



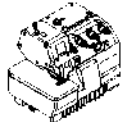
JINTEX

Sewing Machine Spare Parts

Siruba 700K / 988K

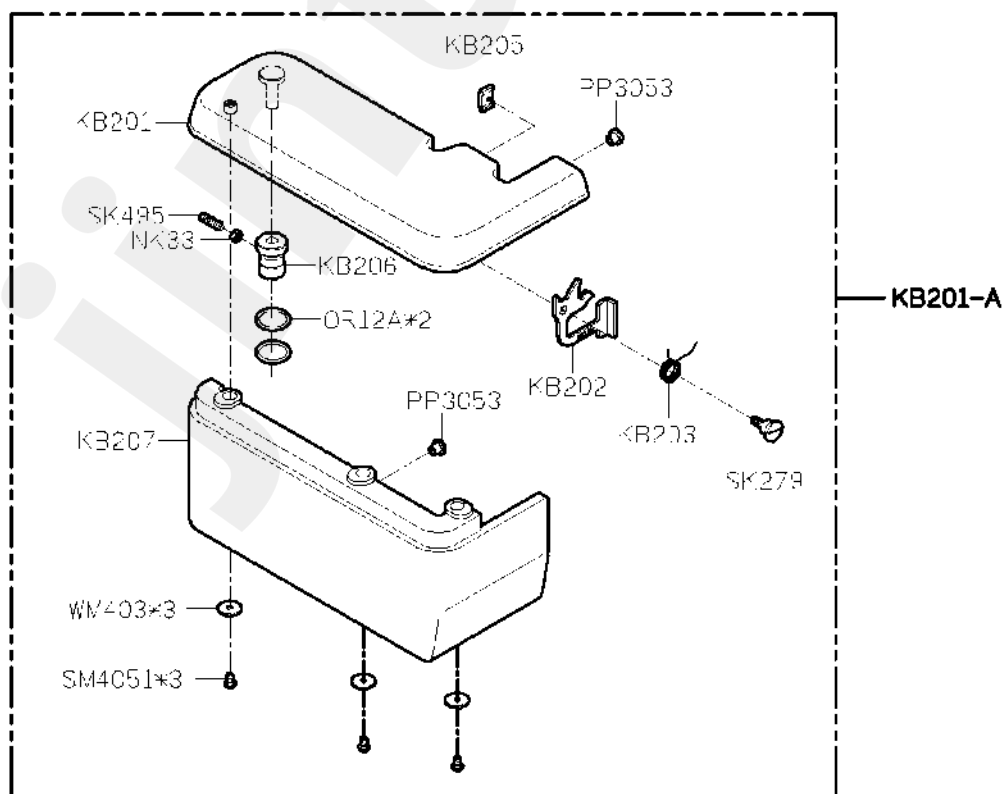
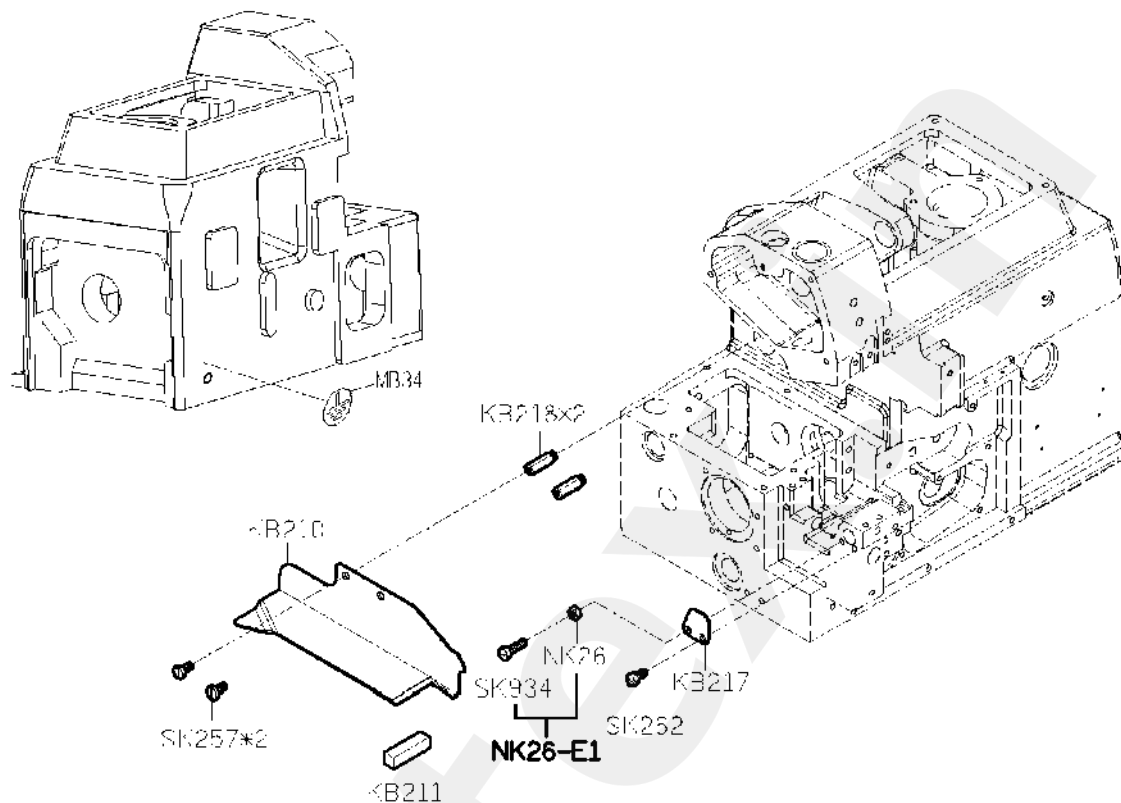
Sewing Machine Part Book

65 pages

SIRUBA GAGE PARTS LIST		Series					Remark										Page	Date
		700K/ 988															1 / 2	2012/10/23
																		
機 型 MODEL		針板 NEEDLE PLATE	送 貝 FEED DOG	送 貝 FEED DOG	押 貝 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COIL LTR	衝 程 CRANK	衝 程 CRANK	人 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE			
737< 988 31	503M2-04	E222	D21C	D207	H204	P201-14A	LP221	KG231K-E	KJ204	KF203-E	KJ206-F	KD201	KJ236	KJ219	KR209	DCX27#11		
	504F1-04	E222	D201	D207	H201	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-F	KD201	KJ236	KJ219	KR209	DCX27#9		
	504F1-15	E233A	D201	D217	H201	P214P-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DCX27#9		
	504F2-02/3AL	E233A	D201	D217	H201	P214P-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DCX27#9		
	504M1-15	E207	D201	D209	H201	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DCX27#9		
	504M2-04	E222	D21C	D207	H204	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DCX27#11		
	504M2-04_LFC-3	E222	D21C	D207	H204	P218-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-F	KD201	KJ236	KJ219	KR209	DCX27#11		
	504M2-04IR	E222	D21C	D207	H204	P218-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-F	KD201	KJ236	KJ219	KR209	DCX27#11		
	WR/_LFC-3	E246					LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219		DCX27#11		
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	504M3-05PZ	E221	D21C	D209	H204	P257-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DCX27#18		
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	512M1-34	E236	D21C	D207	H204	P214-A	LP228	KG242K-E	KJ204	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR209	DCX27#11*2		
	514F1-24	E212K	D21C	D207	H204	P201-A	LP228	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR209	DCX27#11*2		
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SIRUBA GAGE PARTS LIST		Series					Remark							Page	Date	
		700K/ 988												2 / 2	2012/08/23	
																
