杆下套         | NEEDLE ROD LOWER METAL    | 1  |
| 3    |         | 40302015    | 针杆           | NEEDLE BAR                | 1  |
| 4    |         | 40304015    | 针杆连接柱组件      | BEARING                   | 1  |
| 5    |         | 40303015    | 针杆上套         | NEEDLE ROD METAL          | 1  |
| 6    |         | 40313009    | 下过线          | THREAD GUIDE              | 1  |
| 7    |         | 201S11005   | S012螺钉       | S012SCREW                 | 1  |
| 8-1  |         | 40317011    | 机针DP×5 #11   | NEEDLE DP×5 #11           | 1  |
| 8-2  |         | 40517001    | 机针DP×17 #14  | NEEDLE DP×17 #14          | 1  |
| 8-3  |         | 40117001    | 机针DP×5 #16   | NEEDLE DP×5 #16           | 1  |
| 8-4  |         | 40319006    | 机针DP×17 #19  | NEEDLE DP×17 #19          | 1  |
| 9-1  |         | 4033800400  | 挑线杆组件        | THREAD TAKE UP LEVER ASM  | 1  |
| 9-2  | 1900G专用 | 14033800100 | 挑线杆组件        | THREAD TAKE UP LEVER ASM  | 1  |
| 9-3  | 1903G专用 | 14033800200 | 挑线杆组件        | THREAD TAKE UP LEVER ASM  | 1  |
| 10   |         | 403S14005   | 螺钉 M6×8      | SCREW M6×8                | 13 |
| 11   |         | 41709001    | 滑块           | SLIDE BLOCK               | 1  |
| 12   |         | 403S13015   | 螺钉 M4×16     | SCREW M4×16               | 2  |
| 13   |         | 41709002    | 滑块导向         | SLIDE BLOCK               | 1  |
| 14   |         | 40328018    | 垫片           | WASHER                    | 1  |
| 15-1 |         | 40510001    | 针杆曲柄         | COUNTER WEIGHT            | 1  |
| 15-2 | 1900G专用 | 40310005    | 针杆曲柄         | COUNTER WEIGHT            | 1  |
| 16   |         | 403S14006   | 螺钉 M6×0.75×6 | SCREW M6×0.75×6           | 5  |
| 17   |         | 403S13008   | 螺钉 M8×12     | SCREW M8×12               | 1  |
| 18   |         | 403S13007   | 曲柄定位螺钉       | COUNTER WEIGHT SCREW A    | 1  |
| 19   |         | B10002      | 上轴轴承         | BEARING                   | 2  |
| 20   |         | 40303012    | 轴承套          | BEARING BUSH -A           | 2  |
| 21   |         | 40335002    | 绕线轮          | BTW-DRIVING-WHEEL         | 1  |
| 22   |         | 403S14008   | 螺钉 M5×8      | SCREW M5×8                | 2  |
| 23   |         | 40325010    | 上轴转动齿轮       | GEAR A                    | 1  |
| 24   |         | 40325011    | 手轮轴齿轮        | GEAR B                    | 1  |
| 25   |         | 40326602    | 手轮传动轴        | GEAR C                    | 1  |
| 26   |         | P03002      | 销 2×5.5      | SPRING PIN 2×5.5          | 1  |
| 27   |         | 40327004    | 弹簧           | SPRING                    | 1  |
| 28   |         | 4031160600  | 手轮组件         | PULLEY                    | 1  |
| 29   |         | 403S11003   | 螺钉 M6×8      | SCREW M6×8                | 1  |
| 30   |         | 42305001    | 连杆           | CONNECTINGROD             | 1  |
| 31   |         | 40310007    | 偏心轮          | ECCENTRIC                 | 1  |
| 32   |         | 40312064    | 连杆挡板         | CRANK-ROD-SUPPORT-PLATE   | 1  |
| 33   |         | 403S17001   | 螺钉 M3×6      | SCREW M3×6                | 3  |
| 34   |         | 40324014    | 滚针轴承         | NEEDLEROLLERBEARING       | 1  |
| 35   |         | 40328027    | 连接轴承挡圈       | CONNECTTHEBEARINGRETAINER | 2  |
| 36   |         | 40323007    | 油毡           | LINOLEUM                  | 2  |
| 37   |         | 40322023    | 挡板油塞         | PLUG D=6.7 L=6            | 2  |
| 38   |         | 403S11021   | 螺钉 M6×4.5    | SCREW M6×4.5              | 1  |
| 39   |         | 40325604    | 摆齿           | OSCILLATOR                | 1  |
| 40   |         | 40326026    | 摆齿轴          | PENDULUMGEARSHAFT         | 1  |
| 41   |         | 40322024    | 油封           | OIL SEAL                  | 2  |
| 42   |         | 41728001    | 垫片           | WASHER                    | 1  |
| 43   |         | H05008      | 卡簧           | E-SHAPEDSNAP RING (8mm)   | 1  |
| 44   |         | 40322602    | 上轴油封         | THE SHAFT SEAL            | 2  |
| 45   |         | 40312067    | 平行块          | AC SERVO MOTOR            | 1  |
| 46   |         | 40312066    | 固定板          | CRANK-BALANCER-FIX-PLATE  | 1  |
| 47   |         | 403S11023   | 螺钉 M5×14     | SCREW M5×14               | 2  |
| 48   |         | B04009      | 轴承           | BEARING                   | 1  |
| 49   |         | 40303601    | 轴承套          | BEARING BUSH -B           | 1  |
| 50   |         | 40301023    | 传动连接块        | COUPLING 1                | 1  |
| 51   |         | 40301024    | 传动连接块        | COUPLING 2                | 1  |
| 52   |         | 40322028    | 减震橡胶         | DAMPING RUBBER            | 1  |

