



JINTEX

Sewing Machine Spare Parts

Juki LZ-2280

Sewing Machine Part Book

79 pages

MODEL : LZ-2280 SERIES

List No : 0817-03

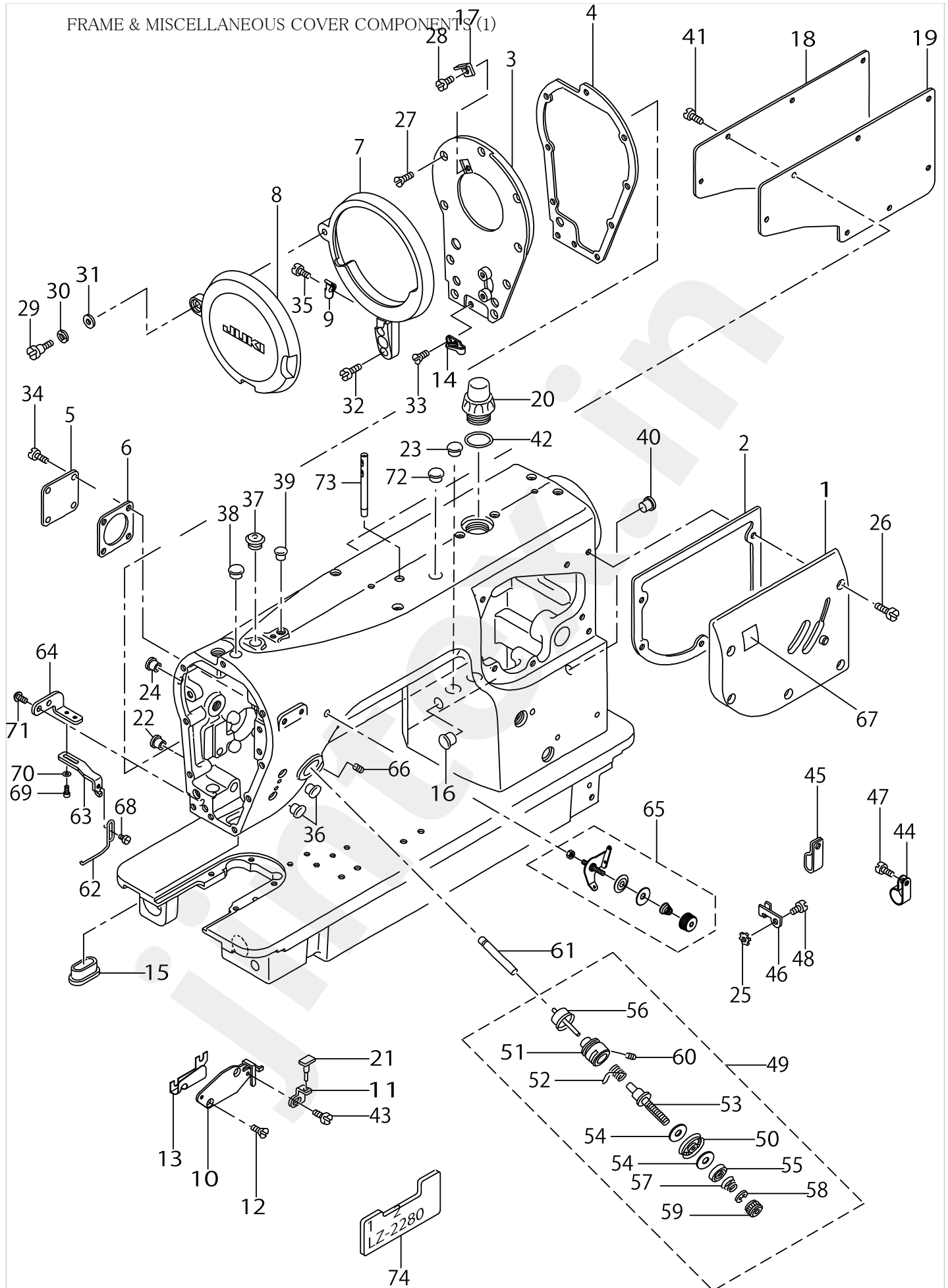
PARTS LIST

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CONTENTS

FRAME & MISCELLANEOUS COVER COMPONENTS (1)	1
FRAME & MISCELLANEOUS COVER COMPONENTS (2)	5
MAIN SHAFT&NEEDLE BAR COMPONENTS	7
NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (1)	11
NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (2)	13
PRESSER BAR & FEED REGULATOR COMPONENTS	15
FEED MECHANISM & CONDENSE COMPONENTS	19
FEED MECHANISM COMPONENTS	21
HOOK DRIVING SHAFT & HOOK COMPONENTS	25
LUBRICATION COMPONENTS	27
THREAD TRIMMER MECHANISM COMPONENTS	29
UPPER THREAD FEEDER COMPONENTS	33
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS	35
WIPER MECHANISM COMPONENTS	37
THREAD STAND COMPONENTS (1)	39
THREAD STAND COMPONENTS(2)	41
BELT COVER COMPONENTS	43
OIL RESERVOIR & KNEE LIFTER COMPONENTS	45
EXCLUSIVE PARTS FOR LZ-2286	47
EXCLUSIVE PARTS FOR LZ-2285(1)	49
EXCLUSIVE PARTS FOR LZ-2285(2)	51
EXCLUSIVE PARTS FOR LZ-2287	55
EXCLUSIVE PARTS FOR LZ-2281(-7)	59
EXCLUSIVE PARTS FOR LZ-2288	61
SPECIAL ORDER PARTS FOR LZ-2280,2281,2286,2288	65
EXCLUSIVE PARTS FOR R TYPE	67

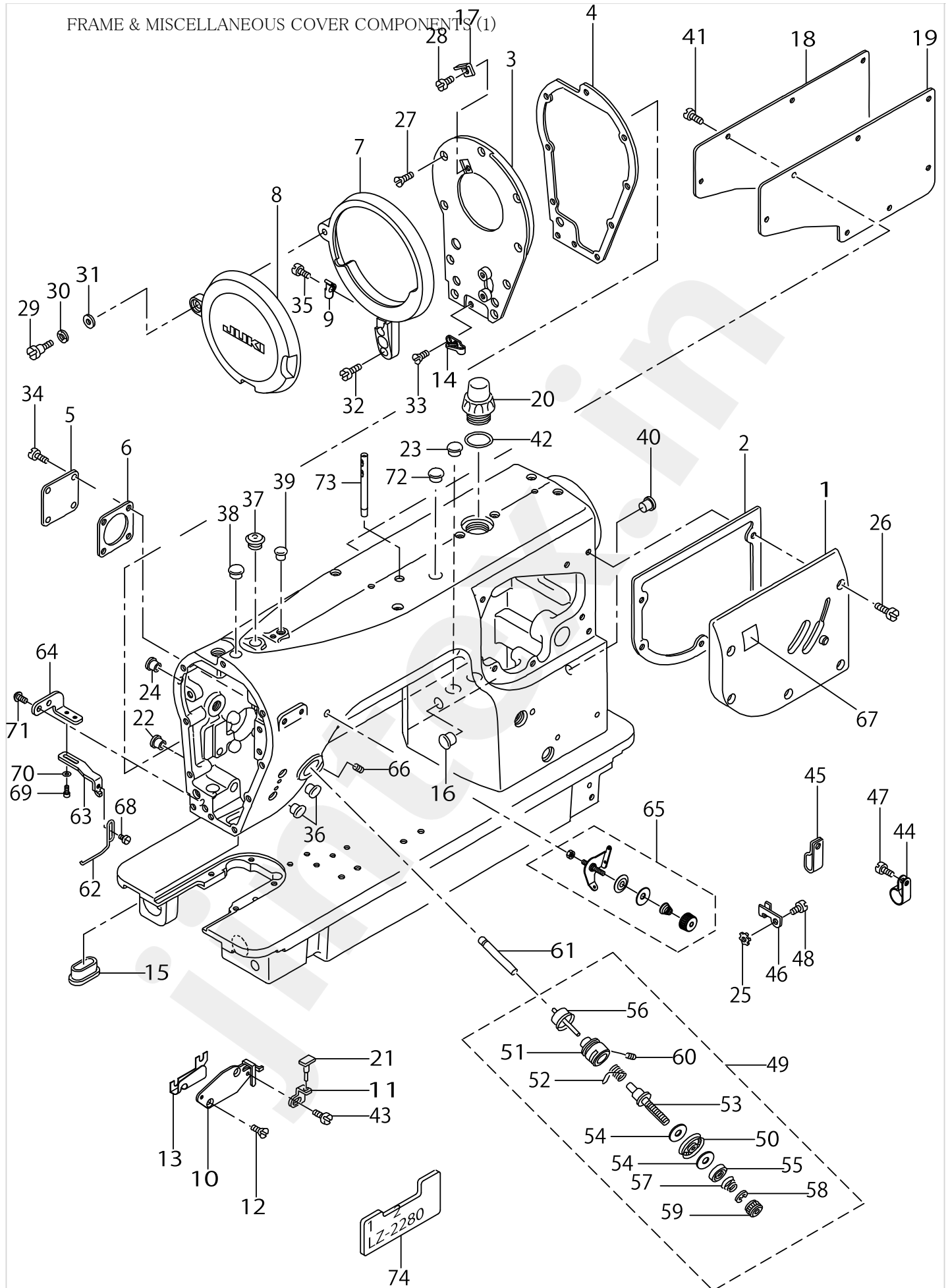
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22501159			SIDE COVER COMPL.	1				
2			22501209			GASKET	1				
3			22501357	23500952		FACE PLATE COMPL.	1	1.00			
4			22501506			GASKET	1				
5			22501605			TENSION RELEASE WINDO	1				
6			22501704			GASKET	1				
7			22502009	26305102		BALANCE COVER BASE	1	1.00			
8			22502108			BALANCE COVER	1				
9			22502207	26305300		SPRING	1	1.00			
10			22502603		Disconinue	BALANCE THREAD GUIDE	1				
11			22502702			SPRING GUARD	1				
12			22502801	SS1110840SP		SCREW	2	1.00			
13			22502900		Disconinue	BALANCE THREAD GUIDE	1				
14			22503007	26305409		SPRING GUARD	1	1.00			
15			10000206			ARM OIL SHIELD	1				
16			TA1050604R0			RUBBER PLUG	1				
17			10001709			TAKE-UP THREAD CUTTE	1				
18			11070901	22900401		SIDE PLATE	1	1.00			
19			11000619	40012129		GASKET	1	1.00			
20			11046604	22947006		OIL SIGHT WINDOW	1	1.00			
21			11043601			RUBBER STOPPER	1				
22			TA0800504R0			PLUG D=8 L=4.5	1				
23			TA1050604R0			RUBBER PLUG	2				
24			TA0750404R0			PLUG D=7.5 L=3.5	1				
25			WT0530002KS			TOOTHED WASHER D=5.3	1				FOR LZ-2280-7
26			SS4121415SP			SCREW 3/16-28 L=14	5				
27			SS1110840SP			SCREW 11/64-40 L=8	9				
28			SS7080410SP			SCREW 1/8-44 L= 3.8	1				
29			SD0640751SP			HINGE SCREW D= 6.35 H=	1				
30			WZ0641510KP			WAVED WASHER 6.4X11X	1				
31			WP0651056SD			WASHER 6.5X11X1	1				
32			SS4110915SP			SCREW 11/64-40 L=9	2				
33			SS2090710SP	SS2090710TP		SCREW 9/64-40 L=7	1	1.00			
34			SS4120615SP			SCREW 3/16-28 L=6	4				
35			SS6120620TP			SCREW	1				
36			TA0900707R0			RUBBER PLUG	2				
37			TA1250705R0			RUBBER PLUG	1				
38			TA1100604R0			RUBBER PLUG	1				
39			TA0750704R0			RUBBER PLUG	1				
40			TA0750704R0			RUBBER PLUG	1				
41			SS4121015SP			SCREW 3/16-28 L=10	8				
42			RO195240100			RUBBER RING	1				
43			SS5090420SP			SCREW 9/64-40 L=3.5	1				
44			EA9502B0200			CABLE CLIP C	1				FOR LZ-2280-7
45			D2112555B00			CORD HOLDER, LARGE	2				FOR LZ-2280-7
46			11030301			CABLE HOLDER	1				FOR LZ-2280-7
47			SS4121015SP			SCREW 3/16-28 L=10	1				FOR LZ-2280-7
48			SS4121015SP			SCREW 3/16-28 L=10	1				FOR LZ-2280-7
49			22528053	22528061		THREAD TENSION ASM.	1	1.00			
50	*		22528350	23547557		THREAD TENSION DISK CO	1	1.00			
51	*		22528152			THREAD TENSION ROD AS	1				
52	*		10006104			TAKE-UP SPRING	1				
53	*		10005650	10005668		TENSION POST ASM.	1	1.00			
54	*		22528509			FELT	2				
55	*		10006005			TENSION DISC HOLDER	1				
56	*		10007854			TENSION RELEASE PIN AS	1				
57	*		B3129012A00			TENSION SPRING	1				
58	*		B3120125000			ROTATING STOPPER	1				
59	*		B3116125000			TENSION NUT	1				
60	*		SS8090670SP			SCREW 9/64-40 L= 5.5	1				

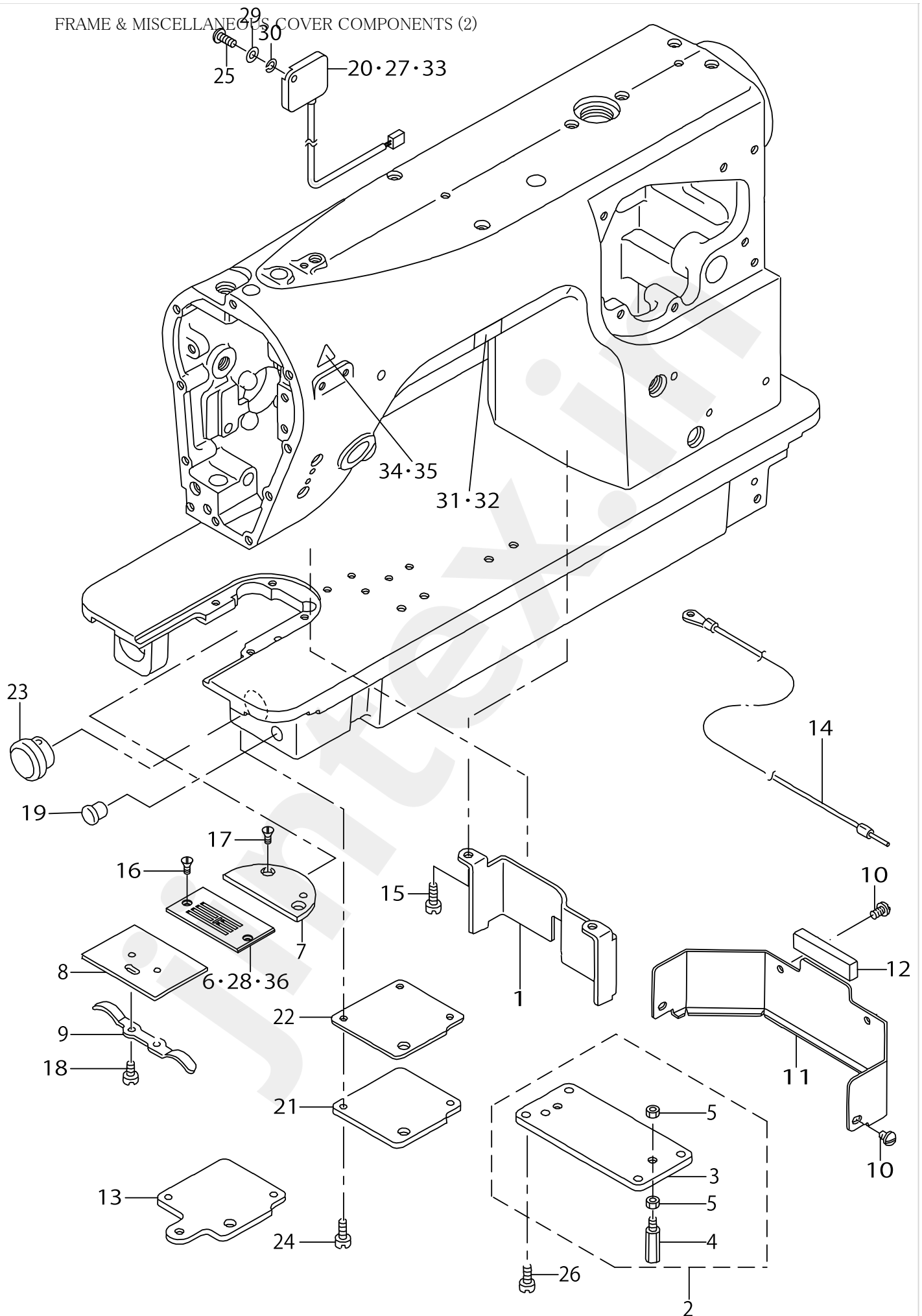
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

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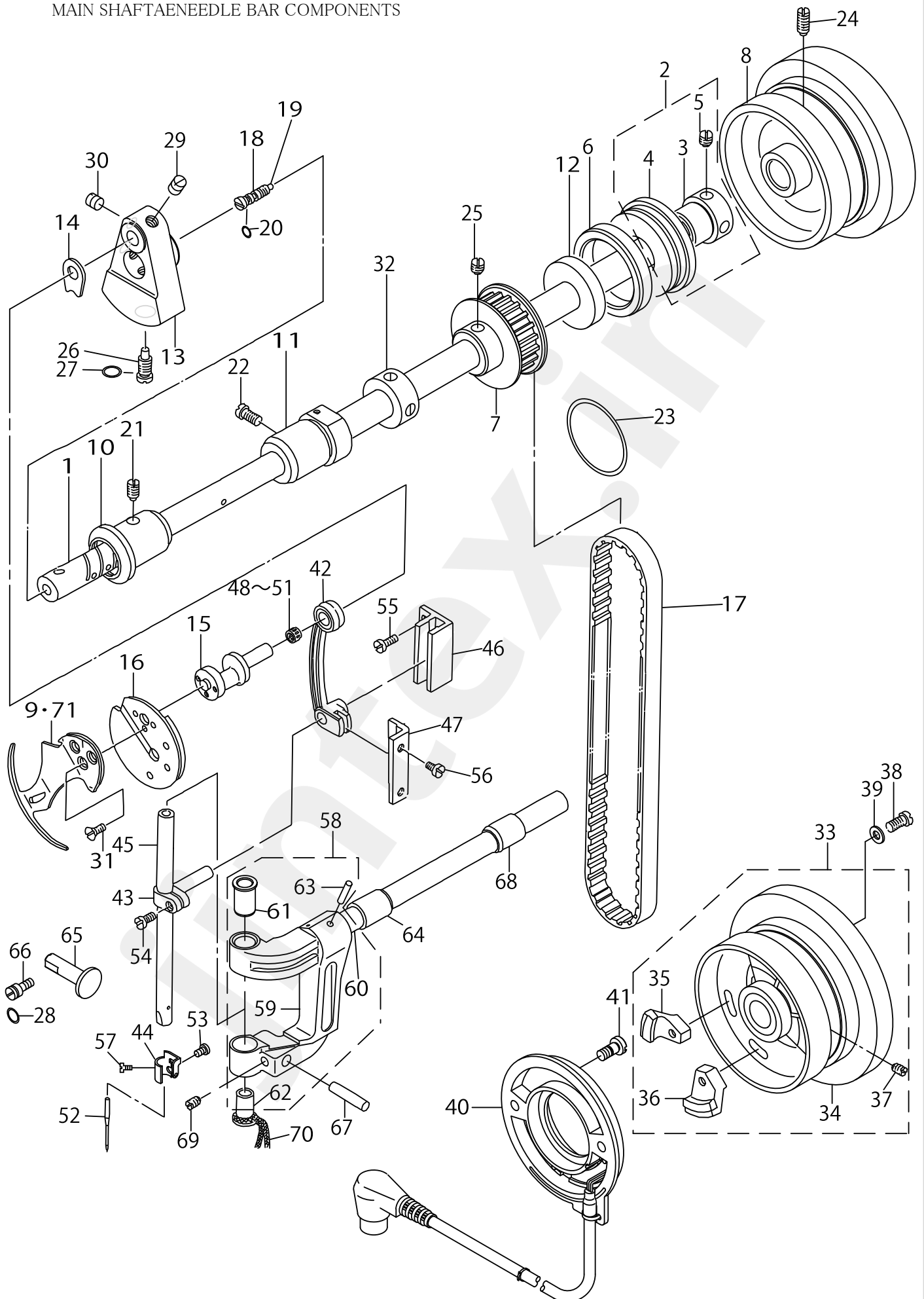
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

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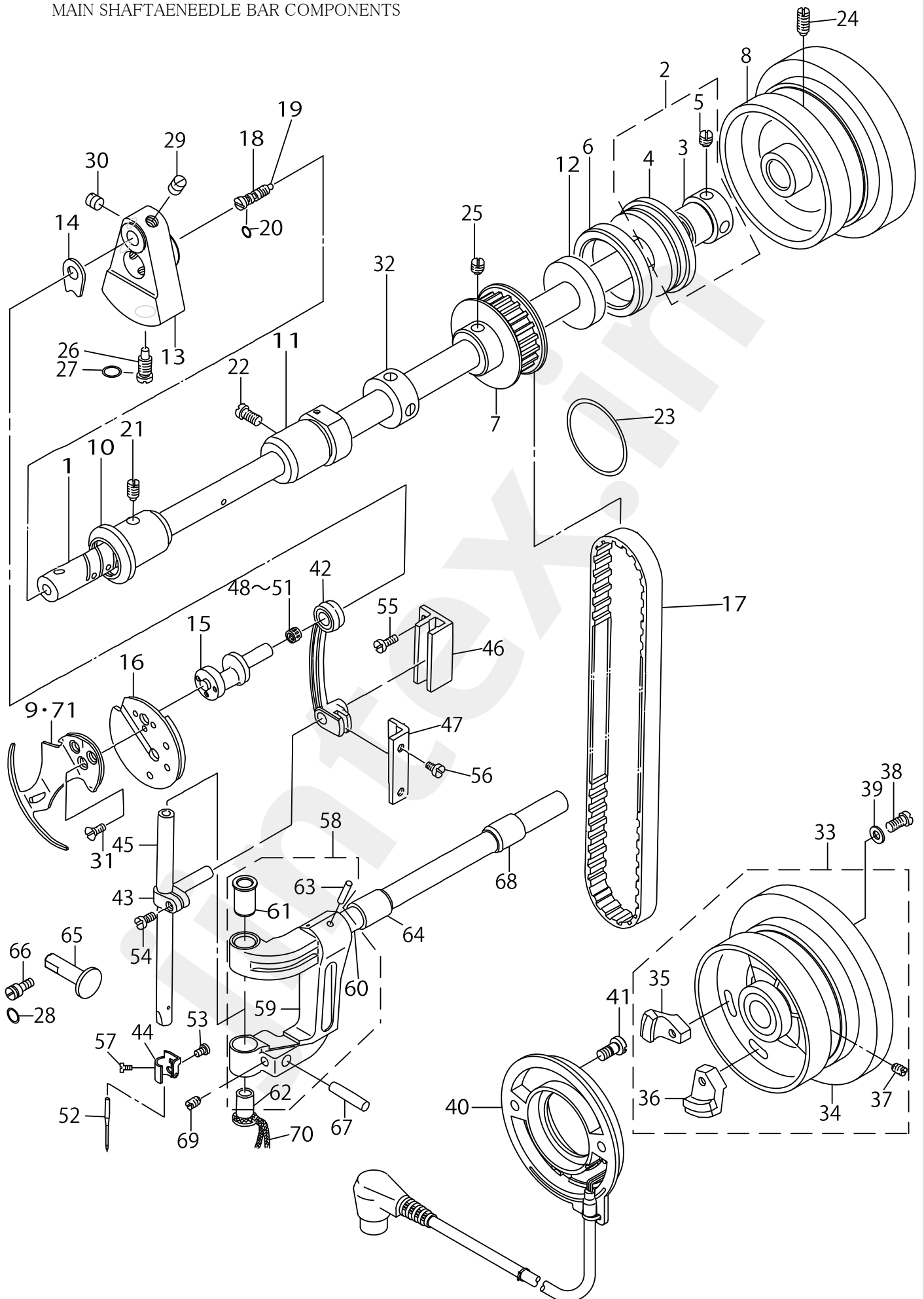
MAIN SHAFT&NEEDLE BAR COMPONENTS



MAIN SHAFTAENEEDLE BAR COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22505101	26302208		MAIN SHAFT	1	1.00			
2			22505259			THRUST COLLAR ASM.	1				
3		*	22505200			THRUST COLLAR	1				
4		*	SB120000100			BEARING D=20X47	1				
5		*	SS8660610TP			SCREW 1/4-40 L=6	2				
6			22505309	26305508		OIL SEAL COLLAR	1	1.00			
7			22505408	40044872		SPROCKET	1	1.00			
8			22505507			HAND WHEEL	1				
9			22506109			BALANCE	1				
10			10008100	40040372		MAIN SHAFT BUSHING, FR	1	1.00			
11			B1203227000A			MAIN SHAFT BUSHING, IN	1				
12			B1208552000A			OIL SEAL	1				
13			10008407	26300202		COUNTERWEIGHT	1	1.00			
14			10008506			COUNTERWEIGHT PROTEC	1				
15			10008605	26300301		NEEDLE BAR CRANK	1	1.00			
16			10008753			TAKE-UP COUNTERWEIGH	1				
17			22505705			TIMING BELT	1				
18			10035608	26304402		PIN	1	1.00			
19			B1810552000			OIL WICK	1				
20			RO029180100			RUBBER RING	1				
21			SS8151150SP	SS8151150TP		SCREW 15/64-28 L=10.5	1	1.00			
22			SS7151120SP			SCREW 15/64-28 L=11	1				
23			RO437200200			RUBBER RING	1				
24			SS8151550SP			SCREW 15/64-28 L=15	2				
25			SS8660610TP			SCREW 1/4-40 L=6	2				
26			SS7681650TP			SCREW 9/32-28 L=16	1				
27			RO044240100			RUBBER RING	1				
28			RO048190100			RUBBER RING	1				
29			SS8660610TP			SCREW 1/4-40 L=6	2				
30			SS8660610TP			SCREW 1/4-40 L=6	2				
31			SS1090930SP			SCREW 9/64-40 L=8.6	3				
32			CS147121ASH	22904155		THRUST COLLAR ASM.D=1	1	1.00			
33			22551568			HAND WHEEL ASM.	1				FOR LZ-2280-7
34		*	22551550			HAND WHEEL COMPL.	1				FOR LZ-2280-7
35		*	M40071100AB			MAGNET FITTING BASE B	1				FOR LZ-2280-7
36		*	M40071100AA			MAGNET FITTING BASE A	1				FOR LZ-2280-7
37		*	SS8151550SP			SCREW 15/64-28 L=15	2				
38			SS6111210SP			SCREW 11/64-40 L=12	2				FOR LZ-2280-7
39			WP0450801SD			WASHER 4.5X10X0.8	2				FOR LZ-2280-7
40			11032562	22937965		DYNAMO STATOR	1	1.00			FOR LZ-2280-7
41			10604809		Discontinue	SCREW	2				FOR LZ-2280-7
42			22507156	40082351		NEEDLE BAR CRANK ROD	1	1.00			
43			22507305	40056873		NEEDLE BAR CONNECTIO	1	1.00			
44			22507404			THREAD RACK	1				
45			22507503	40015494		NEEDLE ROD	1	1.00			
46			10010304			GUIDE BLOCK	1				
47			10010502	26300400		CRANK ROD GUIDE	1	1.00			
48			B1905541A00			NEEDLE BEARING, A	1				SELECTIVE PAF
49			B1905541B00			NEEDLE BEARING B	1				SELECTIVE PAF
50			B1905541C00			NEEDLE BEARING C	1				SELECTIVE PAF
51			B1905541D00			NEEDLE BEARING D	1				SELECTIVE PAF
52			MC192300750			NEEDLE 438 #75	1				VARIOUS NOS.F
53			SS7080520SP			SCREW 1/8-44 L=4.9	1				
54			SS7090910TP			SCREW 9/64-40 L= 8.5	1				
55			SS4110915SP			SCREW 11/64-40 L=9	2				
56			SS4110715SP			SCREW 11/64-40 L=7	2				
57			SS7060310SP			SCREW 3/32-56 L=3	1				
58			22509152	22509160		NEEDLE BAR YOKE ASM.	1	1.00			
59		*	22509103	22509111		NEEDLE BAR YOKE	1	1.00			
60		*	22509202			SHAFT	1				