機 型 MODEL		針板 NEEDLE PLATE	送 具 FEED DOG	送 具 FEED DOG	排 具 PRESSER FOOT	勾 針 HOOKER	針留 NEEDLE CLAMP	束 子 COLL. GP	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針迴轉座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE	
747K 988-4	514M5-24BK	E247	D203	D207	H203	P202-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR209	DCX27#16*2
	514M5-24BK-1	E247	D203	D207	H203	P202-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR209	DCX27#16*2
	514M7-24	E226	D212	D207	H210	P201-A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DCX27#16*2
	514M7-24BK	E247	D203	D207	H203	P202-A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DCX27#16*2
	514M/-24BK-1	E247	D203	D207	H203	P202-A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	BK239	DCX27#16*2
	514M7-24TG	E226	D212	D207	H210	P254J-1A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DCX27#16*2
	514M/-25	E226	D212	D207	H210	P201-A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DCX27#16*2
	514M7-25BK	E246	D203	D207	H203	P202-A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DCX27#16*2
	514M7-25BK-1	E246	D203	D207	H203	P202-A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	BK239	DCX27#16*2
514M7-25TG	E226	D212	D207	H210	P254J-1A	LP230	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DCX27#16*2	
75/K 988-5	401M1/TW	E237	D219	D207	H219	P506-A	LP226	KG253K-E	KJ204	KF203-E	KJ206-E	KD201	TW201			DCX27#14*1
	516H4-35GA	E213	D204	D207	H205	P508J-A	LP226	KG253K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DCX27#14*2
	516H4-35GA/P	E213	D204	D207	H205	P508JP-A	LP226	KG253K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DCX27#14*2
	516H4-55GA	E214	D205	D207	H206	P509J-A	LP226	KG255K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DCX27#14*2
	516H4-55GA/P	E214	D205	D207	H206	P509JP-A	LP226	KG255K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DCX27#14*2
	516L1-24	E215	D206	D207	H207	P500J-A	LP226	KG252K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DCX27#14*2
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	516M2-55	E218	D208	D207	H209	P502J-A	LP226	KG255K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DCX27#14*2
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76/K 988-6	516X2-58	E234	D216A	D207	H220A	P982-A	LP230	KG255K-E	KJ234K/KJ234	KF203-E	KJ206-E	KD201A	KJ236	KJ238	KR223	DCX27#18*2
	401M2-501A	E236	D211	D222	H216	P223-A	LP226	KG256K-E	KJ204	KF203-E	KJ206-E	KD201	TW201			DCX27#14*2
	516M2-324	E219	D208	D207	H209	P233J-A	LP226	KG433K-E	KJ234K	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR218	DCX27#11*3
516M2-524	E214	D208	D207	H209	P255J-A	LP226	KG455K-E	KJ234K	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR218	DCX27#11*3	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KB		1/1
				Date
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KC	*: Use for 988	1/1
				Date
				2012/08/18

FOR 700K/988

FOR 700KD/988D

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	SK262	SK265	SK265	SK265

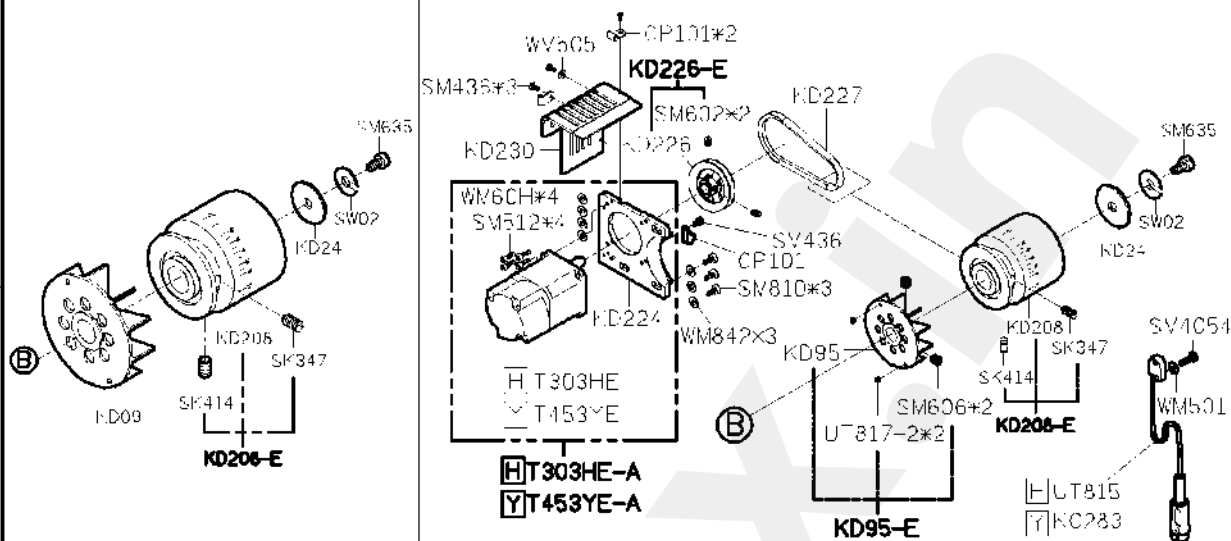
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PARTS NO	KC209	KC219
	KC206-1	KC206-5

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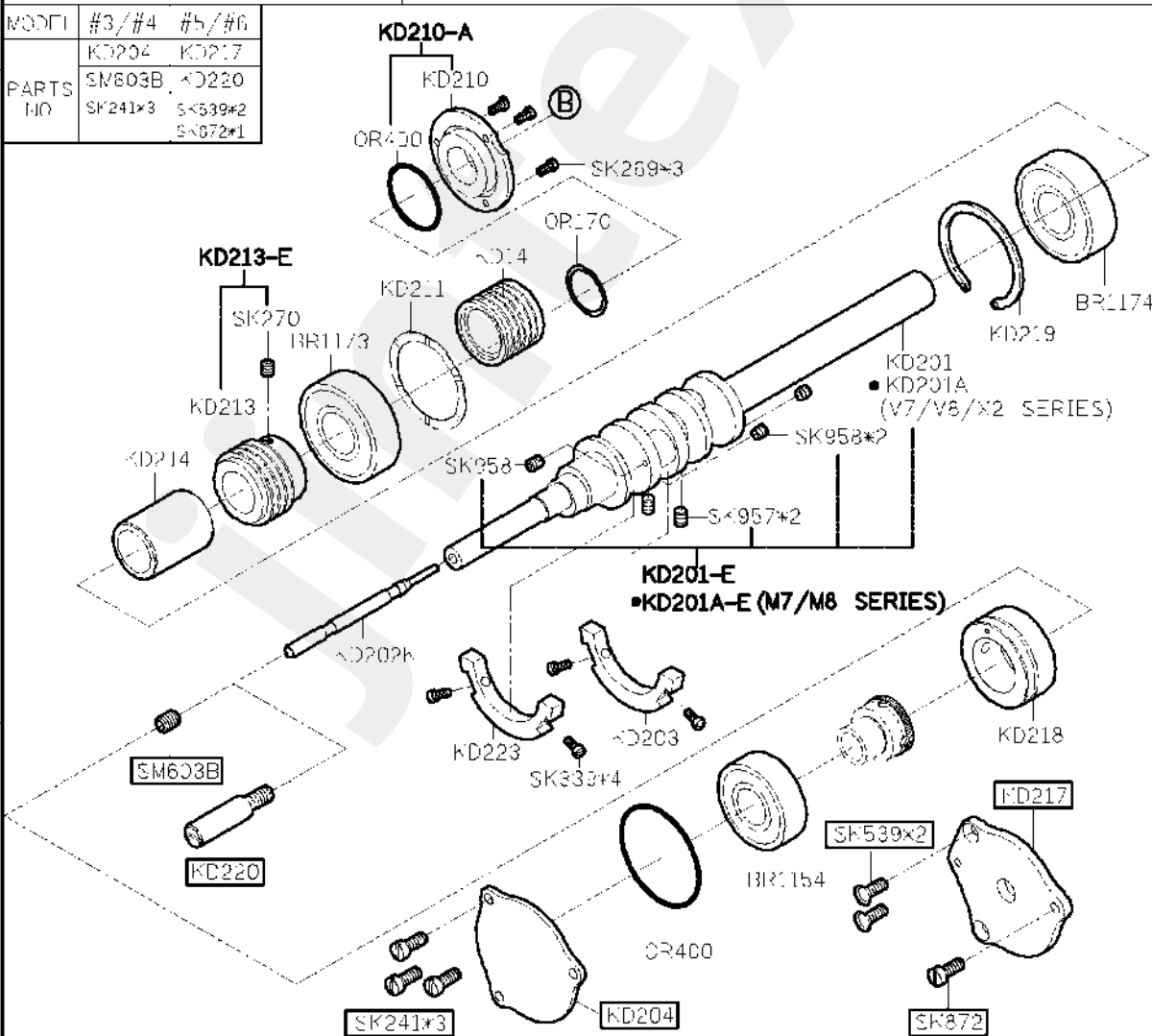
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KD	☐ FOR H MOTOR ☐ FOR Y MOTOR	1/1
				Date
				2012/08/18