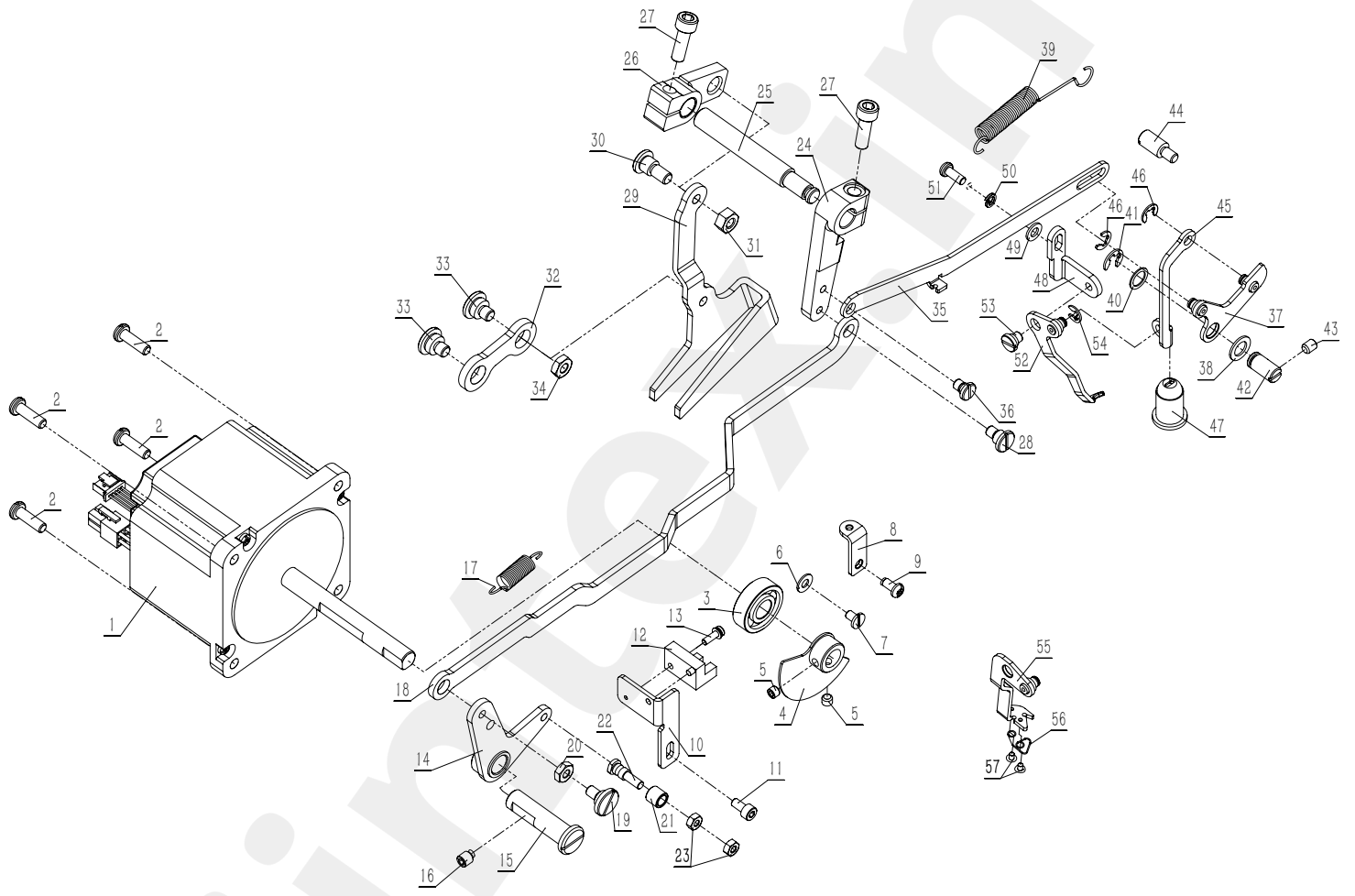
备注：1900GM使用DP×5 11号机针；

1900GL、1903G、1903GAK、1906GS、1906GP使用DP×17 14号机针；

1900GS、1900GY使用DP×5 16号机针；

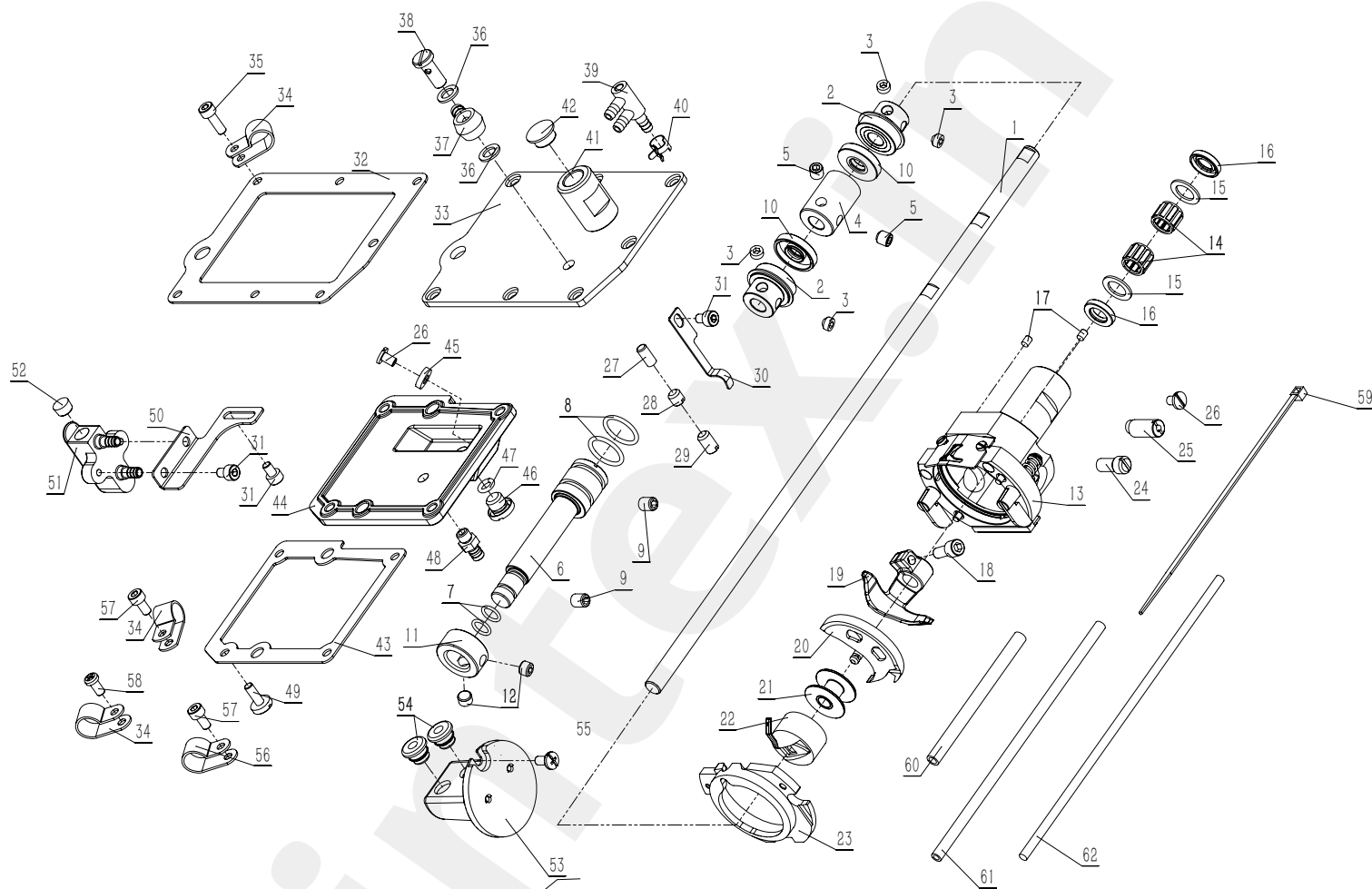
1906GH、1900GH、1900GN使用DP×17 19号机针

### 3、PRESSER LIFTER & WIPER COMPONENTS 抬压及拨线部件



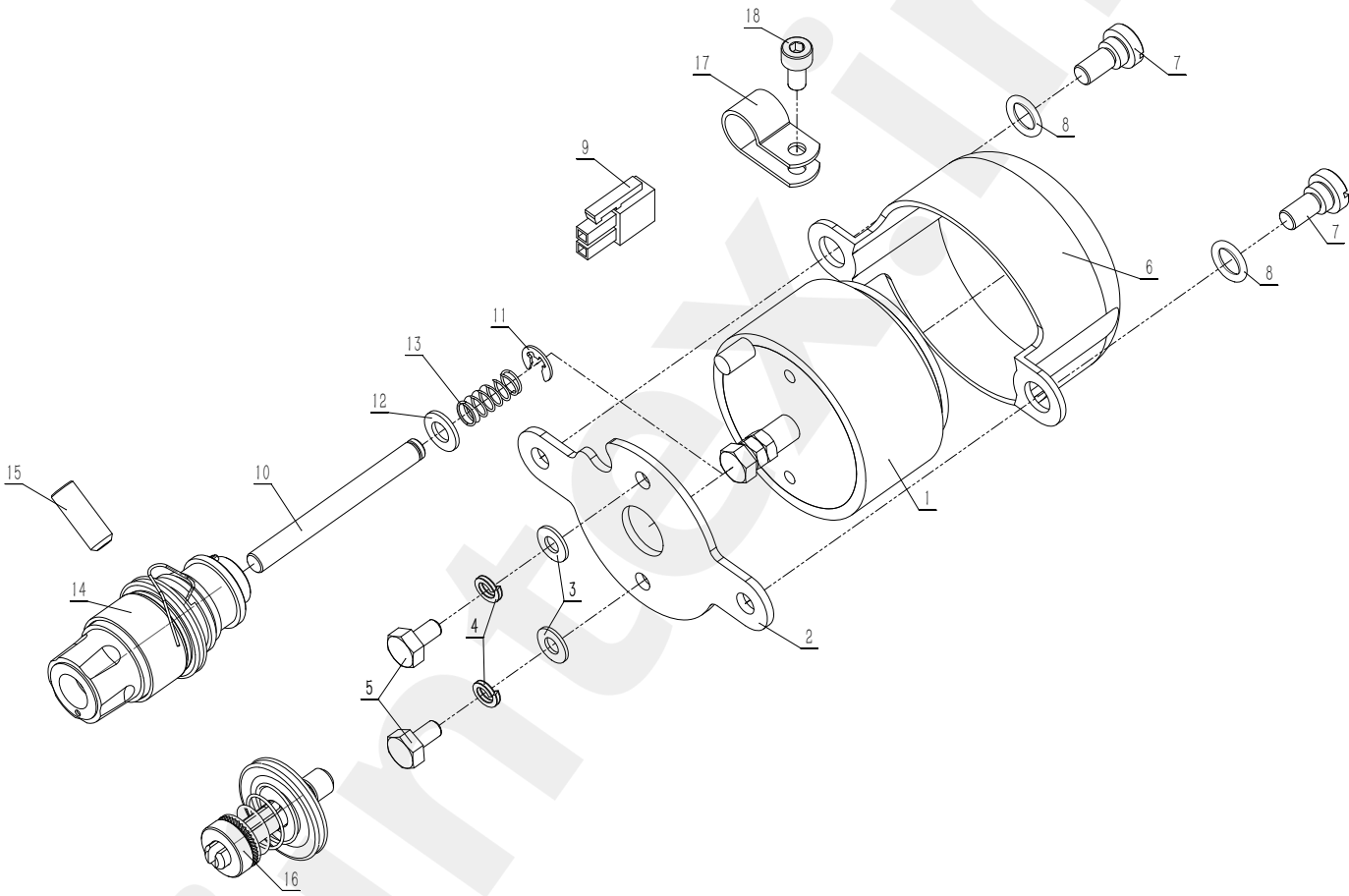
| 序号  | 注解 | 公司件号       | 名称              | DESCRIPTION                 | 用量 |
|-----|----|------------|-----------------|-----------------------------|----|
| 1-1 | —B | 40333601   | 剪线电机            | PRESSER LIFTING MOTOR       | 1  |
| 1-2 | —D | 40333604   | 剪线电机            | PRESSER LIFTING MOTOR       | 1  |
| 2   |    | 403S11026  | 螺钉 M5×16        | SCREW M5×16                 | 4  |
| 3   |    | 40324009   | 轴承6000ZZNR      | BTW BEARING                 | 1  |
| 4   |    | 4031211800 | 抬压脚传感板组件        | SENSOR SLIT ASM             | 1  |
| 5   |    | 403s14012  | 螺钉M5×4          | SCREW M5×4                  | 2  |
| 6   |    | 40328019   | 垫片              | WASHER                      | 1  |
| 7   |    | 403S11011  | 螺钉 M4×8         | SCREW M4×8                  | 1  |
| 8   |    | 40312069   | 拉簧板             | HOOK COVER PUSH SPRING      | 1  |
| 9   |    | 403S11027  | 螺钉 M4×7.5       | SCREW M4×7.5                | 1  |
| 10  |    | 40312603   | 传感器安装板          | SENSOR INSTALLING BASE      | 1  |
| 11  |    | 403S13011  | 螺钉 M4×8         | SCREW M4×8                  | 1  |
| 12  |    | -----      | 传感器             | PHOTO SENSOR                | 1  |
| 13  |    | 413S13026  | 传感器螺钉组件         | HINGE SCREW                 | 1  |
| 14  |    | 40312068   | 拨线曲柄            | LIFTER LINK A ASM.          | 1  |
| 15  |    | 40326016   | 拨线曲柄轴           | CONNECTING SHAFT            | 1  |
| 16  |    | 403S11016  | 螺钉 M6×8         | SCREW M6×8                  | 1  |
| 17  |    | 40127019   | 弹簧              | SPRING                      | 1  |
| 18  |    | 40312604   | 拨线连接杆           | LIFTER LINK B               | 1  |
| 19  |    | 403S20010  | 轴位螺钉 M5         | SHOULDER SCREW M5           | 1  |
| 20  |    | 403S16006  | 螺母 M5           | NUT M5                      | 1  |
| 21  |    | 40303017   | 滚筒              | NEEDLE CAM ROLLER A         | 1  |
| 22  |    | 403S20009  | 轴位螺钉 M4         | SHOULDER SCREW M4           | 1  |
| 23  |    | 403S16005  | 螺母 M4           | NUT M4                      | 2  |
| 24  |    | 40305013   | 拨线转动曲柄 M4       | CONNECTING ARM              | 1  |
| 25  |    | 40326017   | 曲柄轴             | CONNECTING SHAFT            | 1  |
| 26  |    | 40305014   | 抬压脚曲柄           | LOWERING ARM                | 1  |
| 27  |    | S05030     | 螺钉 M6×18        | SCREW M6×18                 | 2  |
| 28  |    | 403S20011  | 轴位螺钉 M5         | SHOULDER SCREW M5           | 1  |
| 29  |    | 40312605   | 抬压脚传动杆          | LOWERING FOOT               | 1  |
| 30  |    | 403S20012  | 轴位螺钉 M6         | SHOULDER SCREW M6           | 1  |
| 31  |    | 403S16007  | 螺母 M6           | NUT M6                      | 1  |
| 32  |    | 40312008   | 连接杆             | CONNECTING LINK             | 1  |
| 33  |    | 403S20013  | 轴位螺钉 M6         | SHOULDER SCREW M6           | 2  |
| 34  |    | 403S16008  | 螺母 M6           | NUT M6                      | 1  |
| 35  |    | 40312606   | 扫线调节杆           | WIPER CONNECTING LINK       | 1  |
| 36  |    | 403S20014  | 轴位螺钉            | HINGE SCREW                 | 1  |
| 37  |    | 4031215200 | 扫线连接板组件         | WIPER CONNECTING-ARM-ASM    | 1  |
| 38  |    | 40328042   | 垫片              | WASHER                      | 1  |
| 39  |    | 40127011   | 弹簧              | SPRING                      | 1  |
| 40  |    | 40328018   | 垫片              | WASHER                      | 1  |
| 41  |    | 40129001   | 卡簧              | RETAINING RING 4.7          | 1  |
| 42  |    | 40326039   | 扫线连接板销          | WIPER CONNECTING-LINK-SHAFT | 1  |
| 43  |    | 403s14013  | 螺钉 M5×6         | SCREW M5×6                  | 1  |
| 44  |    | 403S13021  | 止动螺钉            | WIPER -STOPPER              | 1  |
| 45  |    | 40312154   | 扫线连接拉板          | WIPER CONNECTING-PLATE      | 1  |
| 46  |    | 40108011   | 挡圈4.7           | THRUST COLLAR ASM           | 2  |
| 47  |    | 40122012   | 沪油冒             | WIPER BASE PLATE            | 1  |
| 48  |    | 40312078   | 扫线杆固定架          | WIPER BASE PLATE            | 1  |
| 49  |    | W01001     | 垫片              | WASHER                      | 1  |
| 50  |    | W02008     | 弹垫2-4           | WASHER 2-4                  | 1  |
| 51  |    | 403S11012  | 螺钉 M4×10        | SCREW M4×10                 | 1  |
| 52  |    | 4031207700 | 扫线杆组件           | WIPER C ASM                 | 1  |
| 53  |    | 403S20016  | 轴位螺钉 M5         | SHOULDER SCREW M5           | 1  |
| 54  |    | 40108004   | E形挡圈4           | THRUST COLLAR ASM           | 1  |
| 55  |    | 4051201500 | 扫线杆组件           | WIPER BASE PLATE            | 1  |
| 56  |    | 40527014   | 弹簧              | SPRING                      | 1  |
| 57  |    | 405S11007  | 螺钉 SM3/32"×56×3 | SCREW SM3/32"×56×3          | 2  |

4、SHUTTLE DRIVER SHAFT COMPONENTS  
下轴部件



| 序号   | 注解                         | 公司件号       | 名称                  | DESCRIPTION                     | 用量   |
|------|----------------------------|------------|---------------------|---------------------------------|------|
| 1    |                            | 40302602   | 下轴                  | LOWER SHAFT                     | 1    |
| 2    |                            | 40324602   | 下轴轴承                | BEARING                         | 2    |
| 3    |                            | S10015     | 螺钉 M4×6             | SCREW M4×6                      | 4    |
| 4    |                            | 40325601   | 下轴齿轮                | SHAFT GEAR                      | 1    |
| 5    |                            | 403s11016  | 螺钉 M6×6             | SCREW M6×6                      | 2    |
| 6    |                            | 40302603   | 偏心轴                 | OSCILLATOR SHAFT                | 1    |
| 7    |                            | 40322609   | O型圈                 | O-RINGS                         | 2    |
| 8    |                            | 40322610   | O型圈                 | O-RINGS                         | 2    |
| 9    |                            | 403s14005  | 螺钉 M6×8             | SCREW M6×8                      | 2    |
| 10   |                            | 40322603   | 下轴油封                | THE SHAFT SEAL                  | 2    |
| 11   |                            | 40308003   | 挡圈                  | THRUST-COLLAR                   | 1    |
| 12   |                            | 116S14003  | 螺钉 SM1/4×40 L=4.5   | SCREW SM1/4×40 L=4.5            | 2    |
| 13   |                            | 4031800700 | 梭床组件                | SHUTTLE ASM.                    | 1    |
| 14   |                            | 40324010   | 滚针轴承                | BEARING                         | 2    |
| 15   |                            | 40328020   | 垫片                  | SHUTTLE BEARING RING            | 2    |
| 16   |                            | 40322031   | 油封                  | SHUTTLE OLL SEAL                | 2    |
| 17   |                            | 41723011   | 油毡                  | ONCE THROUGH OLL                | 2    |
| 18   |                            | 401s13005  | 螺钉 SM3/16×28 L=12.0 | SCREW SM3/16×28 L=12.0          | 1    |
| 19-1 |                            | 40118503   | 摆梭托                 | SUTTLE-DRIVER                   | 1    |
| 19-2 | 190GN专用                    | 40318005   | 摆梭托                 | SUTTLE-DRIVER                   | 1    |
| 20-1 |                            | 40118501   | 摆梭                  | SHUTTLE                         | 1    |
| 20-2 | 1900GH、1906GH专用            | 40318501   | 摆梭                  | SHUTTLE                         | 1    |
| 20-3 | 190GN专用                    | 41718018   | 摆梭                  | SHUTTLE                         | 1    |
| 21-1 |                            | 40118004   | 梭心                  | BOBBIN                          | 1    |
| 21-2 | 190GN专用                    | 41718004   | 梭心                  | BOBBIN                          | 1    |
| 22-1 |                            | 40318011   | 梭壳                  | BOBBIN CASE ASM. (RACING PREVE) | 1    |
| 22-2 | 190GN专用                    | 4171801700 | 梭壳                  | BOBBIN CASE ASM. (RACING PREVE) | 1    |
| 23-1 |                            | 40318004   | 梭床盖                 | INNER HOOK PRESSER ASM.         | 1    |
| 23-2 | 1900GH、1900GN、<br>1906GH专用 | 40318006   | 梭床盖                 | INNER HOOK PRESSER ASM.         | 1    |
| 24   |                            | 403s11030  | 螺钉 M6×12            | SHUTTLE-ASM-SCRERW              | 1    |
| 25   |                            | 40326019   | 梭床座调节销              | SHUTTLE -PACE-ADJUSTING         | 1    |
| 26   |                            | 403s11011  | 螺钉 M4×6             | SCREW M4×6                      | 2    |
| 27   |                            | 40322026   | 橡皮塞                 | RUBBER PLUG                     | 1    |
| 28   |                            | 403S14014  | 螺钉 M6×6             | SCREW M6×6                      | 1    |
| 29   |                            | 403S14021  | 螺钉 M6×10            | SCREW M6×10                     | 1    |
| 30   |                            | 40312079   | 油管压板                | OIL-PIPE-HOLDER                 | 1    |
| 31   |                            | 403s13013  | 螺钉 M4×6             | SCREW M4×6                      | 5    |
| 32   |                            | 40322607   | 油箱上密封垫              | GASKET                          | 1    |
| 33   |                            | 40301604   | 油箱上盖                | TANK COVER                      | 1    |
| 34   |                            | 40311015   | 油管夹                 | CABLE CLIP                      | 5    |
| 35   |                            | 413S13011  | 螺钉 M4×8             | SCREW M4×8                      | 7    |
| 36   |                            | 20122033   | 垫片                  | GASKET                          | 2    |
| 37   |                            | 206S30009  | 过油螺钉 M6×15.5        | TERMINAL                        | 1    |
| 38   |                            | 20736007   | 油管接头                | SCREW M6×15.5                   | 1    |
| 39   |                            | 41736001   | 管接头L                | TERMINAL L                      | 1    |
| 40   |                            | 20429001   | 油管卡簧                | TUBING CIRCLIP                  | 6    |
| 41   |                            | 140311001  | 加油帽                 | FILLER LOCKING CAP              | 1    |
| 42   |                            | 40122016   | 橡皮塞                 | RUBBER PLUG                     | 1    |
| 43   |                            | 40322606   | 密封垫                 | GASKET                          | 1    |
| 44   |                            | 40301603   | 油箱底盖                | THE TANK BOTTOM COVER           | 1    |
| 45   |                            | 40347601   | 环形磁铁                | RING MAGNET                     | 1    |
| 46   |                            | 406s11001  | 放油螺钉                | SCREW                           | 1    |
| 47   |                            | 001031     | O型圈                 | O-RINGS                         | 1    |
| 48   |                            | 14036002   | 回油嘴                 | BACK TO THE NOZZLE              | 1    |
| 49   |                            | 403s11015  | 油箱底盖螺钉              | SCREW                           | 4    |
| 50   |                            | 40312613   | 液位窗支架               | LIQUID LEVEL WINDOW STENTS      | 1    |
| 51   |                            | 40311604   | 液位窗                 | LIQUID LEVEL WINDOW             | 1    |
| 52   |                            | 40322605   | 油塞                  | OIL PLUG                        | 1    |
| 53   |                            | 4031101700 | 油窗组件                | OIL TANK ASM.                   | 1    |
| 54   |                            | 40322027   | 橡皮塞                 | RUBBER PLUG                     | 2    |
| 55   |                            | 403S11013  | 螺钉 M4×8             | SCREW M4×8                      | 1    |
| 56   |                            | 40311016   | 电线夹                 | CABLE CLIP                      | 1    |
| 57   |                            | 403s13011  | 螺钉 M4×8             | SCREW M4×8                      | 2    |
| 58   |                            | 403s11028  | 螺钉 M4×8             | SCREW M4×8                      | 3    |
| 59   |                            | 40111005   | 线扣                  | CABLE CLIP                      | 2    |
| 60   |                            | 14021001   | 油管                  | TUBING                          | 0.8M |
| 61   |                            | 12921002   | 维尼龙油管               | VINYLON TUBING                  | 0.8  |
| 62   |                            | 41723026   | 油线                  | OIL GROOVE                      | 3M   |