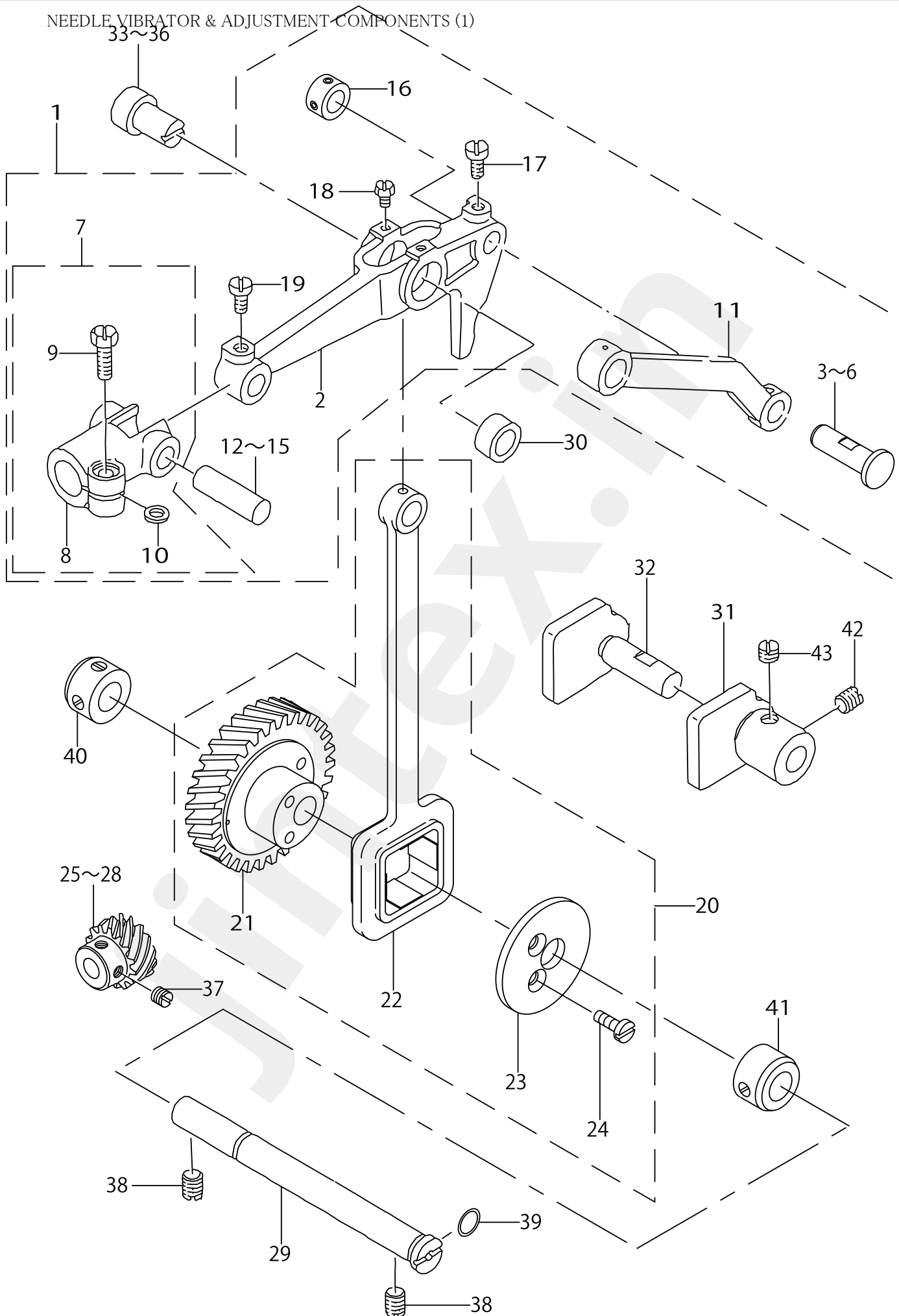
MAIN SHAFT&NEEDLE BAR COMPONENTS



MAIN SHAFTAENEEDLE BAR COMPONENTS

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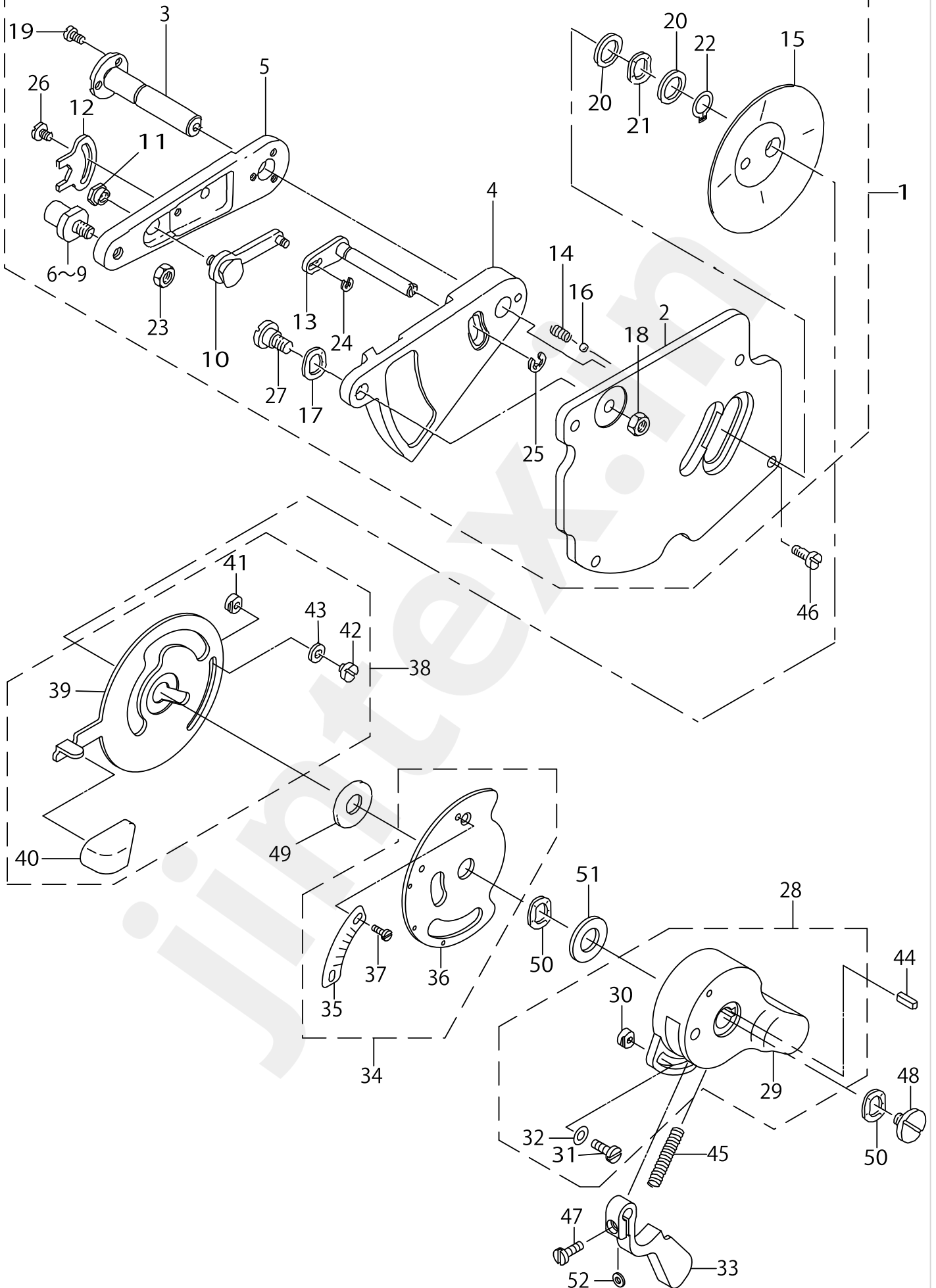
NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (1)



NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (1)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22509756		Disconinue	DRIVE LINK ASM.	1				
2		*	22509707	40065490		DRIVE LINK	1	1.00			
2		*	22509707	SM8050812TP		DRIVE LINK	1	2.00			
3		*	22513105	26307603		LINK	1	1.00			SELECTIVE PAF
4		*	22512909			SHAFT	1				SELECTIVE PAF
5		*	22513006		Disconinue	SHAFT	1				SELECTIVE PAF
6		*	22513204	26307702		SHAFT	1	1.00			SELECTIVE PAF
7		*	22509657	26306159		SHAFT CONNECTION ASM	1	1.00			
8		*	22509608	26306159		SHAFT CONNECTION	1	1.00			
9		*	SS7121410TP			SCREW 3/16-28 L=14	1				
10		*	WP0510516SD			WASHER 5.1X7.5X0.5	1				
11		*	10016608	26302307		LINK	1	1.00			
12		*	10012904			PIN D	1				SELECTIVE PAF
13		*	10012607			PIN A	1				SELECTIVE PAF
14		*	10012706			PIN B	1				SELECTIVE PAF
15		*	10012805			PIN C	1				SELECTIVE PAF
16		*	CS0790720TH			THRUST COLLAR ASM.	1				
17		*	SS7110910TP			SCREW 11/64-40 L= 8.5	1				
18		*	SS9090610TP			SCREW 9/64-40 L=5.5	2				
19		*	SS7110910TP			SCREW 11/64-40 L= 8.5	1				
20			22510051			NEEDLE VIBRATING CAM	1				
21		*	22510002			NEEDLE VIBRATING CAM	1				
22		*	22510101			NEEDLE VIBRATING ROD	1				
23		*	22510200			CAM COVER	1				
24		*	SS2110920TP			SCREW 11/64-40 L=8.5	2				
25			10011005			SCREW GEAR A	1				SELECTIVE PAF
26			10011104			SCREW GEAR B	1				SELECTIVE PAF
27			10011203			SCREW GEAR C	1				SELECTIVE PAF
28			10011302			SCREW GEAR D	1				SELECTIVE PAF
29			10011500		Disconinue	SHAFT	1				
30			10012201			BUSHING	1				
31			10012409		Disconinue	DRIVE LINK GUIDE A	1				
32			10012508		Disconinue	DRIVE LINK GUIDE B	1				
33			10011807	26301002		PIN A	1	1.00			SELECTIVE PAF
34			10011906	26301101		PIN B	1	1.00			SELECTIVE PAF
35			10012003	26301200		PIN C	1	1.00			SELECTIVE PAF
36			10012102	26301309		PIN D	1	1.00			SELECTIVE PAF
37			SS8660610TP			SCREW 1/4-40 L=6	2				
38			SS8660970TP			SCREW 1/4-40 L= 8.5	2				
39			RO069180100			RUBBER RING	1				
40			CS1031210SH			THRUST COLLAR ASM. D=	1				
41			CS103121BSH			THRUST COLLAR ASM. D=	1				
42			SS8150710SP	SS8150710TP		SCREW 15/64-28 L=7	1	1.00			
43			SS8150410SP	SS8150410TP		SCREW 15/64-28 L=4	1	1.00			

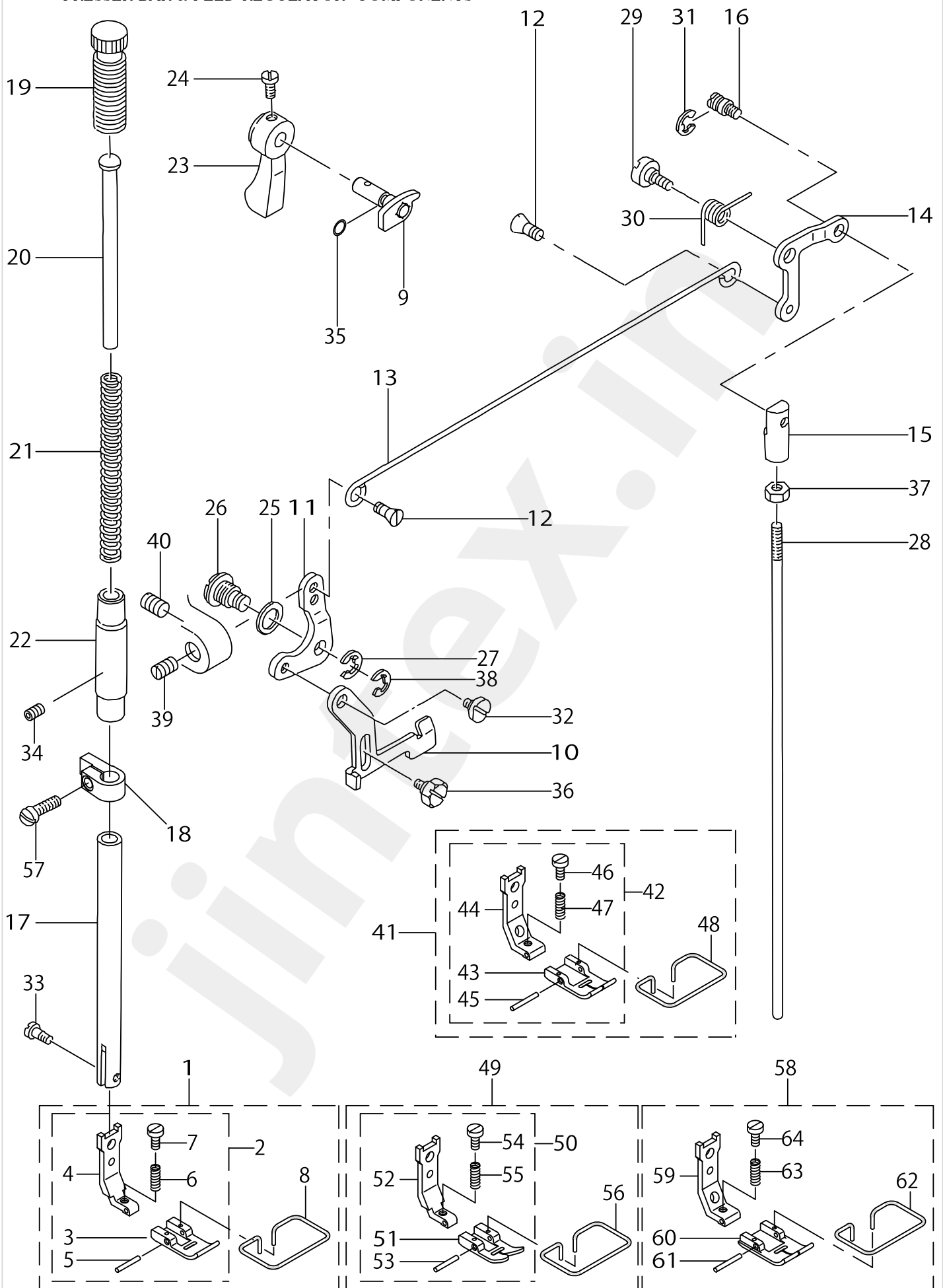
NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (2)



NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (2)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22512057			BASE ASM.	1				
2		*	22512008	26306506		BASE MOUNTING PLATE	1	1.00			
3		*	22512701	26307306		SHAFT	1	1.00			
4		*	10017317	26302703		NEEDLE POSITION ADJUST	1	1.00			
5		*	10016012	26301507		ARM	1	1.00			
6		*	10016517			SHAFT D	1				SELECTIVE PAF
7		*	10016210			SHAFT A	1				SELECTIVE PAF
8		*	10016319			SHAFT B	1				SELECTIVE PAF
9		*	10016418			SHAFT C	1				SELECTIVE PAF
10		*	10017168			STOPPER ASM.	1				
11		*	10018000			NUT	1				
12		*	10018109			NUT STOPPER	1				
13		*	10015360			LEVER ASM.	1				
14		*	10017408			SPRING	1				
15		*	10017606			OIL SHIELD	1				
16		*	B2608761000			HAND STOP CRANK SHAFT	1				
17		*	WZ0850302K0			WAVED WASHER 8.5X12.5	3				
18		*	NS6150310SP			NUT 15/64-28	1				
19		*	SS6090620SP	SS6090620TP		SCREW 9/64-40 L=6	3	1.00			
20		*	WP1020616SD			WASHER	2				
21		*	WZ1052010KP			WAVED WASHER	1				
22		*	RC0100001KP			SNAP RING M10	1				
23		*	NS6150310SP			NUT 15/64-28	1				
24		*	RE0200000K0			E-RING	1				
25		*	RE0400000K0			E-RING 4	1				
26		*	SS6090520SP			SCREW 9/64-40 L= 5.0	1				
27		*	SD0800402TP			HINGE SCREW D= 8 H= 4	1				
28			22512156			KNOB ASM.	1				
29		*	22512107	22512156		KNOB	1	1.00			
30		*	10015907			LEVER STOPPER	2				
31		*	SS4090610SP			SCREW 9/64-40 L=6	2				
32		*	WP0371016SD			WASHER 3.7X8X1	2				
33			22512206	26306803		LEVER	1	1.00			
34			22512354	22512362		SCALE PLATE ASM.	1	1.00			
35		*	22512305	22512313		SCALE PLATE	1	1.00			
36		*	22512453	22512461		SCALE MOUNTING BASE C	1	1.00			
37		*	SS6080320SP			SCREW 1/8-44 L= 2.5	2				
38			22512552	26307157		LEVER ASM.	1	1.00			
39		*	22512503		Disconinue	LEVER	1				
40		*	22512602			KNOB	1				
41		*	10015907			LEVER STOPPER	2				
42		*	SS7090410SP			SCREW 9/64-40 L= 3.5	2				
43		*	WP0371016SD			WASHER 3.7X8X1	2				
44			10015105			KEY	1				
45			10017705			SPRING	1				
46			SS4121015SP			SCREW 3/16-28 L=10	4				
47			SS7090910TP			SCREW 9/64-40 L= 8.5	1				
48			SS7620750SP			SCREW 3/16-32 L= 6.5	1				
49			WP1021016SD			WASHER	1				
50			WZ1052010KP			WAVED WASHER	2				
51			WP1020616SD			WASHER	1				
52			WP0371036SD			WASHER 3.7X6X1	1				

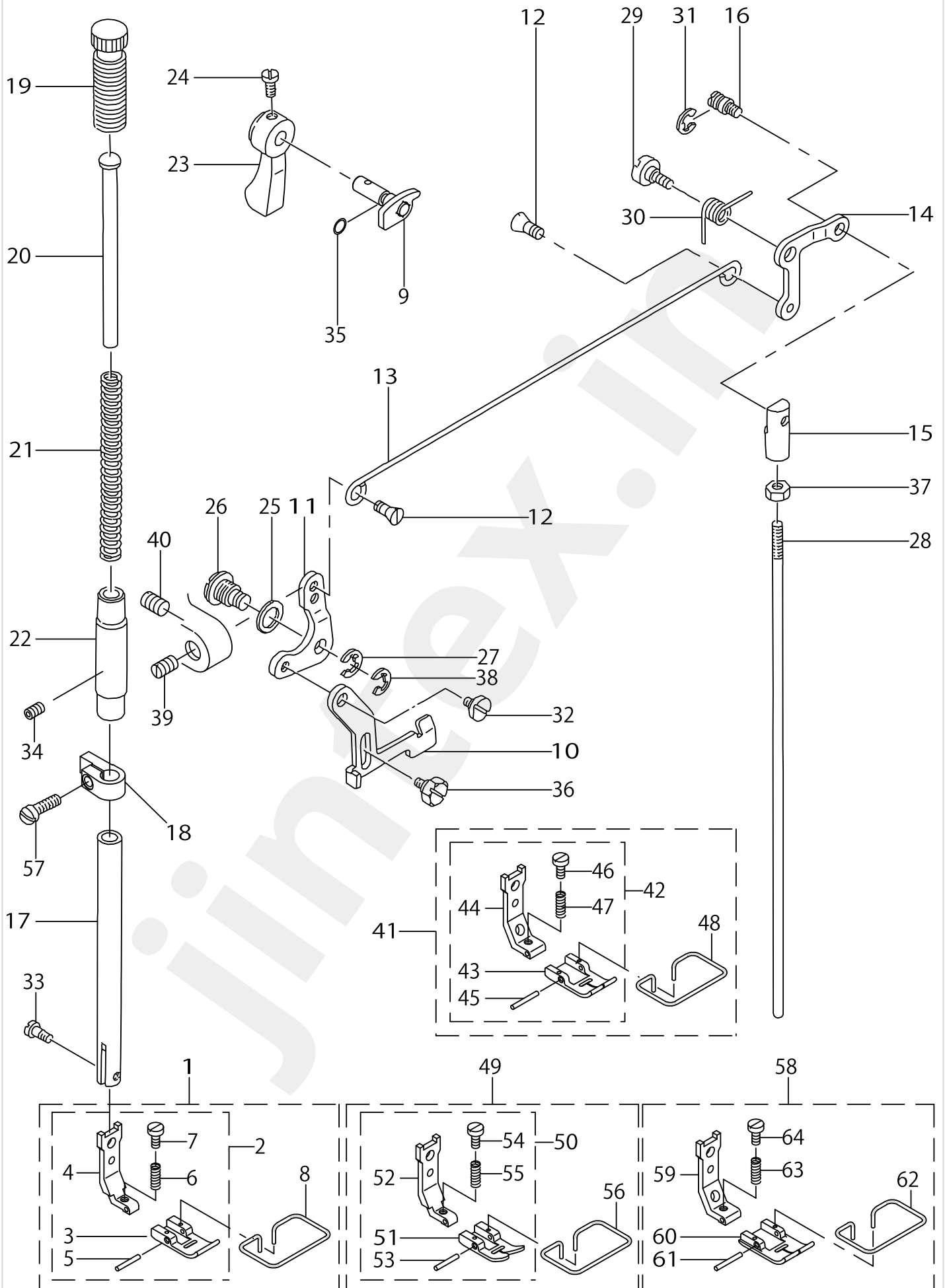
PRESSER BAR & FEED REGULATOR COMPONENTS



PRESSER BAR & FEED REGULATOR COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22547962			PRESSER FOOT ASM.	1				VARIOUS NOS.F
2		*	22547954	22547962		PRESSER FOOT ASM.	1	1.00			
3		*	22547905			PRESSER FOOT (LOWER)	1				
4		*	22546808	22546964		PRESSER FOOT (UPPER)	1	1.00	選択部品	A:	
4		*	22546808	22547962		PRESSER FOOT (UPPER)	1	1.00	選択部品	B:	
4		*	22546808	22548663		PRESSER FOOT (UPPER)	1	1.00	選択部品	C:	
4		*	22546808	22549869		PRESSER FOOT (UPPER)	1	1.00	選択部品	D:	
5		*	22547806		Disconinue	PRESSER PIN	1				
6		*	B1525582000			SPRING	1				
7		*	SS6090810SP	SS6090810TP		SCREW 9/64-40 L= 7.5	1	1.00			
8		*	22547004			SAFETY COVER	1				
9			22515357	26307850		HAND LIFTER CAM COMPI	1	1.00			
10			22515506	26308007		LIFTING LEVER	1	1.00			
11			B1516552000			LIFTING LEVER LINK	1				
12			11007101	22908909		HINGE SCREW	2	1.00			
13			11006905	22908305		LIFTING LEVER CONNECT	1	1.00			
14			B3414555000			LIFTING LEVER LINK ARM	1				
15			B3416555000			SWIVEL	1				
16			B3416552000			CONNECTING ROD HINGE	1				
17			10022010	40125469		PRESSER BAR	1	1.00			
18			10022309	26302901		PRESSER BAR GUIDE BRAC	1	1.00			
19			11071602	22907554		PRESSER SPRING REGULA	1	1.00			
20			B1510227000	22907703		PRESSER GUIDE BAR	1	1.00			
21			B1505227000A	22907406		PRESSER SPRING	1	1.00			
22			B1502541000	22907109		PRESSER BAR BUSHING, L	1	1.00			
23			11071800	22907802		HAND LIFTER	1	1.00			
24			B1521555000			SCREW	1				
25			B3431581000			LIFTING LEVER GASKET	1				
26			B1517552000			HINGE PIN	1				
27			B1523226000			SNAP RING	1				
28			10022606			CONNECTING ROD, VERTI	1				
29			GAK33041000			KNEE LIFTING LINK STEP-	1				
30			GAK33042000			KNEE LIFTING LINK SPRIN	1				
31			RE0500000K0			E-RING	1				
32			SD0630301SP			HINGE SCREW D=6.35 H=3	1				
33			SS7090910TP			SCREW 9/64-40 L= 8.5	1				
34			SS8150710SP	SS8150710TP		SCREW 15/64-28 L=7	1	1.00			
35			RO037180100			RUBBER RING	1				
36			SD0630275SP			HINGE SCREW D= 6.35 H=	1				
37			NS6620310SP			NUT 3/16-32	1				
38			RE0600000K0			E-RING 6	1				
39			SS8151720SP			SCREW	1				
40			SS8150510TP			SCREW 15/64-28 L= 4.7	1				
41			22545362			PRESSER FOOT ASM.	1				VARIOUS NOS.F
42		*	22545354	22545362		PRESSER FOOT ASM.	1	1.00			
43		*	22545305			PRESSER FOOT (LOWER)	1				
44		*	22545206	22547558		PRESSER FOOT (UPPER)	1	1.00			
45		*	10021103			PRESSER PIN	1				
46		*	SS6090810SP	SS6090810TP		SCREW 9/64-40 L= 7.5	1	1.00			
47		*	B1525582000			SPRING	1				
48		*	22545404			SAFETY COVER	1				
49			22548663			PRESSER FOOT ASM.	1				VARIOUS NOS.F
50		*	22548655	22548663		PRESSER FOOT ASM.	1	1.00			
51		*	22548606			PRESSER (LOWER)	1				
52		*	22546808	22546964		PRESSER (UPPER)	1	1.00	選択部品	A:	
52		*	22546808	22547962		PRESSER (UPPER)	1	1.00	選択部品	B:	
52		*	22546808	22548663		PRESSER (UPPER)	1	1.00	選択部品	C:	
52		*	22546808	22549869		PRESSER (UPPER)	1	1.00	選択部品	D:	
53		*	22547806		Disconinue	PRESSER PIN	1				
54		*	SS6090810SP	SS6090810TP		SCREW 9/64-40 L= 7.5	1	1.00			