FOR 700K/988

FOR 700KD/988D



MODEL	#3/#4	#5/#6
PARTS NO	KD204 SM603B SK241*3	KD217 KD220 SK539*2 SK872*1



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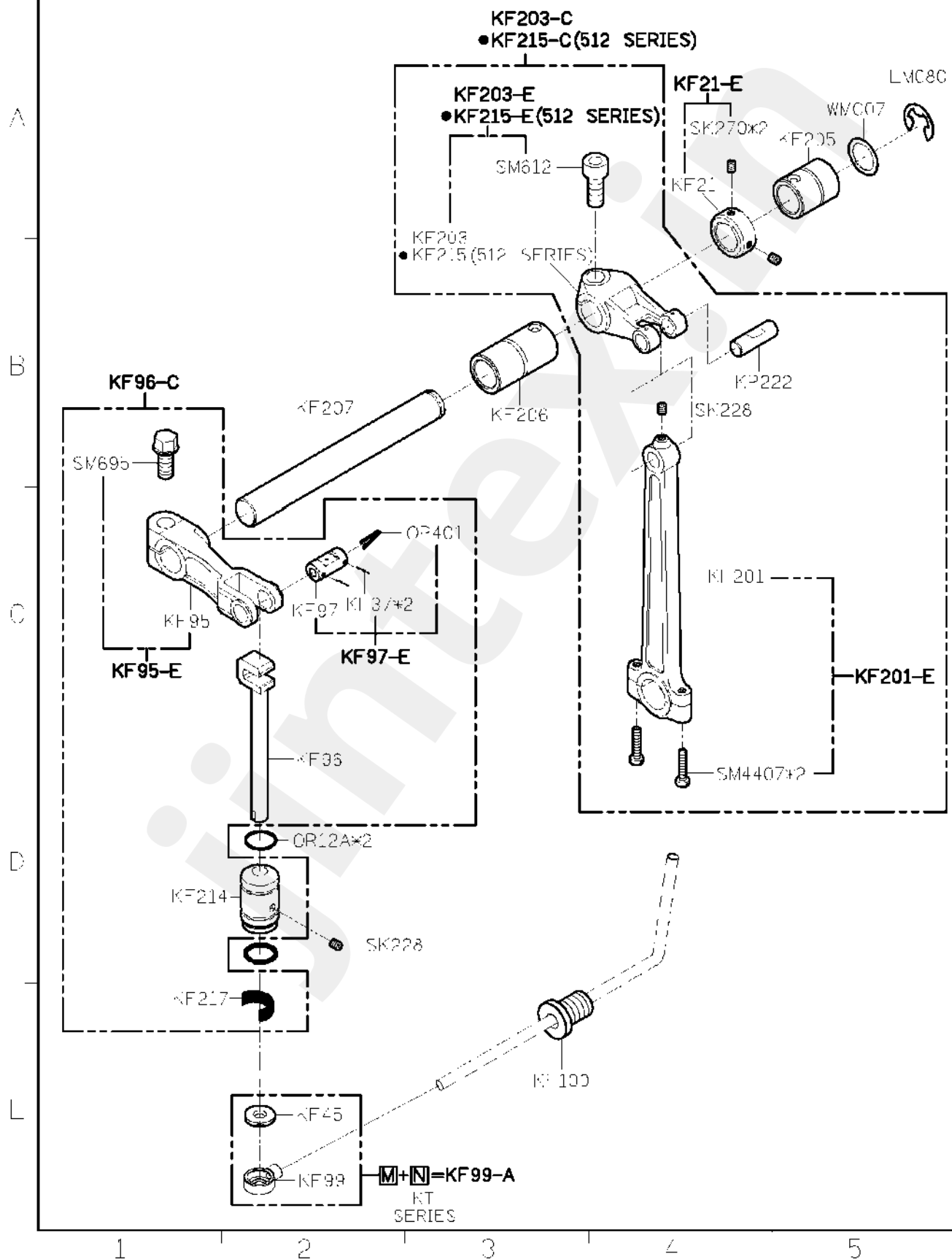
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
				2012/12/22



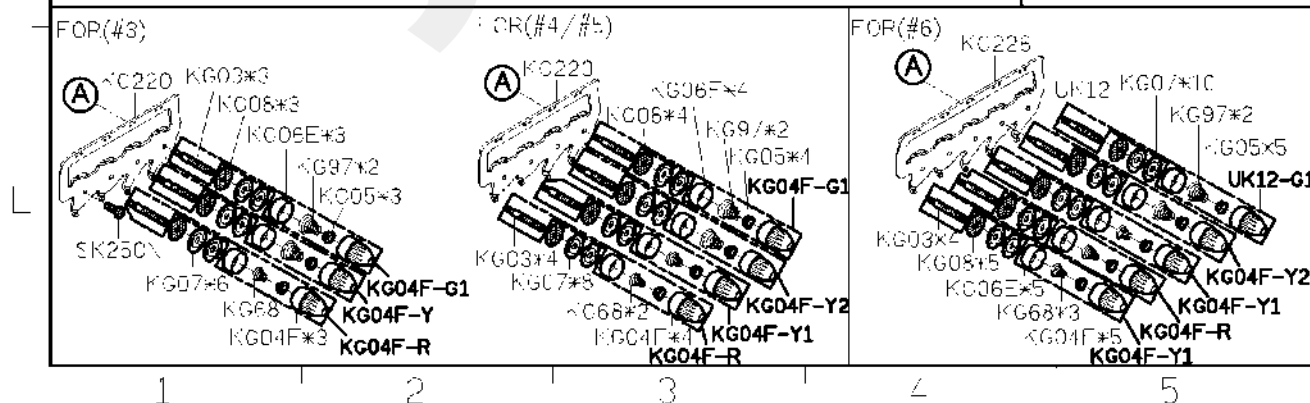
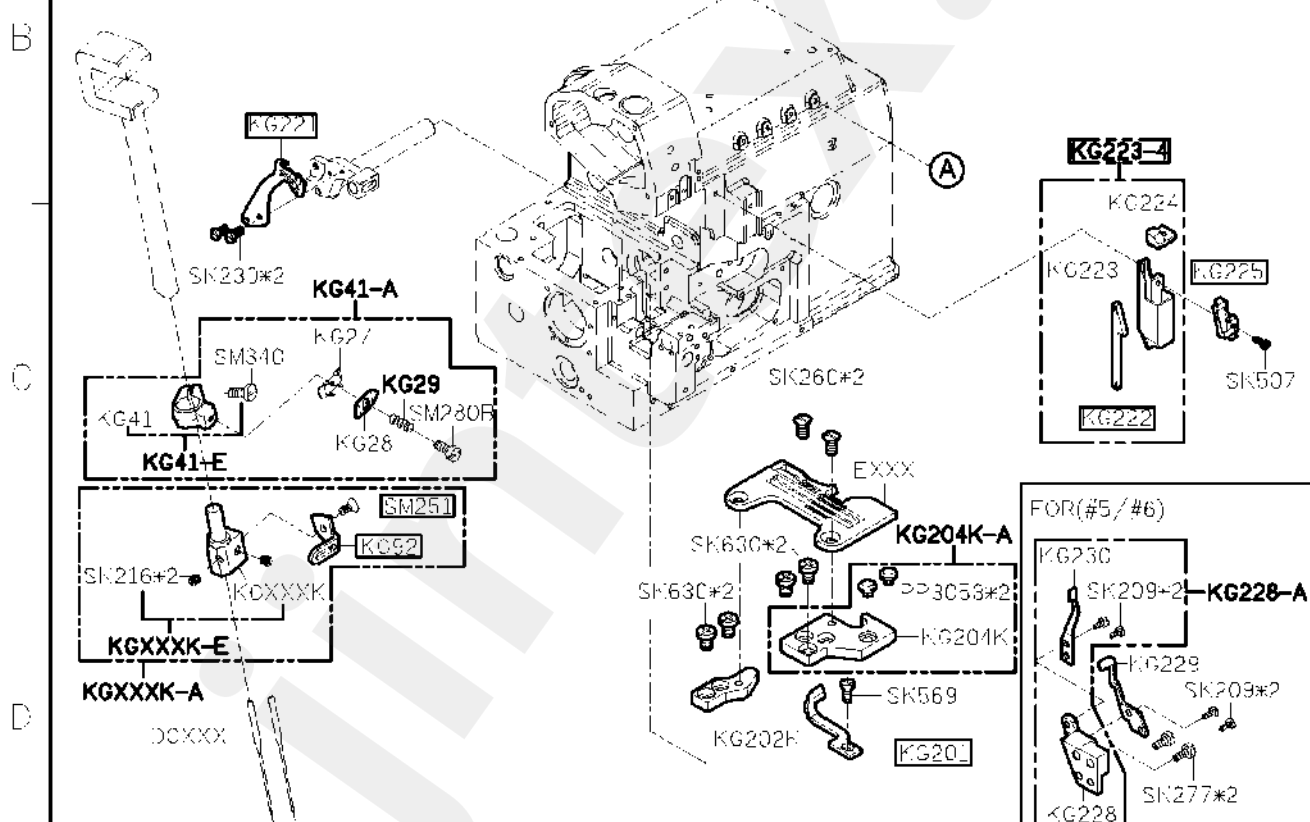
PARTS LIST