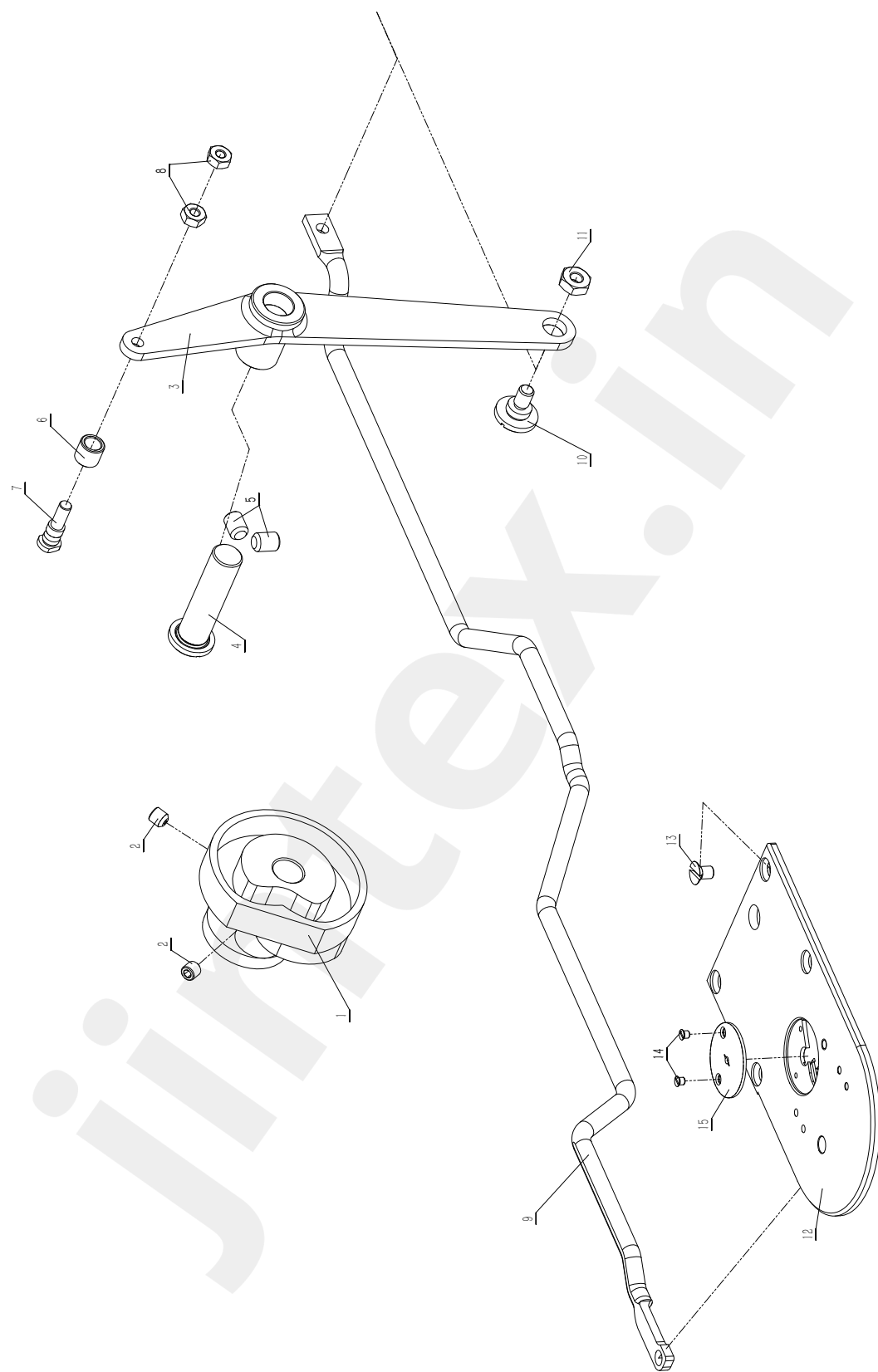
5、THREAD TENSION COMPONENTS  
紧线部件



| 序号   | 注解 | 公司件号       | 名称              | DESCRIPTION               | 用量 |
|------|----|------------|-----------------|---------------------------|----|
| 1    |    | 4033002400 | 松线电磁铁组件         | TENSION RELEASE SOLENOID  | 1  |
| 2    |    | 41712099   | 电磁铁安装板          | SETTING PLATE SOLENOID    | 1  |
| 3    |    | W01001     | 平垫圈 4           | WASHER PLANT 4            | 2  |
| 4    |    | W02008     | 弹垫2-4           | WASHER SPRING2-4          | 2  |
| 5    |    | L02031     | 六角头螺栓全螺纹 C级M4×8 | BOLT M4×8                 | 2  |
| 6    |    | 40311609   | 松线电磁铁外罩         | SOLENOID COVER            | 1  |
| 7    |    | 417S30012  | 段螺钉 7-3         | SHOULDE SCREW 7-3         | 2  |
| 8    |    | 41722021   | O形圈P7           | O RING P7                 | 3  |
| 9    |    | 61905001   | 接插件             | CONNECTOR                 | 1  |
| 10   |    | 40326041   | 松线杆             | TENTION RELEASE BAR       | 1  |
| 11   |    | H05029     | 开口挡圈E4(进口)      | PATAINING RING E4         | 1  |
| 12   |    | W01009     | 平垫圈5            | WASHER PLANT 5            | 1  |
| 13   |    | 41727013   | 弹簧              | SPRING COMPRESSION        | 1  |
| 14-1 |    | 4033161000 | 薄料夹线器组件         | SECOND THREAD TENTION ASM | 1  |
| 14-2 |    | 4033161100 | 厚料夹线器组件         | SECOND THREAD TENTION ASM | 1  |
| 15   |    | 403S14016  | 螺钉 M6×16        | SCREW M6×16               | 1  |
| 16   |    | 4013100400 | 张力控制器           | FIRT THREAD TENTION ASM   | 1  |
| 17   |    | 40311015   | 油管夹             | TUBING CLAMPS             | 1  |
| 18   |    | 403S13011  | 螺钉 M4×8         | SCREW M4×8                | 1  |

备注：1900GS、1900GM、1900GL、1906GS、1906GP、1900GY使用4033161000薄料夹线器组件；  
1903G、1903GAK、1906GH、1900GH、1900GN使用4033161100厚料夹线器组件。

6、THREAD TRIMMER MECHANISM COMPONENTS  
剪线部件



| 序号   | 注解 | 公司件号        | 名称                     | DESCRIPTION              | 用量  |
|------|----|-------------|------------------------|--------------------------|-----|
| 1    |    | 42310001    | 剪线凸轮                   | THREAD TRIMMER CAM       | 1   |
| 2    |    | 403s14017   | 螺钉 M5×5                | SCREW M5×5               | 2   |
| 3    |    | 40312101    | 连接板                    | THREAD TRIMMER LINK ASM. | 1   |
| 4    |    | 40326016    | 拨线曲柄轴                  | THREAD TRIMMER SHAFT     | 1   |
| 5    |    | 403s14005   | 螺钉 M6×8                | SCREW M6×8               | 2   |
| 6    |    | 40303019    | 滚珠                     | NEEDLE CAM ROLLER A      | 1   |
| 7    |    | 403s20009   | 轴位螺钉                   | SHOULDER SCREW           | 1   |
| 8    |    | 403s16005   | 螺母 M4                  | NUT M4                   | 2   |
| 9    |    | 40312608    | 剪线杆连杆                  | CONNECTING BAR           | 1   |
| 10   |    | 403s20010   | 轴位螺钉                   | SHOULDER SCREW           | 1   |
| 11   |    | 403s16006   | 螺母 M5                  | NUT M5                   | 1   |
| 12-1 |    | 4031560100  | 针板组件                   | NEEDLE PLATE ASM         | 1   |
| 12-2 |    | 4031560200  | 针板组件                   | NEEDLE PLATE ASM         | 1   |
| 12-3 |    | 4031560300  | 针板组件                   | NEEDLE PLATE ASM         | 1   |
| 12-4 |    | 4051560100  | 针板组件                   | NEEDLE PLATE ASM         | 1   |
| 12-5 |    | 14031500700 | 针板组件（短线头）              | NEEDLE PLATE ASM         | 1   |
| 13   |    | 1403NS17001 | 螺钉 M4×6                | SCREW M4×6               | 4   |
| 14   |    | 401S17006   | 螺钉SCREW SM3/32"×56×2.5 | SCREW SM3/32"×56×2.5     | (2) |
| 15-1 |    | 40115002    | 针孔板                    | NEEDLE HOLE GUIDE        | (1) |
| 15-2 |    | 40315025    | 针孔板                    | NEEDLE HOLE GUIDE        | (1) |
| 15-3 |    | 40315033    | 针孔板                    | NEEDLE HOLE GUIDE        | (1) |
| 15-4 |    | 40515001    | 针孔板                    | NEEDLE HOLE GUIDE        | (1) |
| 15-5 |    | 40515007    | 针孔板                    | NEEDLE HOLE GUIDE        | (1) |
| 15-6 |    | 140315008   | 针孔板（短线头）               | NEEDLE HOLE GUIDE        | (1) |
| 15-7 |    | 140515002   | 针孔板（短线头钉扣）             | NEEDLE HOLE GUIDE        | 1   |
| 15-8 |    | 140315009   | 针孔板（短线头厚料）             | NEEDLE HOLE GUIDE        | 1   |