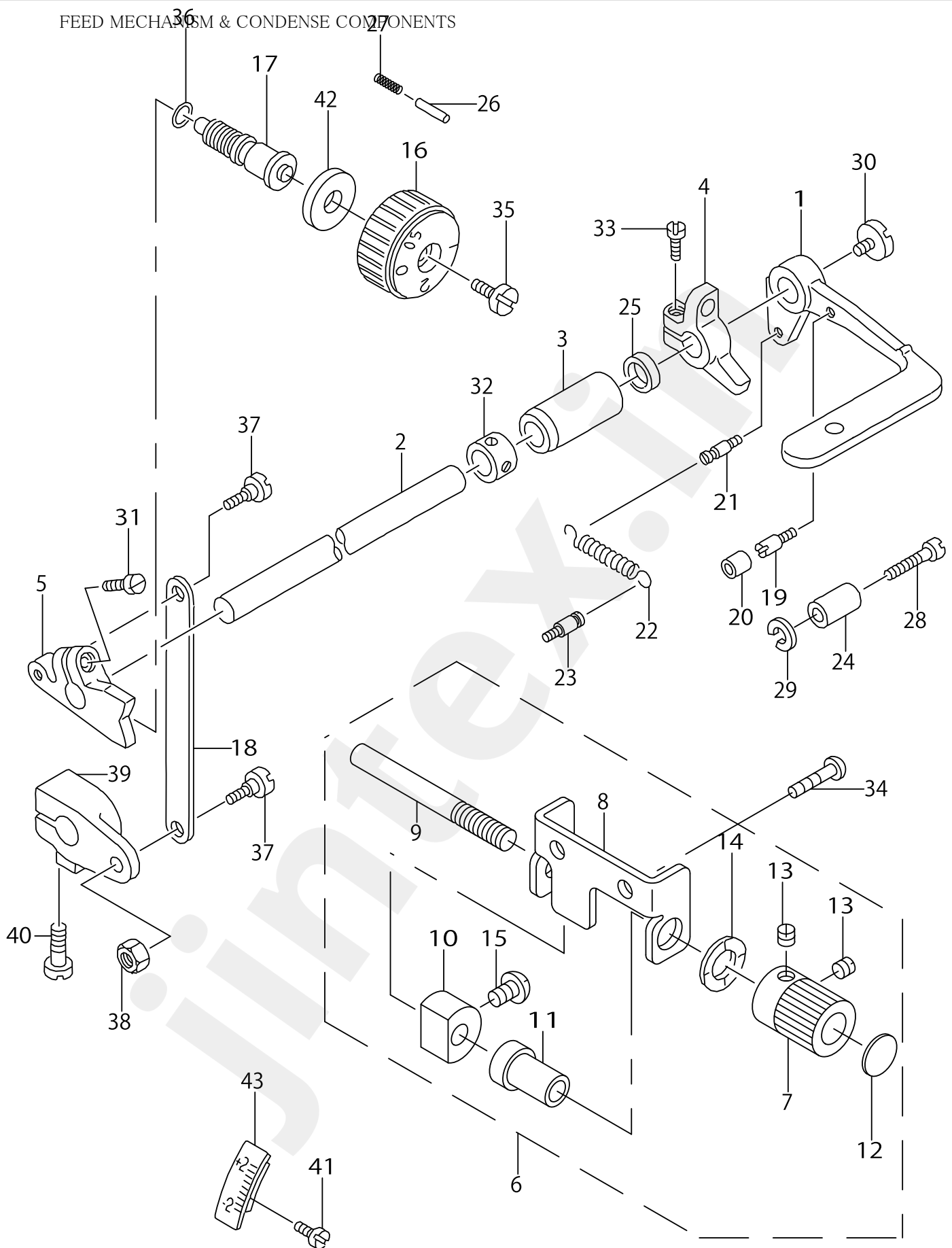
PRESSER BAR & FEED REGULATOR COMPONENTS



PRESSER BAR & FEED REGULATOR COMPONENTS

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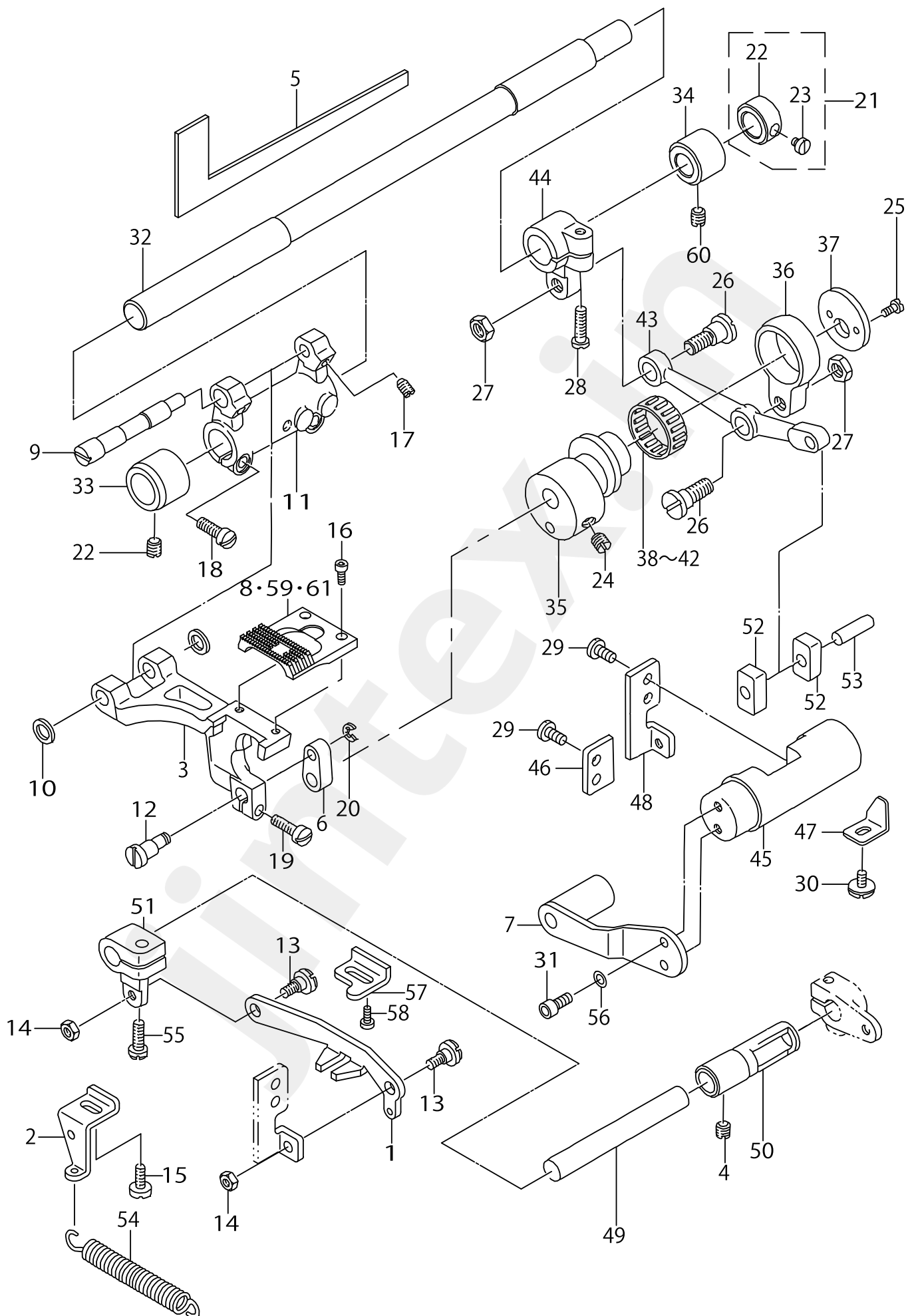
FEED MECHANISM & CONDENSE COMPONENTS



FEED MECHANISM & CONDENSE COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22518005	40056754		LEVER	1	1.00			
2			22518104			SHAFT	1				
3			22518203	26308205		BUSHING	1	1.00			
4			22518351	26308353		CONDENSE STOPPER ARM	1	1.00			
5			22518401	26308403		FEED DRIVING ADJUSTER	1	1.00			
6			22518559	26308551		KNOB ASM.	1	1.00			
7	*		22518500		Disconinue	KNOB	1				
8	*		22518609			ADJUSTING SCREW BASE	1				
9	*		22518708			ADJUSTING SCREW	1				
10	*		22518807			STOPPER	1				
11	*		22518906			SHAFT	1				
12	*		11212503			STOPPER DIAL PLATE	1				
13	*		SS8110410TP			SCREW 11/64-40 L= 3.5	2				
14	*		WZ1052010KP			WAVED WASHER	1				
15	*		SS4110715SP			SCREW 11/64-40 L=7	1				
16			22519102		Disconinue	DIAL	1				
17			22519201			ADJUSTING SCREW	1				
18			22519300			FEED REVERSAL LINK	1				
19			B1114280000			PIN	1				
20			10119907			CUSHION	1				
21			10120004	40023289		SPRING SUSPENSION	1	1.00			
22			D2515232D00			TORSION SPRING	1				
23			B1631012B00			SUSPENSION STUD B	1				
24			11100500	22952501		REVERSE FEED LEVER STC	1	1.00			
25			B2508704000	40010804		OIL SEAL	1	1.00			
26			11052701	22912000		PIN	1	1.00			
27			B1148555000	22912109		SPRING	1	1.00			
28			SS6121840SP			SCREW 3/16-28 L=18	1				
29			WS0510002KP			SPRING WASHER 5.1X9.2X1	1				
30			SS7620750SP			SCREW 3/16-32 L= 6.5	1				
31			SS7121410TP			SCREW 3/16-28 L=14	1				
32			CS1031210SH			THRUST COLLAR ASM. D=	1				
33			SS7121410TP			SCREW 3/16-28 L=14	1				
34			SS4120615SP			SCREW 3/16-28 L=6	2				
35			SS6121860SP			SCREW 3/16-28 L=18	1				
36			RO074240100			RUBBER RING	1				
37			SD0600321SP			HINGE SCREW D=6 H=3.2	2				
38			NS6120310SP			NUT 3/16-28	1				
39			10028900	26303602		FEED VARIABLE ARM B	1	1.00			
40			SS6121610TP			SCREW 3/16-28 L=15.5	1				
41			SS4120615SP			SCREW 3/16-28 L=6	2				
42			D2468555B00			RUBBER PLUNGER	1				FOR LZ-2280-7.
43			22519805			SCALE PLATE	1				

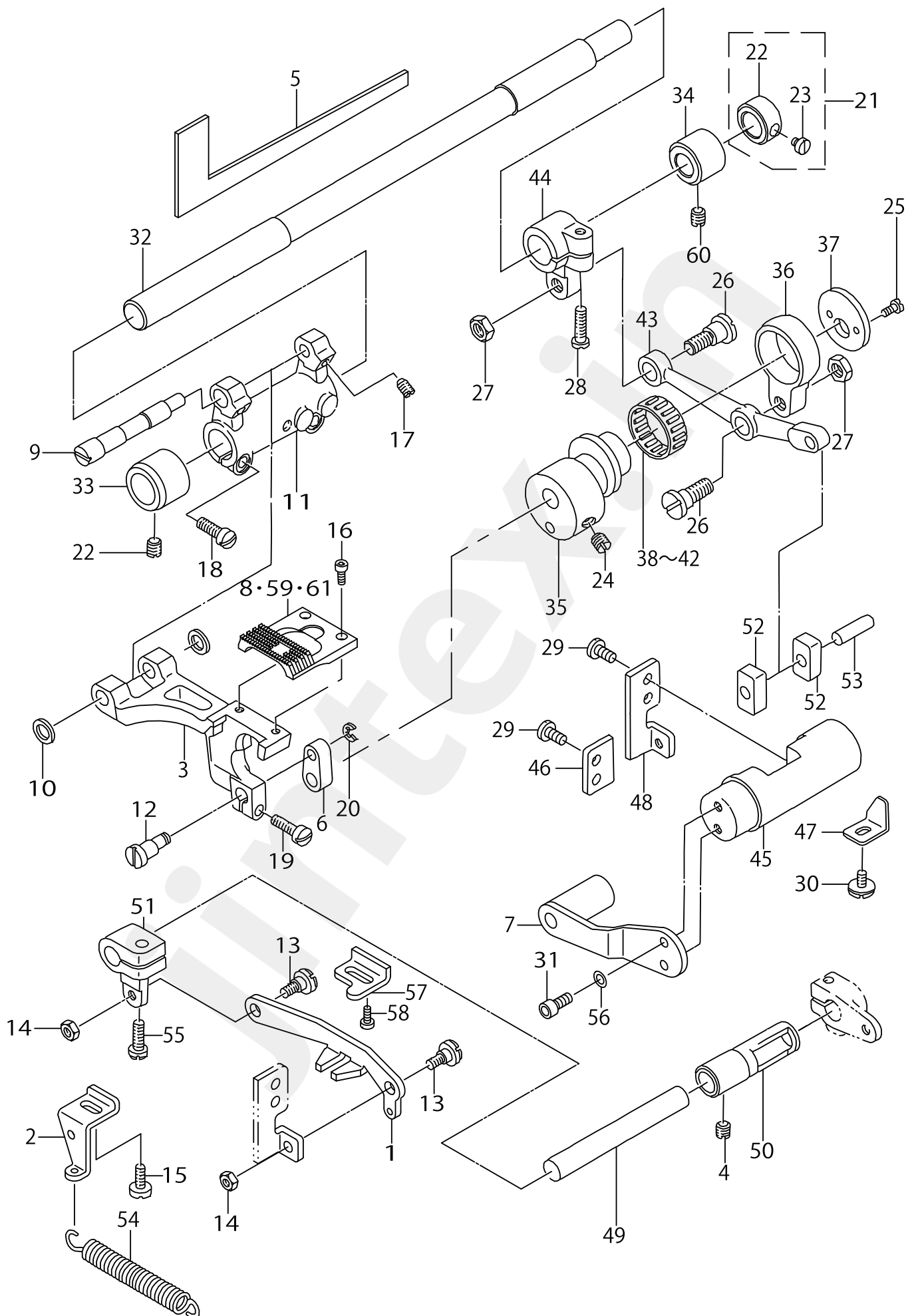
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22519508	26309104		FEED REVERSAL LINK	1	1.00			
2			22519607			TENSION SPRING RACK	1				
3			22519706	22519714		FEED BASE	1	1.00			
3			22519706	26303107		FEED BASE	1	1.00			
4			SS8150510TP			SCREW 15/64-28 L= 4.7	1				
5			22519904			FELT	1				
6			22520001			LINK	1				
7			22520159	26309351		BALANCE WEIGHT COMPL	1	1.00			
8			22548119			FEED DOG	1				VARIOUS NOS.F
9			10026102	10026110		ECCENTRIC SHAFT	1	1.00			
10			10026201			SPACER	2				
11			10026300	26303008		FEED ROCKER	1	1.00			
12			10026508	26303107		LINK PIN	1	1.00			
12			10026508	22519714		LINK PIN	1	1.00			
13			SD0600321SP			HINGE SCREW D=6 H=3.2	2				
14			NS6120310SP			NUT 3/16-28	2				
15			SS6111140SP			SCREW 11/64-40 L=11	1				
16			SS6580752TP			SCREW 1/8-40 L=7	2				
17			SS8120740SP			SCREW 3/16-28 L=7	2				
18			SS7121410TP			SCREW 3/16-28 L=14	2				
19			SS7121410TP			SCREW 3/16-28 L=14	1				
20			RE0300000K0			E-RING 3	1				
21			CS1111010SH			THRUST COLLAR ASM. D=	1				
22	*		CS1111019SH			THRUST COLLAR D=11.11	1				
23	*		SS6660710TP			SCREW 1/4-40 L=7	1				
24			SS8660810TP			SCREW 1/4-40 L=8	2				
25			SS4080610SP	SS4080620TP		SCREW 1/8-44 L=6.4	2	1.00			
26			SD0900701TP			HINGE SCREW D= 9 H= 7	2				
27			NS6680410SP			NUT 9/32-28	2				
28			SS6121610TP			SCREW 3/16-28 L=15.5	1				
29			SS7110910TP			SCREW 11/64-40 L= 8.5	4				
30			SS5110710SP			SCREW 11/64-40 L=7	1				
31			SS6111052TP			SCREW 11/64-40 L=10	2				
32			10026607			FEED ROCKER SHAFT	1				
33			B1604141H00			BUSHING, FRONT	1				
34			B1604155000	26314500		FEED ROCKER SHAFT BUS	1	1.00			
35			10026706		Disconinue	ECCENTRIC CAM	1				
36			10026805	26300509		ROD	1	1.00			
37			10026904			SIDE DISC PLATE	1				
38			B1609804A00			BUSHING	1				SELECTIVE PAF
39			B1609804B00			NEEDLE BEARING	1				SELECTIVE PAF
40			B1609804C00			BEARING	1				SELECTIVE PAF
41			B1609804D00			BEARING	1				SELECTIVE PAF
42			B1609804E00			BEARING	1				SELECTIVE PAF
43			10027001	26303206		CONNECTING ROD	1	1.00			
44			10027100			FEED ROCKER SHAFT CR/	1				
45			10027209		Disconinue	FEED DRIVING ROCKER	1				
46			10027308	26303404		PLATE A	1	1.00			
47			10027506			STOPPER PLATE	1				
48			10027407			PLATE B	1				
49			10028702	26303503		FEED VARIABLE SHAFT	1	1.00			
50			10028801	40043912		BUSHING	1	1.00			
51			10029007	26303701		FEED VARIABLE ARM C	1	1.00			
52			10029601		Disconinue	FEED DRIVING ROCKER BI	2				
53			B1653470000	40032271		PIN	1	1.00			
54			B1646555000			TENSION SPRING	1				
55			SS7121410TP			SCREW 3/16-28 L=14	1				
56			WP0450846SP			WASHER	2				
57			10029304			REVERSE FEED LIMITER	1				
58			SS6111140SP			SCREW 11/64-40 L=11	1				

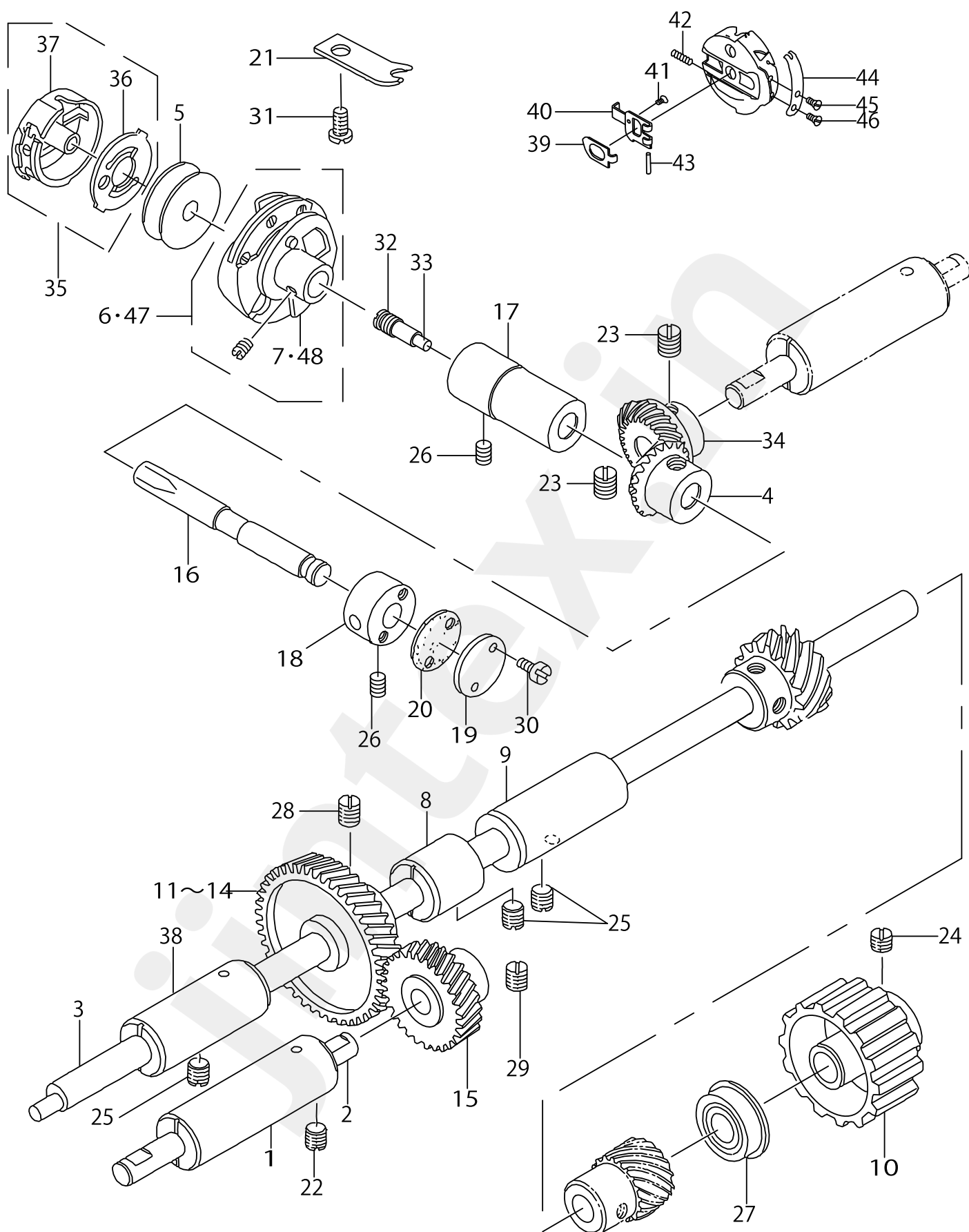
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

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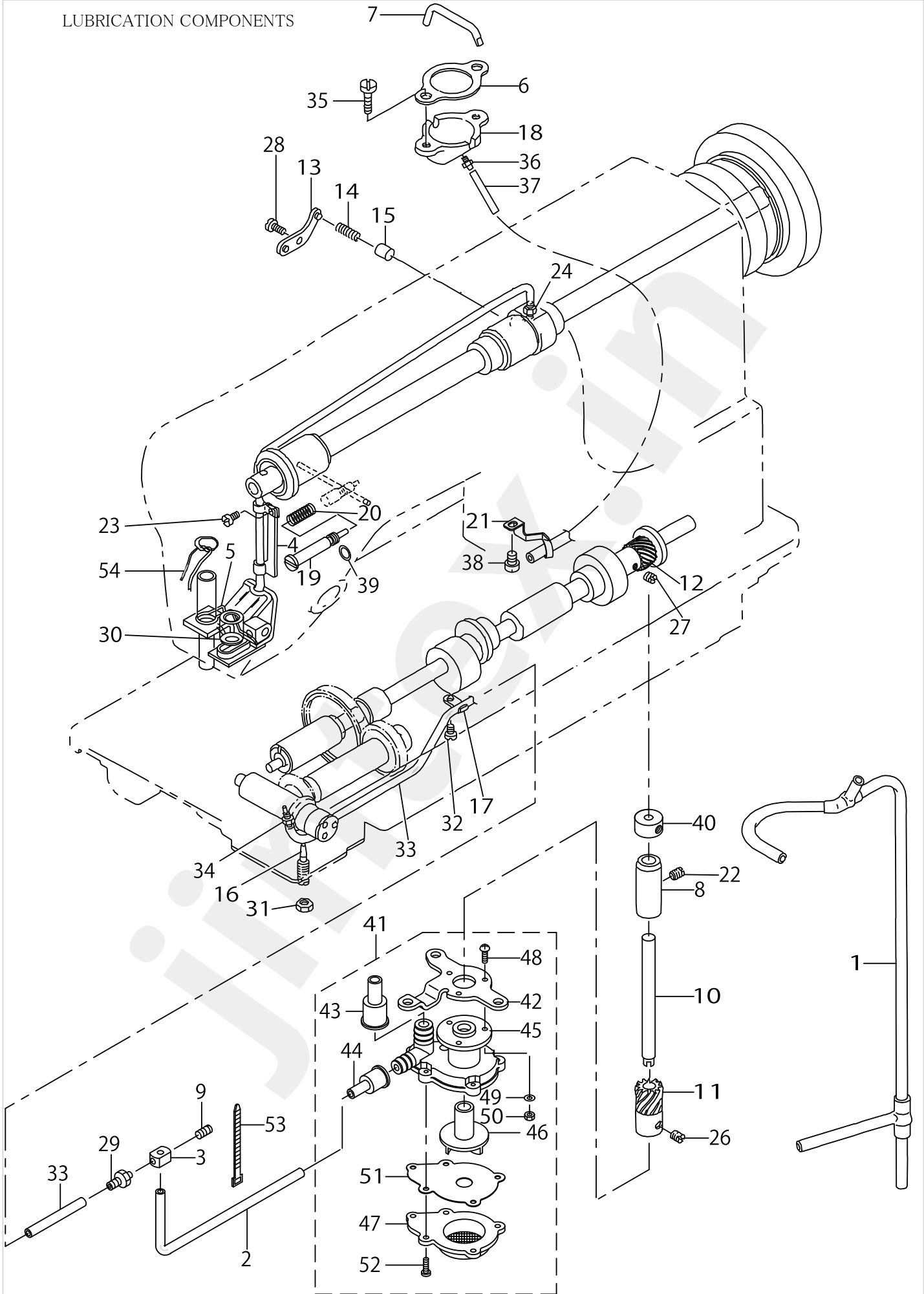
HOOK DRIVING SHAFT & HOOK COMPONENTS



HOOK DRIVING SHAFT & HOOK COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22523708	26309609		BUSHING	1	1.00			
2			22523807	26309708		SHAFT	1	1.00			
3			22523906	40010305		HOOK DRIVING SHAFT	1	1.00			
4			B13081550A0			PINION ASM.	1				
5			22524201	22596704		BOBBIN	1	1.00			
6			22525059	22525877		HOOK COMPL., R	1	1.00			
7		*	22524805			REVERSE PLATE	1				
8			10030203	10030211		BUSHING, INTERMEDIATE	1	1.00			
9			10030302		Disconinue	BUSHING, REAR	1				
10			10030401			HOOK DRIVING SHAFT SPI	1				
11			10030609			HELICAL GEAR A	1				SELECTIVE PAF
12			10030708			HELICAL GEAR B	1				SELECTIVE PAF
13			10030807		Disconinue	HELICAL GEAR C	1				SELECTIVE PAF
14			10030906			HELICAL GEAR D	1				SELECTIVE PAF
15			10031003			HELICAL GEAR B	1				
16			10031300	40043050		HOOK SHAFT	1	1.00			
16			10031300	40043051		HOOK SHAFT	1	1.00			
16			10031300	23537202		HOOK SHAFT	1	1.00			
17			10031409	40043050		HOOK SHAFT BUSHING A	1	1.00			
17			10031409	23537202		HOOK SHAFT BUSHING A	1	1.00			
17			10031409	40043051		HOOK SHAFT BUSHING A	1	1.00			
18			10031516			HOOK SHAFT BUSHING B	1				
19			10031615			BUSHING CAP	1				
20			10031714			GASKET	1				
21			10033207	23503402		BOBBIN CASE POSITIONIN	1	1.00			
22			SS8150710SP	SS8150710TP		SCREW 15/64-28 L=7	1	1.00			
23			SS8660810TP			SCREW 1/4-40 L=8	4				
24			SS6660710TP			SCREW 1/4-40 L=7	2				
25			SS8150710SP	SS8150710TP		SCREW 15/64-28 L=7	3	1.00			
26			SS8150822TP			SCREW 15/64-28 L=8	2				
27			SB109530100			BEARING D=9.52X22.22	1				
28			SS8660810TP			SCREW 1/4-40 L=8	2				
29			SS8660810TP			SCREW 1/4-40 L=8	2				
30			SS4080620TP			SCREW 1/8-44 L=6	2				
31			SS6111010SP	SS6111010TP		SCREW 11/64-40 L= 9.5	1	1.00			
32			B1808552000	22916506		OIL SEAL SCREW	1	1.00			
33			11015906			OIL WICK	1				
34			B13071550A0			PINION ASM. LARGE	1				
35			22524169	40003598		BOBBIN CASE ASM.	1	1.00			FOR LZ-2280-7
36		*	13729702			BOBBIN CASE SPRING	1				FOR LZ-2280-7
37		*	22524151	40003598		BOBBIN CASE COMPL.	1	1.00			
38			10030104			BUSHING, FRONT	1				
39			19800903			LC-601-1/ LATCH LEVER	1				
40			19801000			LC-602-2/ LATCH	1				
41			19801307			SMS-801-B/ SETSCREW PI	1				
42			19801109			LSP-4/ LATCH SPRING	1				
43			19801208			LFP-1/ LATCH PIN	1				
44			19801406			TSP-604-B/ TENSION SPRI	1				
45			19801505			SMS-608-B/ TENSION SCRI	1				
46			19801604			SMS-609-B/ SETSCREW TE	1				
47			22525851	22525877		HOOK COMPL. V	1	1.00			SPECIAL ORDEI
48		*	22526206			REVERSE PLATE V	1				SPECIAL ORDEI