700K/700KD
988/988D

KG

2012/08/18

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PARTS NO	K0237	K0211	K0237	K0211		
	K0218	K0213	K0236	K0249		
	K0250	K0221	K0243	K0261		
	K0222	K0222	K0245	K0245		
	K0225	K0225	K0261	K0261		
	K0231	K0201	K0244	K0244		
	K093	K092	K094	K084		
	SK216	SK216	SK216#2	SK216#2		
	SK250N	SK250N	SK250N#2	SK250N#2		
	SK437N	SK437N	SK569	SK569		
	SK674N	SK674N	SK674N	SK674N		
	SK250	SK250	SK250	SK250		
K0212-3	K0212-4	K0241-5	K0241-6			
K0223-4	K0223-4	K0223-5	K0223-5			



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD	KJ		1/1
	988/988D			Date
				2012/08/18

MODEL	#3/#5	#4/#6	#4 M7/M8/M2-28	#5 X2
	KJ204	KJ234K	KJ204K	KJ234K/KJ234
	KJ206	KJ203	KJ203	KJ206
PARTS NO	KJ206-F	KJ203-F	KJ203-F	KJ206-F
	KJ206-C	KJ203-C	KJ203-C	KJ206-C
	KJ236	KJ208	KJ226	KJ236
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	KJ219		KJ236	KJ236

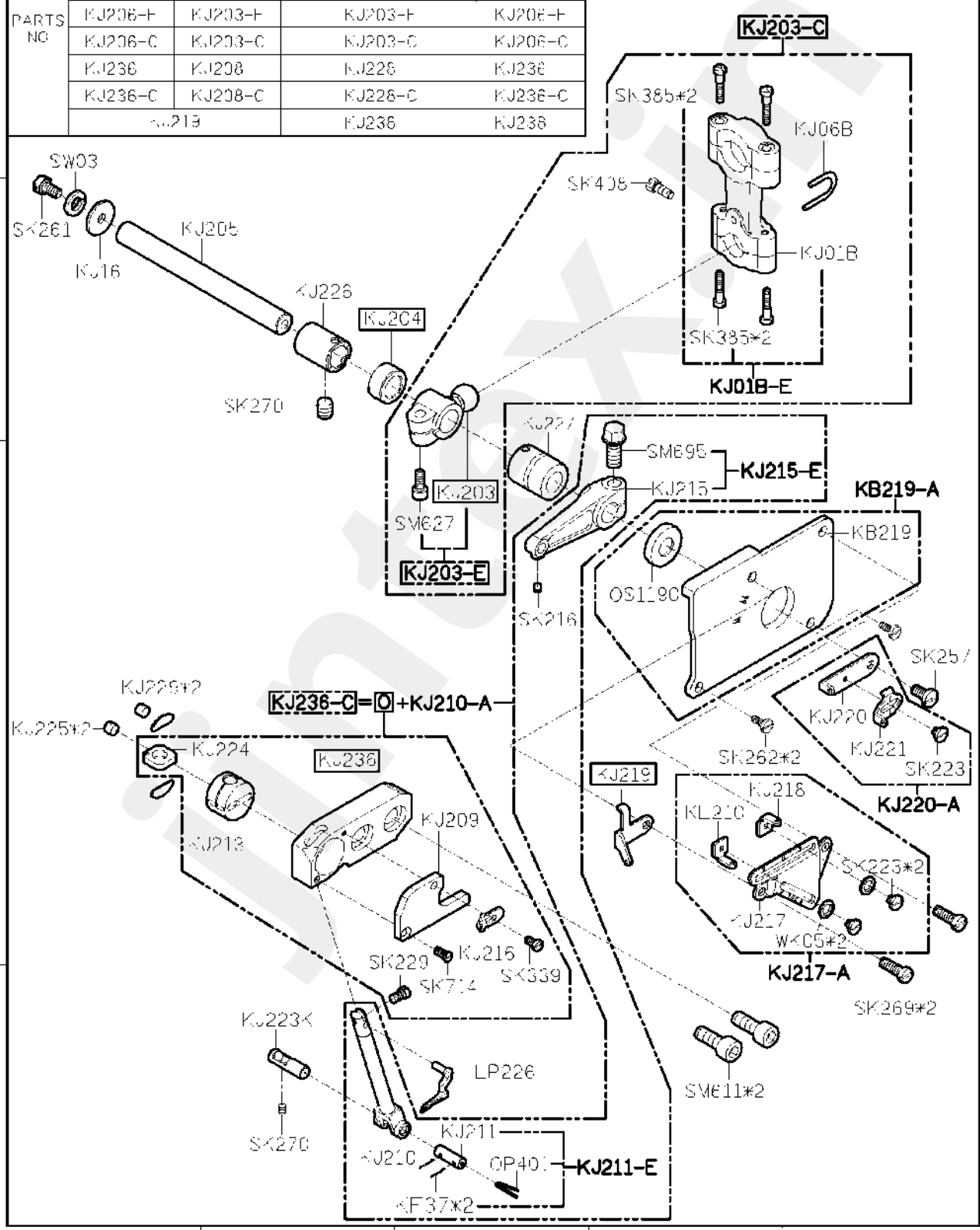
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C

D

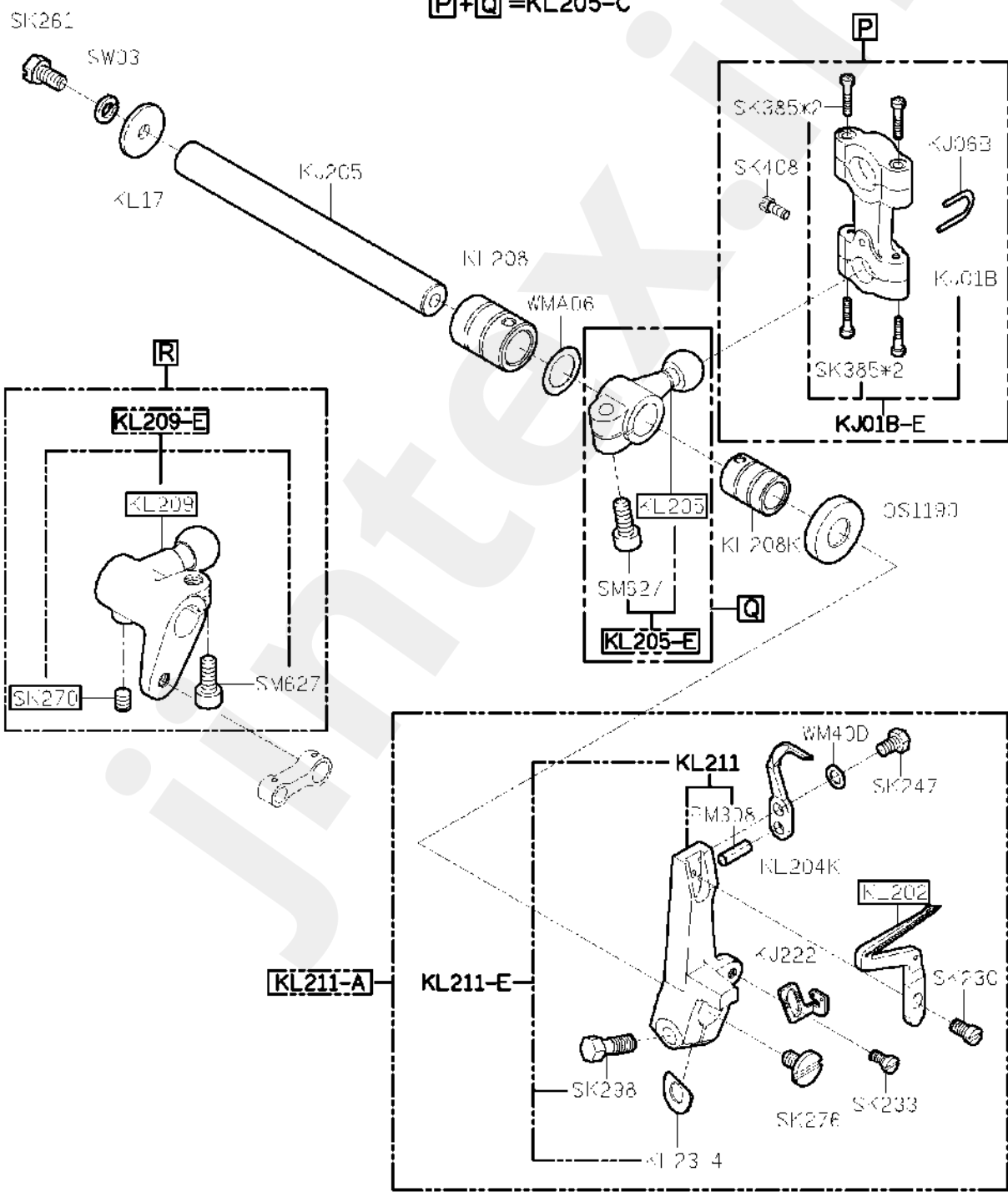
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				2012/08/18