备注：(1)1900GS、1900GY、1900GM、1900GL、1906GS、1906GP使用4031560100针板组件；

1900GH、1906GH使用4031560200针板组件；

1900GN使用4035160300针板组件；

1903G、1903GAK使用4051560100针板组件。

(2)1900GM、1900GL使用40315025小针板；

1903G使用40515001小针板；

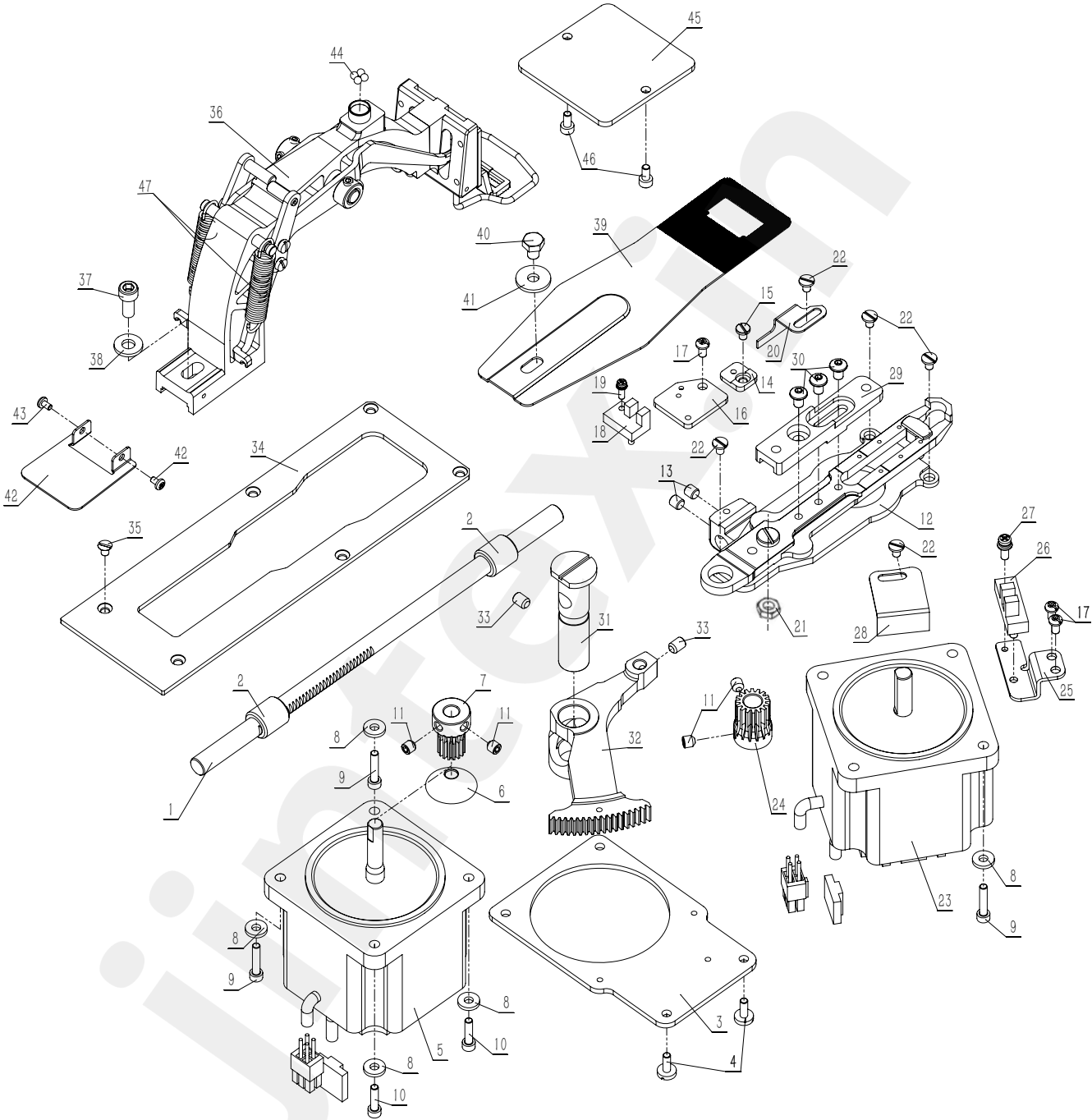
1903GAK使用40515007小针板；

1906GS、1906GP、1900GS、1900GY使用40115002小针板；

1906GH、1900GH使用40315033小针板。

(3)小针板属于针板组件但是可以单独购买。

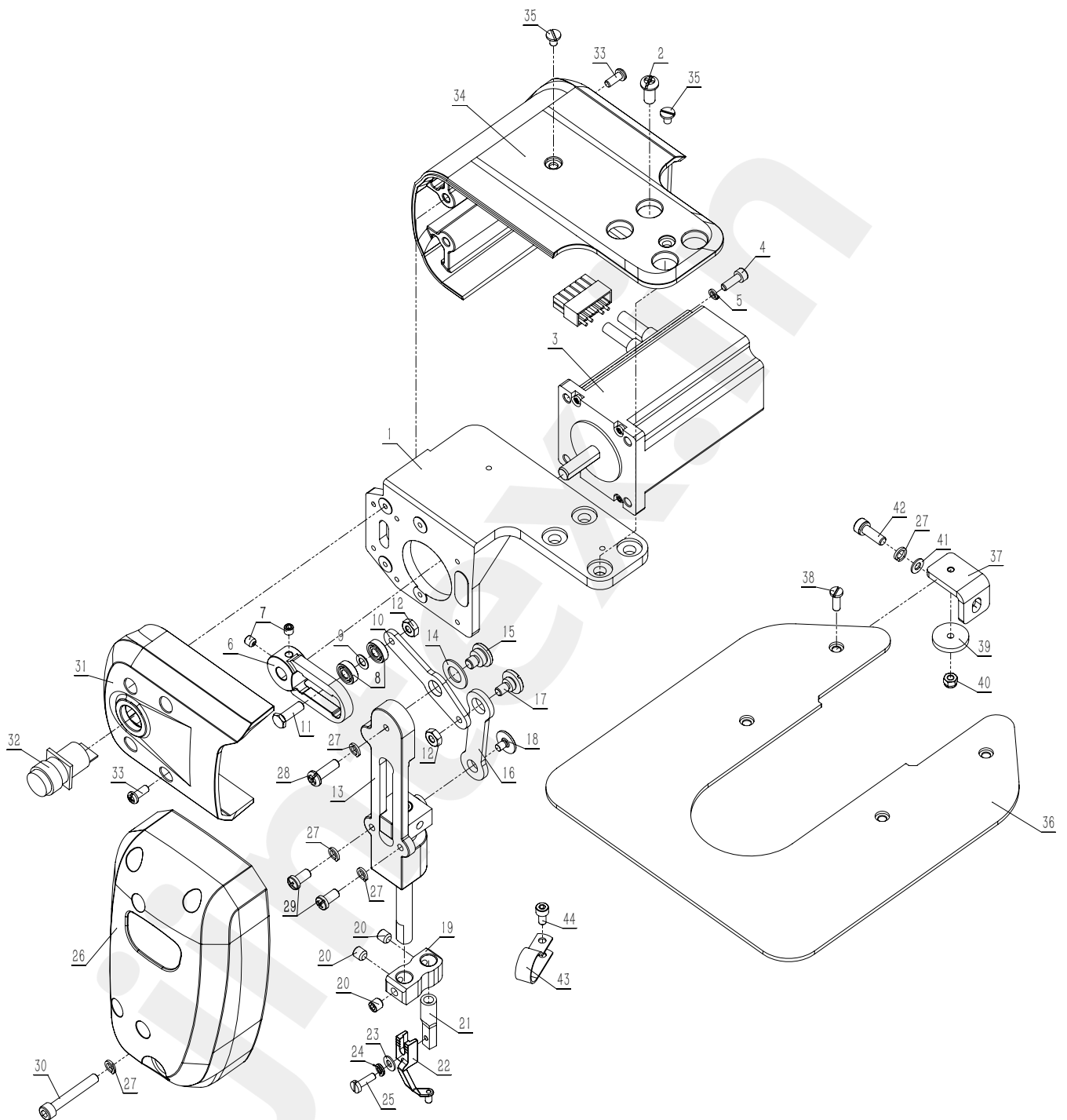
7、FEED MECHANISM COMPONENTS  
送料部件



| 序号   | 注解 | 公司件号        | 名称             | DESCRIPTION                   | 用量  |
|------|----|-------------|----------------|-------------------------------|-----|
| 1    |    | 40325603    | Y向送料轴          | Y FEED ARM                    | 1   |
| 2    |    | 40303007    | 后衬套            | BUSHING REAR                  | 2   |
| 3    |    | 40312092    | Y向电机固定板        | Y FEED MOTOR BASE             | 1   |
| 4    |    | 403S11015   | 螺钉 M4×11       | SCREW M4×11                   | 2   |
| 5-1  |    | 40333603    | Y向步进电机 (-B)    | Y FEED MOTOR                  | 1   |
| 5-2  |    | 40333606    | Y向步进电机 (-D)    | Y FEED MOTOR                  |     |
| 6    |    | 40328016    | 防油垫            | OIL PAD                       | 1   |
| 7    |    | 40325013    | Y向送料齿轮         | Y FEED GEAR                   | 1   |
| 8    |    | 40128021    | 垫圈             | WASHER                        | 8   |
| 9    |    | 403S13016   | 螺钉 M4×20       | SCREW M4×20                   | 6   |
| 10   |    | 403S13015   | 螺钉 M4×16       | SCREW M4×16                   | 2   |
| 11   |    | 403S14018   | 螺钉 M6×6        | SCREW M6×6                    | 4   |
| 12   |    | 4230460100  | 横向供给支架组件       | CLOTH FEED                    | 1   |
| 13   |    | 116S14004   | 螺钉 M6×6        | SCREW M6×6                    | 2   |
| 14   |    | 40312618    | Y向感光片转接板       | SENSOR I NSTALLING BASE       | 1   |
| 15   |    | 403S11059   | 螺钉 SM11/64"×40 | SCREW SM11/64"×40             | 1   |
| 16   |    | 40312617    | Y向感光片安装板       | SENSOR I NSTALLING BASE       | 1   |
| 17   |    | 403S11027   | 螺钉 M4×7.5      | SCREW M4×7.5                  | 3   |
| 18   |    | -----       | 视频传感器 Y        | SENSOR Y                      | 1   |
| 19   |    | 413S13026   | 螺钉组件 M3×8.5    | SCREW M3×8.5                  | 1   |
| 20   |    | 40312611    | Y向感光片          | LENGTHWISE FEED SENSOR SLIT Y | 1   |
| 21   |    | 403S16015   | 螺母 SM15/64"×28 | NUT SM15/64"×28               | 1   |
| 22   |    | 403S11011   | 螺钉 M4×6        | SCREW M4×6                    | 5   |
| 23-1 |    | 40333602    | X向步进电机 (-B)    | X FEED MOTOR                  | 1   |
| 23-2 |    | 40333602    | X向步进电机 (-D)    | X FEED MOTOR                  | 1   |
| 24   |    | 40325012    | X向供给齿轮         | X FEED GEAR                   | 1   |
| 25   |    | 40312035    | X向感应器固定板       | SCREW                         | 1   |
| 26   |    | -----       | 视频传感器 X        | SENSOR X                      | 1   |
| 27   |    | 403S11043   | 螺钉组件 M4×12     | SCREW M4×12                   | 1   |
| 28   |    | 40312139    | X向感光板          | LENGTHWISE FEED SENSOR SLIT X | 1   |
| 29-1 |    | 40304602    | 供给支架底座         | CLOTH FEED PLATE              | 1   |
| 29-2 |    | 42304602    | 供给支架底座         | CLOTH FEED PLATE              | 1   |
| 30   |    | 402S30018   | 螺钉 M5×8        | SCREW M5×8                    | 3   |
| 31   |    | 42302002    | 摇杆轴            | FEED DRIVING ARM SHAFT        | 1   |
| 32   |    | 42325001    | X向供给摇杆         | CLOT FEED ARM                 | 1   |
| 33   |    | 403S14005   | 螺钉 M6×6        | SCREW M6×6                    | 2   |
| 34-1 |    | 40312610    | 供给压板           | CIOTH FEED PRESSER PLATE      | 1   |
| 34-2 |    | 42312607    | 供给压板           | CIOTH FEED PRESSER PLATE      | 1   |
| 35   |    | 403S17002   | 螺钉 M4×6        | SCREW M4×6                    | 6   |
| 36   |    | 14030100200 | 供给架组件          | FEED BRACKET                  | 1   |
| 37-1 |    | S05028      | 螺钉 M6×14       | SCREW M6×14                   | 1   |
| 37-2 |    | S05042      | 螺钉 M6×22       | SCREW M6×22                   | 1   |
| 38   |    | 40128014    | 垫圈             | WASHER                        | 1   |
| 39   |    | 40315001    | 供给金属板          | FEED PLATE                    | 1   |
| 40   |    | 403S13003   | 螺栓 M6×8        | SCREW M6×8                    | 1   |
| 41   |    | 40128034    | 垫圈             | WASHER                        | 1   |
| 42   |    | 40312623    | 供给架压板          | FEED PRESSER PLATE            | 1   |
| 43   |    | 403S11035   | 螺钉 M3×5        | SCREW M3×5                    | 2   |
| 44   |    | 40109004    | 手工脚架滚珠         | WORK CLAMP FOOT MOUNTING BASE | 4   |
| 45   |    | 40312612    | 支架板            | SUPPORT PLATE                 | 1   |
| 46   |    | 403S13011   | 螺钉 M4×8        | SCREW M4×8                    | 2   |
| 47-1 |    | 40327027    | 弹簧             | SPRING                        | (2) |
| 47-2 |    | 42327003    | 弹簧             | SPRING                        | (2) |

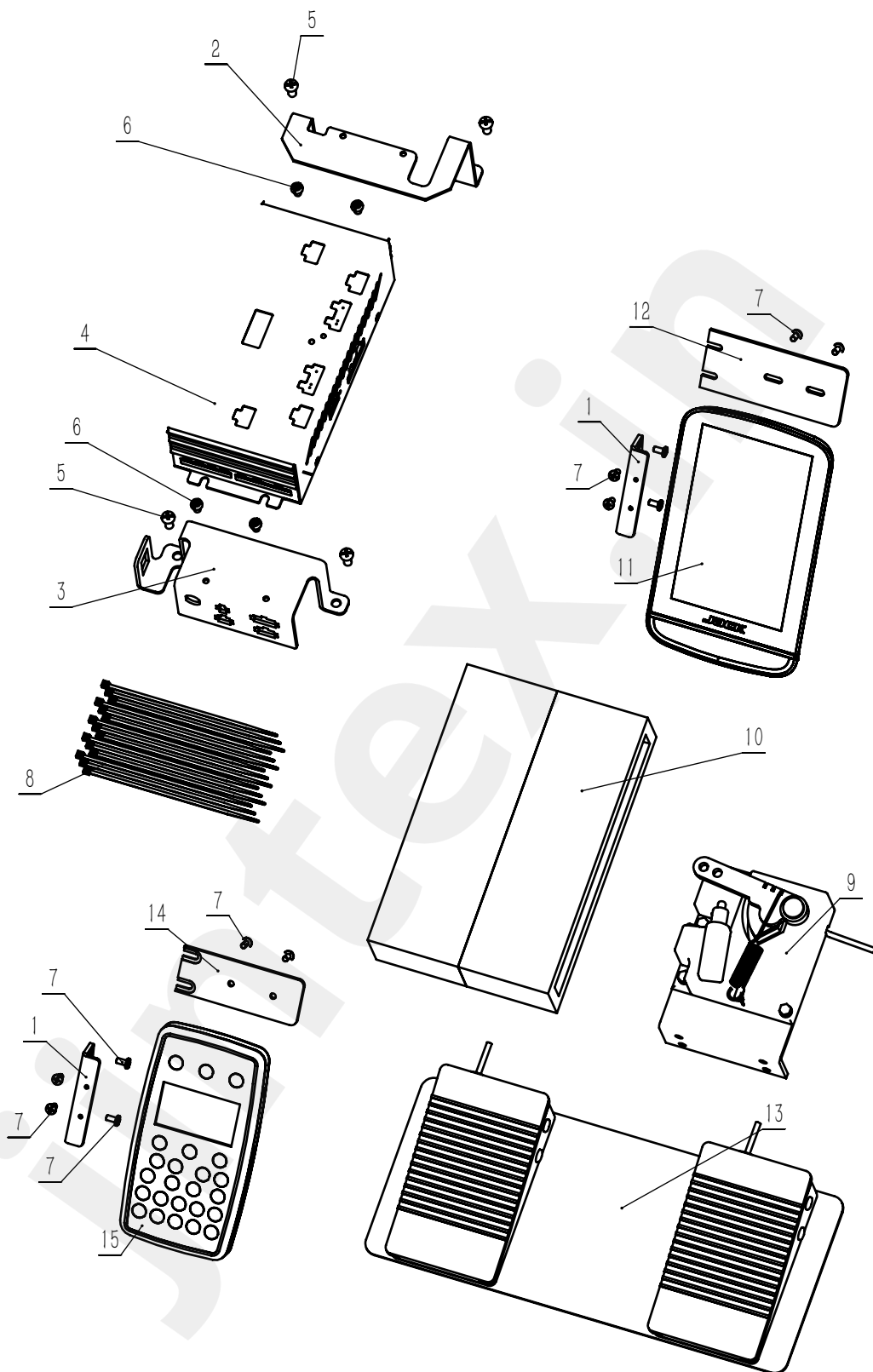
备注：42304602供给支架底座、42312607供给压板为1900GL、1906GS、1906GP专用零件；  
S05042螺钉 M6×22为1900GL、1906GS、1906GP专用零件；  
42327003弹簧为1906GP、1906GS专用零件；  
40327027弹簧、42327003弹簧为4230460100横向供给支架组件的子零件。

## 8、PRESSER MECHANISM COMPONENTS 中压脚部件（1906G 专用部件）



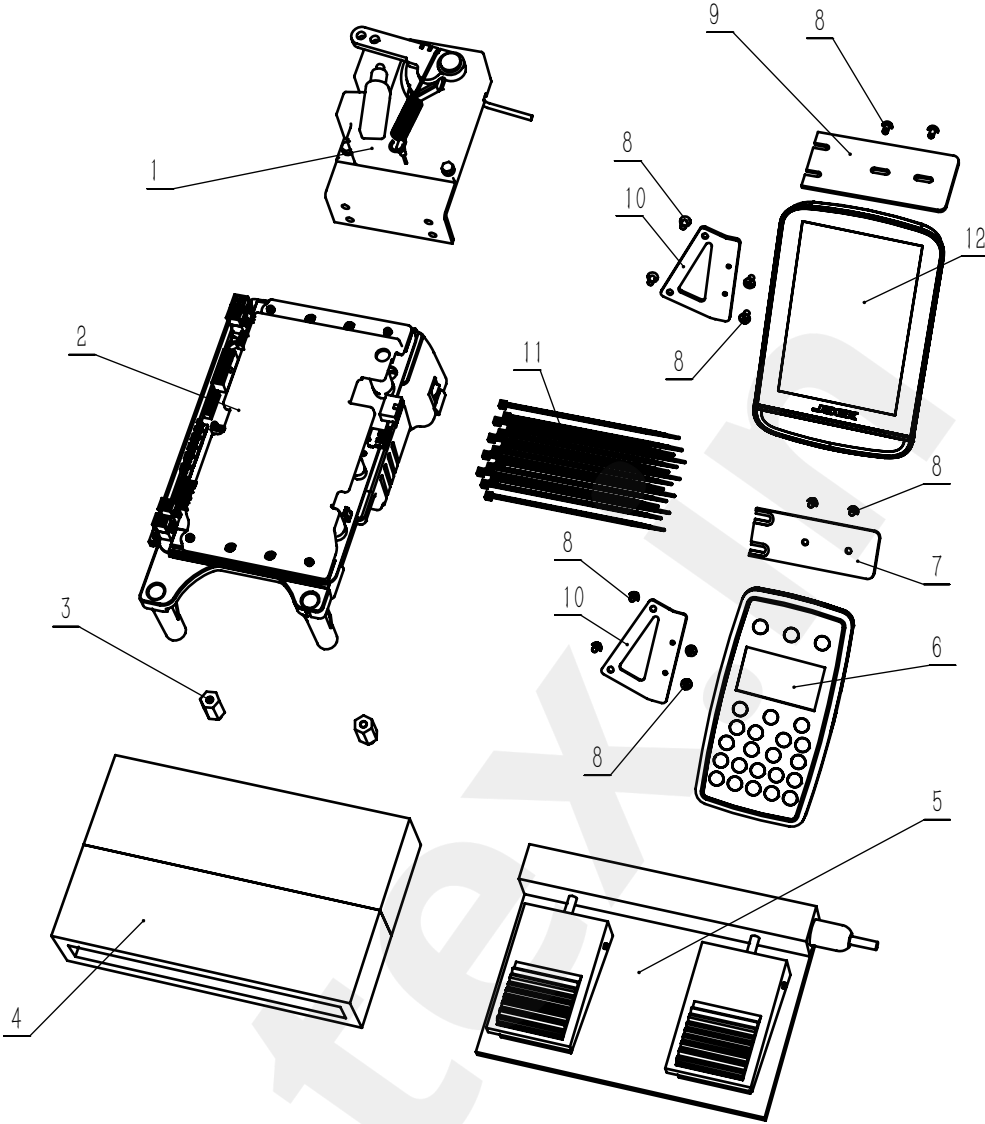
| 序号   | 注解 | 公司件号       | 名称               | DESCRIPTION                         | 用量 |
|------|----|------------|------------------|-------------------------------------|----|
| 1    |    | 42312603   | 电机安装板            | MOTOR MOUNTING PLATE                | 1  |
| 2    |    | 403S11009  | 螺钉 M6×12         | SCREW M6×12                         | 4  |
| 3-1  |    | 42333601   | 中压脚电机 (-B)       | MEDIUM PRESSURE FOOT MOTOR          | 1  |
| 3-2  |    | 42333602   | 中压脚电机 (-D)       | MEDIUM PRESSURE FOOT MOTOR          | 1  |
| 4    |    | S05133     | 螺钉 M4×12         | SCREW M4×12                         | 4  |
| 5    |    | W02002     | 弹簧垫圈4            | WASHER SPRING                       | 4  |
| 6    |    | 42301601   | 拨叉               | FORK                                | 1  |
| 7    |    | 403S14017  | 螺钉 M5×5          | SCREW M5×5                          | 2  |
| 8    |    | B04020     | 深沟球轴承695ZZ       | BEARING 695ZZ                       | 2  |
| 9    |    | 42328601   | 垫片               | WASHER                              | 2  |
| 10   |    | 42312604   | 杠杆               | LEVERAGE                            | 1  |
| 11   |    | 423S20601  | 轴位螺钉 M5          | SHOULDER SCREW M5                   | 1  |
| 12   |    | 403S16006  | 六角螺母 M5          | NUT M5                              | 2  |
| 13-1 |    | 42302601   | 导向杆              | SWITCHING DEVICE SUPPORT            | 1  |
| 13-2 |    | 42309601   | 中压脚导向滑块          | SWITCHING DEVICE SUPPORT            | 1  |
| 13-3 |    | 4230160200 | 切换装置支架组件         | SWITCHING DEVICE SUPPORT            | 1  |
| 14   |    | 41728001   | 平垫圈10            | WASHER                              | 1  |
| 15   |    | 403S20013  | 轴位螺钉 M6          | SHOULDER SCREW M6                   | 1  |
| 16   |    | 42312605   | 中压脚连杆            | MEDIUM PRESSURE FOOT CONNECTING ROD | 1  |
| 17   |    | 403S20010  | 轴位螺钉 M5          | SHOULDER SCREW M5                   | 1  |
| 18   |    | 423S17601  | 螺钉 M4×6          | SCREW M4×6                          | 1  |
| 19   |    | 42301603   | 连接块              | CONNECTING PIECE                    | 1  |
| 20   |    | 403S14006  | 螺钉 M6×6          | SCREW M6×6                          | 3  |
| 21   |    | 42302602   | 压紧杆              | PRESSER BAR                         | 1  |
| 22   |    | 42316603   | 中压脚              | MEDIUM PRESSURE FOOT                | 1  |
| 23   |    | W01001     | 平垫圈4             | WASHER                              | 1  |
| 24   |    | W02008     | 弹垫2-4            | WASHER SPRING                       | 1  |
| 25   |    | 417S15011  | 螺钉 SM9/64"×40×12 | SCREW SM9/64"×40×12                 | 1  |
| 26   |    | 42301604   | 面板               | PANEL                               | 1  |
|      |    | 303597     | 面板(喷漆)           | PANEL (SPRAY-PAINTED)               |    |
| 27   |    | W02001     | 弹簧垫圈5            | WASHER SPRING                       | 11 |
| 28   |    | 403S11026  | 螺钉 M5×16         | SCREW M5×16                         | 1  |
| 29   |    | 413S11002  | 螺钉 M5×10         | SCREW M5×12                         | 2  |
| 30   |    | 136S13001  | 螺钉 M5×35         | SCREW M5×35                         | 4  |
| 31   |    | 42311602   | 电机前罩             | BEFORE THE MOTOR COVER              | 1  |
| 32   |    | -----      | 开关               | SWITCH                              | 1  |
| 33   |    | 403S11013  | 螺钉 M4×8          | SCREW M4×8                          | 6  |
| 34   |    | 42311601   | 电机后罩             | AFTER THE MOTOR COVER               | 1  |
| 35   |    | 403S11011  | 螺钉 M4×6          | SCREW M4×6                          | 2  |
| 36   |    | 42312606   | 辅助板              | AUXILIARY PLATE                     | 1  |
| 37   |    | 42312020   | 辅助板支撑板           | AUXILIARY PLATE BRACKET             | 4  |
| 38   |    | 417S15003  | 螺钉 M4×6          | SCREW M4×12                         | 4  |
| 39   |    | 41722010   | 辅助板缓冲胶垫          | AUXILIARY PLATE CUSHION             | 4  |
| 40   |    | 407N01002  | 白锁螺母             | CAULKING NUT                        | 4  |
| 41   |    | W01013     | 平垫圈              | WASHER                              | 4  |
| 42   |    | S05004     | 螺钉 M5×14         | SCREW M5×14                         | 4  |
| 43   |    | 41711017   | 电线夹16            | WIRE CLIP                           | 4  |
| 44   |    | 403S13011  | 螺钉 M4×8          | SCREW M4×8                          | 4  |