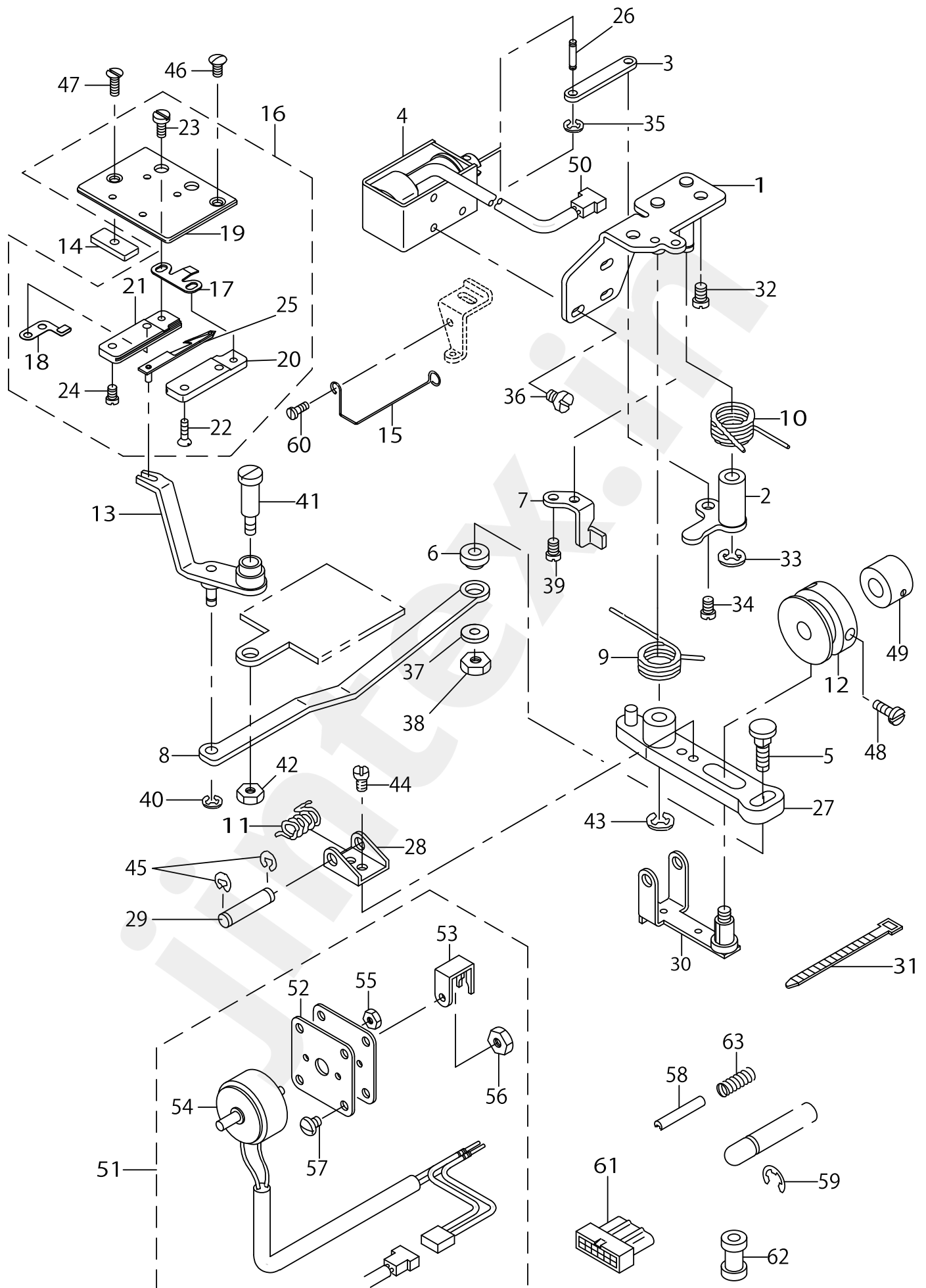
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22531156	26315150		OIL SUPPLY PIPE ASM.	1	1.00			
2			22531206	26315200		OIL SUPPLY PIPE	1	1.00			
3			22531305	26311605		DISTRIBUTOR	1	1.00			
4			22531552			FELT ASM.	1				
5			22531701	26311902		FELT PRESSER	1	1.00			
6			22531909	40070259		GASKET	1	1.00	選択部品	LZ-2280N~2285N	
6			22531909	26315150		GASKET	1	1.00	選択部品	LZ-2280N~2285N	
6			22531909	40070259		GASKET	1	1.00	選択部品	LZ-2285Nシリーズ	
6			22531909	22590855		GASKET	1	1.00	選択部品	LZ-2285Nシリーズ	
6			22531909	40070259		GASKET	1	1.00	選択部品	LZ-2285Nシリーズ	
6			22531909	40073481		GASKET	1	1.00	選択部品	LZ-2285Nシリーズ	
7			22532006	26312009		OIL TUBE	1	1.00			
8			10035301			BUSHING	1				
9			SS8110510SP	SS8110520TP		SCREW 11/64-40 L=5	1	1.00			
10			B1301555000	26315408		UPRIGHT SHAFT	1	1.00			
11			10035111			PUMP DRIVING GEAR	1				
12			10035004			PUMP DRIVING GEAR A	1				
13			B3524552000			PLUNGER THRUST PLATE	1				
14			B1214038000			PLUNGER SPRING	1				
15			B3534155000			PLUNGER	1				
16			10037109			OIL REGULATING SCREW	1				
17			B3538112000			OIL RETURN TUBE HOLDE	1				
18			10125904	26304600		OIL TANK	1	1.00			
19			10035707	26304501		OIL REGULATING SCREW	1	1.00			
20			B2616372000	22924906		SPRING	1	1.00			
21			B3565771000	40009373		OIL FELT GUIDE	1	1.00			
22			SS8150710SP	SS8150710TP		SCREW 15/64-28 L=7	1	1.00			
23			SS4110715SP			SCREW 11/64-40 L=7	1				
24			SQ1110402MZ			CONNECTING SCREW	1				
25			SS6111140SP			SCREW 11/64-40 L=11	2				
26			SS8660530TP			SCREW 1/4-40 L= 4.5	2				
27			SS8660530TP			SCREW 1/4-40 L= 4.5	2				
28			SS4110715SP			SCREW 11/64-40 L=7	1				
29			SQ1110402MZ			CONNECTING SCREW	1				
30			CQ202000000			OIL WICK	.2				
31			NS6150310SP			NUT 15/64-28	1				
32			SS4110515SP			SCREW 11/64-40 L=5	1				
33			BT0500300EA			OIL TUBE	.4				
34			SQ1110402MZ			CONNECTING SCREW	2				
35			SS4111215SP			SCREW 11/64-40 L=12	2				
36			SQ1150451MZ			CONNECTING SCREW	1				
37			BT0600402EA			OIL TUBE	.3				
38			SS4110515SP			SCREW 11/64-40 L=5	1				
39			RO029180100			RUBBER RING	1				
40			CS079073ASH			THRUST COLLAR ASM.	1				
41			B35015550A0	40020337		LUBRICATING OIL PUMP A	1	1.00			
42	*		B3503555000	40020337		OIL PUMP INSTALLING BA	1	1.00			
43	*		B3505555000	40020337		RUBBER JOINT	1	1.00			
44	*		B3506555000	40020337		RUBBER JOINT	1	1.00			
45	*		B3501555000	40020337		LUBRICATING OIL PUMP	1	1.00			
46	*		B3507555000	40020337		OIL PUMP IMPELLER	1	1.00			
47	*		B3508555000	40020337		OIL PUMP IMPELLER COV	1	1.00			
48	*		SM4031001SC			SCREW M3X0.5 L=10	3				
49	*		WT0320002KZ			WASHER	3				
50	*		NM60300000E		Disconinue	NUT M3X0.5	3				
51	*		B3502555000	B3502555000A		LUBRICATING OIL PUMP C	3	1.00			
52	*		SE4301031SR		Disconinue	SCREW	5				
53			EA9500B0100			CABLE BAND	1				
54			CQ202000000			OIL WICK	.2				

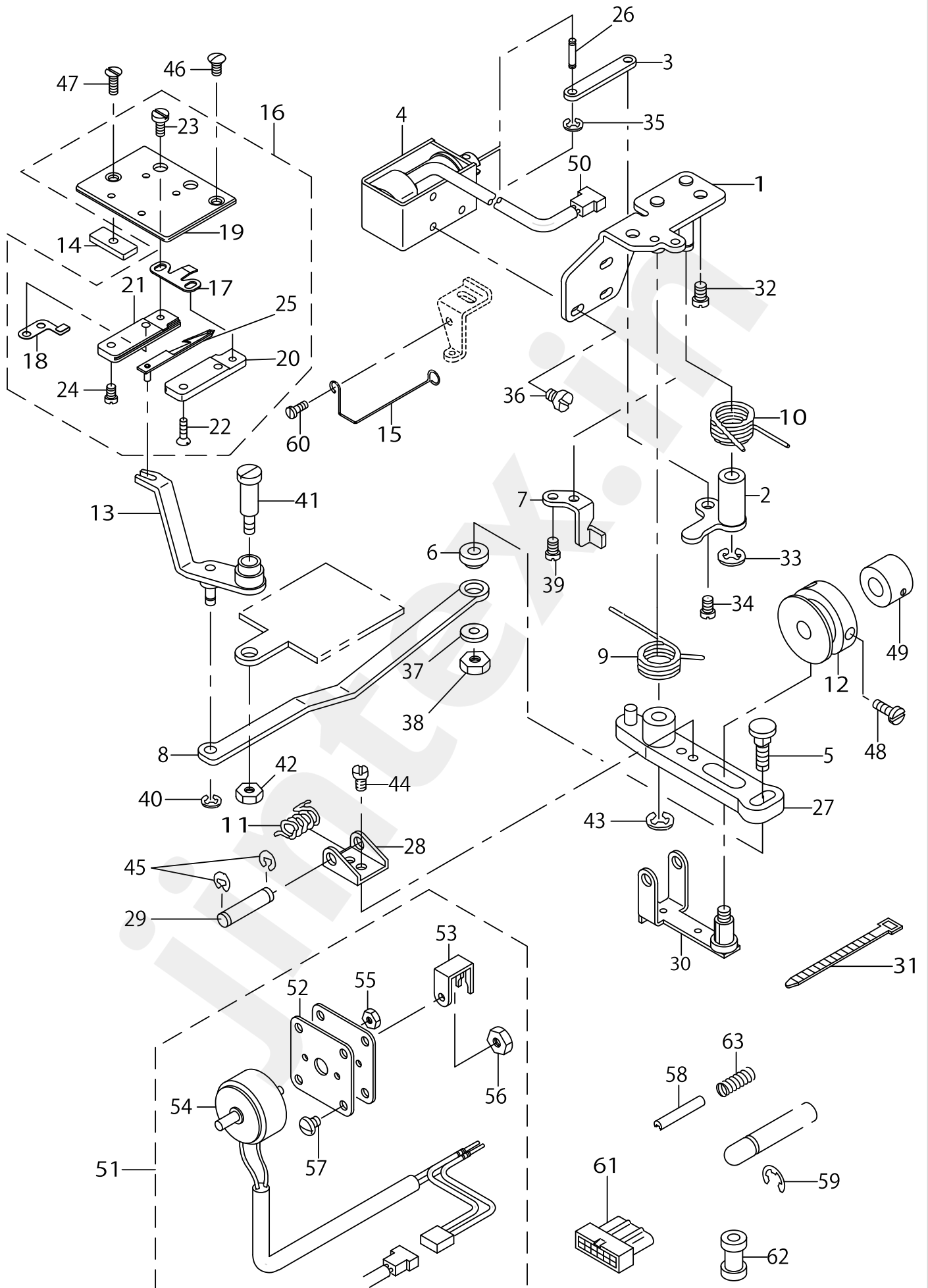
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22554158			BASE PLATE ASM.	1				
2			22554356			CLUTCH PLATE ASM.	1				
3			22554505			CLUTCH LINK	1				
4			22554604	40106079		MAGNET	1	1.00			
5			22554703	40010295		MOVING KNIFE LINK PIN	1	1.00			
6			22554802			MOVING KNIFE LINK BASE	1				
7			22554901			DRIVING ARM STOPPER	1				
8			22555007			MOVING KNIFE LINK	1				
9			22555106			KNIFE RETURN SPRING	1				
10			22555205			CLUTCH SPRING	1				
11			22555304			ROLLER RETURN SPRING	1				
12			22555403		Disconinue	THREAD CUTTING CAM	1				
13			22555551			FORK KNIFE ASM.	1				
14			22556906			FIXED PLATE	1				
15			22557003			CORD PRESSER	1				
16			22556054			KNIFE UNIT	1				
17	*		22556302			FIXED KNIFE	1				
18	*		22556450			CLAMP PLATE ASM.	1				
19	*		22556609			SLIDING PLATE	1				
20	*		22556708			DRIVING BASE	1				
21	*		22556807			DRIVING BASE	1				
22	*		SS1090510SP			SCREW 9/64-40 L=5	2				
23	*		SS6090420SP			SCREW 9/64-40 L= 4.0	2				
24	*		SS7090710SP			SCREW 9/64-40 L= 6.8	2				
25	*		22556153			DRIVING KNIFE ASM.	1				
26			D2107555B00			WIPER LINK SHAFT, A	1				
27			11040854	22948558		KNIFE DRIVING ARM ASM.	1	1.00			
28			11041308	22949002		ROLLER ARM BRACKET	1	1.00			
29			11041407	22949101		ROLLER FULCRUM SHAFT	1	1.00			
30			22555858			ROLLER ARM ASM.	1				
31			EA9500B0100			CABLE BAND	2				
32			SS4150915SP			SCREW 15/64-28 L=9	2				
33			RE0600000K0			E-RING 6	1				
34			SD0600291TP			HINGE SCKEW D=6 H=2.9	1				
35			RE0250000K0			E-RING 2.5	2				
36			SM4040601SB			SCREW M4 L=6	3				
37			WP0621016SH			WASHER	1				
38			NS6150430SP			NUT 15/64-28	1				
39			SS4110915SP			SCREW 11/64-40 L=9	2				
40			RE0500000K0			E-RING	1				
41			SD0791503SP			HINGE SCREW D=7.94 H=1.5	1				
42			NS6150310SP			NUT 15/64-28	1				
43			RE0600000K0			E-RING 6	1				
44			SS7090610SP			SCREW 9/64-40 L=6	1				
45			RE0400000K0			E-RING 4	1				
46			SS2110920TP			SCREW 11/64-40 L=8.5	1				
47			SS2111010TP			SCREW 11/64-40 L=9.5	1				
48			SS6660710TP			SCREW 1/4-40 L=7	2				
49			CS095101BSH			THRUST COLLAR ASM. D=	1				
50			HK00443002A			HOUSING 2P	1				
51			22552764			SOLENOID ASM.	1				
52	*		22552806			SOLENOID FITTING BASE	1				
53	*		22552905			THREAD RELEASE PUSH P	1				
54	*		22552756	22552764		SCREW 9/64-40 L=14	1	1.00			
55	*		NM6030001SC			NUT M3	2				
56	*		NM6040001SN			NUT M4X0.7	1				
57	*		SS4120615SP			SCREW 3/16-28 L=6	4				
58			PS0300182KF			SPRING PIN 3X18	1				
59			RE0400000K0			E-RING 4	1				
60			SS4110515SP			SCREW 11/64-40 L=5	1				

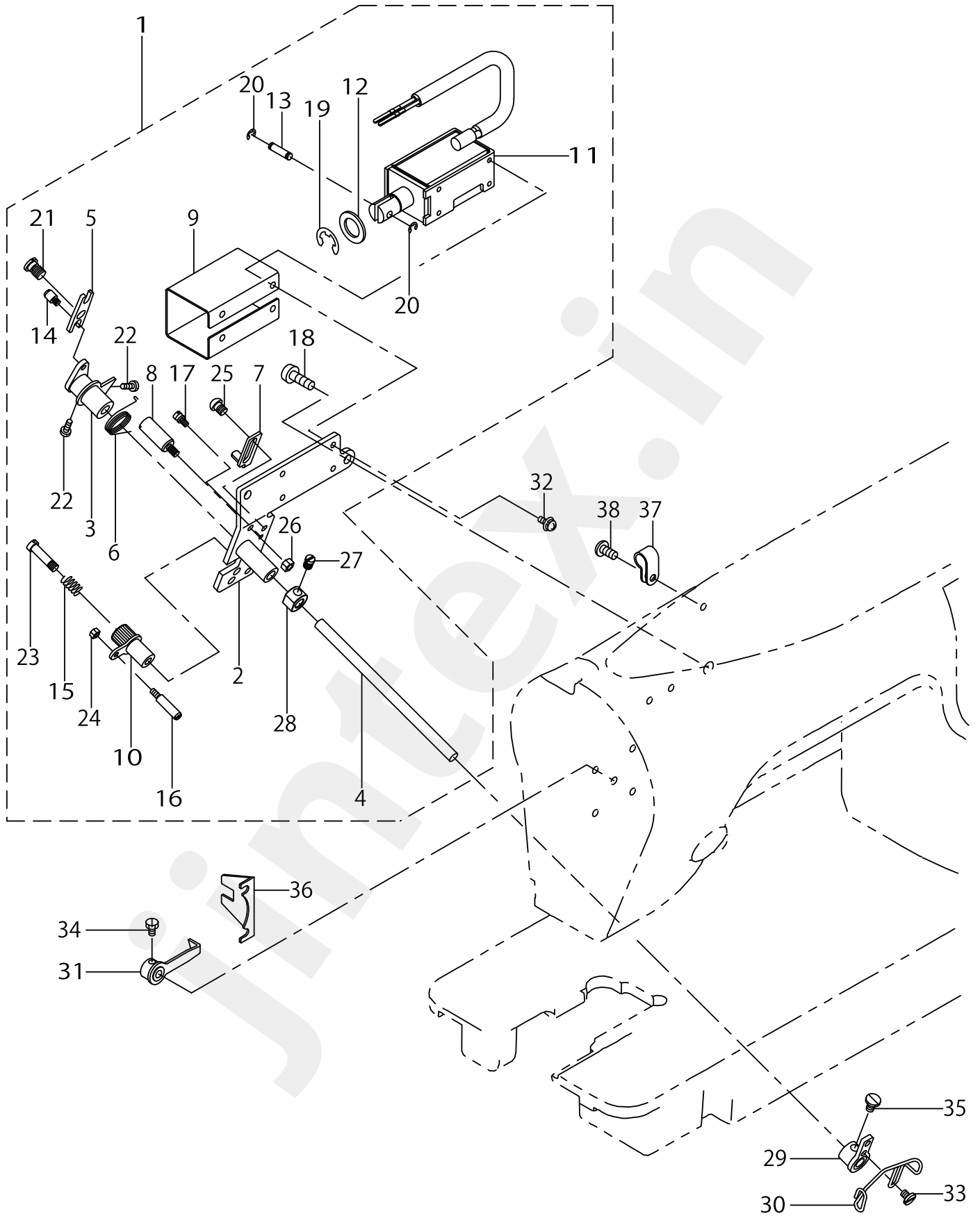
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

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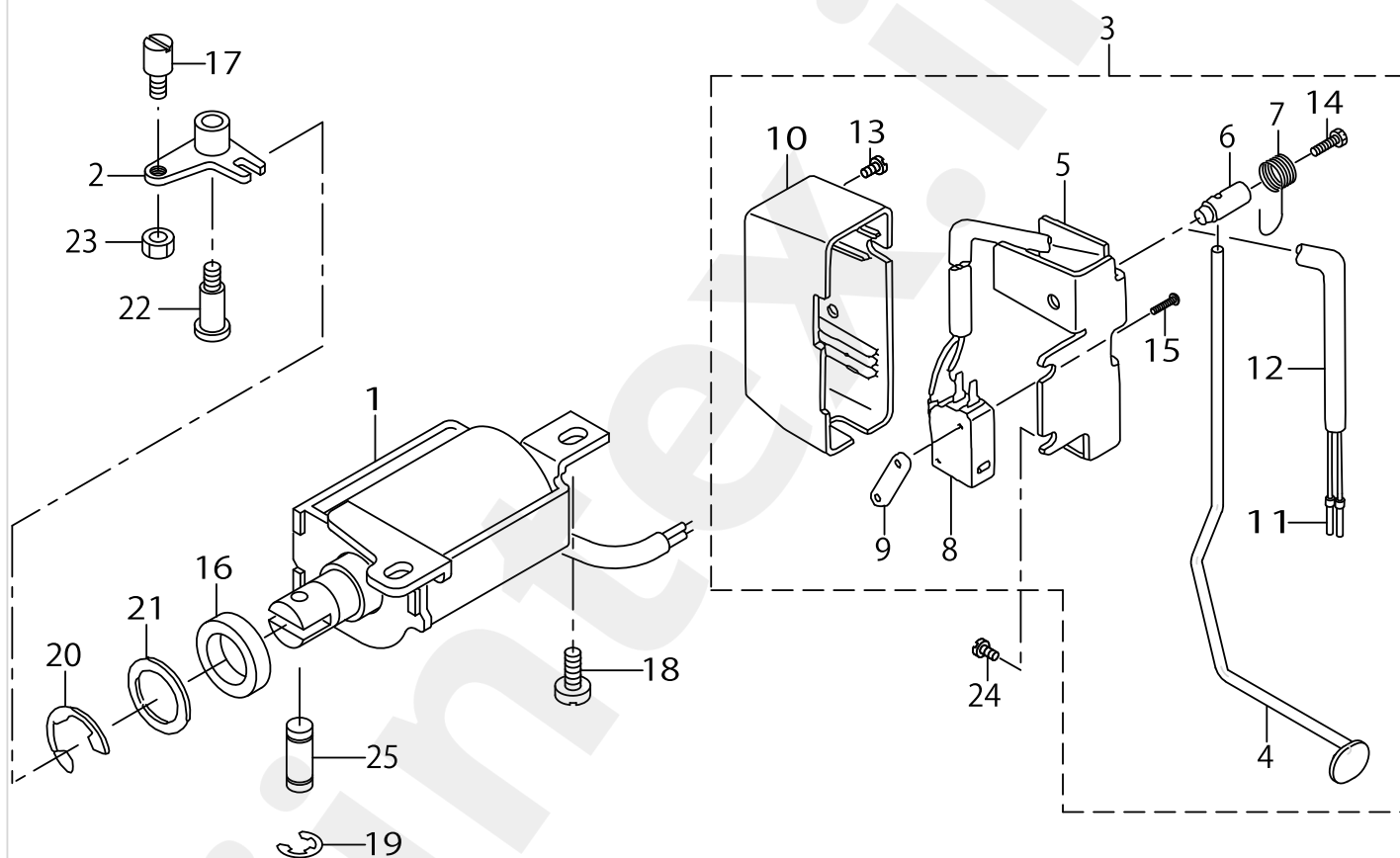
UPPER THREAD FEEDER COMPONENTS



UPPER THREAD FEEDER COMPONENTS

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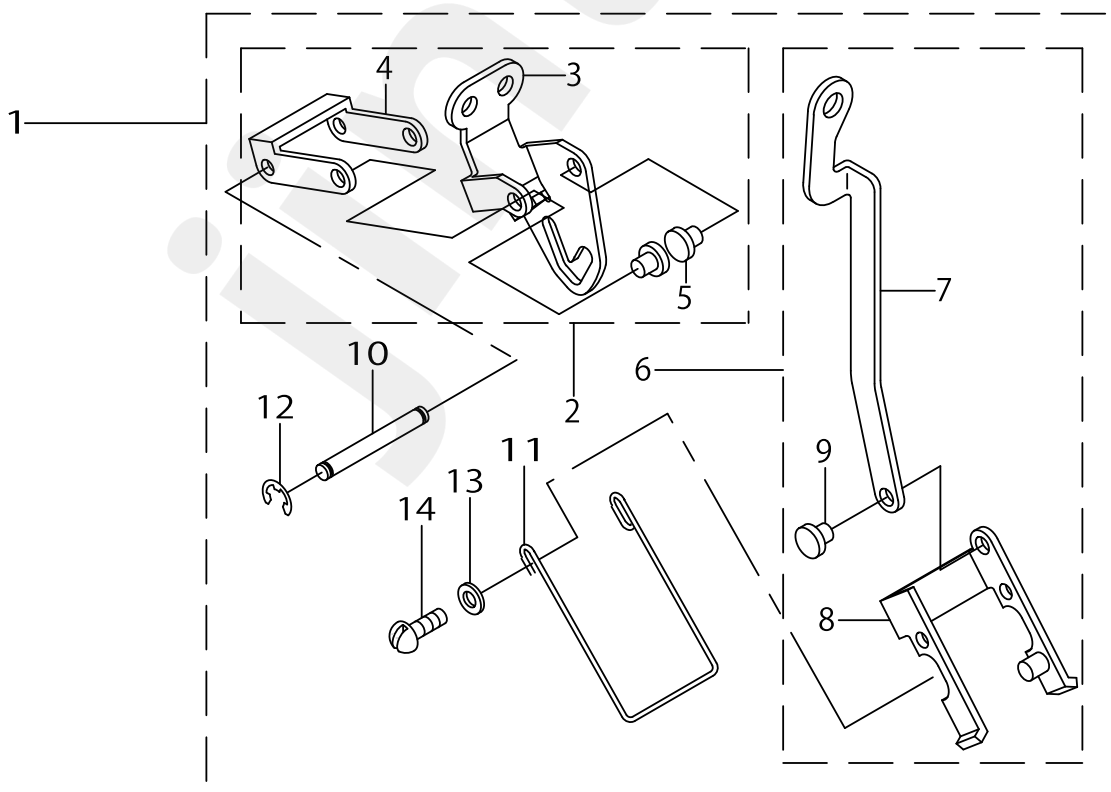
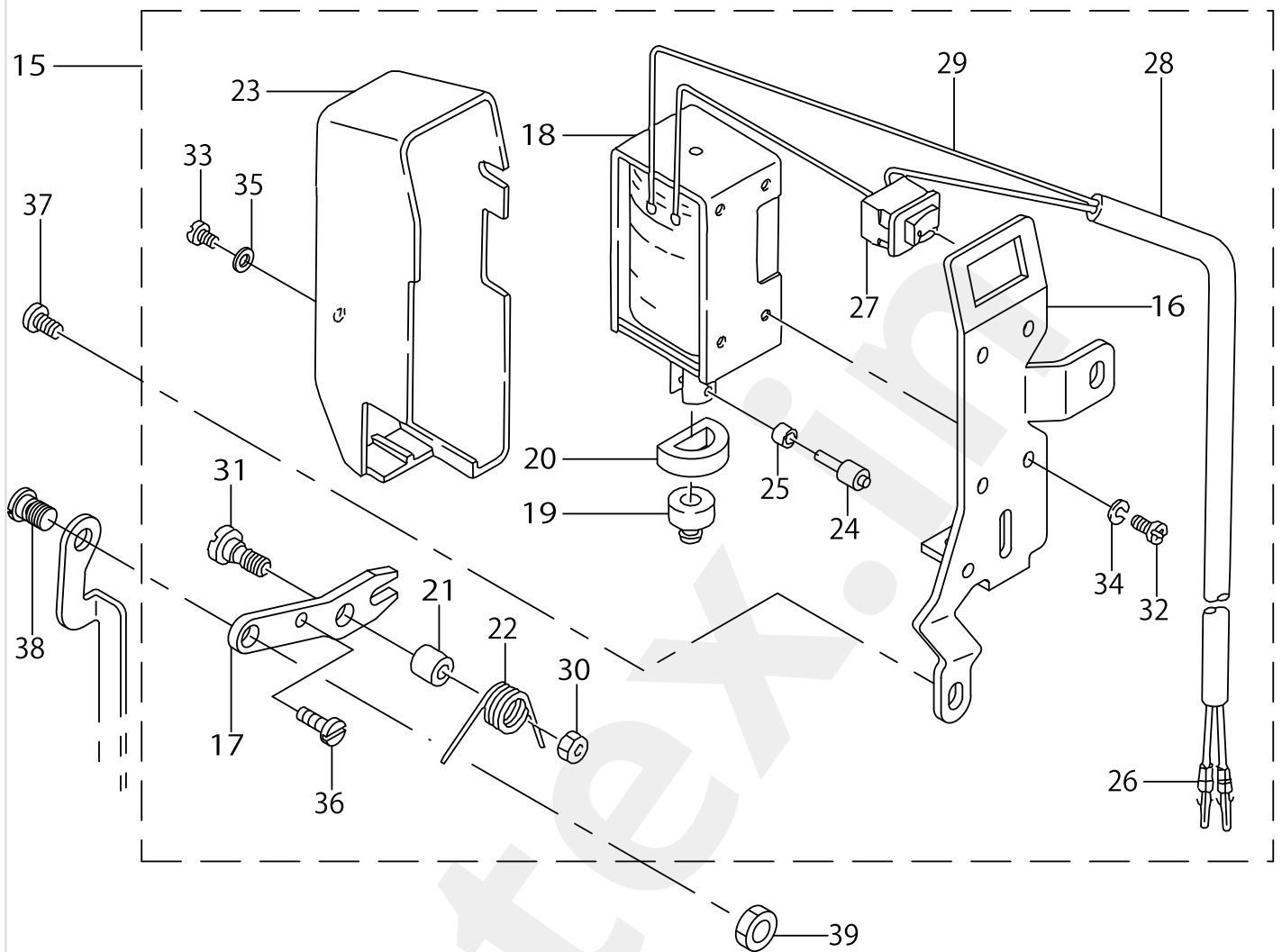
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