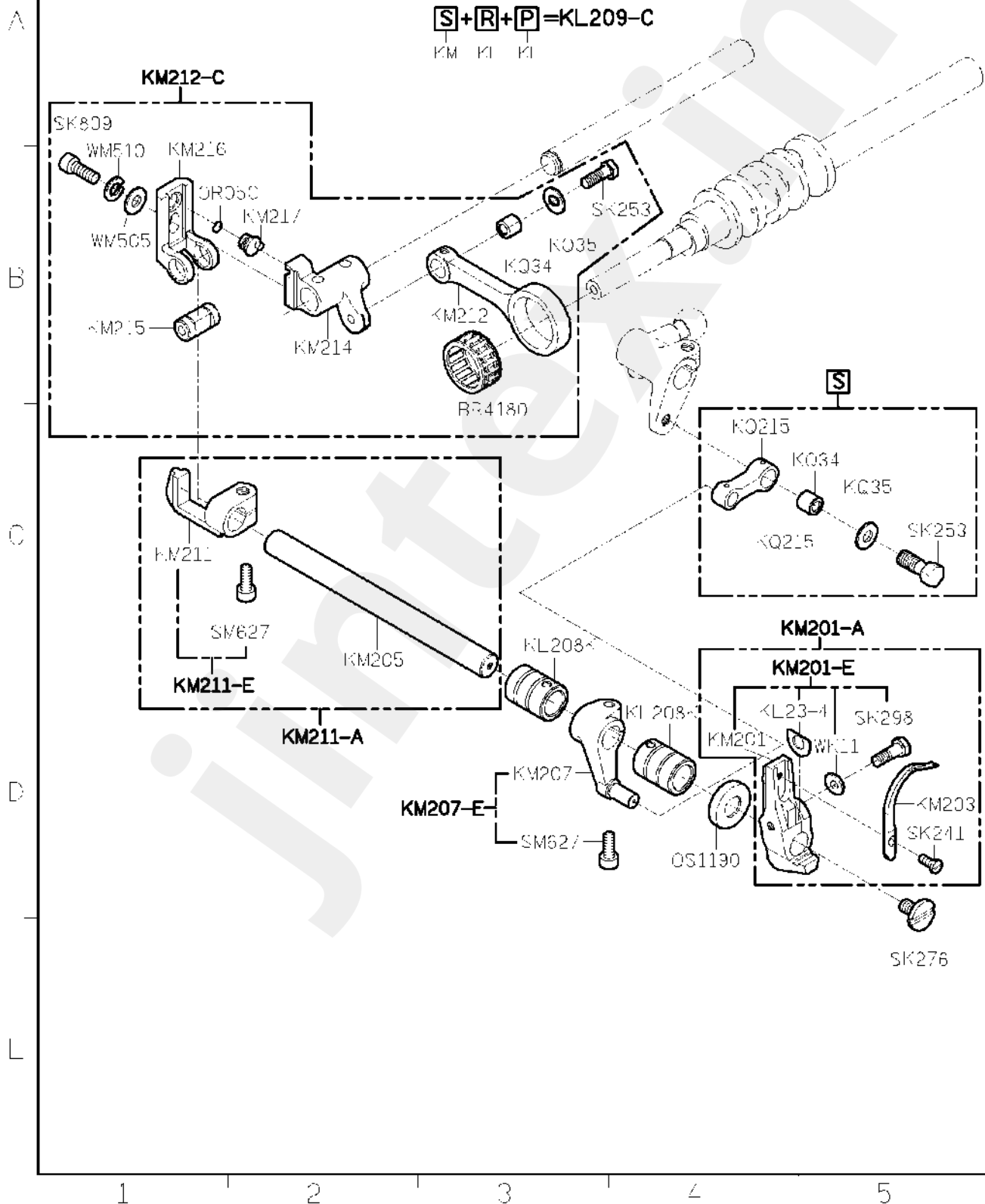
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	KL211-A		KL211-A1
	KL205	KL209	KL209-C
	KL205-E	KL209-E	KL209-C

KL KL KV
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				2012/08/18

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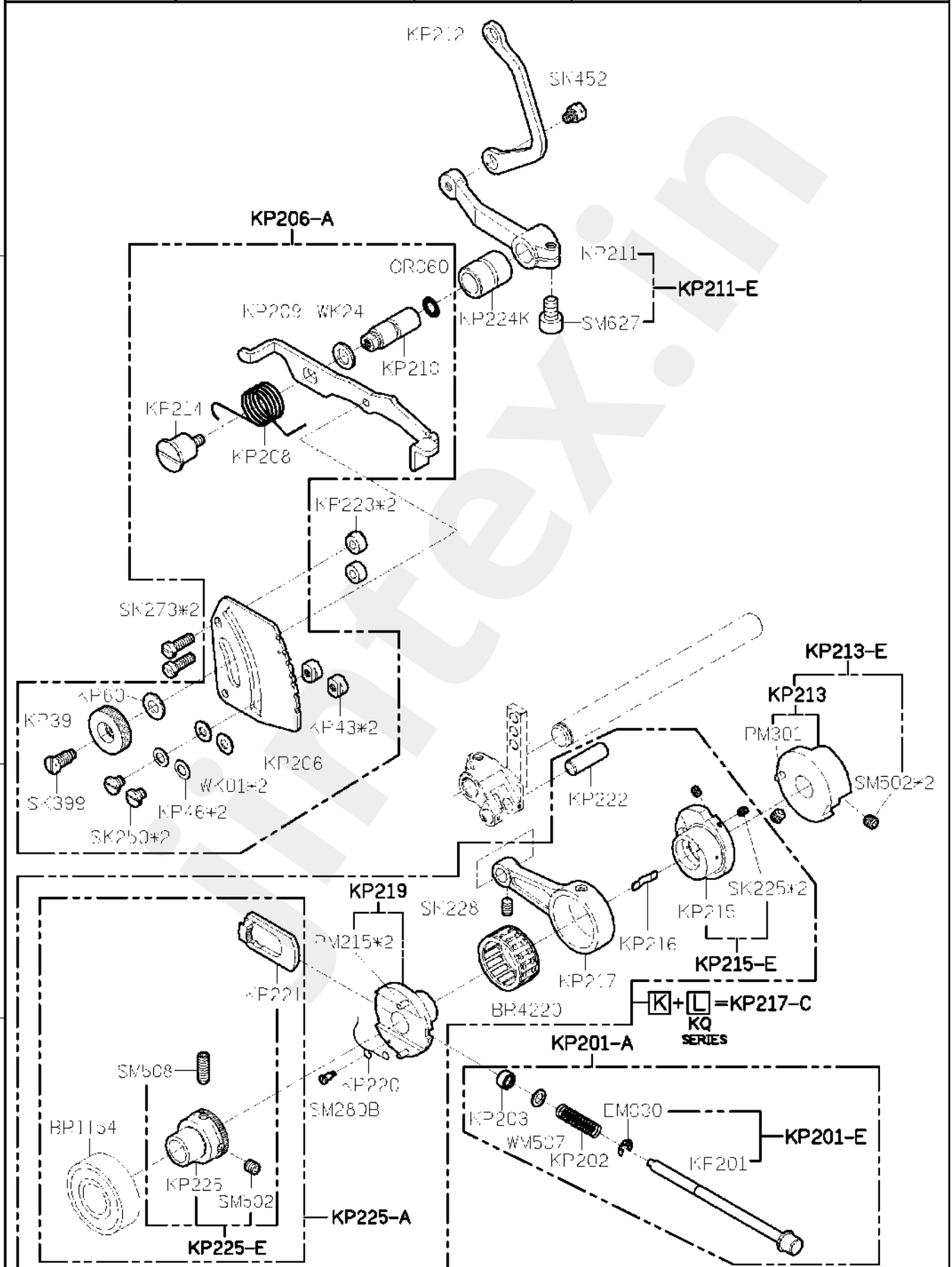
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
				2012/08/16