## 9、SENSOR COMPONENTS 安全开关部件 (-D)



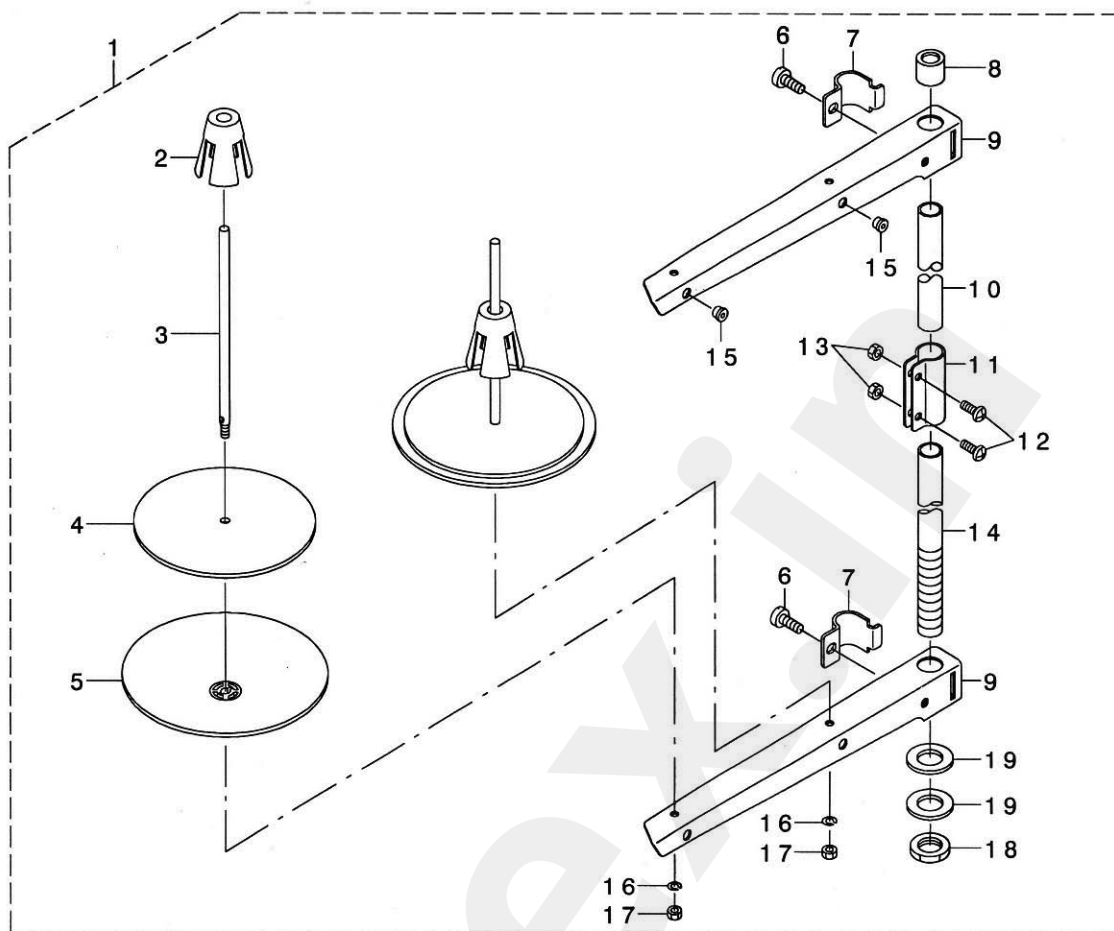
| 序号 | 注解 | 公司件号       | 名称          | DESCRIPTION                         | 用量 |
|----|----|------------|-------------|-------------------------------------|----|
| 1  |    | 40312619   | 操作面板支架1     | OPERATION PANEL BRACKET 1           | 1  |
| 2  |    | 40312625   | 电控安装架(上)    | ELECTRIC CONTROL MOUNTING BRACKET 1 | 1  |
| 3  |    | 40312626   | 电控安装架(下)    | ELECTRIC CONTROL MOUNTING BRACKET 2 | 1  |
| 4  |    | 4033161600 | 一体机电控(-D闭环) | ELECTRIC CONTROL (-D)               | 1  |
| 5  |    | 403S11009  | 螺钉          | SCREW                               | 4  |
| 6  |    | S04028     | 螺钉          | SCREW                               | 4  |
| 7  |    | 403S11013  | 螺钉          | SCREW                               | 6  |
| 8  |    | 40111005   | 线扣          | TIE BAND                            | 15 |
| 9  |    | 40331617   | 单脚踏(-D)     | SINGLE PEDAL SWITCH (-D)            | 1  |
| 10 |    | 140331001  | 触摸屏包装棉      | PACKAGING COTTON                    | 1  |
| 11 |    | 40331621   | 触摸屏(-D)     | TOUCH SCREEN (-D)                   | 1  |
| 12 |    | 42312620   | 液晶屏安装支架     | TOUCH SCREEN MOUNTING BRACKET       | 1  |
| 13 |    | 40331618   | 双踏板(-D)     | DOUBLE PEDAL SWITCH (-D)            | 1  |
| 14 |    | 40312620   | 操作面板支架2     | OPERATION PANEL BRACKET 2           | 1  |
| 15 |    | 40331619   | 点阵屏         | DOT MATRIX SCREEN                   | 1  |

9、SENSOR COMPONENTS  
安全开关部件 (-B)



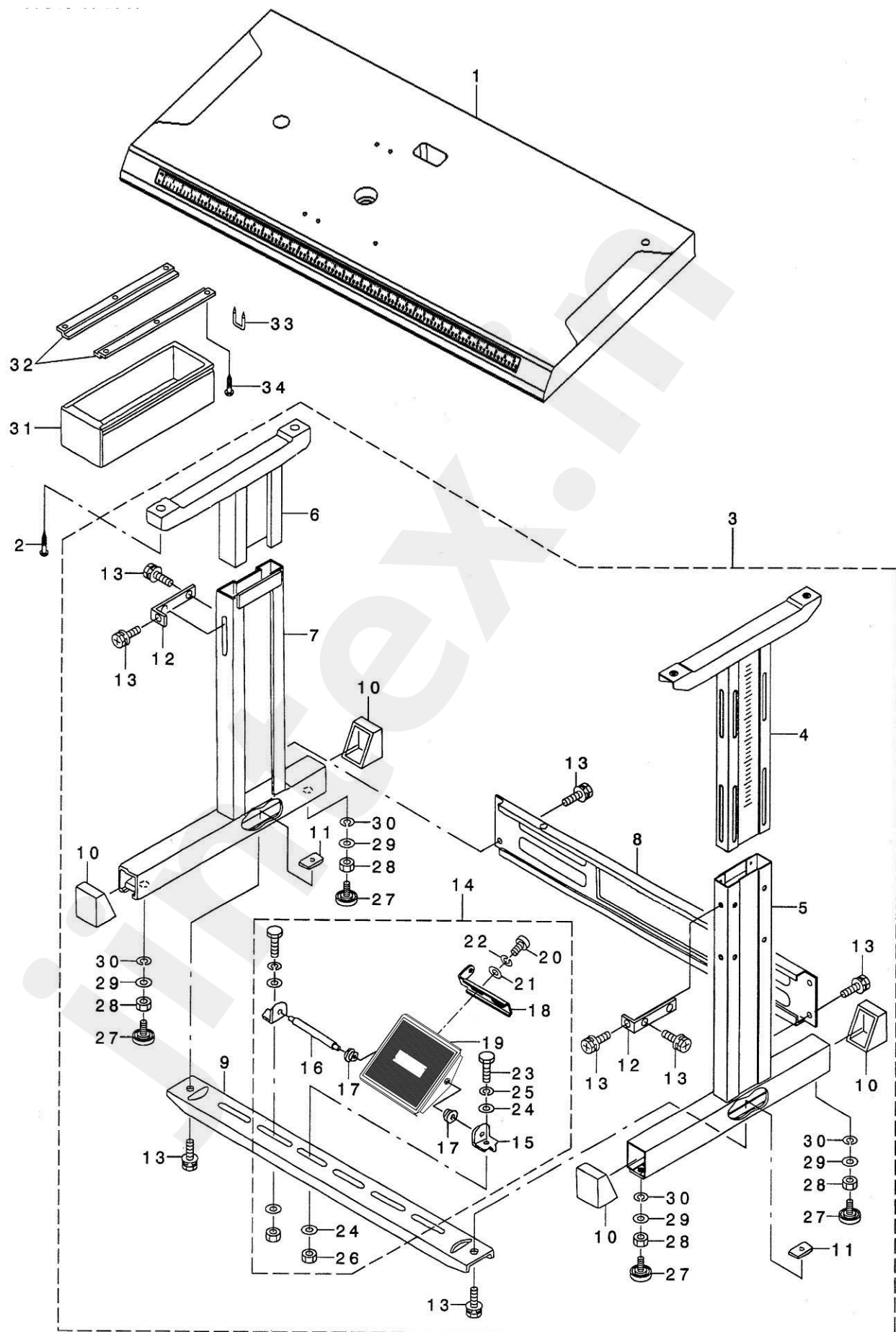
| 序号  | 注解 | 公司件号       | 名称         | DESCRIPTION                   | 用量 |
|-----|----|------------|------------|-------------------------------|----|
| 1   |    | -          | 单脚踏(-B)    | SINGLE PEDAL SWITCH (-B)      | 1  |
| 2-1 |    | 4033160400 | 一体机电控(-点阵) | ELECTRIC CONTROL              | 1  |
| 2-2 |    | 4033162000 | 一体机电控(-触摸) | ELECTRIC CONTROL              | 1  |
| 3   |    | 403S30602  | 电控垫高螺钉     |                               | 2  |
| 4   |    | 140331001  | 触摸屏包装棉     | PACKAGING COTTON              | 1  |
| 5   |    | 40331606   | 双踏板(-B)    | DOUBLE PEDAL SWITCH (-B)      | 1  |
| 6   |    | -          | 点阵屏        | DOT MATRIX SCREEN             | 1  |
| 7   |    | 40312620   | 操作面板支架2    | OPERATION PANEL BRACKET 2     | 1  |
| 8   |    | 403S11013  | 螺钉         | SCREW                         | 6  |
| 9   |    | 42312620   | 液晶屏安装支架    | TOUCH SCREEN MOUNTING BRACKET | 1  |
| 10  |    | 40312619   | 操作面板支架1    | OPERATION PANEL BRACKET 1     | 1  |
| 11  |    | 40111005   | 线扣         | TIE BAND                      | 15 |
| 12  |    | -          | 触摸屏(-B)    | TOUCH SCREEN (-B)             | 1  |

10、THREAD STAND COMPONENTS  
线架部件



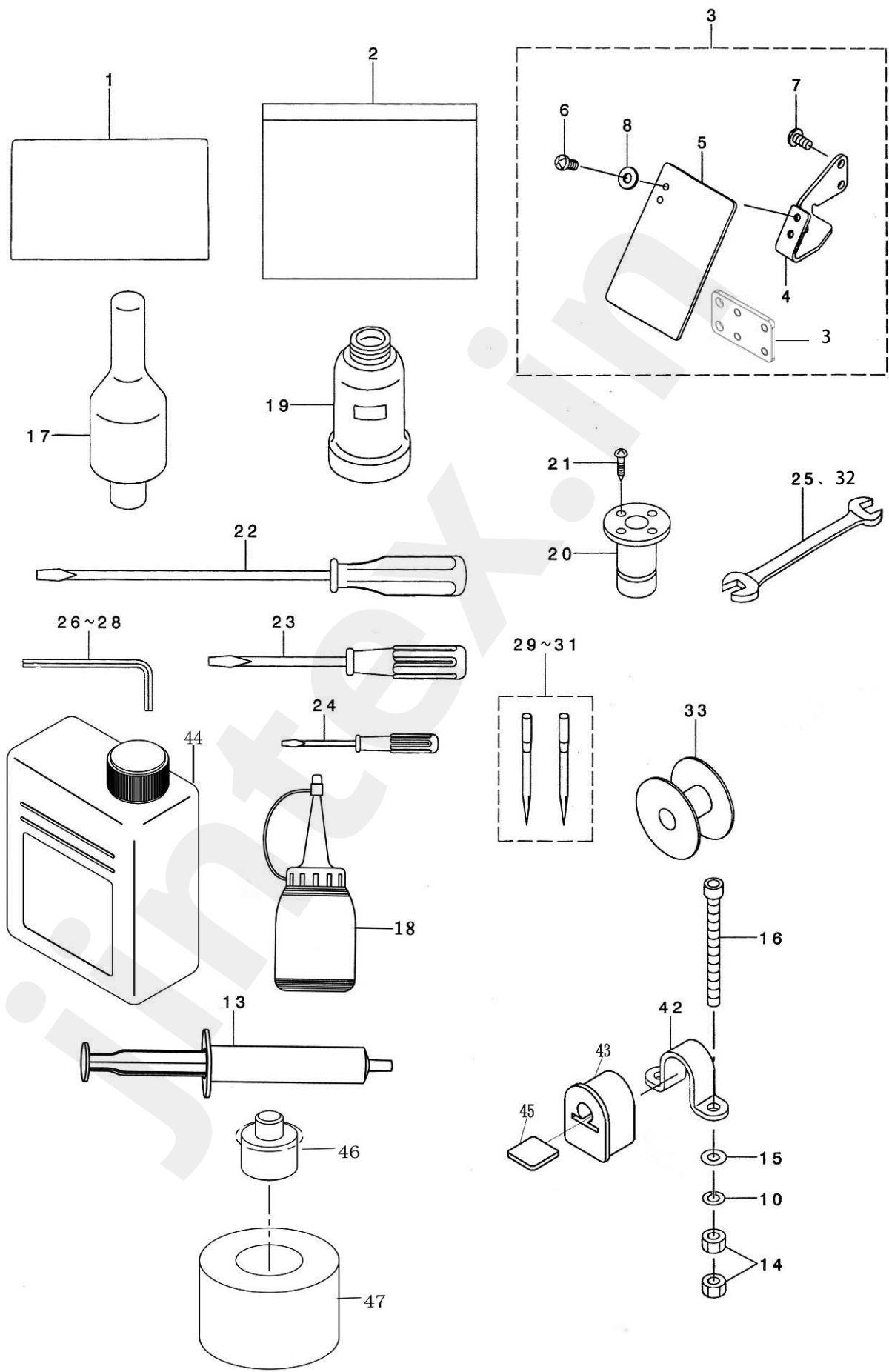
| REF. NO | NOTE | PART NO.   | 名称      | DESCRIPTION               | Qty |
|---------|------|------------|---------|---------------------------|-----|
| 1       |      | 1383100300 | 过线架组件   | THREAD STAND ASM.         | 1   |
| 2       |      | -----      | 线架缓冲支架  | SPOOL RETAINER            | (2) |
| 3       |      | -----      | 线轴      | SPOOL PIN                 | (2) |
| 4       |      | -----      | 线盘软垫    | SPOOL REST CUSHION        | (2) |
| 5       |      | -----      | 线盘      | SPOOL REST                | (2) |
| 6       |      | -----      | 螺钉      | SCREW M6 L=16             | (2) |
| 7       |      | -----      | 过线架固定夹  | THREAD GUIDE ARM JOINT    | (2) |
| 8       |      | -----      | 线架支撑套   | SPOOL REST ROD RUBBER CAP | (1) |
| 9       |      | -----      | 线架      | SPOOL REST ARM            | (2) |
| 10      |      | -----      | 线架支撑管 1 | SPOOL REST ROD, UPPER     | (1) |
| 11      |      | -----      | 支撑管接头   | SPOOL REST ROD JOINT      | (1) |
| 12      |      | -----      | 螺钉      | SCREW M5 L=14             | (2) |
| 13      |      | -----      | 螺母      | NUT M5                    | (2) |
| 14      |      | -----      | 线架支撑管 2 | SPOOL REST ROD, LOWER     | (1) |
| 15      |      | -----      | 过线套     | THREAD GUIDE              | (2) |
| 16      |      | -----      | 弹簧垫圈    | SPRING WASHER             | (2) |
| 17      |      | -----      | 螺母      | NUT M5                    | (2) |
| 18      |      | -----      | 螺母      | NUT M16X1.5               | (1) |
| 19      |      | -----      | 垫片      | WASHER 17X30X2.6          | (2) |