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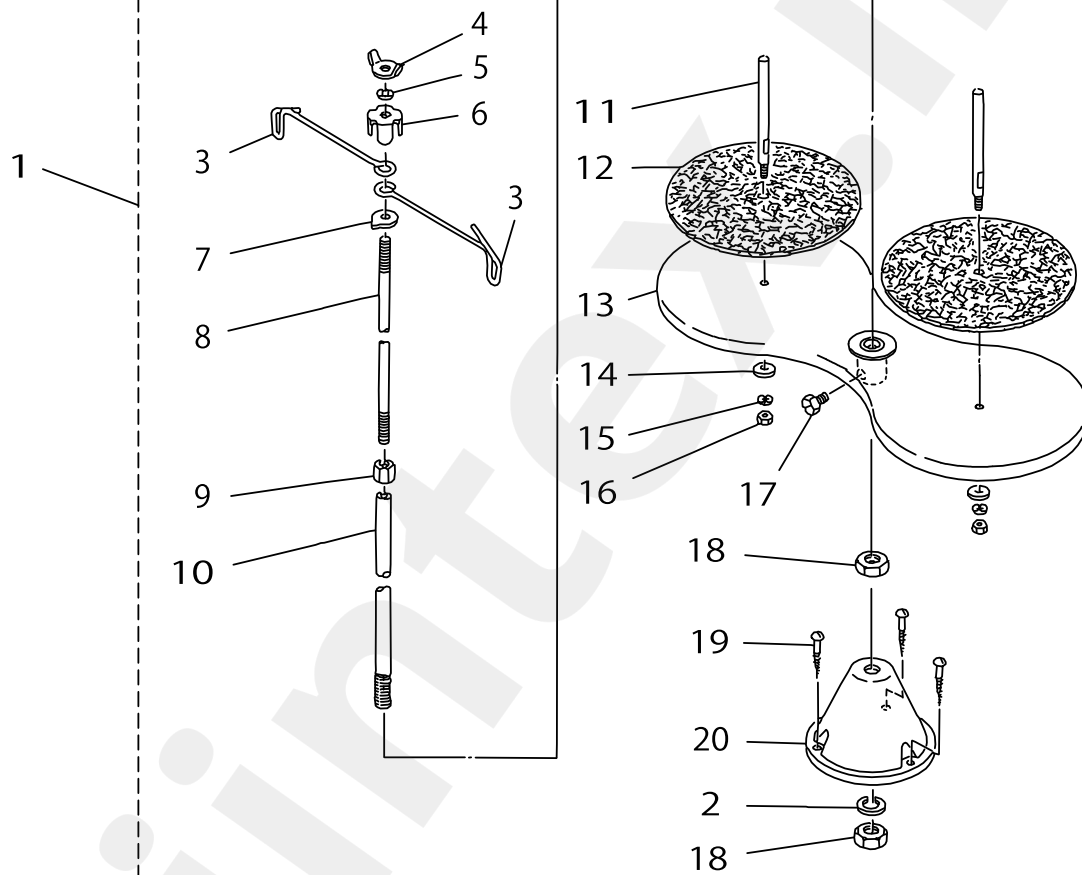
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

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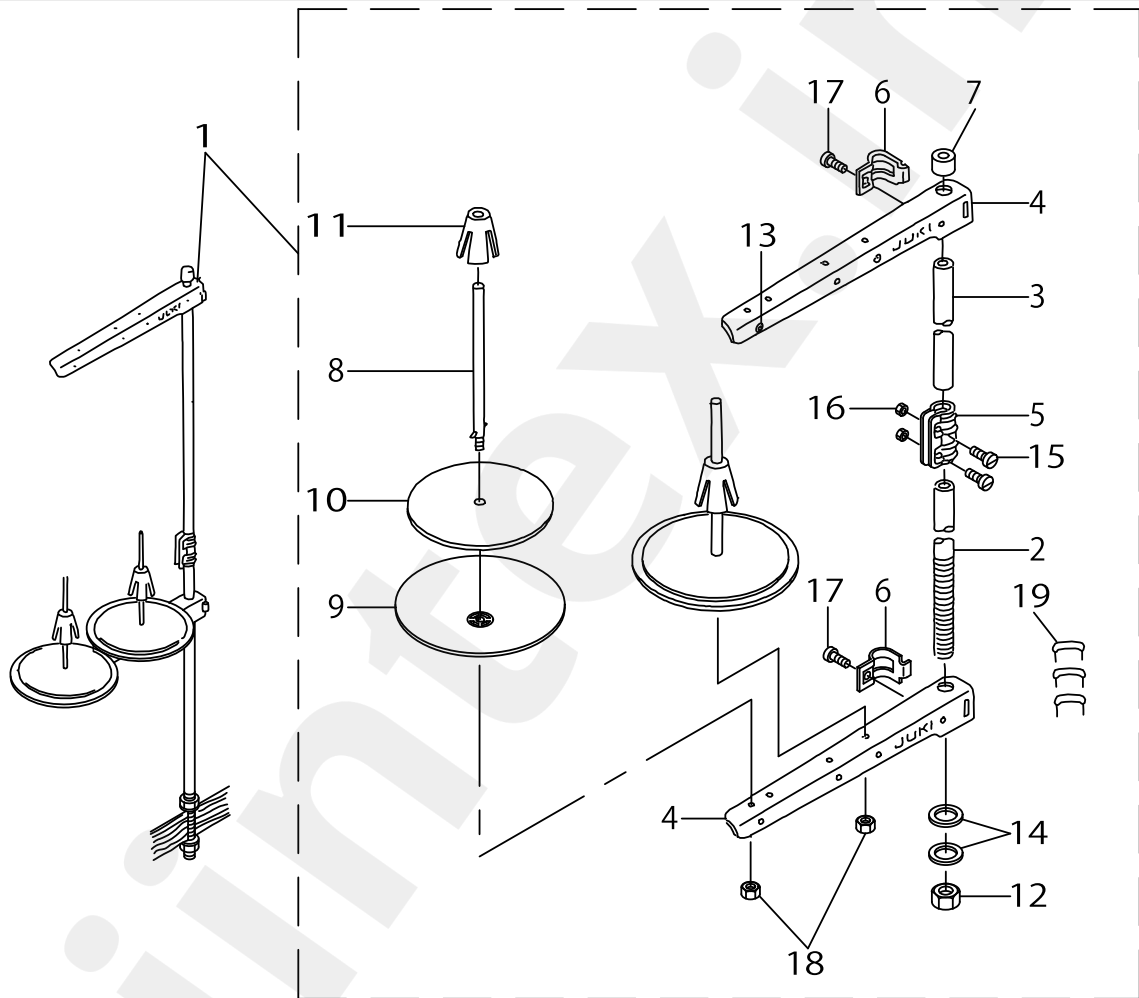
THREAD STAND COMPONENTS (1)



THREAD STAND COMPONENTS (1)

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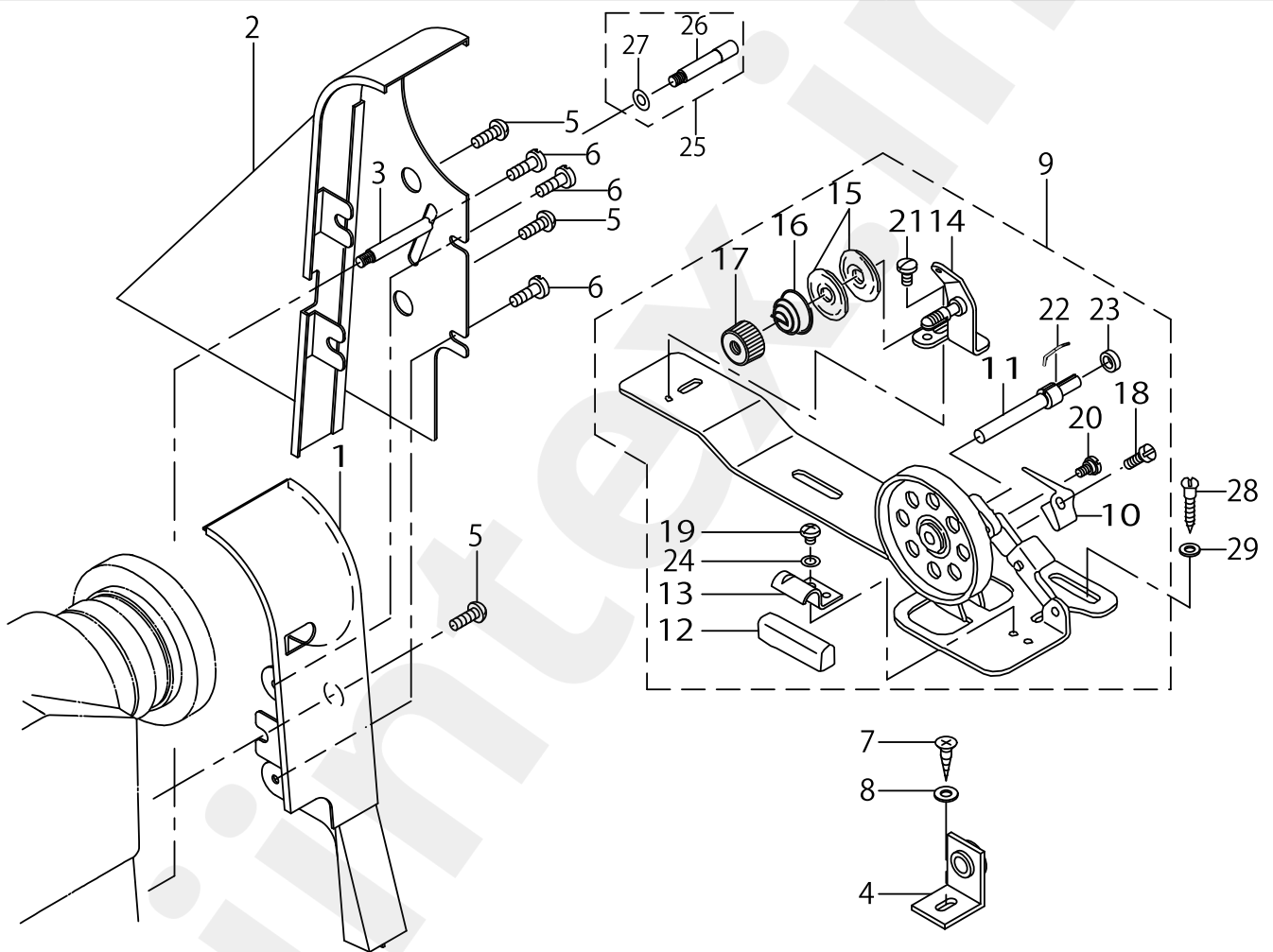
THREAD STAND COMPONENTS(2)



THREAD STAND COMPONENTS(2)

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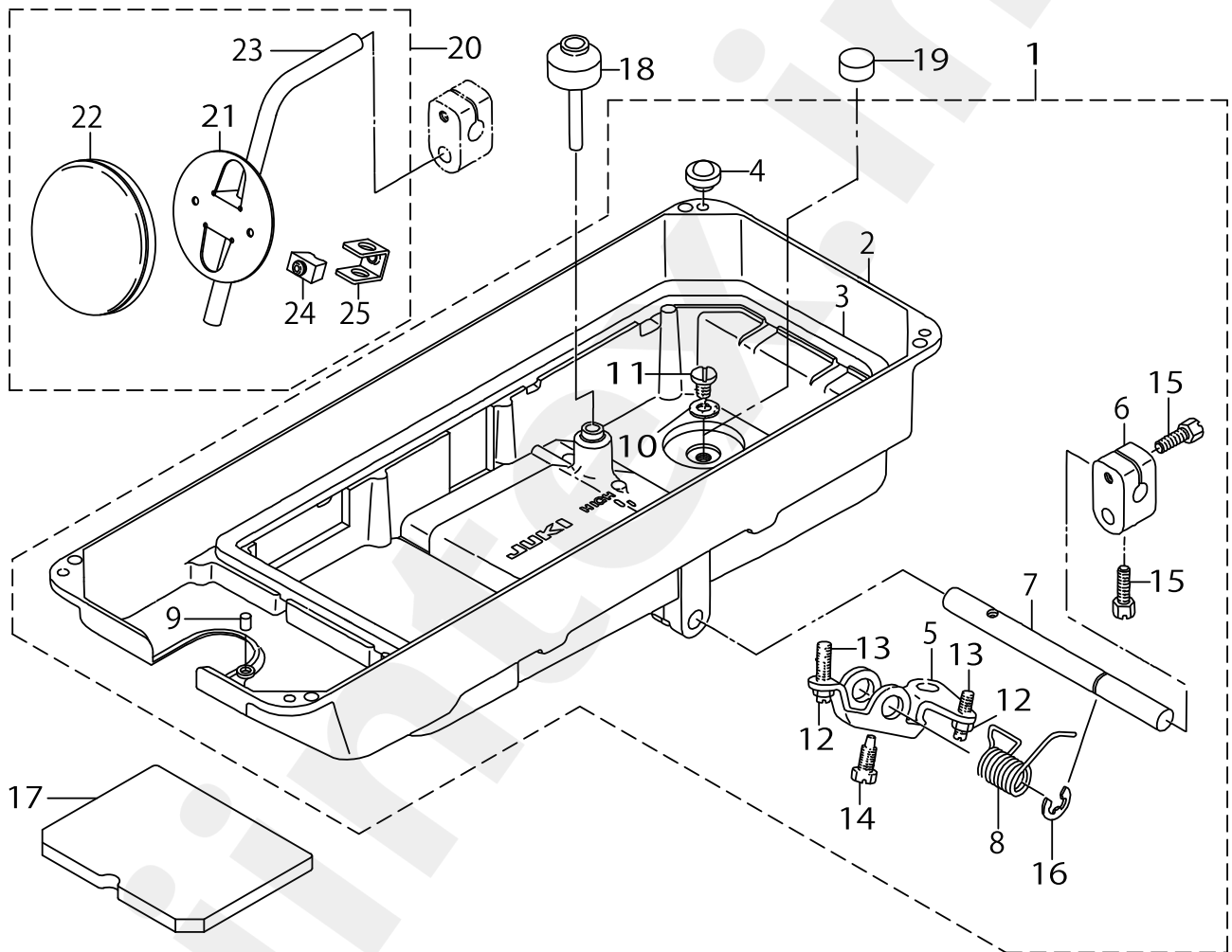
BELT COVER COMPONENTS



BELT COVER COMPONENTS

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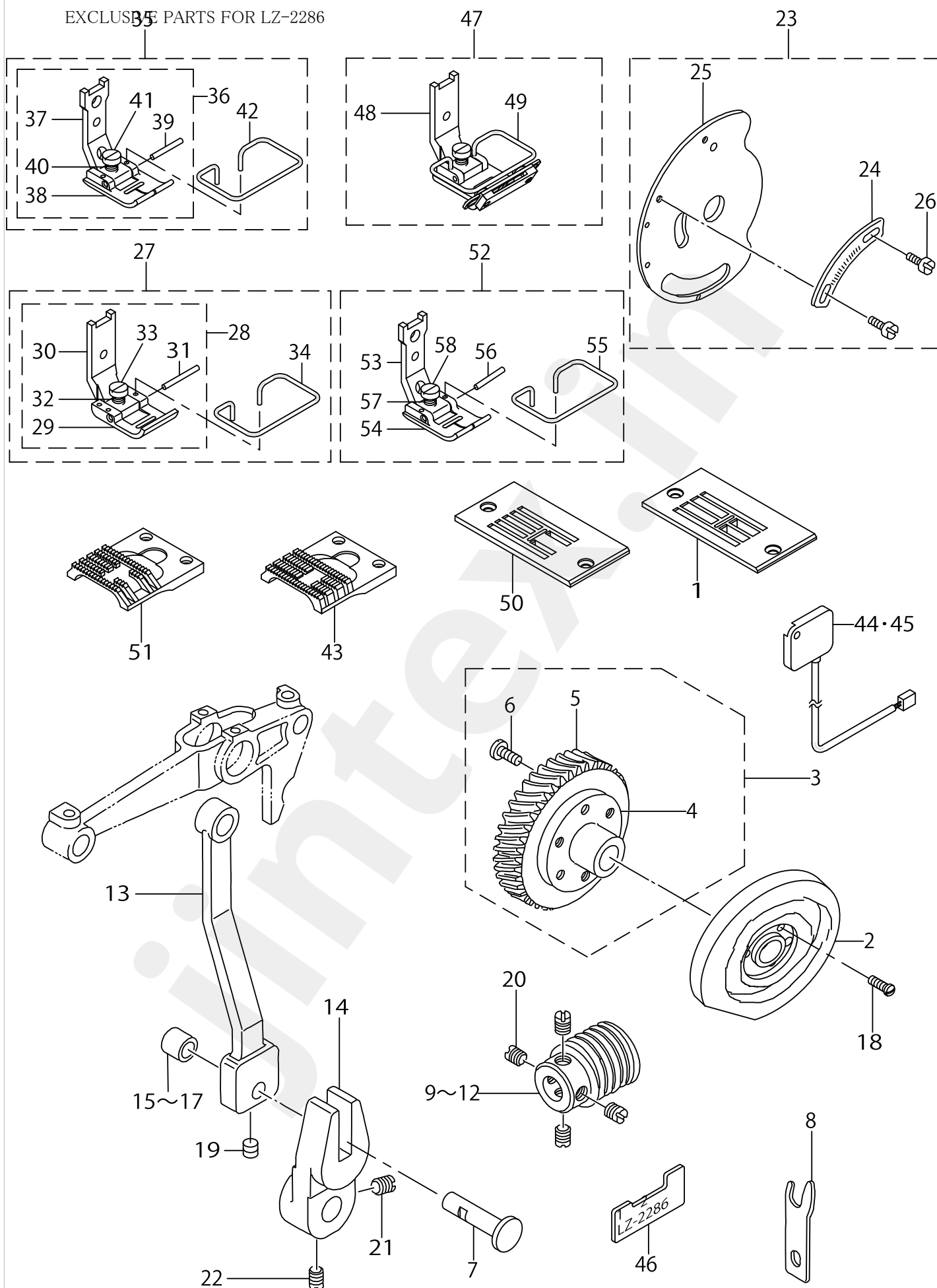
OIL RESERVOIR & KNEE LIFTER COMPONENTS



OIL RESERVOIR & KNEE LIFTER COMPONENTS

[illegible]

EXCLUSIVE PARTS FOR LZ-2286



EXCLUSIVE PARTS FOR LZ-2286

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22581409	22582407		THROAT PLATE	1	1.00			VARIOUS NOS.F
2			22585400			NEEDLE VIBRATING CAM	1				
3			22585657	40125633		WORM WHEEL COMPL.	1	1.00			
4	*		22585608	22585657		WORM WHEEL HUB	1	1.00			
5	*		10043412	10043461		WORM WHEEL	1	1.00			
6		*	SS7111120SP	SS7111120TP		SCREW 11/64-40 L=10.5	3	1.00			SELECTIVE PAF
7			22585707			SHAFT	1				
8			22586507			STOPPER	1				
9			10043016	22527303		WORM A	1	1.00			
10			10043115		Disconinue	WORM B	1				
11			10043214		Disconinue	WORM C	1				SELECTIVE PAF
12			10043313		Disconinue	WORM D	1				SELECTIVE PAF
13			10044014			NEEDLE VIBRATING ROD	1				SELECTIVE PAF
14			10044105			ROD GUIDE	1				
15			B2502280B0A			FEED CAM ROLLER	1				
16			B2502280B0B			FEED CAM ROLLER	1				
17			B2502280B0C			FEED CAM ROLLER	1				
18			SS7111410SP	SS7111410TP		SCREW 11/64-40 L=14	3	1.00			SELECTIVE PAF
19			SS8110422TP			SCREW 11/64-40 L=4	1				
20			SS8660610TP			SCREW 1/4-40 L=6	4				
21			SS8660810TP			SCREW 1/4-40 L=8	1				
22			SS8660970TP			SCREW 1/4-40 L= 8.5	1				
23			22586259	22586267		SCALE ASM.	1	1.00			VARIOUS NOS.F
24	*		22586200			SCALE	1				
25	*		22512453	22512461		SCALE MOUNTING BASE C	1	1.00			
26	*		SS6080320SP			SCREW 1/8-44 L= 2.5	2				
27			22580864			PRESSER ASM.	1				
28	*		10055069			PRESSER A ASM.	1				VARIOUS NOS.F
29	*		10055002			PRESSER LOWER A	1				
30	*		10021004			PRESSER UPPER	1				
31	*		10056109	22580864		PRESSER PIN A	1	1.00	選択部品	LZ-2280/2280N/	VARIOUS NOS.F
31	*		10056109	10055051		PRESSER PIN A	1	1.00	選択部品	LZ-2280N	
31	*		10056109	40003542		PRESSER PIN A	1	1.00	選択部品	LZ-2290A	
32	*		B1525582000			SPRING	1				
33	*		SS6090810SP	SS6090810TP		SCREW 9/64-40 L= 7.5	1	1.00			
34	*		22580302			SAFETY COVER	1				VARIOUS NOS.F
35			22580260			PRESSER FOOT ASM.	1				
36	*		22580252	22580260		PRESSER FOOT ASM.	1	1.00			
37	*		22545206	22547558		PRESSER FOOT (UPPER)	1	1.00			
38	*		22580203			PRESSER FOOT (LOWER)	1				
39	*		10021103			PRESSER PIN	1				VARIOUS NOS.F
40	*		B1525582000			SPRING	1				
41	*		SS6090810SP	SS6090810TP		SCREW 9/64-40 L= 7.5	1	1.00			
42	*		22545404			SAFETY COVER	1				
43			22581508			FEED DOG	1				
44			M6094350AAL			RESISTANCE PACK AL ASM	1				VARIOUS NOS.F
45			M6094350AAF			RESISTANCE PACK AF ASM	1				
46			22586705		Disconinue	TIMING GAUGE	1				
47			MAB109000B0			TAPING FOOT	1				
48	*		MAB109000A0			TAPING PRESSER ASM.	1				
49	*		22545404			SAFETY COVER	1				VARIOUS NOS.F
50			22580005		Disconinue	THROAT PLATE	1				
51			22580104		Disconinue	FEED DOG	1				
52			22584965			PRESSER FOOT ASM.	1				
53	*		22545206	22547558		PRESSER FOOT (UPPER)	1	1.00			
54	*		22584908	22584965		PRESSER FOOT (LOWER)	1	1.00			
55	*		22545404			SAFETY COVER	1				
56	*		10021103			PRESSER PIN	1				
57	*		B1525582000			SPRING	1				
58	*		SS6090810SP	SS6090810TP		SCREW 9/64-40 L= 7.5	1	1.00			

EXCLUSIVE PARTS FOR LZ-2285(1)

This diagram illustrates the assembly of the JUKI M657 sewing machine head. The components are numbered as follows:

- 1: Main body plate
- 2: Base plate
- 3: Screw
- 4: Pin
- 5: Wheel
- 6: Gear
- 7: Pin
- 8~11: Screws
- 12: Lever
- 13: Lever
- 14~16: Pins
- 17: Pin
- 18: Pin
- 19: Pin
- 20: Pin
- 21: Pin
- 22: Sub-assembly (includes 23, 24, 25, 26, 27, 28, 29, 30, 31, 32~35, 36, 37, 38, 39, 40, 41, 42, 43, 44)
- 23: Lever
- 24: Pin
- 25: Plate
- 26: Lever
- 27: Pin
- 28: Pin
- 29: Pin
- 30: Pin
- 31: Pin
- 32~35: Screws
- 36: Pin
- 37: Pin
- 38: Pin
- 39: Pin
- 40: Pin
- 41: Pin
- 42: Pin
- 43: Pin
- 44: Pin
- 45: Pin
- 46: Pin
- 47: Pin
- 48: Pin
- 49: Pin
- 50: Pin
- 51: Pin
- 52: Base plate
- 53: Base plate
- 54: Pin