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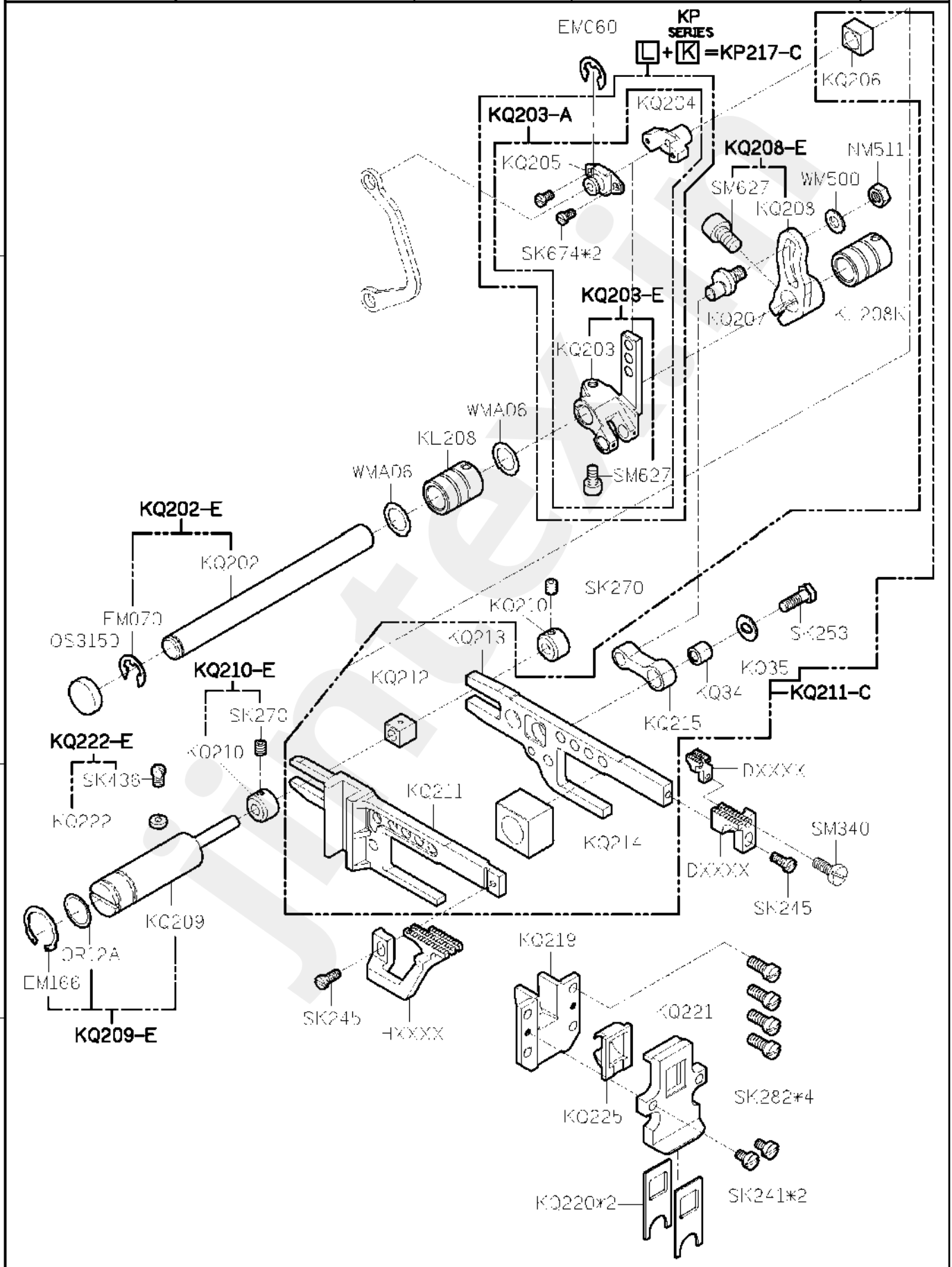
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Part NO.	KN215

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				2012/12/18

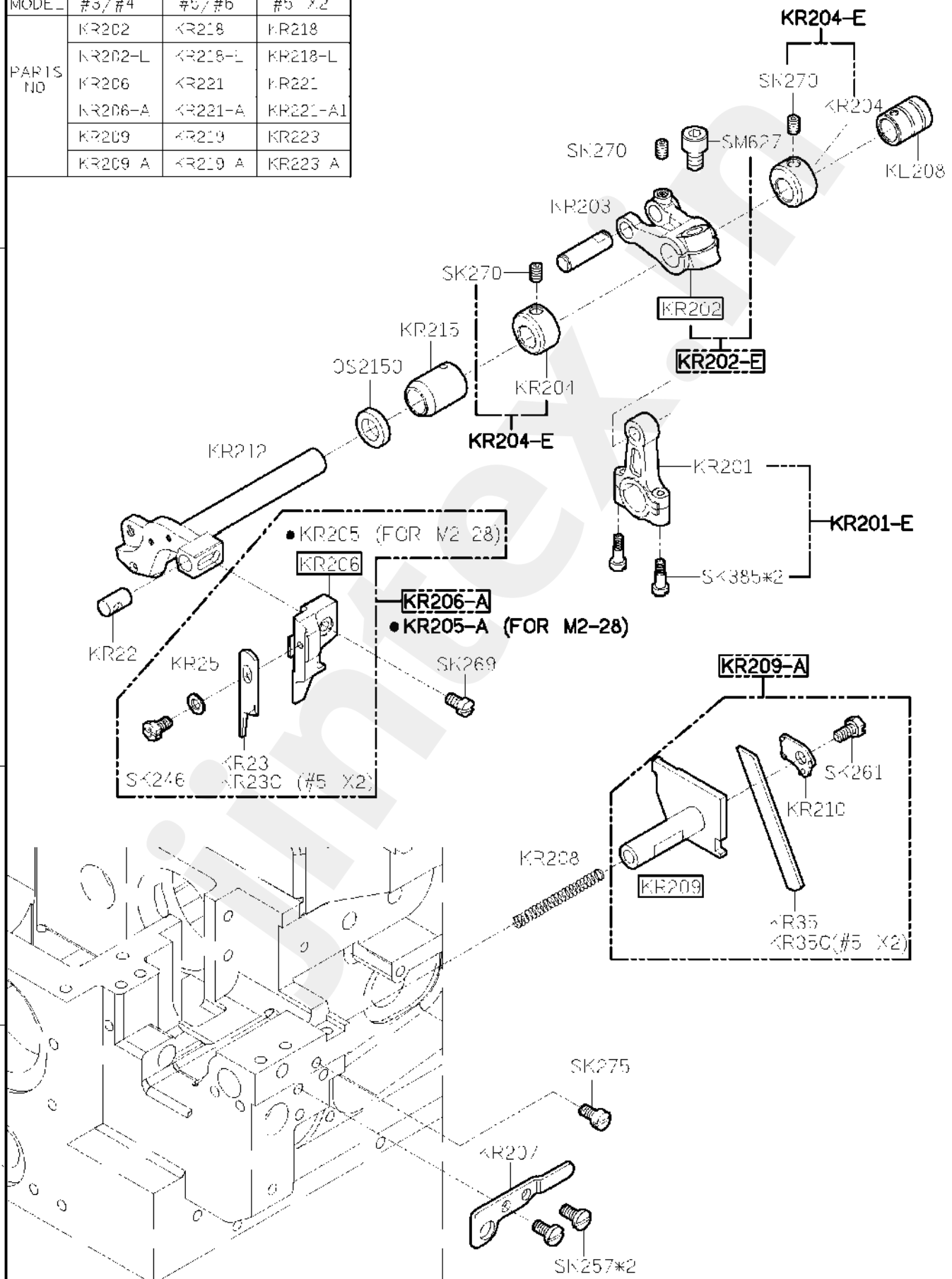


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				2012/12/18



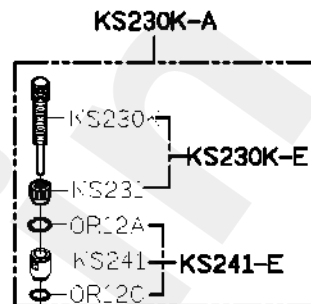
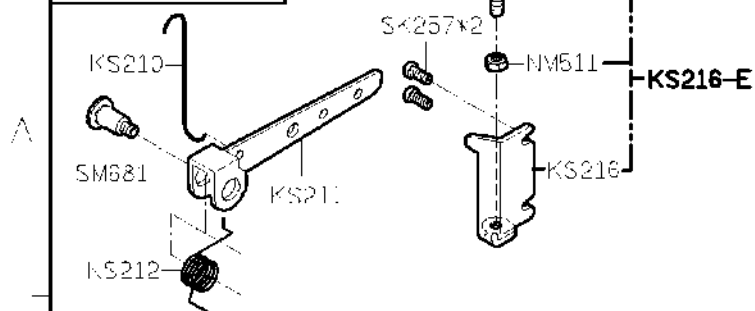
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KR		1/1
				Date
				2012/12/18