11、TABLE STAND COMPONENTS  
台板机架部件



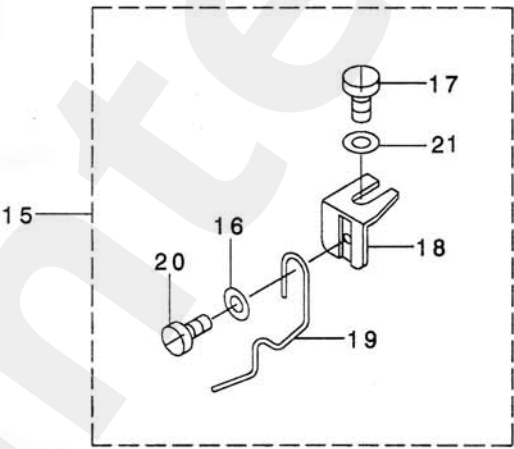
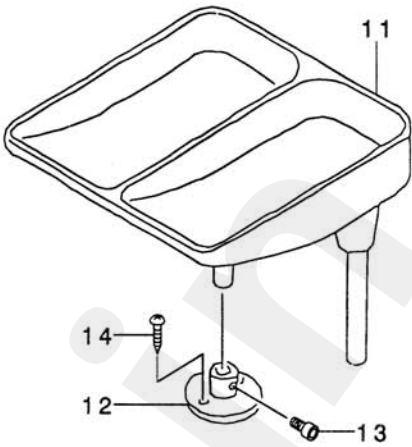
| 序号  | 注解 | 公司件号       | DESCRIPTION                   | 名称      | 用量   | 同类编号          |
|-----|----|------------|-------------------------------|---------|------|---------------|
| 1-1 |    | - - - - -  | TABLE                         | 台板      | 1    | 400-06886     |
| 1-2 | GR | 140532001  | TABLE                         | 台板      | 1    | 400-06886     |
| 2   |    | - - - - -  | WOOD SCREW D=5.1 L=32         | 自攻螺丝    | 4    | SK-3515201-SE |
| 3-1 | 普通 | - - - - -  | T-STAND COMPL                 | 桌脚组件    | 1    | 141-18053     |
| 3-2 | GR | 4053200200 | T-STAND COMPL                 | 桌脚组件    | 1    | 141-18053     |
| 4   |    | - - - - -  | UPPER STAND ASM., RIGHT       | 右桌脚上支架  | 1    | 141-18152     |
| 5   |    | - - - - -  | STAND ASM., RIGHT             | 右桌脚下支架  | (1)  | 141-18151     |
| 6   |    | - - - - -  | UPPER STAND ASM., LEFT        | 左桌脚上支架  | (1)  | B8101-210-AAB |
| 7   |    | - - - - -  | STAND ASM., LEFT              | 左桌脚下支架  | (1)  | B8105-210-AAA |
| 8   |    | - - - - -  | STAND SIDE SUPPORT            | 桌脚横撑    | (1)  | 111-58300     |
| 9   |    | - - - - -  | STAND SIDE SUPPORT            | 桌脚横撑    | (1)  | 111-58409     |
| 10  |    | - - - - -  | RUBBER CAP                    | 橡胶套     | (4)  | 111-58607     |
| 11  |    | - - - - -  | NUT                           | 螺母      | (2)  | 170-07402     |
| 12  |    | - - - - -  | UPPER STAND PLATE             | 调节压板    | (2)  | 111-58516     |
| 13  |    | - - - - -  | WASHER HEXAGONAL BOLT         | 螺钉      | (12) | SL-9082091-SE |
| 14  |    | - - - - -  | Z-STAND PEDAL ASM             | 踏板组件    | (1)  | 138-17754     |
| 15  |    | - - - - -  | PEDAL SHAFT BRACKET           | 踏板支架    | (2)  | 111-59001     |
| 16  |    | - - - - -  | PEDAL CONNECTING ROD          | 踏板连接轴   | (1)  | B8153-771-000 |
| 17  |    | - - - - -  | PEDAL BUSHING                 | 踏板轴衬    | (2)  | D8113-555-B00 |
| 18  |    | - - - - -  | PEDAL ADJUSTING PLATE         | 踏板调节板   | (1)  | GPF-06080000  |
| 19  |    | - - - - -  | PEDAL ASM.                    | 踏板      | (1)  | GPF-060600A0  |
| 20  |    | - - - - -  | SCREW M6 L=12                 | 螺钉M6×12 | (2)  | SM-9061203-SE |
| 21  |    | - - - - -  | WASHER 6.7×13×1               | 垫片      | (2)  | WP-0671016-SE |
| 22  |    | - - - - -  | SPRING WASHER 6.2×11.4×1.2    | 弹簧垫片    | (2)  | WS-0621210-KR |
| 23  |    | - - - - -  | SCREW M8 L=20                 | 螺钉M8×20 | (2)  | SM-9082023-SE |
| 24  |    | - - - - -  | WASHER 8.7×18×1.6             | 垫片      | (4)  | WP-0871602-SE |
| 25  |    | - - - - -  | SPRING WASHER 8.6×15×1.4      | 弹簧垫片    | (2)  | WS-0861410-KR |
| 26  |    | - - - - -  | NUT M8                        | 螺母      | (2)  | NM-6080721-SE |
| 27  |    | - - - - -  | ADJUSTING SCREW ASM. WITH CAP | 带垫调节螺钉  | (4)  | B8108-555-0A0 |
| 28  |    | - - - - -  | NUT M12                       | 螺母M12   | (4)  | NM-6120001-SE |
| 29  |    | - - - - -  | WASHER M12                    | 垫片      | (4)  | WP-1302501-SE |
| 30  |    | - - - - -  | SPRING WASHER 12.5×21.5×3     | 弹簧垫片    | (4)  | WS-1253010-KN |
| 31  |    | - - - - -  | DRAWER                        | 抽屉      | 1    | 111-55108     |
| 32  |    | - - - - -  | DRAWER SUPPORT                | 抽屉支架    | 2    | 111-55207     |
| 33  |    | - - - - -  | DRAWER STOPPER                | 抽屉挡板    | 1    | D8204-555-D00 |
| 34  |    | - - - - -  | WOOD SCREW D=3.1 L=16         | 木螺钉     | 6    | SK-3311601-SE |

12、ACCESSORIE PART COMPONENTS  
附件部件



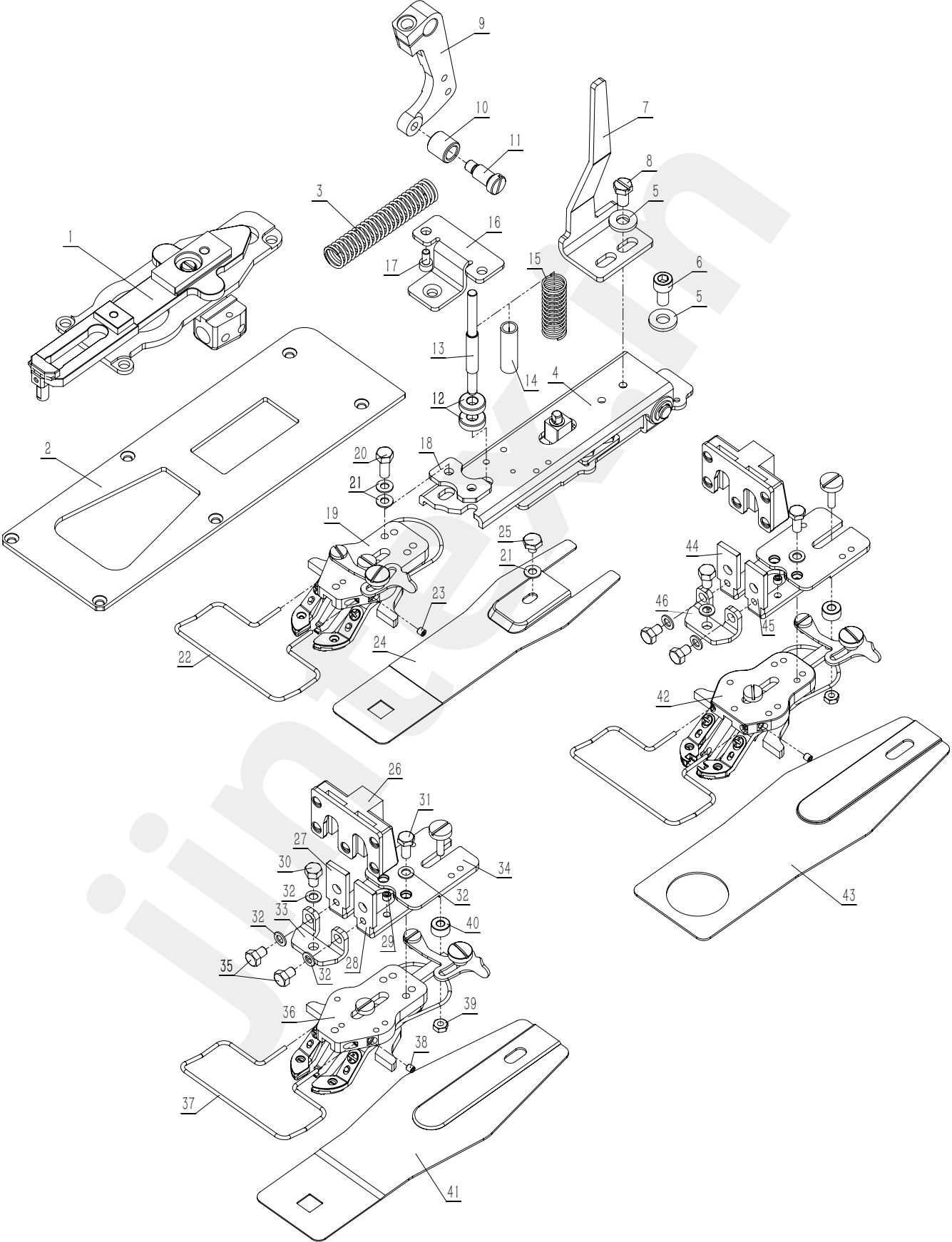
| 序号 | 注解 | 公司件号       | DESCRIPTION                | 名称          | 用量 |
|----|----|------------|----------------------------|-------------|----|
| 1  |    | 40331612   | HEAD-COVER                 | 机头罩         | 1  |
| 2  |    | -----      | SAFETY PLATE ASM           | 防护罩组件       | 1  |
| 3  |    | 40312621   | SAFETY PLATE TRANSFER      | 防护罩转接板      | 1  |
| 4  |    | 40312127   | SAFETY PLATE BASE          | 防护罩安装板      | 1  |
| 5  |    | 40911006   | SAFETY PLATE               | 防护罩         | 1  |
| 6  |    | 403s11051  | SCREW M4 L=6               | 螺钉          | 2  |
| 8  |    | 40928002   | WASHER 4.5X10X0.8          | 垫圈          | 2  |
| 10 |    | 40128026   | SPRING WASHER 6.1X12.2X1.5 | 弹簧垫片        | 5  |
| 13 |    | 11411029   | GREASE-B-TUBE              | 润滑脂         | 1  |
| 14 |    | N01007     | NUT M6                     | 螺母          | 10 |
| 15 |    | 140628001  | WASHER                     | 垫片          | 5  |
| 16 |    | 40931009   | BOLT M6 L=60               | 螺栓          | 5  |
| 17 |    | 40311002   | HEAD SUPPORT BAR           | 机头支撑柱       | 1  |
| 18 |    | 20131038   | OILER (CONTAINING)         | 油壶          | 1  |
| 19 |    | 40311011   | OIL CAN                    | 回油油壶        | 1  |
| 20 |    | 40311010   | OIL MANAGEMENT             | 油壶接头        | 1  |
| 21 |    | 403s30015  | WOOD SCREW D=3.1 L=16      | 木螺钉         | 4  |
| 22 |    | 10131002   | SCREW DRIVER, LARGE        | 大螺丝刀        | 1  |
| 23 |    | 10131003   | SCREW DRIVER, MIDDLE       | 中螺丝刀        | 1  |
| 24 |    | 10131004   | SCREW DRIVER, SMALL        | 小螺丝刀        | 1  |
| 25 |    | 40931025   | WRENCH (9-11)              | 扳手          | 1  |
| 26 |    | 30131010   | HEXAGONAL WRENCH, SMALL    | 小内六角扳手      | 1  |
| 27 |    | 20131047   | HEXAGONAL WRENCH, LARGE    | 大内六角扳手      | 1  |
| 28 |    | 30131012   | HEXAGONAL SPANNER          | 中内六角扳手      | 1  |
| 29 |    | 40117001   | NEEDLE DPX5 #16            | 机针DPx5 #16  | 4  |
|    |    | -----      | NEEDLE DPX17 #19           | 机针DPx17 #19 | 4  |
|    |    | -----      | NEEDLE DPX5 #11            | 机针DPx5 #11  | 4  |
| 31 |    | -----      | NEEDLE DPX17 #14           | 机针DPX17 #14 | 4  |
| 32 |    | 30131006   | WRENCH (8-10)              | 扳手          | 1  |
| 33 |    | 40118004   | BOBBIN                     | 梭心          | 3  |
| 34 |    | 403S10010  | BOLT M6 L=60               | 螺栓          | 1  |
| 42 |    | 40312001   | BED HINGE                  | 铰接板         | 2  |
| 43 |    | 40322003   | HINGE RUBBER               | 铰接板橡胶座      | 2  |
| 44 |    | 1011101200 | OILER (CONTAINING)         | 油壶          | 1  |
| 45 |    | 40312320   | SUPPORT PLATE              | 支撑板         | 2  |
| 46 |    | 403S30601  | MATS SCREW                 | 脚垫螺钉        | 3  |
| 47 |    | 40322608   | MATS                       | 脚垫          | 3  |