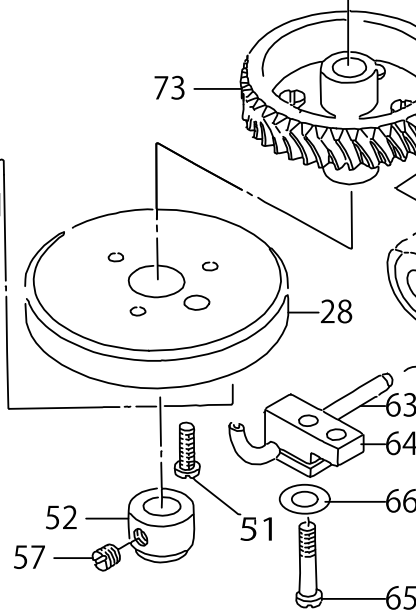
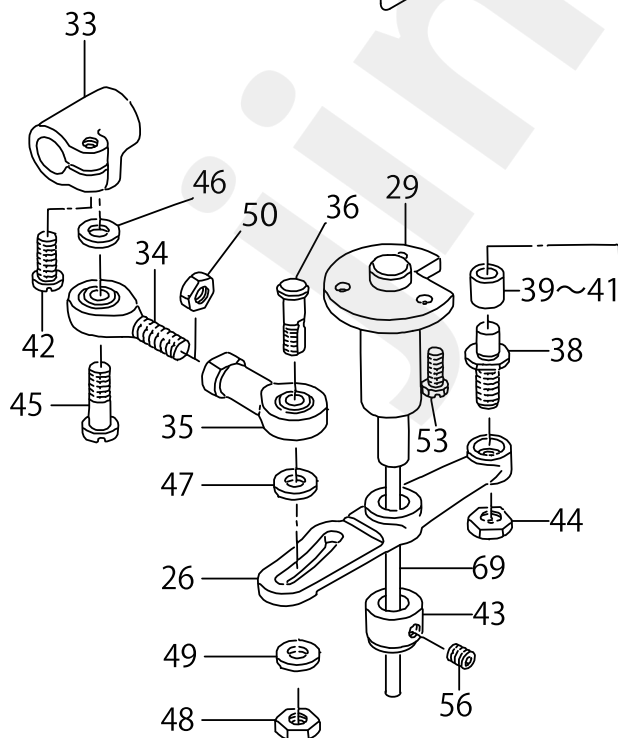
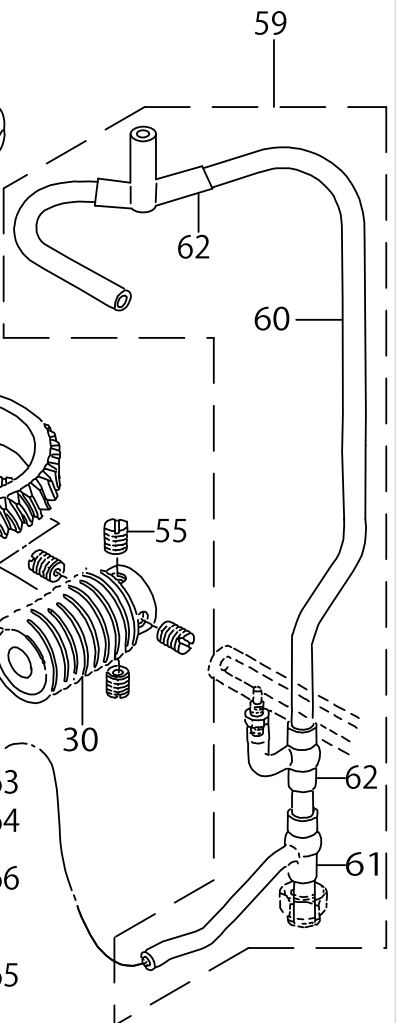
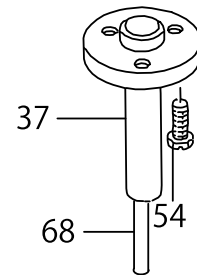
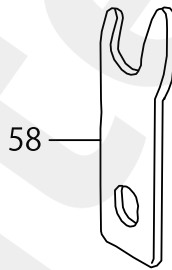
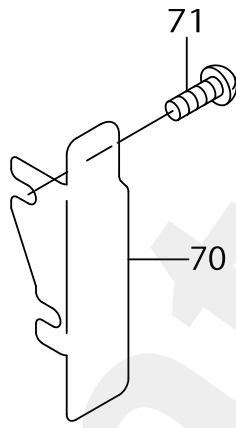
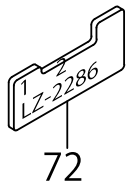
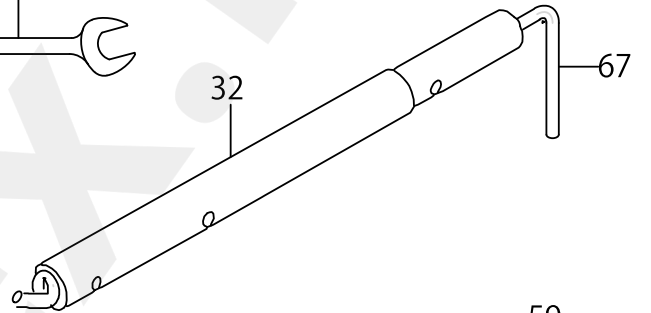
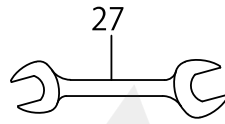
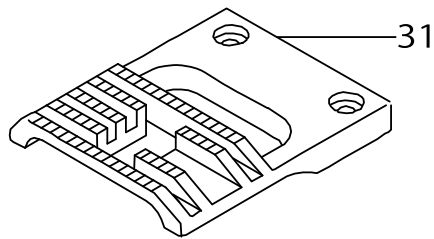
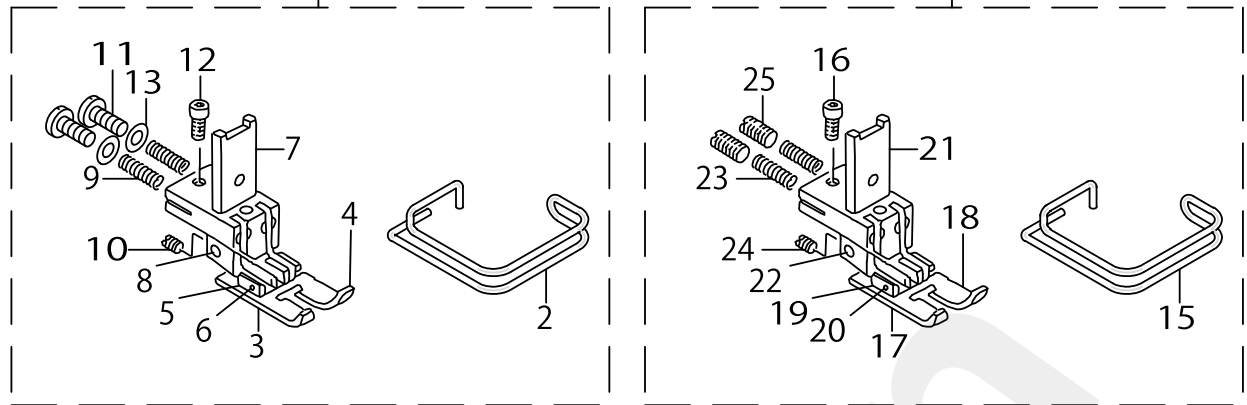
The diagram shows the assembly of the main body plate (1) with various pins (14~16, 18, 20, 21, 45, 46, 47, 48, 49, 50, 51) and screws (8~11, 17, 19, 28, 29, 30, 31, 32~35, 36, 37, 38, 39, 40, 41, 42, 43, 44). The sub-assembly (22) is shown in a dashed box, indicating it is a separate unit. The base plate (2) is shown at the bottom, with the main body plate (1) being attached to it. The base plate (2) is labeled with 'JUKI M657'.

EXCLUSIVE PARTS FOR LZ-2285(1)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22592505			ARM SIDE COVER	1				
2			10061554			THROAT PLATE ASM.	1				
3			TA1871602R0			RUBBER PLUG	1				
4			MC1923F0800			NEEDLE 438SUK 80	1				
5			22585509			NEEDLE VIBRATING CAM	1				
6			22585657	40125633		WORM WHEEL COMPL.	1	1.00			
7			22585707			SHAFT	1				
8			10043016	22527303		WORM A	1	1.00			SELECTIVE PAF
9			10043115		Disconinue	WORM B	1				SELECTIVE PAF
10			10043214		Disconinue	WORM C	1				SELECTIVE PAF
11			10043313		Disconinue	WORM D	1				SELECTIVE PAF
12			10044014			NEEDLE VIBRATING ROD	1				
13			10044105			ROD GUIDE	1				
14			B2502280B0A			FEED CAM ROLLER	1				SELECTIVE PAF
15			B2502280B0B			FEED CAM ROLLER	1				SELECTIVE PAF
16			B2502280B0C			FEED CAM ROLLER	1				SELECTIVE PAF
17			SS7111410SP	SS7111410TP		SCREW 11/64-40 L=14	3	1.00			
18			SS8110422TP			SCREW 11/64-40 L=4	1				
19			SS8660610TP			SCREW 1/4-40 L=6	4				
20			SS8660810TP			SCREW 1/4-40 L=8	1				
21			SS8660970TP			SCREW 1/4-40 L= 8.5	1				
22			22592653			BASE ASM.	1				
23	*		10054112			ARM SETTING BASE	1				
24	*		SS7110910TP			SCREW 11/64-40 L= 8.5	2				
25	*		22592604			MOUNTING PLATE	1				
26	*		10016012	26301507		ARM	1	1.00			
27	*		22512701	26307306		SHAFT	1	1.00			
28	*		SS6090620SP	SS6090620TP		SCREW 9/64-40 L=6	3	1.00			
29	*		WP1020616SD			WASHER	2				
30	*		WZ1052010KP			WAVED WASHER	1				
31	*		RC0100001KP			SNAP RING M10	1				
32	*		10016210			SHAFT	1				SELECTIVE PAF
33	*		10016319			SHAFT	1				SELECTIVE PAF
34	*		10016418			SHAFT	1				SELECTIVE PAF
35	*		10016517			SHAFT	1				SELECTIVE PAF
36	*		NS6150310SP			NUT 15/64-28	1				
37	*		10017168			STOPPER ASM.	1				
38	*		RE0200000K0			E-RING	1				
39	*		10018000			NUT	1				
40	*		10018109			NUT STOPPER	1				
41	*		10015360			LEVER ASM.	1				
42	*		RE0400000K0			E-RING 4	1				
43	*		10017606			OIL SHIELD	1				
44	*		SS6090520SP			SCREW 9/64-40 L= 5.0	1				
45	*		22590053			SCALE ASM.	1				
46	*		22586200			SCALE	1				
47	*		22592802			SCALE MOUNTING BASE	1				
48	*		SS6080320SP			SCREW 1/8-44 L= 2.5	2				
49	*		SS6111010SP	SS6111010TP		SCREW 11/64-40 L= 9.5	1	1.00			
50	*		SS6110510SP			SCREW 11/64-40 L=5	1				
51			WP0480856SP			WASHER 4.8X8.4X0.8	1				
52			MAM097000A0			FAGOTTING FELLER	1				SPECIAL ORDER
53			MAM09700BA0			FAGOTING FOLDER ASM.	1				
54			SS5110710SP			SCREW 11/64-40 L=7	2				

EXCLUSIVE PARTS FOR LZ-2285(2)

14

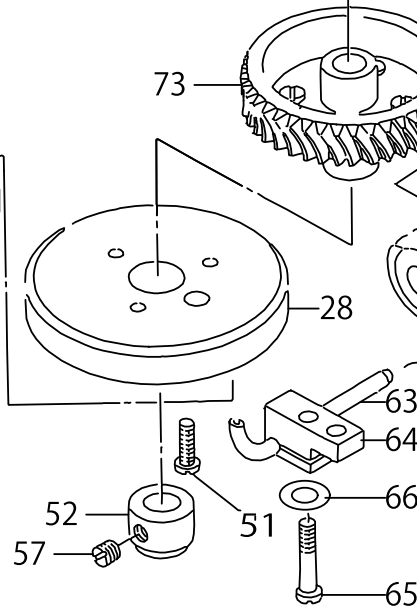
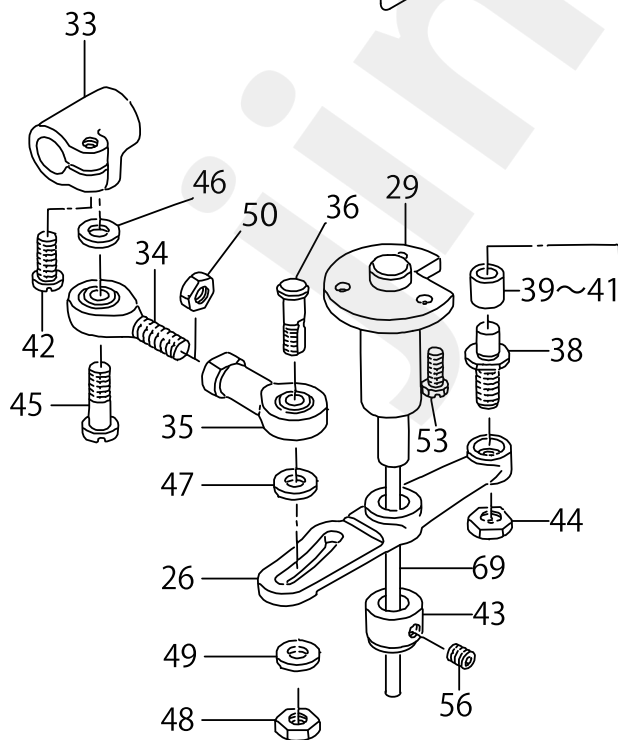
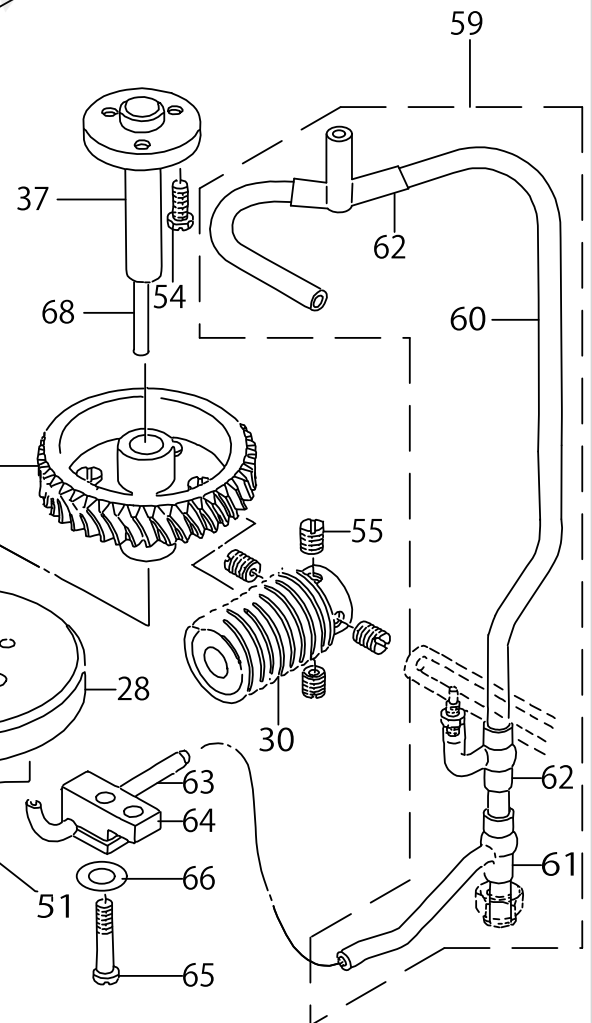
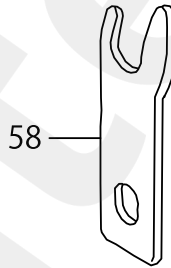
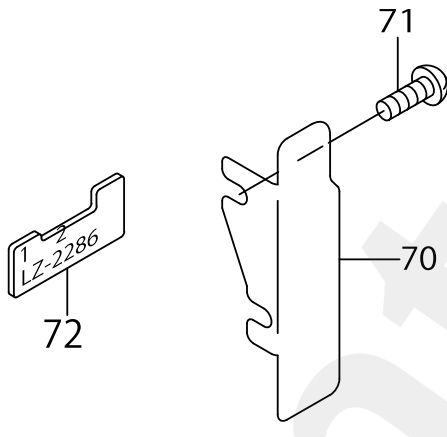
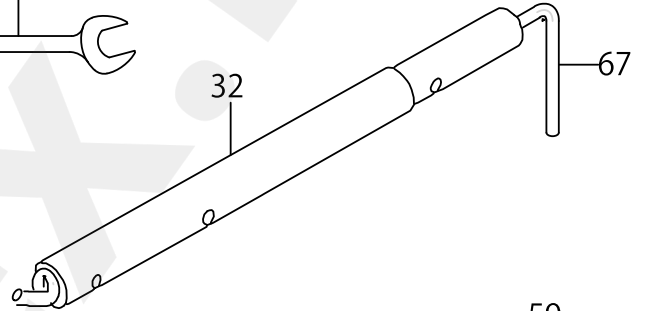
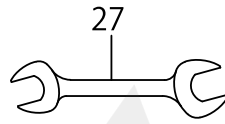
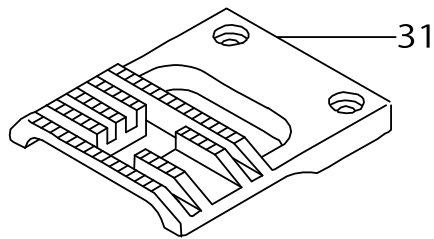
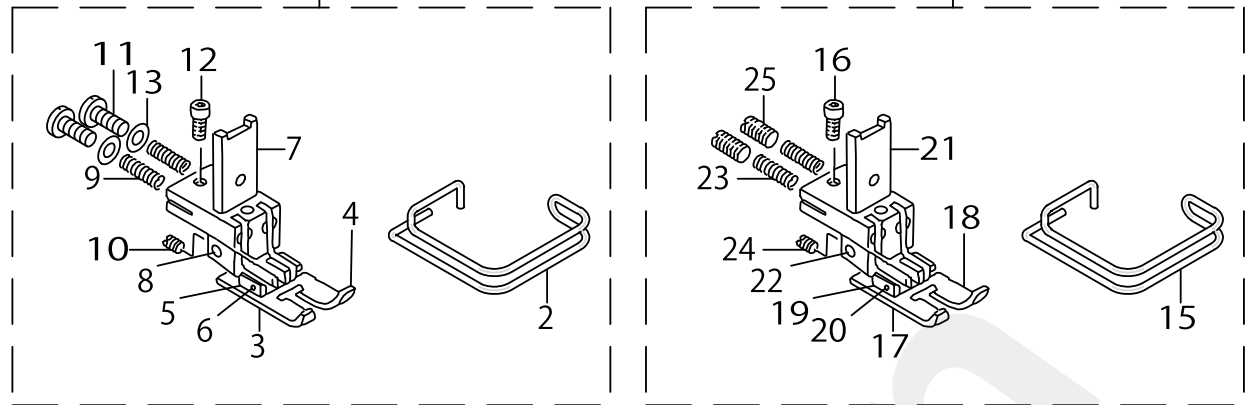


EXCLUSIVE PARTS FOR LZ-2285(2)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22591564			PRESSER FOOT ASM.	1				NO NECESSARY
2		*	22591101			FINGER GUARD	1				
3		*	10062701	10062750		PRESSER FOOT, LEFT	1	1.00			
4		*	10062800	10062750		PRESSER FOOT, RIGHT	1	1.00			
5		*	22591408			PRESSER FOOT ASM.	2				
6		*	10063303	10062750	Disconinue	PIN	2	1.00			
7		*	10063402			PRESSER FOOT, UPPER	1				
8		*	10063501			PIN	1				
9		*	10063600			SPRING	2				
10		*	SS8080410TP			SCREW 1/8-44 L=3.5	1				
11		*	SS7111110TP			SCREW 11/64-40 L=10.5	2				SPECIAL ORDEI
12		*	SS6580752TP			SCREW 1/8-40 L=7	1				
13		*	WP0220300SC			WASHER	2				
14			22591663			PRESSER FOOT ASM.	1				
15		*	22591101			FINGER GUARD	1				
16		*	SS6580752TP			SCREW 1/8-40 L=7	1				
17		*	10062701	10062750		PRESSER FOOT, LEFT	1	1.00			
18		*	10062800	10062750		PRESSER FOOT, RIGHT	1	1.00			
19		*	10063204	10062750		PRESSER FOOT ARM	2	1.00			
20		*	10063303	10062750		PIN	2	1.00			
21		*	10063402		Disconinue	PRESSER FOOT, UPPER	1				
22		*	10063501			PIN	1				
23		*	10063600			SPRING	2				
24		*	SS8080410TP			SCREW 1/8-44 L=3.5	1				
25		*	SS8111010TP			SCREW 11/64-40 L=9.5	2				
26			22590301			LEVER	1				
27			B9113012000			WRENCH (9X10)	1				
28			22590400			FEED CAM	1				
29			22590509			SHAFT	1				
30			10063808			WORM	1				
31			10064004			FEED DOG	1				
32			10064103			FEED ROCKER SHAFT	1				
33			10064202			FEED ROCKER SHAFT CR/	1				
34			10064301			BALL JOINT A	1				
35			10064400			BALL JOINT B	1				
36			10064608		Disconinue	FEED REGULATOR	1				
37			10064905			FEED CAM SHAFT	1				
38			10065001			FEED CAM ROLLER SHAF	1				
39			B250228000A	26224709		FEED CAM ROLLER A	1	1.00			
40			B250228000B	26239806		FEED CAM ROLLER B	1	1.00			
41			B250228000C	26239905		FEED CAM ROLLER C	1	1.00			SELECTIVE PAF SELECTIVE PAF
42			SS6121210SP			SCREW 3/16-28 L=12	1				
43			CS1031210SH			THRUST COLLAR ASM. D=	1				
44			NS6150430SP			NUT 15/64-28	1				
45			SD0601051SP		Disconinue	HIGE SCREW D=6 H=13	1				
46			WP0612066SP			WASHER 6.1X11X2	1				
47			WP0612066SP			WASHER 6.1X11X2	1				
48			NS6150430SP			NUT 15/64-28	1				
49			WP0621016SH			WASHER	1				
50			NM6060001SE			NUT M6	1				
51			SS7111410SP	SS7111410TP		SCREW 11/64-40 L=14	3	1.00			
52			CS1031210SH			THRUST COLLAR ASM. D=	1				
53			SS9661120CP			SCREW 1/4-40 L=10.5	3				
54			SS9661120CP			SCREW 1/4-40 L=10.5	3				
55			SS8660610TP			SCREW 1/4-40 L=6	4				
56			SS8660610TP			SCREW 1/4-40 L=6	2				
57			SS8660610TP			SCREW 1/4-40 L=6	2				
58			22586507			STOPPER	1				
59			22590855			OIL SUPPLY PIPE ASM.	1				
60		*	22590806			OIL SUPPLY PIPE	1				

EXCLUSIVE PARTS FOR LZ-2285(2)

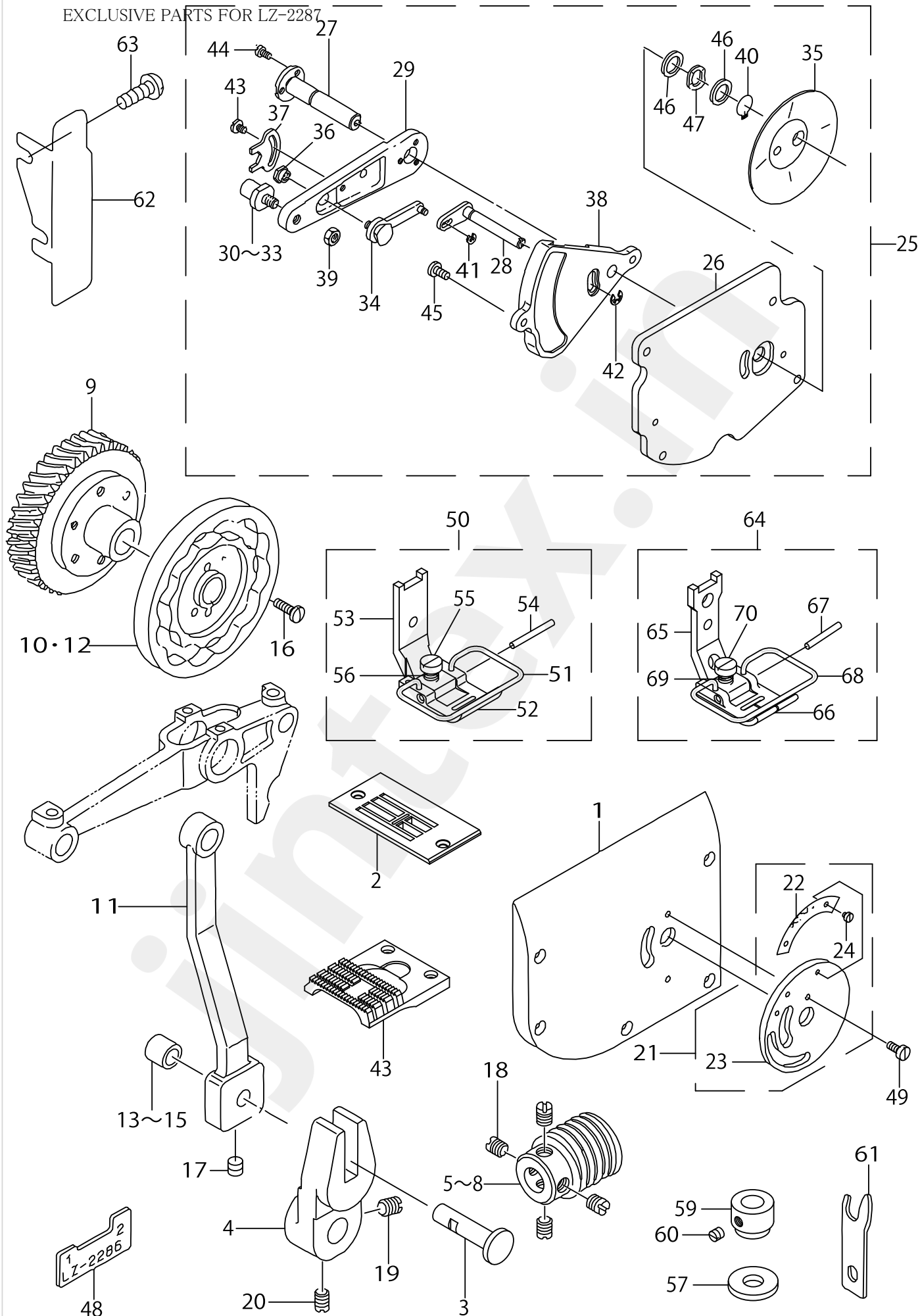
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EXCLUSIVE PARTS FOR LZ-2285(2)