MODEL	#3/#4	#5/#6	#5 X2
PARIS NO	KR202	KR218	KR218
	KR202-L	KR218-L	KR218-L
	KR206	KR221	KR221
	KR206-A	KR221-A	KR221-A1
	KR209	KR219	KR223
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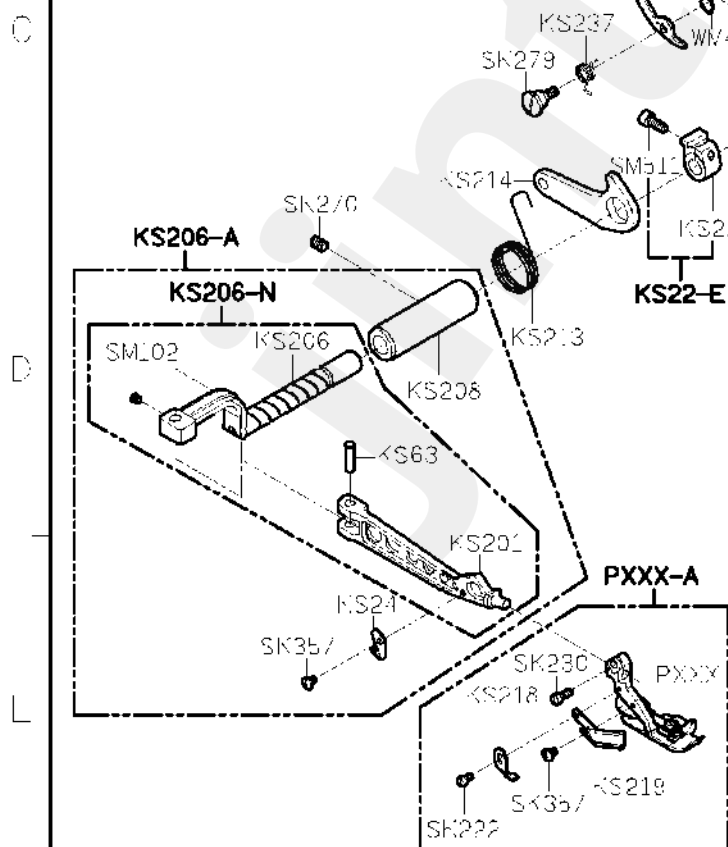
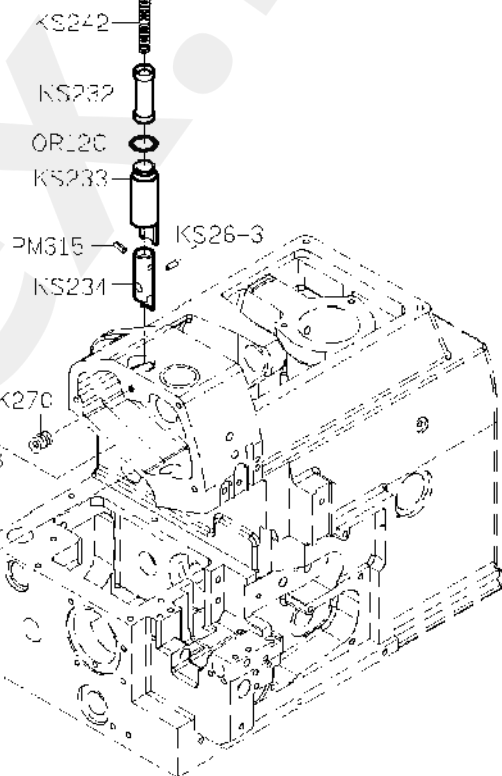
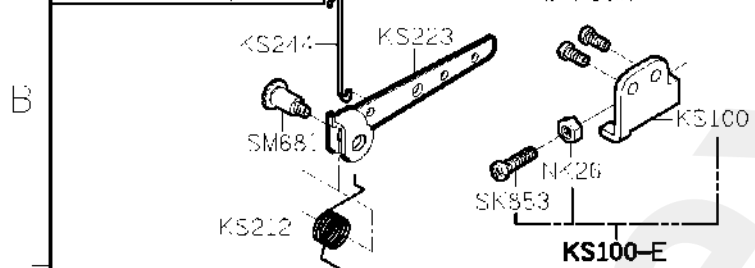


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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FOR 700K/988

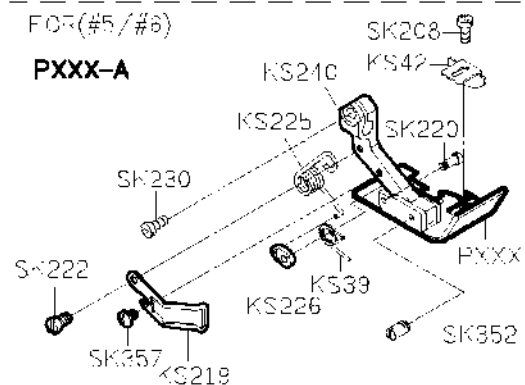


FOR 700KD/988D



FOR (#5/#6)

PXXX-A



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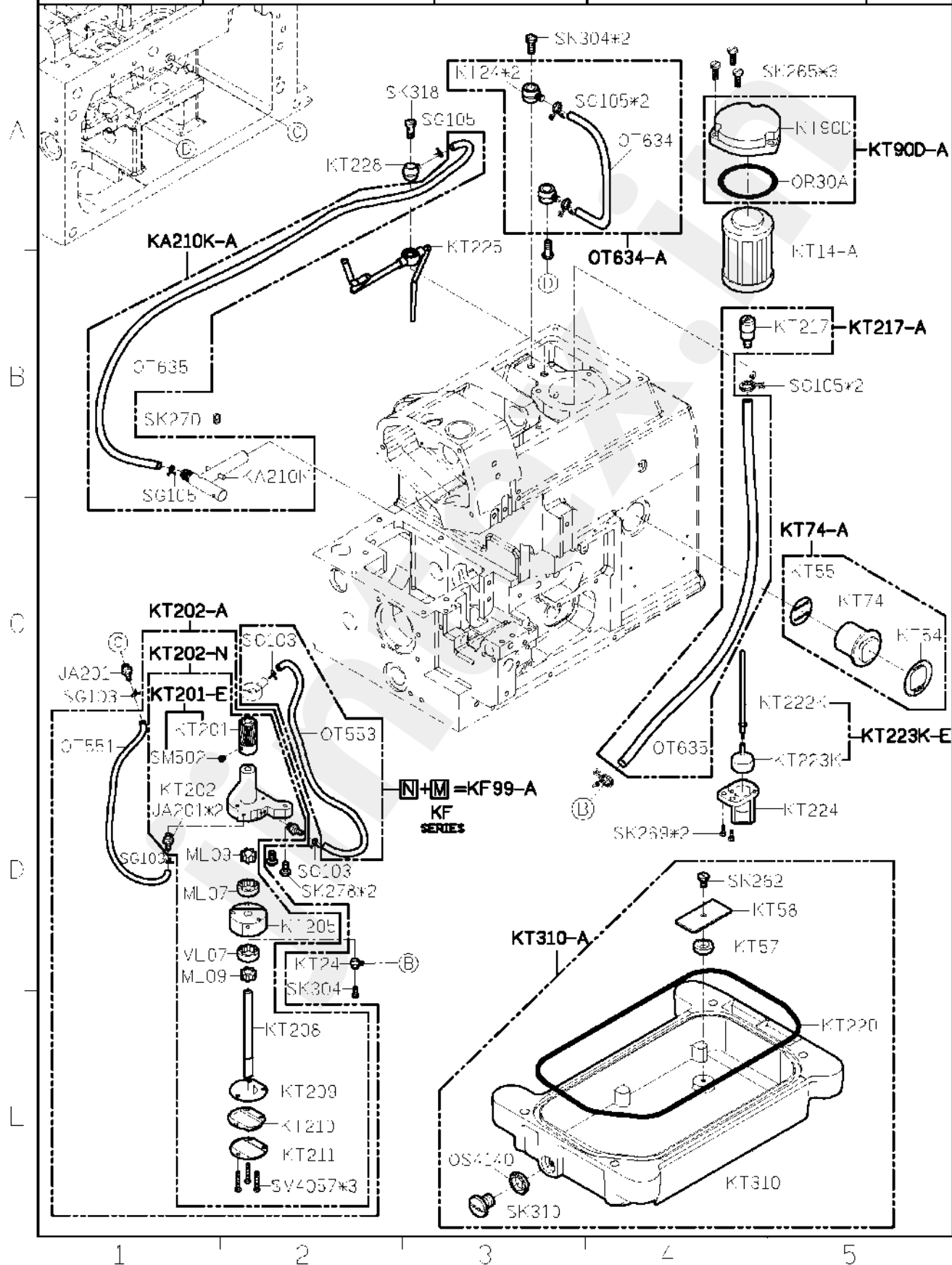
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				2012/08/18