13、ACCESSORIES PARTS FOR 1903G SUBBCLASSES  
1903G 附件



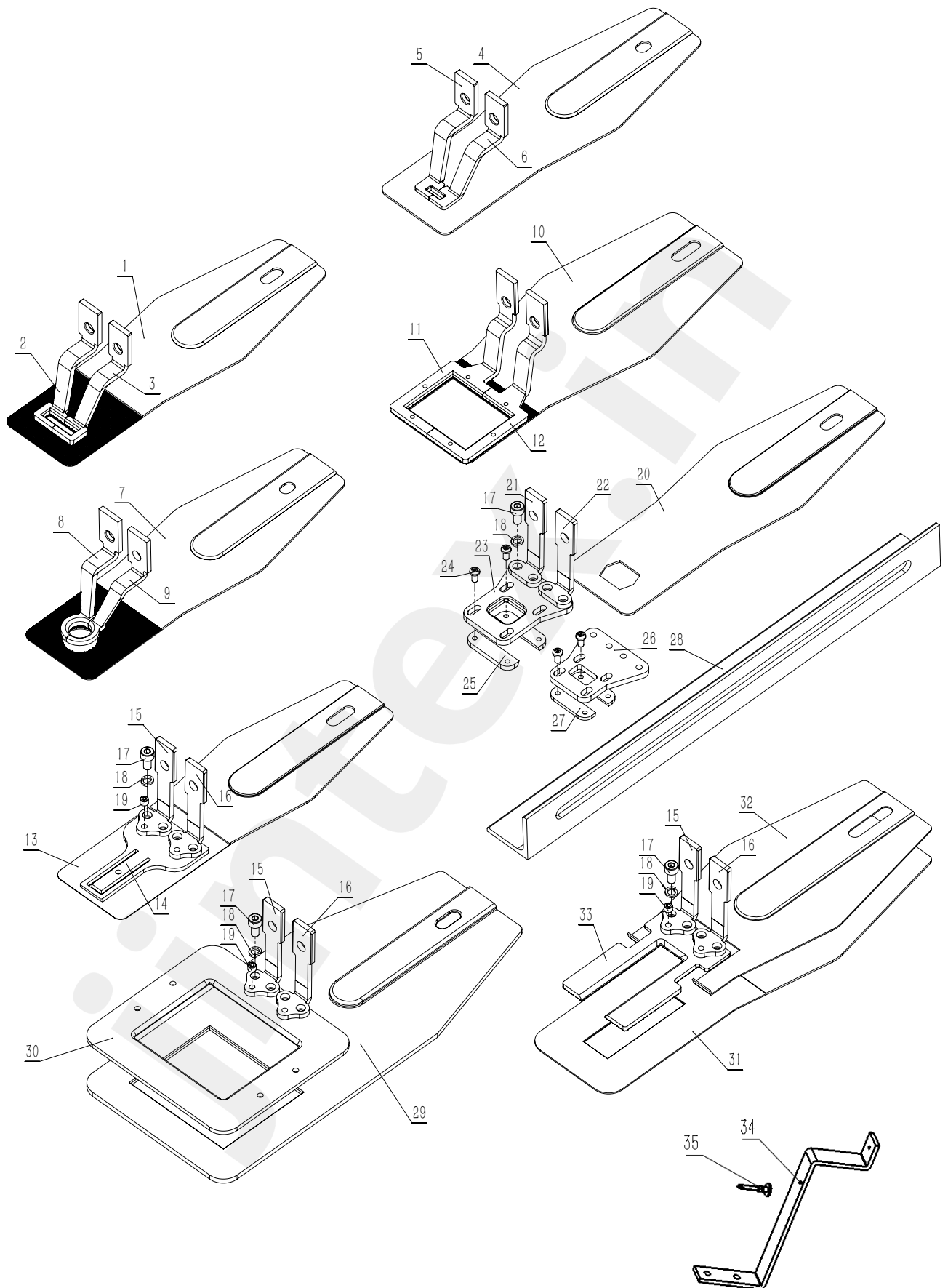
| 序号 | 注解 | 公司件号       | DESCRIPTION           | 名称              | 用量 |
|----|----|------------|-----------------------|-----------------|----|
| 11 |    | 4091102000 | BUTTON TRAY ASM       | 纽扣盘             | 1  |
| 12 |    | 300941     | BUTTON TRAY BASE      | 纽扣盘固定座          | 1  |
| 13 |    | s10009     | SCREW M6 L=8          | 螺钉M6X8          | 1  |
| 14 |    | 403s30014  | WOODSCREW D=4.1 L=12  | 木螺钉             | 2  |
| 15 |    | -----      | BUTTON RISING BAR ASM | 松线板组件           | 1  |
| 16 |    | 40128021   | WASHER 4.8X11.5X2     | 垫圈4.8X11.5X2    | 2  |
| 17 |    | 405s11008  | SCREW 3/16-32 L=6.5   | 螺钉3/16-32 L=6.5 | 1  |
| 18 |    | 40512020   | INSTALLING BASE       | 安装板             | 1  |
| 19 |    | 40527017   | BUTTON RISING BAR     | 纽扣松紧板           | 1  |
| 20 |    | 301s11014  | SCREW                 | 螺钉              | 1  |
| 21 |    | 40928021   | WASHER 4X8X1.2        | 垫圈4X8X1.2       | 2  |

14、EXCLUSIVE PARTS FOR 1903G  
1903G 专用部件



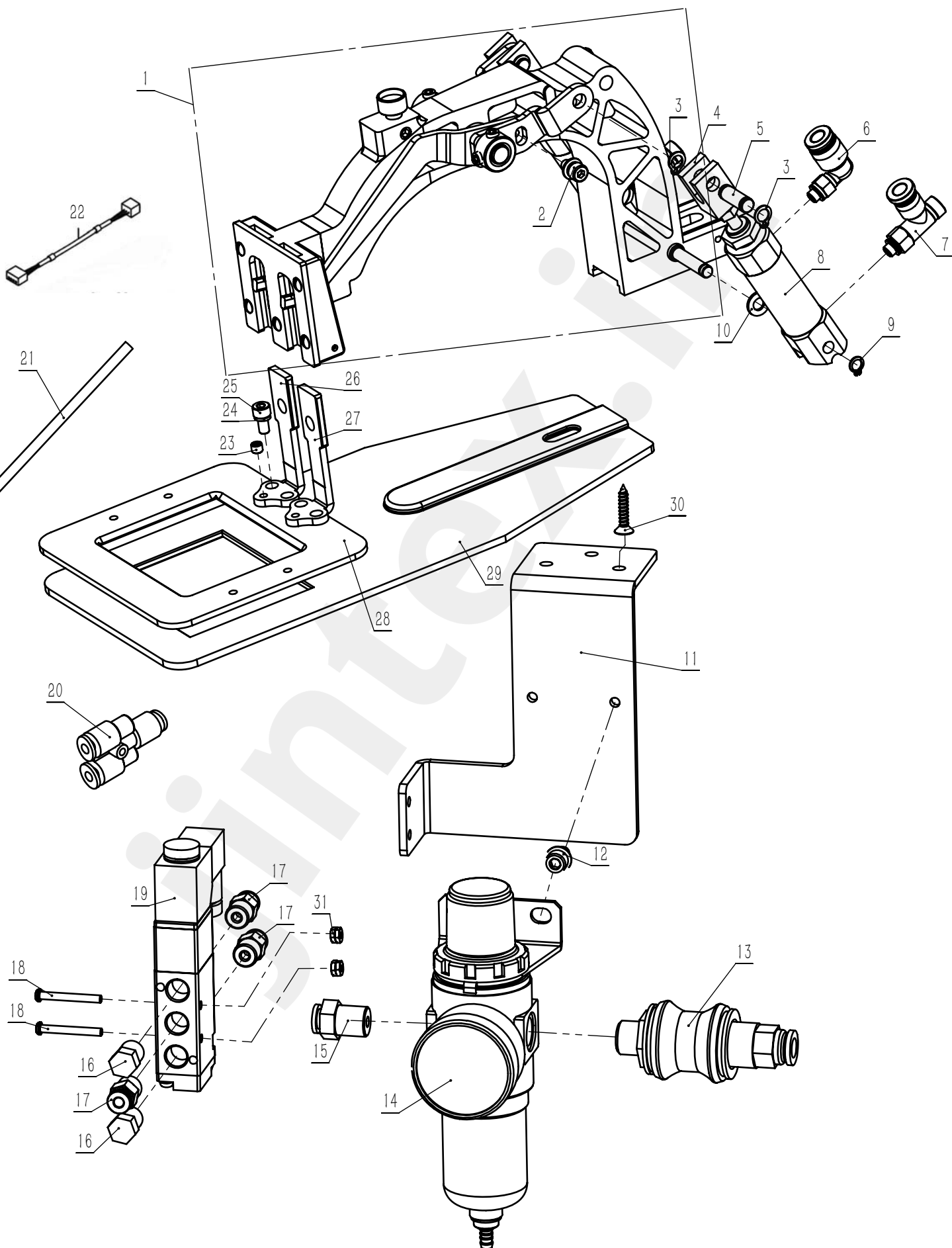
| 序号        | 注解 | 公司件号        | 名称             | DESCRIPTION                     | 用量 |
|-----------|----|-------------|----------------|---------------------------------|----|
| 1903GS专用  |    |             |                |                                 |    |
| 1         |    | 14051200600 | 横向供给支架组件       | CLOTH FEED                      | 1  |
| 2         |    | 40512602    | 供给压板           | CLOTH FEED PRESSER PLATE        | 1  |
| 3         |    | 40527005    | 弹簧             | SPRING                          | 1  |
| 4         |    | 4052800300  | 爪脚提升板组件        | FOOT LIFT PLATE                 | 1  |
| 5         |    | 40128014    | 垫圈             | WASHER                          | 2  |
| 6         |    | 413S13023   | 螺钉 M6×12       | SCREW M6×12                     | 1  |
| 7         |    | 140512005   | 控制提升板          | CONTROL PANEL                   | 1  |
| 8         |    | 405S12002   | 螺钉 SM15/64"×28 | SCREW SM15/64"×28               | 2  |
| 9         |    | 40504005    | 曲柄             | CRANK                           | 1  |
| 10        |    | 40503020    | 滚筒             | ROLLER                          | 1  |
| 11        |    | 405S20001   | 螺钉 SM15/64"×28 | SCREW SM15/64"×28               | 1  |
| 12        |    | 405S16001   | 滚花螺母           | KNURLED NUT                     | 2  |
| 13        |    | 405S30004   | 调节螺柱           | ADJUST THE STUD                 | 1  |
| 14        |    | 40503002    | 轴套             | SHAFT SLEEVE                    | 1  |
| 15        |    | 40527015    | 弹簧             | SPRING                          | 1  |
| 16        |    | 40512007    | 安装板            | MOUNTING PLATE                  | 1  |
| 17        |    | 403S13011   | 螺钉 M4×8        | SCREW M4×8                      | 2  |
| 18        |    | 40512010    | 安装板            | MOUNTING PLATE                  | 1  |
| 19        |    | 4051601200  | 纽钳组件           | TOGGLE CLAMP                    | 1  |
| 20        |    | 409S12001   | 螺钉 SM3/16"×32  | SCREW SM3/16"×32                | 2  |
| 21        |    | W01013      | 垫片             | WASHER                          | 5  |
| 22        |    | 40527016    | 护手             | HAND GUARD                      | 1  |
| 23        |    | 405S15001   | 螺钉 SM9/64"×40  | SCREW SM9/64"×40                | 2  |
| 24        |    | 40515005    | 送料板            | FEED PLATE                      | 1  |
| 25        |    | 405S12003   | 螺钉 SM11/64"×40 | SCREW SM11/64"×40               | 1  |
| 1903GSK专用 |    |             |                |                                 |    |
| 26        |    | 40501202    | 钉扣转接头          | CLOTH FEED                      | 1  |
| 27        |    | 40516202    | 左压脚            | LEFT PRESSER FOOT               | 1  |
| 28        |    | 40516201    | 右压脚            | RIGHT PRESSER FOOT              | 1  |
| 29        |    | 409S14002   | 螺钉 SM11/64"×40 | SCREW SM11/64"×40               | 2  |
| 30        |    | 405S11009   | 螺钉 SM3/16"×32  | SCREW SM3/16"×32                | 1  |
| 31        |    | 405S11202   | 螺钉 SM3/16"×32  | SCREW SM3/16"×32                | 2  |
| 32        |    | 40928005    | 垫圈             | WASHER                          | 5  |
| 33        |    | 40512201    | 辅助板            | THE AUXILIARY PLATE             | 1  |
| 34        |    | 40512212    | 调节扳手安装板        | ADJUSTING WRENCH MOUNTING PLATE | 1  |
| 35        |    | 405S11008   | 螺钉 SM3/16"×32  | SCREW SM3/16"×32                | 2  |
| 36        |    | 4051601300  | 纽钳组件           | TOGGLE CLAMP                    | 1  |
| 37        |    | 40527016    | 护手             | HAND GUARD                      | 1  |
| 38        |    | 405S15001   | 螺钉 SM9/64"×40  | SCREW SM9/64"×40                | 2  |
| 39        |    | N01024      | 螺母 M4          | NUT M4                          | 1  |
| 40        |    | 40528201    | 垫片             | WASHER                          | 1  |
| 41        |    | 40515201    | 送料板            | FEED PLATE                      | 1  |
| 1903GAK专用 |    |             |                |                                 |    |
| 26        |    | 40501202    | 钉扣转接头          | CLOTH FEED                      | 1  |
| 44        |    | 40516012    | 左压脚            | LEFT PRESSER FOOT               | 1  |
| 45        |    | 40516013    | 右压脚            | RIGHT PRESSER FOOT              | 1  |
| 29        |    | 409S14002   | 螺钉 SM11/64"×40 | SCREW SM11/64"×40               | 2  |
| 30        |    | 409S11005   | 螺钉             | SCREW SM3/16"×32                | 1  |
| 31        |    | 405S11202   | 螺钉 SM3/16"×32  | SCREW SM3/16"×32                | 2  |
| 32        |    | 40928005    | 垫圈             | WASHER                          | 5  |
| 46        |    | 40512021    | 辅助板            | THE AUXILIARY PLATE             | 1  |
| 34        |    | 40512212    | 调节扳手安装板        | ADJUSTING WRENCH MOUNTING PLATE | 1  |
| 35        |    | 405S11008   | 螺钉 SM3/16"×32  | SCREW SM3/16"×32                | 2  |
| 37        |    | 40527016    | 护手             | HAND GUARD                      | 1  |
| 38        |    | 405S15001   | 螺钉 SM9/64"×40  | SCREW SM9/64"×40                | 2  |
| 39        |    | N01024      | 螺母 M4          | NUT M4                          | 1  |
| 40        |    | 40528201    | 垫片             | WASHER                          | 1  |
| 42        |    | 4051601800  | 纽钳组件           | TOGGLE CLAMP                    | 1  |
| 43        |    | 40315007    | 送料板            | HAND GUARD                      | 1  |