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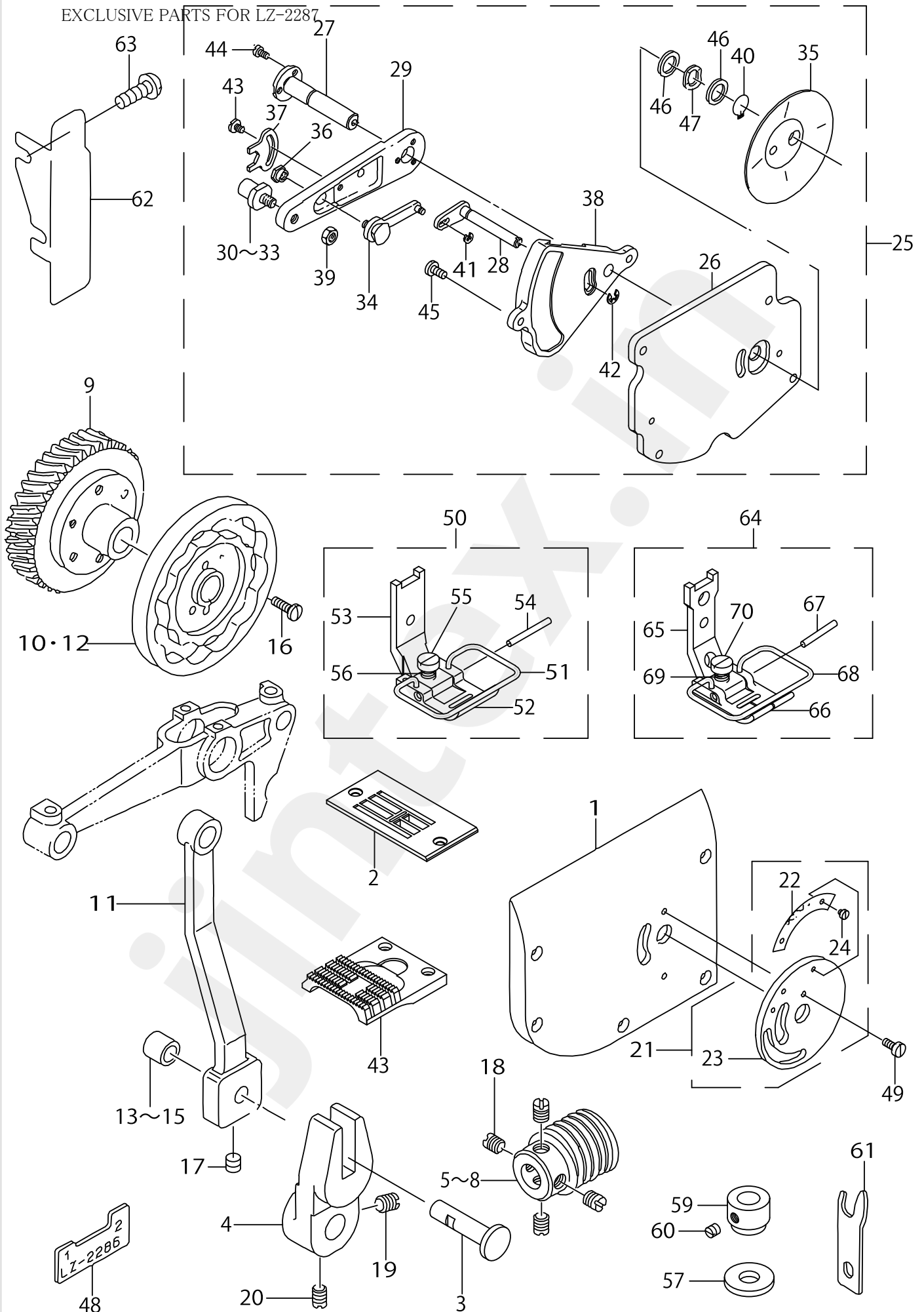
EXCLUSIVE PARTS FOR LZ-2287



EXCLUSIVE PARTS FOR LZ-2287

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22592505			ARM SIDE COVER	1				
2			22581409	22582407		THROAT PLATE	1	1.00			
3			22585707			SHAFT	1				
4			10044105			ROD GUIDE	1				
5			10053007		Disconinue	WORM ASM. A	1				SELECTIVE PAF
6			10053106		Disconinue	WORM B	1				SELECTIVE PAF
7			10053205		Disconinue	WORM C	1				SELECTIVE PAF
8			10053304		Disconinue	WORM D	1				SELECTIVE PAF
9			10053452		Disconinue	WORM WHEEL ASM.	1				
10			10053502			NEEDLE VIBRATING CAM	1				FOR LZ-2287
11			10054005		Disconinue	NEEDLE VIBRATING ROD	1				
12			10053601		Disconinue	NEEDLE VIBRATING CAM	1				FOR LZ-2287B
13			B2502280B0A			FEED CAM ROLLER	1				SELECTIVE PAF
14			B2502280B0B			FEED CAM ROLLER	1				SELECTIVE PAF
15			B2502280B0C			FEED CAM ROLLER	1				SELECTIVE PAF
16			SS7111410SP	SS7111410TP		SCREW 11/64-40 L=14	3	1.00			
17			SS8110422TP			SCREW 11/64-40 L=4	1				
18			SS8660610TP			SCREW 1/4-40 L=6	4				
19			SS8660810TP			SCREW 1/4-40 L=8	1				
20			SS8660970TP			SCREW 1/4-40 L= 8.5	1				
21			22592752			SCALE ASM.	1				
22	*		22592703			SCALE	1				
23	*		22592802			SCALE MOUNTING BASE	1				
24	*		SS6080320SP			SCREW 1/8-44 L= 2.5	2				
25			22592653			BASE ASM.	1				
26	*		22592604			MOUNTING PLATE	1				
27	*		22512701	26307306		SHAFT	1	1.00			
28	*		10015360			LEVER ASM.	1				
29	*		10016012	26301507		ARM	1	1.00			
30	*		10016210			SHAFT	1				SELECTIVE PAF
31	*		10016319			SHAFT	1				SELECTIVE PAF
32	*		10016418			SHAFT	1				SELECTIVE PAF
33	*		10016517			SHAFT	1				SELECTIVE PAF
34	*		10017168			STOPPER ASM.	1				
35	*		10017606			OIL SHIELD	1				
36	*		10018000			NUT	1				
37	*		10018109			NUT STOPPER	1				
38	*		10054112			ARM SETTING BASE	1				
39	*		NS6150310SP			NUT 15/64-28	1				
40	*		RC0100001KP			SNAP RING M10	1				
41	*		RE0200000K0			E-RING	1				
42	*		RE0400000K0			E-RING 4	1				
43	*		SS6090520SP			SCREW 9/64-40 L= 5.0	1				
44	*		SS6090620SP	SS6090620TP		SCREW 9/64-40 L=6	3	1.00			
45	*		SS7110910TP			SCREW 11/64-40 L= 8.5	2				
46	*		WP1020616SD			WASHER	2				
47	*		WZ1052010KP			WAVED WASHER	1				
48			22586705		Disconinue	TIMING GAUGE	1				
49			SS6111010SP	SS6111010TP		SCREW 11/64-40 L= 9.5	1	1.00			
50			22580864			PRESSER ASM.	1				VARIOUS NOS.F
51	*		22580302			SAFETY COVER	1				
52	*		10055002			PRESSER LOWER A	1				
53	*		10021004			PRESSER UPPER	1				
54	*		10056109	22580864		PRESSER PIN A	1	1.00	選択部品	LZ-2280/2280N/	
54	*		10056109	10055051		PRESSER PIN A	1	1.00	選択部品	LZ-2280N	
54	*		10056109	40003542		PRESSER PIN A	1	1.00	選択部品	LZ-2290A	
55	*		SS6090810SP	SS6090810TP		SCREW 9/64-40 L= 7.5	1	1.00			
56	*		B1525582000			SPRING	1				
57			11527207		Disconinue	WASHER	1				
58			22581508			FEED DOG	1				

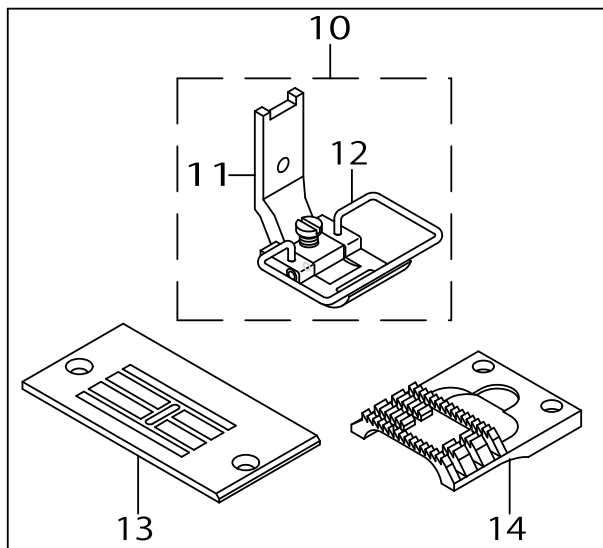
EXCLUSIVE PARTS FOR LZ-2287



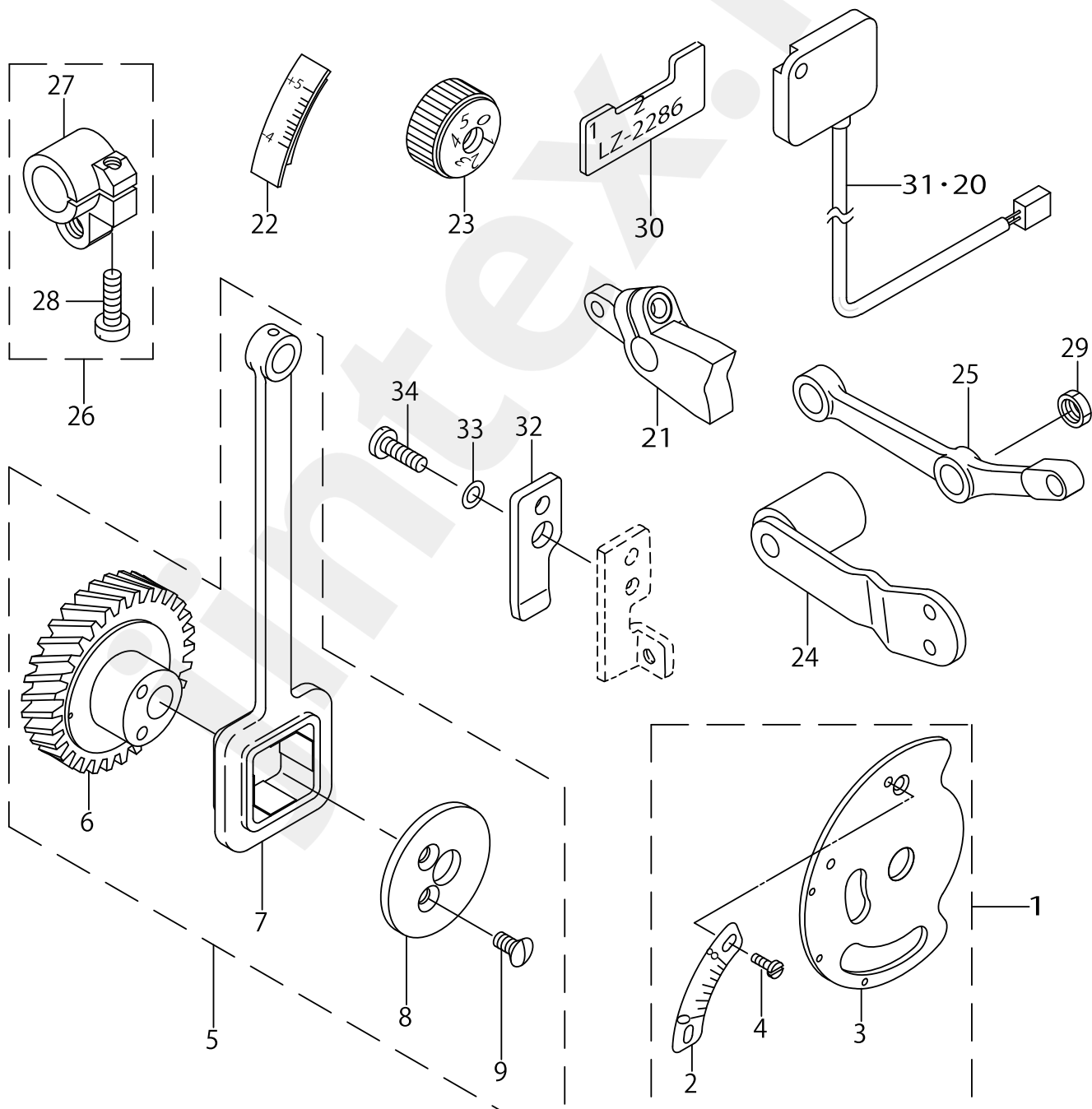
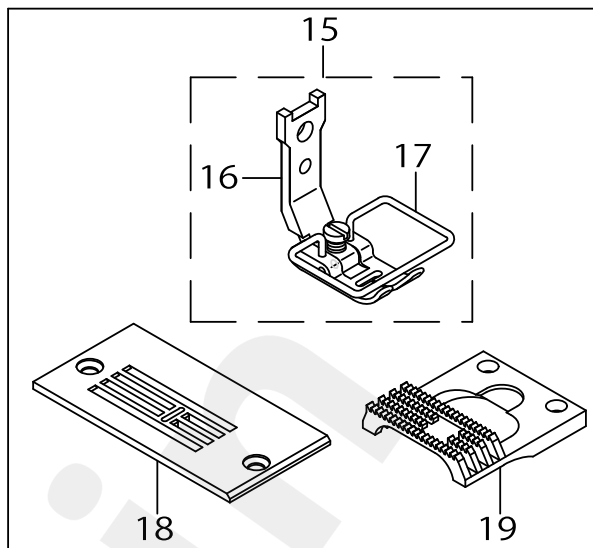
EXCLUSIVE PARTS FOR LZ-2287

[illegible]

EXCLUSIVE PARTS FOR LZ-2281(-7)
FOR LZ-2281B
LZ-2281B用



FOR LZ-2281A
LZ-2281A用



EXCLUSIVE PARTS FOR LZ-2281(-7)

[illegible]

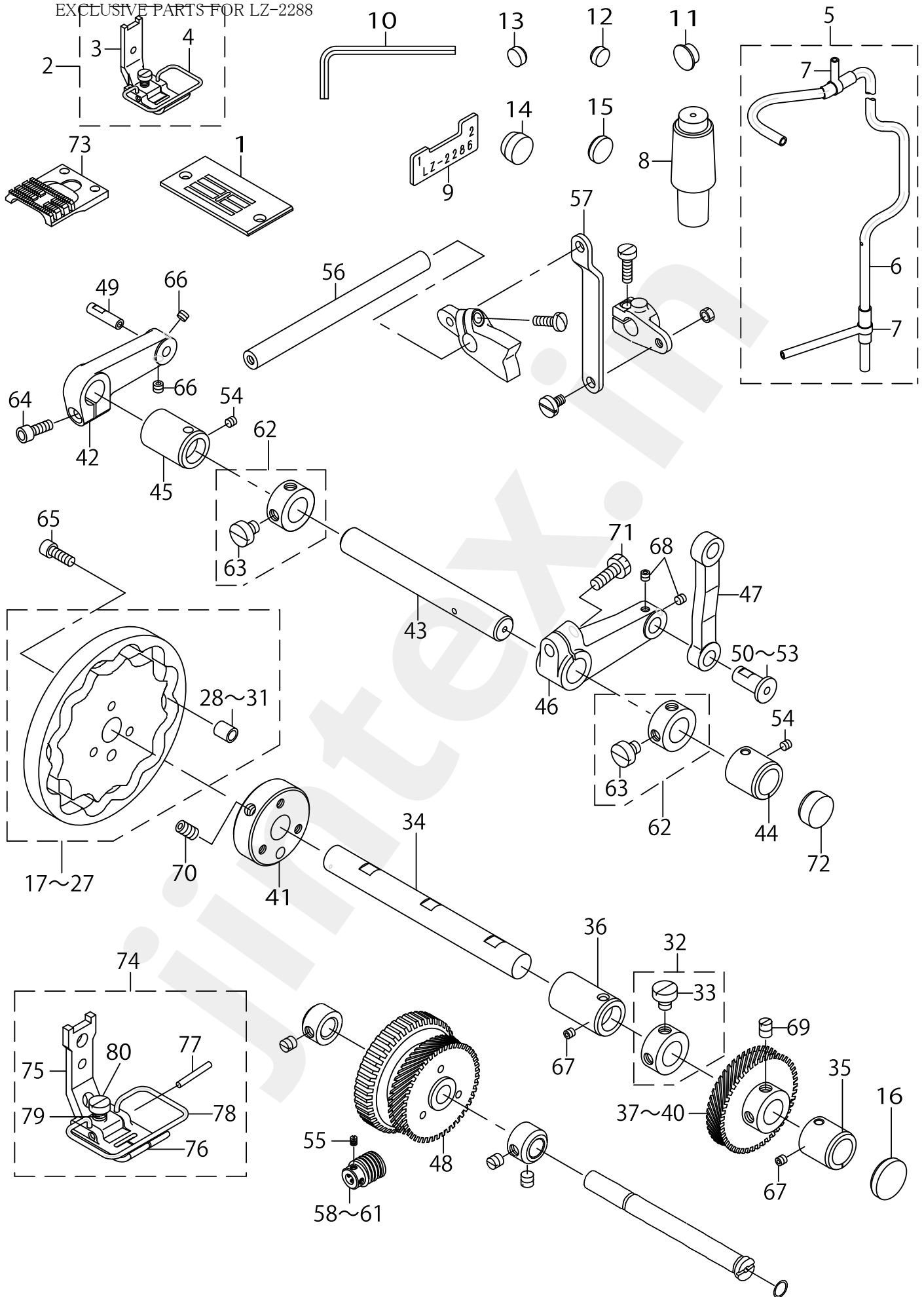
EXCLUSIVE PARTS FOR LZ-2288

This technical drawing is an exploded view of a mechanical assembly, identified as 'EXCLUSIVE PARTS FOR LZ-2288'. It shows the relationship between 80 numbered components. The assembly includes a main shaft (34) with a large gear (48) and a smaller gear (35). Various linkages, levers, and pins are shown in their relative positions. Dashed lines indicate the assembly path for several sub-components, such as the lever assembly (1, 2, 3, 4, 73, 74, 75, 76, 77, 78, 79, 80) and the gear assembly (35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80). The diagram is a black and white line drawing with a large, faint watermark in the background.

EXCLUSIVE PARTS FOR LZ-2288

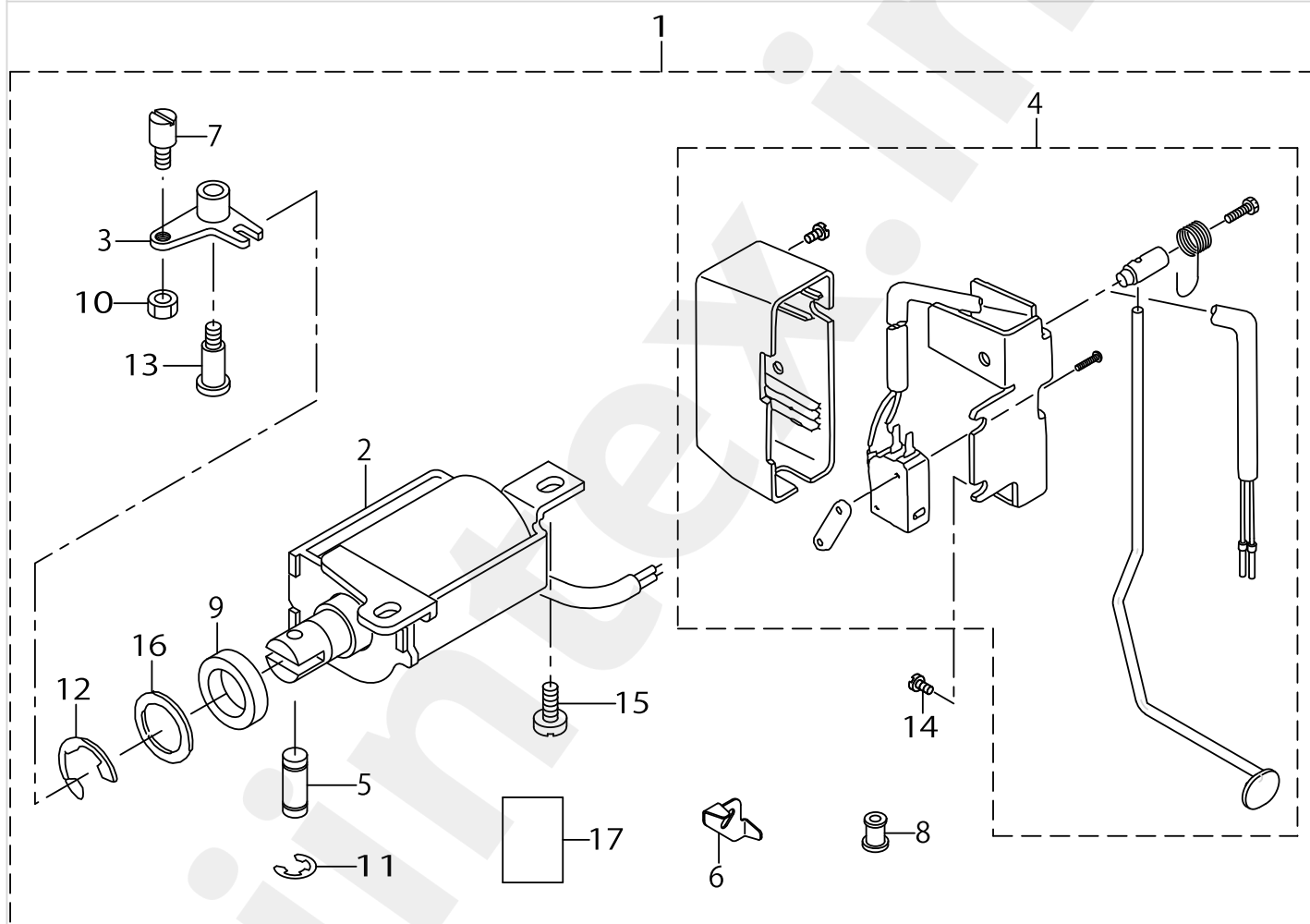
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22581409	22582407		THROAT PLATE	1	1.00			
2			22580864			PRESSER ASM.	1				
3		*	10055051			PRESSER A ASM.	1				
4		*	22580302			SAFETY COVER	1				
5			22574156			ARM SHAFT OIL PIPE ASM	1				
6		*	22574107			ARM SHAFT OIL PIPE	1				
7		*	B3527552000			RUBBER JOINT	2				
8			22574255		Disconinue	HEAD SUPPORT ROD ASM.	1				
9			22586705		Disconinue	TIMING GAUGE	1				
10			17348905			SOCKET SCREW KEYS	1				
11			TA1050504R0			RUBBER PLUG	1				
12			TA0980502R0			RUBBER PLUG	4				
13			TA0980502R0			RUBBER PLUG	2				
14			TA1550902R0			RUBBER PLUG	1				
15			TA1750502R0			RUBBER PLUG	1				
16			TA2200502R0			RUBBER PLUG	1				
17			22568851		Disconinue	CAM A ASM.	1				FOR LZ-2288A
18			22568950		Disconinue	CAM B ASM.	1				FOR LZ-2288B
19			22569057		Disconinue	CAM C ASM.	1				FOR LZ-2288C
20			22569156		Disconinue	CAM D ASM.	1				FOR LZ-2288D
21			22569255		Disconinue	CAM E ASM.	1				FOR LZ-2288E
22			22569354		Disconinue	NEEDLE VIBRATING CAM	1				FOR LZ-2288F
23			22569453		Disconinue	NEEDLE VIBRATING CAM	1				FOR LZ-2288G
24			22569552		Disconinue	NEEDLE VIBRATING CAM	1				
25			22569651		Disconinue	NEEDLE VIBRATING CAM	1				FOR LZ-2288J
26			22569750		Disconinue	NEEDLE VIBRATING CAM	1				FOR LZ-2288K
27			22569859		Disconinue	NEEDLE VIBRATING CAM	1				FOR LZ-2288L
28		*	22571103			CAM ROLLER A	1				SELECTIVE PAF
29		*	22571202			CAM ROLLER B	1				SELECTIVE PAF
30		*	22571301			CAM ROLLER C	1				SELECTIVE PAF
31		*	22571400			CAM ROLLER D	1				SELECTIVE PAF
32			CS140111ATH		Disconinue	THRUST COLLAR ASM. D=	1				
33		*	SS6660710TP			SCREW 1/4-40 L=7	2				
34			22570006		Disconinue	CAM SHAFT	1				
35			22570105		Disconinue	CAM SHAFT METAL A	1				
36			22570204		Disconinue	CAM SHAFT BUSHING, B	1				
37			22570303			CAM SHAFT GEAR A	1				SELECTIVE PAF
38			22570402		Disconinue	CAM SHAFT GEAR B	1				SELECTIVE PAF
39			22570501			CAM SHAFT GEAR B	1				SELECTIVE PAF
40			22570600		Disconinue	CAM SHAFT GEAR D	1				SELECTIVE PAF
41			22570758			CAM HOLDER COMPL.	1				
42			22570907			CAM ARM	1				
43			22571509		Disconinue	DRIVING SHAFT	1				
44			22571608			DRIVING SHAFT METAL A	1				
45			22571707		Disconinue	DRIVING SHAFT METAL B	1				
46			22571806			DRIVING ARM	1				
47			22571905			DRIVING ROD	1				
48			22572457		Disconinue	WORM WHEEL COMPL.	1				
49			22571004		Disconinue	CAM ROLLER SHAFT	1				
50			22572002			DRIVING PIN A	1				SELECTIVE PAF
51			22572101			DRIVING PIN B	1				SELECTIVE PAF
52			22572200			DRIVING PIN C	1				SELECTIVE PAF
53			22572309			DRIVING PIN D	1				SELECTIVE PAF
54			SS8110422TP			SCREW 11/64-40 L=4	2				
55			SS8660610TP			SCREW 1/4-40 L=6	4				
56			22573802	26312405		SHAFT	1	1.00			
57			22573901		Disconinue	FEEDER CHANGE LINK A	1				
58			10053007		Disconinue	WORM ASM. A	1				SELECTIVE PAF
59			10053106		Disconinue	WORM B	1				SELECTIVE PAF
60			10053205		Disconinue	WORM C	1				SELECTIVE PAF

EXCLUSIVE PARTS FOR LZ-2288



EXCLUSIVE PARTS FOR LZ-2288

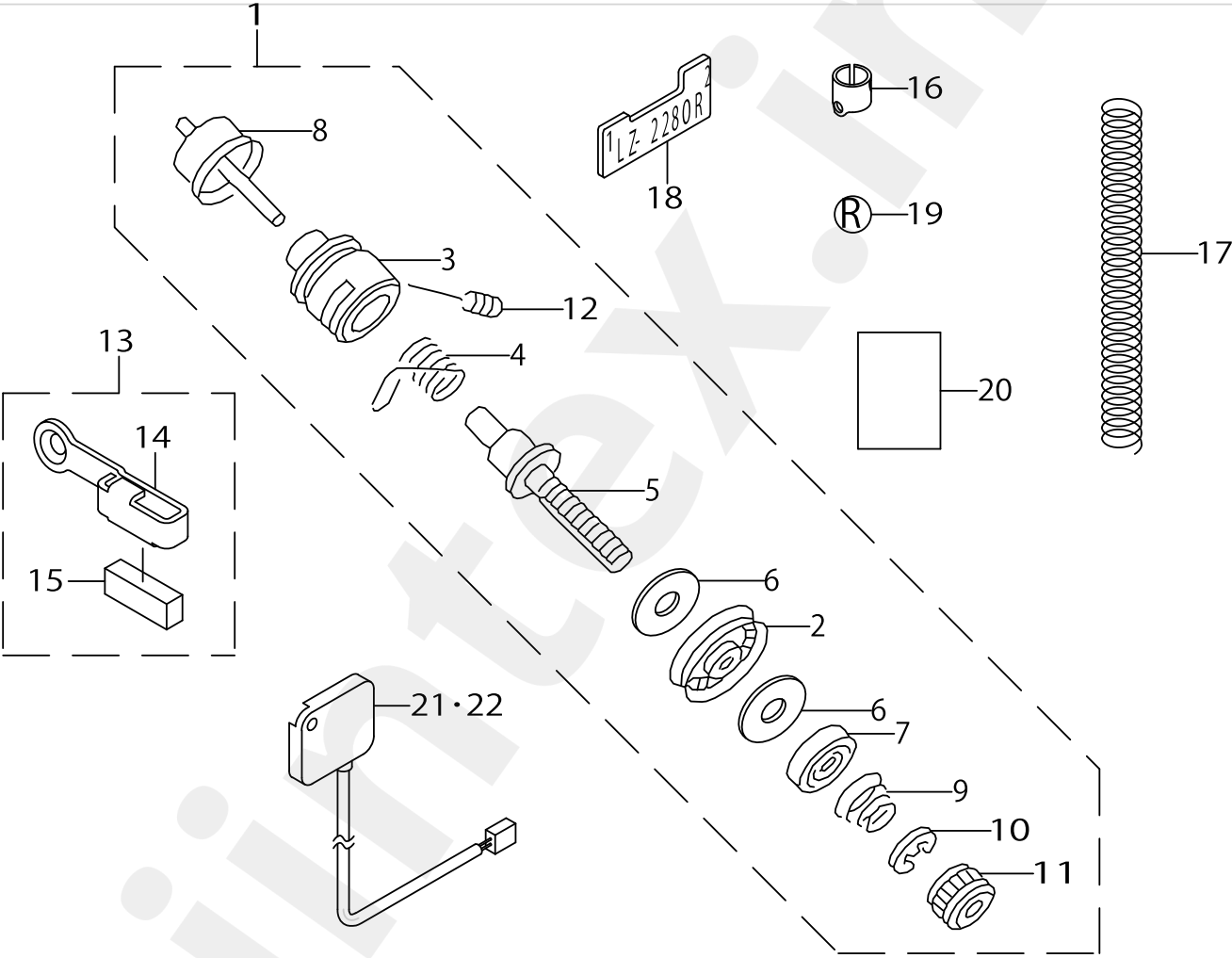
[illegible]