15、FOOT PRESS LIST  
压脚清单



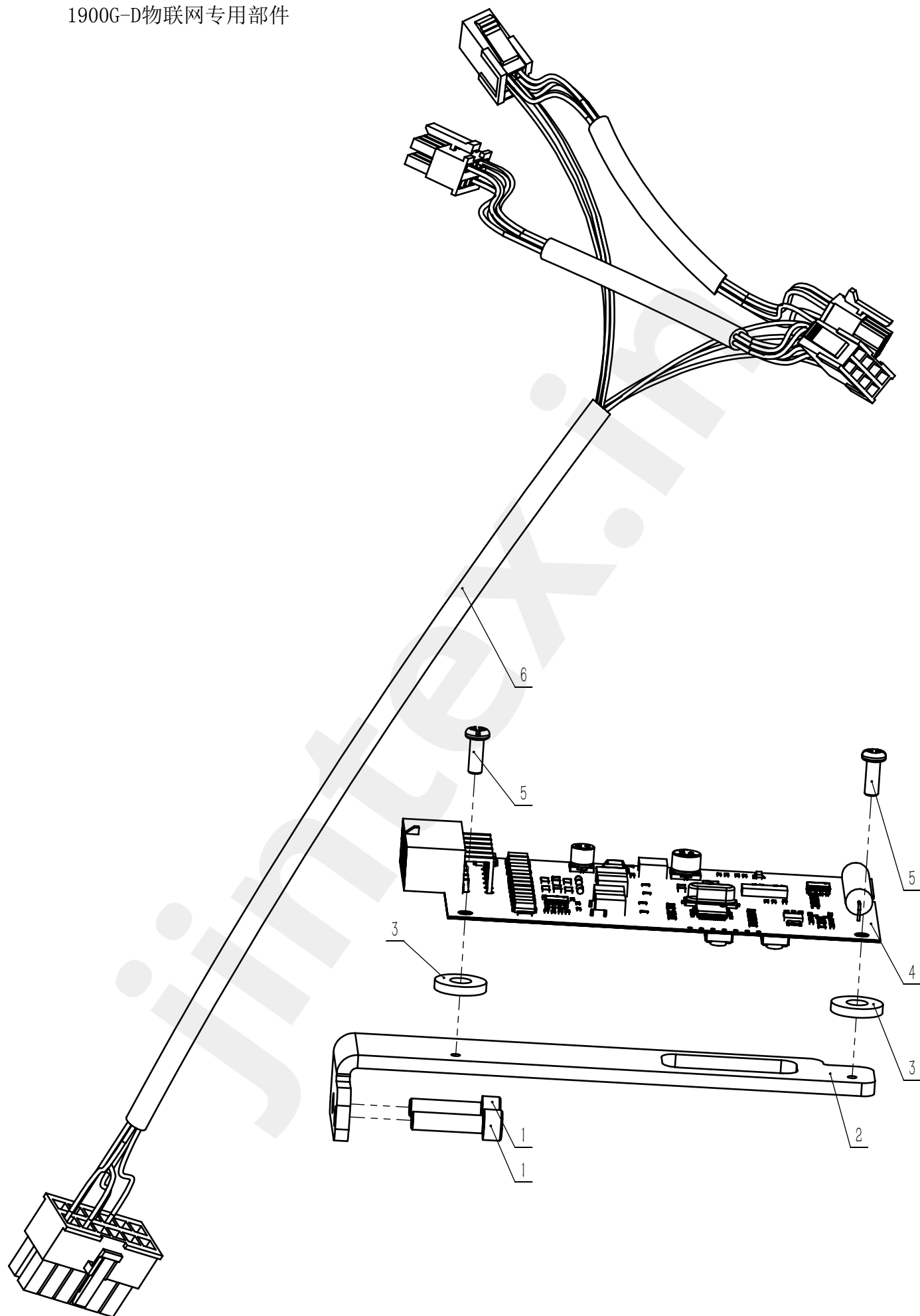
| 序号     | 注解 | 公司件号       | 名称             | DESCRIPTION                       | 用量 |
|--------|----|------------|----------------|-----------------------------------|----|
| 1900GH |    |            |                |                                   |    |
| 1      |    | 40315002   | 送料板            | FEED PLATE                        | 1  |
| 2      |    | 40316001   | 左压脚            | LEFT PRESSER FOOT                 | 1  |
| 3      |    | 40316002   | 右压脚            | RIGHT PRESSER FOOT                | 1  |
| 1900GM |    |            |                |                                   |    |
| 4      |    | 40315026   | 送料板            | FEED PLATE                        | 1  |
| 5      |    | 40316036   | 左压脚            | LEFT PRESSER FOOT                 | 1  |
| 6      |    | 40316035   | 右压脚            | RIGHT PRESSER FOOT                | 1  |
| 1900GY |    |            |                |                                   |    |
| 7      |    | 40315005   | 送料板            | FEED PLATE                        | 1  |
| 8      |    | 4031600300 | 圆形压脚组件         | LEFT PRESSER FOOT                 | 1  |
| 9      |    |            |                | RIGHT PRESSER FOOT                | 1  |
| 1900GX |    |            |                |                                   |    |
| 10     |    | 140315006  | 送料板            | FEED PLATE                        | 1  |
| 11     |    | 140316003  | 左压脚            | LEFT PRESSER FOOT                 | 1  |
| 12     |    | 140316004  | 右压脚            | RIGHT PRESSER FOOT                | 1  |
| 1900GL |    |            |                |                                   |    |
| 13     |    | 40315035   | 送料板            | FEED PLATE                        | 1  |
| 14     |    | 140315002  | 压脚板            | PRESSER FOOT PLATE                | 1  |
| 15     |    | 40316034   | 左压脚架           | LEFT PRESSER FOOT RACK            | 1  |
| 16     |    | 40316033   | 右压脚架           | RIGHT PRESSER FOOT RACK           | 1  |
| 17     |    | 403S13001  | 螺钉 M4×8        | SCREW M4×8                        | 4  |
| 18     |    | W02002     | 弹垫             | SPRING WASHER                     | 4  |
| 19     |    | 409S14002  | 螺钉 SM11/64″×40 | SCREW SM11/64″×40                 | 2  |
| 1900GN |    |            |                |                                   |    |
| 17     |    | 403S13001  | 螺钉 M4×8        | SCREW M4×8                        | 4  |
| 18     |    | W02002     | 弹垫             | SPRING WASHER                     | 4  |
| 20     |    | 40515036   | 送料板            | FEED PLATE                        | 1  |
| 21     |    | 42316001   | 左压脚架           | LEFT PRESSER FOOT RACK            | 1  |
| 22     |    | 42316002   | 右压脚架           | RIGHT PRESSER FOOT RACK           | 1  |
| 23     |    | 40316049   | 通用压脚块(大)       | PRESSER FOOT BLOCK(BIG)           | 1  |
| 24     |    | 403S11020  | 螺钉 M3×6        | SCREW M3×6                        | 8  |
| 25     |    | 40316051   | 压脚辅助块(大)       | PRESSER FOOT SUPPORT BLOCK(BIG)   | 2  |
| 26     |    | 40616050   | 通用压脚块(小)       | PRESSER FOOT BLOCK(SMALL)         | 1  |
| 27     |    | 40316052   | 压脚辅助块(小)       | PRESSER FOOT SUPPORT BLOCK(SMALL) | 2  |
| 28     |    | 40316053   | 角铁             | ANGLE IRON                        | 1  |
| 34     |    | 40316054   | 支架             | SUPPORT                           | 2  |
| 35     |    | 40326043   | 销子             | DOWEL                             | 2  |
| 1906GS |    |            |                |                                   |    |
| 15     |    | 40316034   | 左压脚架           | LEFT PRESSER FOOT RACK            | 1  |
| 16     |    | 40316033   | 右压脚架           | RIGHT PRESSER FOOT RACK           | 1  |
| 17     |    | 403S13001  | 螺钉 M4×8        | SCREW M4×8                        | 4  |
| 18     |    | W02002     | 弹垫             | SPRING WASHER                     | 4  |
| 19     |    | 409S14002  | 螺钉 SM11/64″×40 | SCREW SM11/64″×40                 | 2  |
| 29     |    | 42315601   | 送料板(50×60)     | FEED PLATE(50×60)                 | 1  |
| 30     |    | 42316601   | 压脚板(50×60)     | PRESSER FOOT PLATE(50×60)         | 1  |
| 1906GP |    |            |                |                                   |    |
| 15     |    | 40316034   | 左压脚架           | LEFT PRESSER FOOT RACK            | 1  |
| 16     |    | 40316033   | 右压脚架           | RIGHT PRESSER FOOT RACK           | 1  |
| 17     |    | 403S13001  | 螺钉 M4×8        | SCREW M4×8                        | 4  |
| 18     |    | W02002     | 弹垫             | SPRING WASHER                     | 4  |
| 19     |    | 409S14002  | 螺钉 SM11/64″×40 | SCREW SM11/64″×40                 | 2  |
| 31     |    | 42315603   | 送料板(50×30)     | FEED PLATE(50×30)                 | 1  |
| 32     |    | 42315602   | 送料压板           | FEE DPRESSER FOOT                 | 1  |
| 33     |    | 42316602   | 压脚板(50×30)     | PRESSER FOOT PLATE(50×30)         | 1  |

16、EXCLUSIVE PARTS FOR 1906GHQ  
1906GHQ专用部件



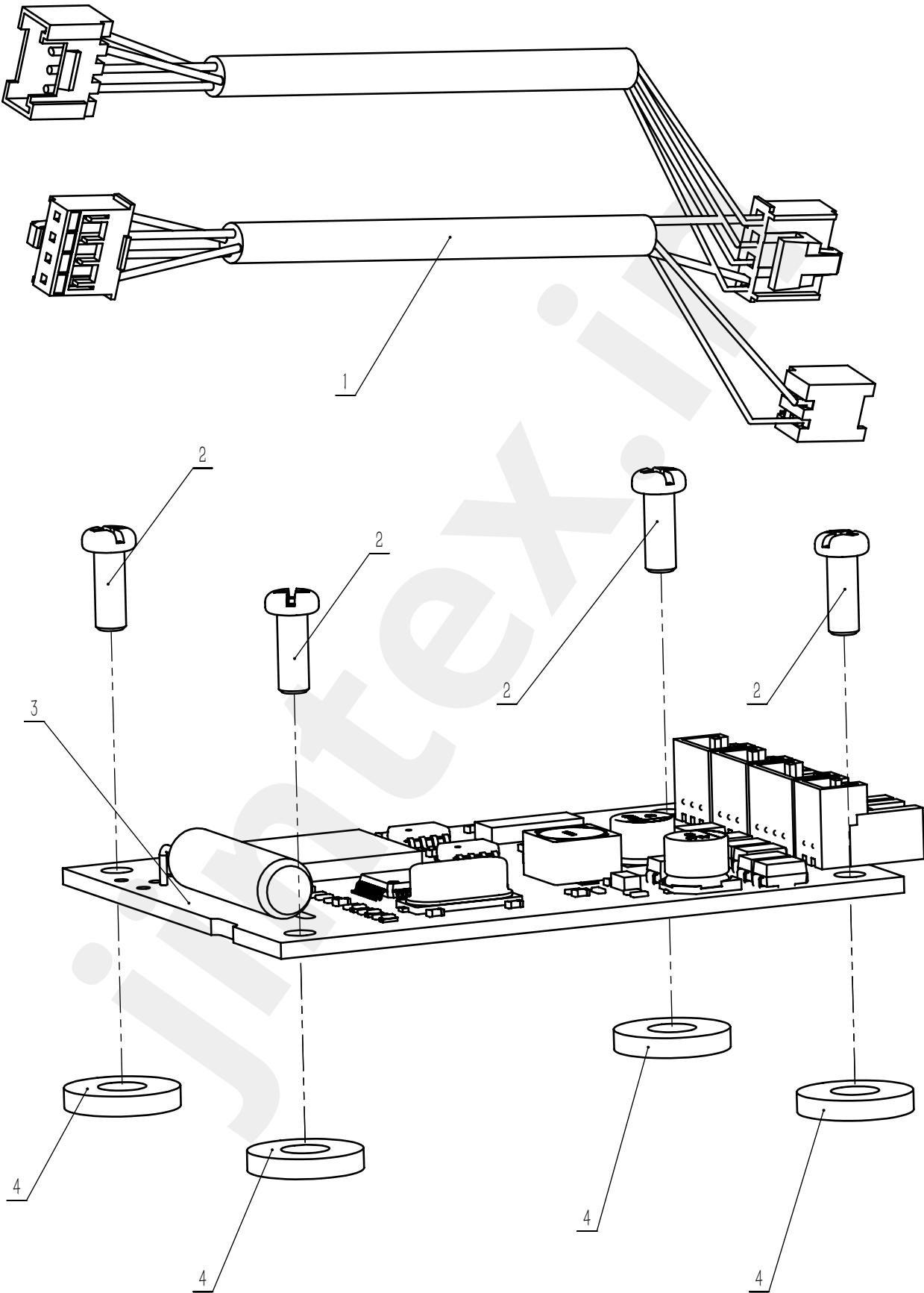
| 序号 | 注解 | 公司件号        | 名称              | DESCRIPTION                        | 用量 |
|----|----|-------------|-----------------|------------------------------------|----|
| 1  |    | 14231200300 | 气动供给架组件         | PNEUMATIC SUPPLY FRAME ASSEMBLY    | 1  |
| 2  |    | 417S30033   | 螺栓(带垫圈)M4×8(切换) | BOLT(WITH WASHER)M4×8(SWITCH)      | 2  |
| 3  |    | H03003      | GB/T894.1挡圈5.6  | GB/T 894.1RING5.6                  | 4  |
| 4  |    | 41709012    | 气缸接头            | CYLINDER CONNECTOR                 | 2  |
| 5  |    | 41726002    | 气缸接头轴           | CYLINDER CONNECTOR SHAFT           | 2  |
| 6  |    | 42536004    | 气管接头            | TRACHEAL CONNECTOR                 | 2  |
| 7  |    | 142345002   | 排气调速接头          | EXHAUST SPEED REGULATING CONNECTOR | 2  |
| 8  |    | 142345003   | 气缸组件            | CYLINDER ASSEMBLY                  | 2  |
| 9  |    | H03019      | 轴用挡圈C5          | SHAFT RETAINING RING C5            | 2  |
| 10 |    | W01013      | 垫圈4.5           | GASKETS 4.5                        | 2  |
| 11 |    | 142312006   | 电磁阀安装板          | SOLENOID VALVE MOUNTING PLATE      | 1  |
| 12 |    | 421S13017   | 螺钉带垫M5×10       | SCREW WITH CUSHION M5×10           | 2  |
| 13 |    | 42130096    | 手动开关            | MANUAL SWITCH                      | 1  |
| 14 |    | 141845004   | 气源处理元件          | GAS SOURCE PROCESSING ELEMENT      | 1  |
| 15 |    | 40736045    | 螺纹直通接头          | THREADED STRAIGHT JOINT            | 1  |
| 16 |    | 142345001   | 消声器             | MUFFLER                            | 2  |
| 17 |    | 41845222    | 螺纹直通            | THREAD THROUGH                     | 3  |
| 18 |    | 407S04053   | 十字半圆头螺钉         | CROSS RECESSED HEAD SCREW          | 2  |
| 19 |    | 41845212    | 电磁阀             | MAGNETIC VALVE                     | 1  |
| 20 |    | 40736036    | 气管接头(Y型三通)      | TRACHEAL JOINT (TYPE Y TEE)        | 2  |
| 21 |    | 41845223    | 气管Φ4×2.5透明蓝     | TRACHEA Φ4×2.5 CLEAR BLUE          | 3M |
| 22 |    | 142330002   | 电磁阀转接线          | SOLENOID VALVE CONNECTION          | 1  |
| 23 |    | 409S14002   | 螺钉 SM11/64"×40  | SCREW SM11/64"×40                  | 2  |
| 24 |    | W02002      | 弹垫              | SPRING WASHER                      | 4  |
| 25 |    | 403S13001   | 螺钉 M4×8         | SCREW M4×8                         | 4  |
| 26 |    | 40316034    | 左压脚架            | RIGHT PRESSER FOOT RACK            | 1  |
| 27 |    | 40316033    | 右压脚架            | LEFT PRESSER FOOT RACK             | 1  |
| 28 |    | 42316601    | 压脚板(50×60)      | PRESSER FOOT PLATE(50×60)          | 1  |
| 29 |    | 42315601    | 送料板(50×60)      | FEED PLATE(50×60)                  | 1  |
| 30 |    | 403S30020   | 螺钉              | SCREW                              | 3  |
| 31 |    | N01013      | 螺母M3            | NUT M3                             | 2  |

17、SPACIAL PURPOSE PARTS OF THE INTERNET FOR 1900G-D  
1900G-D物联网专用部件



| 序号 | 注解 | 公司件号      | 名称         | DESCRIPTION                                | 用量 |
|----|----|-----------|------------|--------------------------------------------|----|
| 1  |    | 403S13015 | 滚花内六角圆柱头螺钉 | SCREW M4×16                                | 2  |
| 2  |    | 140301003 | 大豪物联网支架    | INTERNET OF THINGS SUPPORT (DA HAO)        | 1  |
| 3  |    | 40128021  | 垫片         | WASHER                                     | 2  |
| 4  |    | 140330005 | 大豪物联网电路板   | INTERNET OF THINGS CIRCUIT BOARDS (DA HAO) | 1  |
| 5  |    | 403S11017 | 复合槽圆柱头螺钉   | SCREW M3×8                                 | 2  |
| 6  |    | 140330004 | 大豪物联网连接线   | INTERNET OF THINGS CONNECTION (DA HAO)     | 1  |

18、SPACIAL PURPOSE PARTS OF THE INTERNET FOR 1900G-B  
1900G-B物联网专用部件



| 序号 | 注解 | 公司件号      | 名称       | DESCRIPTION                                 | 用量 |
|----|----|-----------|----------|---------------------------------------------|----|
| 1  |    | 140330014 | 鲍麦物联网连接线 | INTERNET OF THINGS SUPPORT (DAO MAI)        | 1  |
| 2  |    | 403S11017 | 复合槽圆柱头螺钉 | SCREW M3×8                                  | 4  |
| 3  |    | 40128021  | 垫片       | WASHER                                      | 4  |
| 4  |    | 141830042 | 鲍麦物联网电路板 | INTERNET OF THINGS CIRCUIT BOARDS (DAO MAI) | 1  |

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