SPECIAL ORDER PARTS FOR LZ-2280,2281,2286,2288

[illegible]

EXCLUSIVE PARTS FOR R TYPE



EXCLUSIVE PARTS FOR R TYPE

[illegible]

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10000206	2	15	10016012	50	26	10026706	22	35
10001709	2	17	10016012	56	29	10026805	22	36
10004208	6	7	10016210	14	7	10026904	22	37
10004307	6	8	10016210	50	32	10027001	22	43
10005650	2	53	10016210	56	30	10027100	22	44
10005650	68	5	10016319	14	8	10027209	22	45
10006005	2	55	10016319	50	33	10027308	22	46
10006005	68	7	10016319	56	31	10027407	22	48
10006104	2	52	10016418	14	9	10027506	22	47
10006104	68	4	10016418	50	34	10028702	22	49
10007854	2	56	10016418	56	32	10028801	22	50
10007854	68	8	10016517	14	6	10028900	20	39
10008100	8	10	10016517	50	35	10029007	22	51
10008407	8	13	10016517	56	33	10029304	22	57
10008506	8	14	10016608	12	11	10029601	22	52
10008605	8	15	10017168	14	10	10030104	26	38
10008753	8	16	10017168	50	37	10030203	26	8
10010304	8	46	10017168	56	34	10030302	26	9
10010502	8	47	10017317	14	4	10030401	26	10
10011005	12	25	10017408	14	14	10030609	26	11
10011104	12	26	10017606	14	15	10030708	26	12
10011203	12	27	10017606	50	43	10030807	26	13
10011302	12	28	10017606	56	35	10030906	26	14
10011500	12	29	10017705	14	45	10031003	26	15
10011807	12	33	10018000	14	11	10031300	26	16
10011906	12	34	10018000	50	39	10031409	26	17
10012003	12	35	10018000	56	36	10031516	26	18
10012102	12	36	10018109	14	12	10031615	26	19
10012201	12	30	10018109	50	40	10031714	26	20
10012409	12	31	10018109	56	37	10031805	6	21
10012508	12	32	10021004	48	30	10031904	6	22
10012607	12	13	10021004	56	53	10032001	6	23
10012706	12	14	10021103	16	45	10033207	26	21
10012805	12	15	10021103	18	61	10035004	28	12
10012904	12	12	10021103	48	56	10035111	28	11
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10013118	10	62	10021103	64	77	10035509	54	61
10013407	10	67	10022010	16	17	10035608	8	18
10013803	10	68	10022309	16	18	10035707	28	19
10015105	14	44	10022606	16	28	10037109	28	16
10015360	14	13	10026102	22	9	10037307	6	11
10015360	50	41	10026201	22	10	10037406	6	12
10015360	56	28	10026300	22	11	10038107	46	3
10015907	14	41	10026508	22	12	10039105	44	3
10016012	14	5	10026607	22	32	10039659	44	4

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10043016	48	9	10064004	52	31	11072204	44	17
10043016	50	8	10064103	52	32	11072501	36	10
10043115	48	10	10064202	52	33	11072709	38	23
10043115	50	9	10064301	52	34	11078102	44	13
10043214	48	11	10064400	52	35	11078250	44	14
10043214	50	10	10064608	52	36	11100500	20	24
10043313	48	12	10064905	52	37	11101003	36	25
10043313	50	11	10065001	52	38	11101003	66	5
10043412	48	5	10065209	54	63	11102001	36	5
10043461	54	73	10100410	6	4	11102100	36	6
10044014	48	13	10119907	20	20	11102209	36	7
10044014	50	12	10120004	20	21	11102308	36	9
10044105	48	14	10125904	28	18	11102605	66	6
10044105	50	13	10208601	38	4	11110301	38	18
10044105	56	4	10208700	38	10	11110400	38	19
10045060	60	11	10208858	38	8	11110509	38	20
10053007	56	5	10604809	8	41	11110707	38	21
10053007	62	58	11000619	2	19	11110806	38	22
10053106	56	6	11001609	6	9	11111804	38	25
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10053205	56	7	11007101	16	12	11183100	40	20
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10053502	56	10	11023801	46	25	11185501	42	11
10053601	56	12	11024007	46	5	11212503	20	12
10054005	56	11	11024106	46	8	11234408	34	12
10054112	50	23	11024205	46	7	11234507	34	13
10054112	56	38	11024403	46	24	11527207	56	57
10055002	48	29	11024502	46	6	11966504	42	9
10055002	56	52	11030301	2	46	11969409	42	4
10055051	62	3	11032562	8	40	13729702	26	36
10055069	48	28	11040854	30	27	13946751	42	1
10056109	48	31	11041308	30	28	17348905	62	10
10056109	56	54	11041407	30	29	19800903	26	39
10061554	50	2	11043601	2	21	19801000	26	40
10062701	52	17	11044054	6	14	19801109	26	42
10062800	52	18	11046604	2	20	19801208	26	43
10063204	52	19	11047107	46	4	19801307	26	41
10063303	52	20	11052701	20	26	19801406	26	44
10063402	52	21	11070901	2	18	19801505	26	45
10063501	52	22	11071602	16	19	19801604	26	46
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NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22501357	2	3	22510101	60	7	22520159	22	7
22501506	2	4	22510200	12	23	22523708	26	1
22501605	2	5	22510200	60	8	22523807	26	2
22501704	2	6	22512008	14	2	22523906	26	3
22501803	6	1	22512057	14	1	22524151	26	37
22501902	6	3	22512107	14	29	22524169	26	35
22501951	6	2	22512156	14	28	22524201	26	5
22502009	2	7	22512206	14	33	22524805	26	7
22502108	2	8	22512305	14	35	22525059	26	6
22502207	2	9	22512354	14	34	22525851	26	47
22502504	4	73	22512453	14	36	22526206	26	48
22502603	2	10	22512453	48	25	22528053	2	49
22502702	2	11	22512453	60	3	22528152	2	51
22502801	2	12	22512503	14	39	22528152	68	3
22502900	2	13	22512552	14	38	22528350	2	50
22503007	2	14	22512602	14	40	22528350	68	2
22503106	68	14	22512701	14	3	22528459	68	1
22503155	68	13	22512701	50	27	22528509	2	54
22503205	68	15	22512701	56	27	22528509	68	6
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22505200	8	3	22513006	12	5	22528764	4	65
22505259	8	2	22513105	12	3	22529002	4	62
22505309	8	6	22513204	12	6	22529101	4	63
22505408	8	7	22515357	16	9	22529200	4	64
22505507	8	8	22515506	16	10	22531156	28	1
22505705	8	17	22518005	20	1	22531206	28	2
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22506208	10	71	22518203	20	3	22531552	28	4
22507156	8	42	22518351	20	4	22531701	28	5
22507305	8	43	22518401	20	5	22531909	28	6
22507404	8	44	22518500	20	7	22532006	28	7
22507503	8	45	22518559	20	6	22534002	46	2
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22509103	8	59	22518708	20	9	22534101	46	17
22509152	8	58	22518807	20	10	22535009	44	1
22509202	8	60	22518906	20	11	22535108	44	2
22509400	10	65	22519102	20	16	22535454	44	26
22509509	10	66	22519201	20	17	22535462	44	25
22509608	12	8	22519300	20	18	22535801	4	74
22509657	12	7	22519508	22	1	22535900	68	18
22509707	12	2	22519607	22	2	22536957	44	9
22509756	12	1	22519706	22	3	22537203	44	10
22510002	12	21	22519805	20	43	22537302	44	11
22510051	12	20	22519904	22	5	22540009	60	14
22510101	12	22	22520001	22	6	22540108	60	32

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22540207	60	22	22548903	18	60	22562102	38	16
22540454	60	24	22548960	18	58	22562201	38	17
22540702	60	2	22551550	8	34	22564157	34	1
22540751	60	1	22551568	8	33	22564256	34	2
22541007	60	25	22552400	6	13	22564454	34	3
22541106	60	21	22552756	30	54	22564702	34	4
22542500	60	6	22552764	30	51	22564801	34	5
22542559	60	5	22552806	30	52	22564959	34	29
22542708	4	67	22552905	30	53	22565105	34	30
22544159	36	2	22554158	30	1	22565204	34	6
22544159	66	3	22554356	30	2	22565303	34	7
22545008	6	28	22554505	30	3	22565402	34	8
22545107	24	59	22554604	30	4	22565501	34	9
22545206	16	44	22554703	30	5	22565659	34	10
22545206	18	59	22554802	30	6	22565857	34	11
22545206	48	53	22554901	30	7	22566152	34	31
22545206	58	65	22555007	30	8	22566301	34	36
22545206	64	75	22555106	30	9	22568851	62	17
22545305	16	43	22555205	30	10	22568950	62	18
22545354	16	42	22555304	30	11	22569057	62	19
22545362	16	41	22555403	30	12	22569156	62	20
22545404	16	48	22555551	30	13	22569255	62	21
22545404	18	62	22555858	30	30	22569354	62	22
22545404	48	55	22556054	30	16	22569453	62	23
22545404	58	68	22556153	30	25	22569552	62	24
22545404	64	78	22556302	30	17	22569651	62	25
22546808	16	52	22556450	30	18	22569750	62	26
22547004	16	8	22556609	30	19	22569859	62	27
22547004	18	56	22556708	30	20	22570006	62	34
22547004	60	17	22556807	30	21	22570105	62	35
22547806	16	53	22556906	30	14	22570204	62	36
22547905	16	3	22557003	30	15	22570303	62	37
22547954	16	2	22559058	36	1	22570402	62	38
22547962	16	1	22559058	66	2	22570501	62	39
22548010	6	6	22559850	36	3	22570600	62	40
22548010	60	18	22559850	66	4	22570758	62	41
22548119	22	8	22559900	36	4	22570907	62	42
22548119	60	19	22561559	66	1	22571004	62	49
22548606	16	51	22561708	38	11	22571103	62	28
22548655	16	50	22561757	38	1	22571202	62	29
22548655	60	16	22561807	38	3	22571301	62	30
22548663	16	49	22561856	38	2	22571400	62	31
22548663	60	15	22561906	38	7	22571509	62	43
22548705	6	36	22561955	38	6	22571608	62	44
22548804	24	61	22562052	38	15	22571707	62	45

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22571806	62	46	22585707	56	3	B13071550A0	26	34
22571905	62	47	22586200	48	24	B13081550A0	26	4
22572002	62	50	22586200	50	46	B1502541000	16	22
22572101	62	51	22586259	48	23	B1505227000A	16	21
22572200	62	52	22586507	48	8	B1505227T00A	68	17
22572309	62	53	22586507	52	58	B1510227000	16	20
22572457	62	48	22586507	58	61	B1516552000	16	11
22573802	62	56	22586705	48	46	B1517552000	16	26
22573901	62	57	22586705	54	72	B1521555000	16	24
22574107	62	6	22586705	56	48	B1523226000	16	27
22574156	62	5	22586705	60	30	B1525582000	16	47
22574255	62	8	22586705	62	9	B1525582000	18	63
22580005	48	50	22590053	50	45	B1525582000	48	57
22580104	48	51	22590301	52	26	B1525582000	56	56
22580203	48	38	22590400	52	28	B1525582000	58	69
22580252	48	36	22590509	52	29	B1525582000	64	79
22580260	48	35	22590806	52	60	B1604141H00	22	33
22580302	48	34	22590855	52	59	B1604155000	22	34
22580302	56	51	22591101	52	15	B1608555000	60	27
22580302	60	12	22591408	52	5	B16085550A0	60	26
22580302	62	4	22591564	52	1	B1609804A00	22	38
22580369	60	10	22591663	52	14	B1609804B00	22	39
22580864	48	27	22592505	50	1	B1609804C00	22	40
22580864	56	50	22592505	56	1	B1609804D00	22	41
22580864	62	2	22592604	50	25	B1609804E00	22	42
22581409	48	1	22592604	56	26	B1631012B00	20	23
22581409	56	2	22592653	50	22	B1646555000	22	54
22581409	60	13	22592653	56	25	B1653470000	22	53
22581409	62	1	22592703	56	22	B1808552000	26	32
22581508	48	43	22592752	56	21	B1810552000	8	19
22581508	56	58	22592802	50	47	B1905541A00	8	48
22581508	64	73	22592802	56	23	B1905541B00	8	49
22584908	48	54	22593107	54	70	B1905541C00	8	50
22584908	58	66	22593107	58	62	B1905541D00	8	51
22584908	64	76	29141900	66	17	B2024771000	34	17
22584965	48	52	29187606	68	20	B2034372000	34	16
22584965	58	64	B1114280000	20	19	B250228000A	52	39
22584965	64	74	B1115850000	46	9	B250228000B	52	40
22585400	48	2	B1148555000	20	27	B250228000C	52	41
22585509	50	5	B1203227000A	8	11	B2502280B0A	48	15
22585608	48	4	B1208552000A	8	12	B2502280B0A	50	14
22585657	48	3	B1213372000	36	17	B2502280B0A	56	13
22585657	50	6	B1213372000	66	7	B2502280B0B	48	16
22585707	48	7	B1214038000	28	14	B2502280B0B	50	15
22585707	50	7	B1301555000	28	10	B2502280B0B	56	14

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B2502280B0C	48	17	B3505555000	28	43	D2468555B00	66	9
B2502280B0C	50	16	B3506555000	28	44	D2515232D00	20	22
B2502280B0C	56	15	B3507555000	28	46	D3133555B00	32	63
B2508704000	20	25	B3508555000	28	47	EA9500B0100	28	53
B2560372000	34	14	B3524552000	28	13	EA9500B0100	30	31
B2608761000	14	16	B3527552000	54	62	EA9502B0200	2	44
B2616372000	28	20	B3527552000	62	7	GAK33041000	16	29
B2626372000	34	15	B3534155000	28	15	GAK33042000	16	30
B3116125000	2	59	B3538112000	28	17	HA000590000	38	27
B3116125000	68	11	B3554481000	54	64	HA001900000	36	8
B3120125000	2	58	B3565771000	28	21	HK00443002A	30	50
B3120125000	68	10	B8228125000	46	19	HK034610140	32	61
B3121352000	68	9	B9113012000	52	27	HK03464000B	36	11
B3126012000	44	15	BME0000R000	68	19	HK03464000B	38	26
B3129012A00	2	57	BT0500300EA	28	33	HW200390000	38	29
B3129012B00	44	16	BT0600402EA	28	37	HW500070000	36	12
B3210771000	44	23	CM300200001	6	35	HW500070000	38	28
B3211555000	44	12	CM3002000A1	6	34	HX00123000A	34	37
B3224771000	44	22	CM300200101	6	31	M40071100AA	8	36
B3302012000	40	10	CM3002001A1	6	32	M40071100AB	8	35
B3305704000A	42	5	CQ202000000	10	70	M6093350AAF	6	33
B3306012000	40	8	CQ202000000	28	54	M6093350AAL	6	27
B3307012000	40	3	CQ303000000	54	69	M6093350AAL	60	20
B3308012000	40	7	CQ500600000	54	68	M6093350AAS	6	20
B3309012000	40	6	CS0640863SH	34	28	M6093350AAS	60	31
B3310012000	40	4	CS0790720TH	12	16	M6093350AAS	68	21
B3311012000	40	12	CS079073ASH	28	40	M6094350AAF	48	45
B3311012000	42	10	CS095101BSH	30	49	M6094350AAL	48	44
B3311704000	42	7	CS1031210SH	12	40	M6094350AAL	68	22
B3317704000	42	12	CS1031210SH	20	32	MAB109000A0	48	48
B3318704L00A	42	6	CS1031210SH	52	52	MAB109000B0	48	47
B3319704L00	42	13	CS1031210SH	58	59	MAM097000A0	50	52
B3320704L00A	40	11	CS103121BSH	12	41	MAM09700BA0	50	53
B3320704L00A	42	8	CS1111010SH	22	21	MAO11532000	42	19
B3414555000	16	14	CS1111019SH	22	22	MC192300750	8	52
B3416552000	16	16	CS140111ATH	62	32	MC1923F0800	50	4
B3416555000	16	15	CS140111ATH	64	62	NM60300000E	28	50
B3419122000	46	23	CS147121ASH	8	32	NM6030001SC	30	55
B3421555000	46	18	D2107490D00	38	9	NM6040001SN	30	56
B3431552000A	46	22	D2107555B00	30	26	NM6050001SE	42	18
B3431581000	16	25	D2112555B00	2	45	NM6060001SE	52	50
B3501555000	28	45	D2467555B00	32	62	NM6061061SE	40	9
B35015550A0	28	41	D2467555B00	66	8	NM6100663SE	40	18
B3502555000	28	51	D2468555B00	20	42	NS6080340SP	34	24
B3503555000	28	42	D2468555B00	36	16	NS6110310SP	38	39

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
NS6120310SP	20	38	RO029180100	28	39	SS1110840SP	2	27
NS6120310SP	22	14	RO037180100	16	35	SS2090710SP	2	33
NS6120310SP	34	26	RO044240100	8	27	SS2090810SP	6	17
NS6123881SE	40	16	RO048190100	8	28	SS2110920TP	12	24
NS6150310SP	14	23	RO069180100	12	39	SS2110920TP	30	46
NS6150310SP	28	31	RO074240100	20	36	SS2110920TP	60	9
NS6150310SP	30	42	RO098240100	46	10	SS2111010TP	30	47
NS6150310SP	36	23	RO195240100	2	42	SS3090520SP	38	14
NS6150310SP	50	36	RO437200200	8	23	SS4080610SP	22	25
NS6150310SP	56	39	SB109530100	26	27	SS4080620TP	26	30
NS6150310SP	66	10	SB120000100	8	4	SS4090610SP	14	31
NS6150430SP	30	38	SD0481451SP	34	23	SS4110515SP	6	10
NS6150430SP	52	48	SD0490261SP	44	20	SS4110515SP	28	38
NS6150430SR	46	12	SD0600271SP	38	38	SS4110515SP	30	60
NS6620310SP	16	37	SD0600291TP	30	34	SS4110515SP	44	19
NS6680320SP	60	29	SD0600321SP	20	37	SS4110615SP	36	13
NS6680410SP	22	27	SD0600321SP	22	13	SS4110715SP	8	56
NS6700320SP	6	5	SD0601051SP	52	45	SS4110715SP	20	15
PS0300182KF	30	58	SD0630275SP	16	36	SS4110715SP	28	28
PS0400202KH	10	63	SD0630301SP	16	32	SS4110915SP	2	32
RC0100001KP	14	22	SD0640241SP	34	21	SS4110915SP	4	71
RC0100001KP	50	31	SD0640751SP	2	29	SS4110915SP	6	26
RC0100001KP	56	40	SD0650321TP	38	31	SS4110915SP	8	55
RE0200000K0	14	24	SD0791503SP	30	41	SS4110915SP	30	39
RE0200000K0	50	38	SD0791503SP	36	22	SS4110915SP	54	65
RE0200000K0	56	41	SD0791503SP	66	13	SS4111215SP	6	15
RE0250000K0	30	35	SD0800402TP	14	27	SS4111215SP	28	35
RE0300000K0	22	20	SD0900701TP	22	26	SS4120615SP	2	34
RE0300000K0	34	20	SE4301031SR	28	52	SS4120615SP	20	41
RE0320000K0	38	12	SK3452000SE	40	19	SS4120615SP	30	57
RE0400000K0	14	25	SK3482500SC	44	28	SS4120615SP	34	25
RE0400000K0	30	59	SL4030881SF	34	32	SS4120615SP	36	24
RE0400000K0	36	19	SM4030601SN	38	33	SS4120615SP	38	37
RE0400000K0	50	42	SM4031001SC	28	48	SS4120615SP	54	71
RE0400000K0	56	42	SM4031501SC	36	15	SS4120615SP	58	63
RE0400000K0	66	11	SM4040601SB	30	36	SS4120615SP	66	14
RE0500000K0	16	31	SM4051405SE	42	15	SS4120915SP	34	18
RE0500000K0	30	40	SM6051402TP	64	65	SS4121015SP	2	48
RE0600000K0	16	38	SM6061610SC	42	17	SS4121015SP	14	46
RE0600000K0	30	43	SM8050612TP	64	66	SS4121015SP	34	38
RE0900000K0	34	19	SM9061080SE	40	17	SS4121215SP	6	25
RE1000000K0	46	16	SQ1110402MZ	28	34	SS4121415SP	2	26
RE1200000K0	36	20	SQ1150451MZ	28	36	SS4150915SP	30	32
RE1200000K0	66	12	SS1090510SP	30	22	SS4150915SP	36	18
RO029180100	8	20	SS1090930SP	8	31	SS4150915SP	44	5

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SS4150915SP	66	15	SS6660710TP	22	23	SS8110422TP	64	68
SS5090420SP	2	43	SS6660710TP	26	24	SS8110510SP	28	9
SS5110710SP	22	30	SS6660710TP	30	48	SS8110750SP	4	66
SS5110710SP	50	54	SS6660710TP	62	33	SS8111010TP	52	25
SS6060210SP	6	18	SS6660710TP	64	63	SS8120740SP	10	69
SS6080320SP	14	37	SS6700710SH	46	11	SS8120740SP	22	17
SS6080320SP	48	26	SS7060310SP	8	57	SS8150410SP	12	43
SS6080320SP	50	48	SS7080410SP	2	28	SS8150510TP	16	40
SS6080320SP	56	24	SS7080520SP	8	53	SS8150510TP	22	4
SS6080320SP	60	4	SS7081310SP	44	18	SS8150710SP	12	42
SS6090420SP	30	23	SS7090410SP	14	42	SS8150710SP	16	34
SS6090520SP	14	26	SS7090610SP	30	44	SS8150710SP	24	60
SS6090520SP	50	44	SS7090710SP	30	24	SS8150710SP	26	25
SS6090520SP	56	43	SS7090910TP	8	54	SS8150710SP	28	22
SS6090540SP	4	68	SS7090910TP	14	47	SS8150822TP	26	26
SS6090540SP	34	33	SS7090910TP	16	33	SS8151150SP	8	21
SS6090620SP	14	19	SS7110540SP	34	27	SS8151550SP	8	37
SS6090620SP	50	28	SS7110840SP	44	21	SS8151720SP	16	39
SS6090620SP	56	44	SS7110910TP	12	19	SS8153010SR	46	13
SS6090810SP	16	54	SS7110910TP	22	29	SS8660530TP	28	27
SS6090810SP	18	64	SS7110910TP	50	24	SS8660610TP	8	30
SS6090810SP	48	58	SS7110910TP	56	45	SS8660610TP	12	37
SS6090810SP	56	55	SS7111110TP	18	57	SS8660610TP	48	20
SS6090810SP	58	70	SS7111110TP	52	11	SS8660610TP	50	19
SS6090810SP	64	80	SS7111120SP	48	6	SS8660610TP	52	57
SS6110480SP	44	6	SS7111410SP	48	18	SS8660610TP	56	18
SS6110510SP	50	50	SS7111410SP	50	17	SS8660610TP	58	60
SS6111010SP	26	31	SS7111410SP	52	51	SS8660610TP	62	55
SS6111010SP	50	49	SS7111410SP	56	16	SS8660810TP	22	24
SS6111010SP	56	49	SS7111410TP	60	33	SS8660810TP	26	29
SS6111040SP	38	36	SS7121410TP	12	9	SS8660810TP	48	21
SS6111052TP	22	31	SS7121410TP	20	33	SS8660810TP	50	20
SS6111140SP	22	58	SS7121410TP	22	55	SS8660810TP	56	19
SS6111140SP	28	25	SS7151120SP	8	22	SS8660810TP	64	69
SS6111210SP	8	38	SS7620750SP	14	48	SS8660970TP	12	38
SS6120620TP	2	35	SS7620750SP	20	30	SS8660970TP	48	22
SS6121210SP	52	42	SS7681650TP	8	26	SS8660970TP	50	21
SS6121610TP	20	40	SS8080410TP	52	24	SS8660970TP	56	20
SS6121610TP	22	28	SS8090670SP	2	60	SS8661012TP	64	70
SS6121610TP	60	28	SS8090670SP	68	12	SS9090610TP	12	18
SS6121840SP	20	28	SS8110410TP	20	13	SS9090610TP	34	34
SS6121860SP	20	35	SS8110422TP	48	19	SS9110620TP	34	35
SS6580752TP	4	69	SS8110422TP	50	18	SS9111610SP	36	14
SS6580752TP	22	16	SS8110422TP	56	17	SS9151740CP	64	71
SS6580752TP	52	16	SS8110422TP	62	54	SS9151810SR	46	14

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SS9182010SN	46	15	WP1612616SE	42	14
SS9661120CP	52	54	WS0310002KN	38	34
TA0750404R0	2	24	WS0510002KP	6	30
TA0750704R0	2	40	WS0510002KP	20	29
TA0800504R0	2	22	WS0531060KR	40	15
TA0900707R0	2	36	WS0641560KR	40	5
TA0950806R0	6	19	WS1002560KR	40	2
TA0980502R0	62	13	WT0320002KZ	28	49
TA1050504R0	62	11	WT0530002KS	2	25
TA1050604R0	2	23	WZ0641510KP	2	30
TA1100604R0	2	38	WZ0850302K0	14	17
TA1250705R0	2	37	WZ1052010KP	14	50
TA1250705R0	4	72	WZ1052010KP	20	14
TA1550902R0	62	14	WZ1052010KP	50	30
TA1750502R0	62	15	WZ1052010KP	56	47
TA1871602R0	50	3			
TA2200502R0	62	16			
TA2201002R0	64	72			
WP0220300SC	52	13			
WP0320501SC	38	35			
WP03305000E	4	70			
WP0371016SD	14	43			
WP0371016SD	38	13			
WP0371036SD	14	52			
WP0450801SD	8	39			
WP0450801SD	44	27			
WP0450846SP	22	56			
WP0480856SP	44	24			
WP0480856SP	50	51			
WP0480856SP	60	34			
WP0501016SC	44	29			
WP0501016SD	6	29			
WP0501016SD	54	66			
WP0510516SD	12	10			
WP0560860SE	40	14			
WP0612066SP	52	47			
WP0621016SH	30	37			
WP0621016SH	52	49			
WP0651056SD	2	31			
WP1020616SD	14	51			
WP1020616SD	50	29			
WP1020616SD	56	46			
WP1021016SD	14	49			
WP1602616SZ	36	21			
WP1602616SZ	66	16			