SIRUBA

PARTS LIST

Series

700K/700KD
988/988D

Parts Group

KU

Subclass / Remark

Page

1/1

Date

2012/08/18

MODEL	#3/#4	#5/#6
PARTS NO	KU40	KL39
	KU220-4	KL220-5
	KU207	KL203
	KU206	KL211
	KU201-4	KL201-5
	SK277	SK437

KU60-A
(FOR 505F1-04)

KU220-4

KU9 E

KU201-4

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KW		1/4
				Date
				2012/08/18

KW40E-3

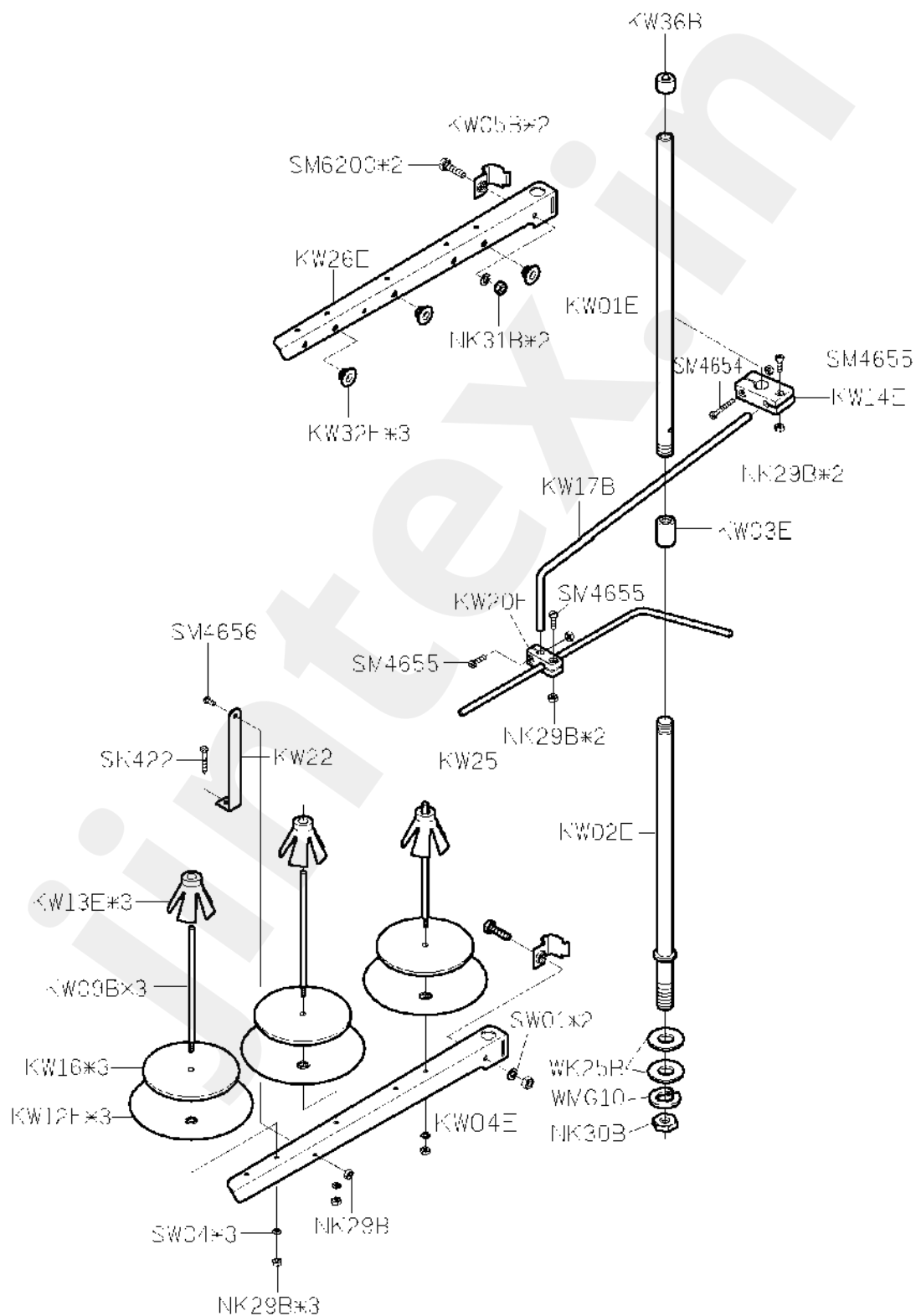
A

B

C

D

L



1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KW		2/4
				Date
				2012/08/18

KW10E-1

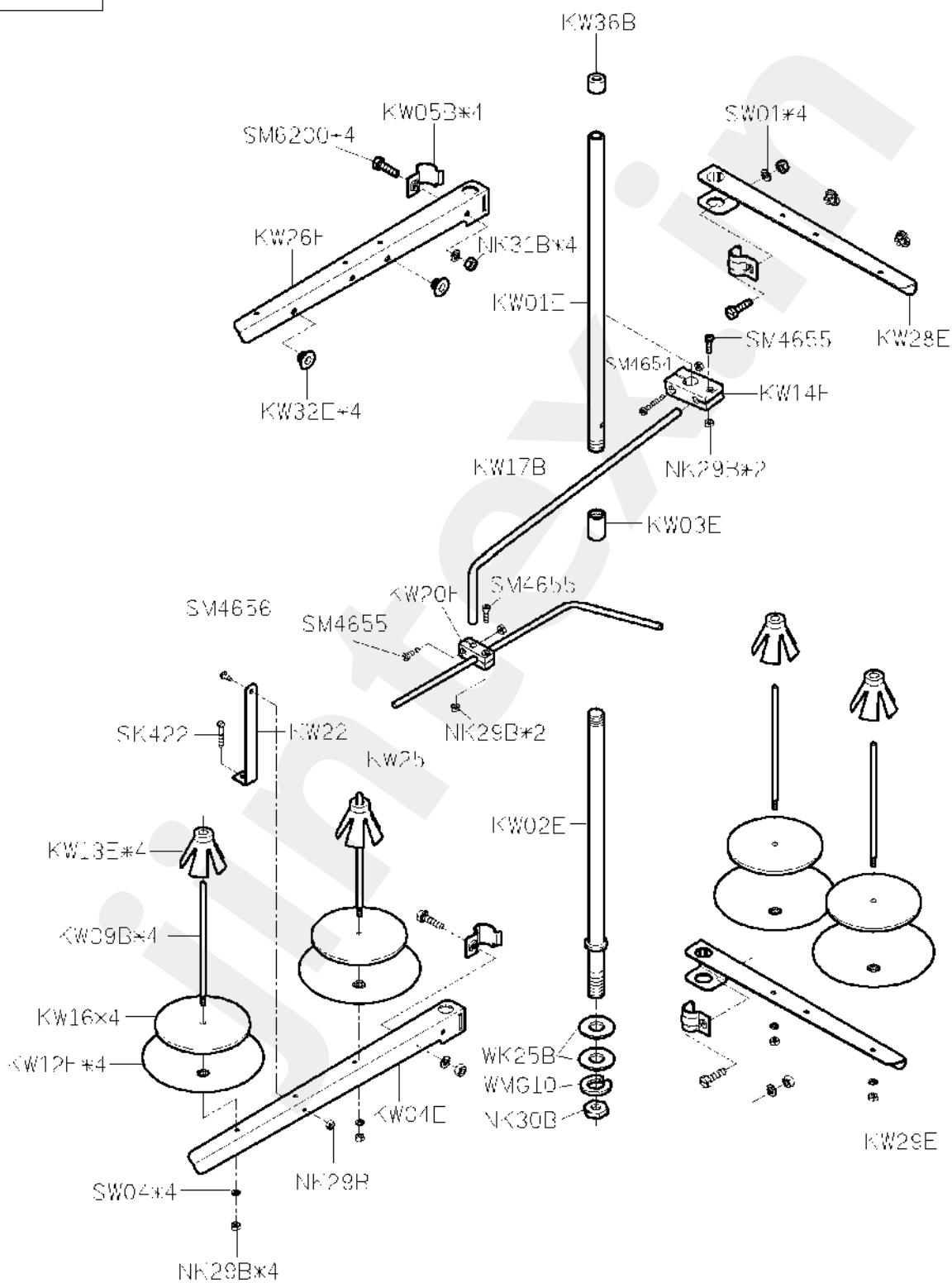
A

B

C

D

L



1

2

3

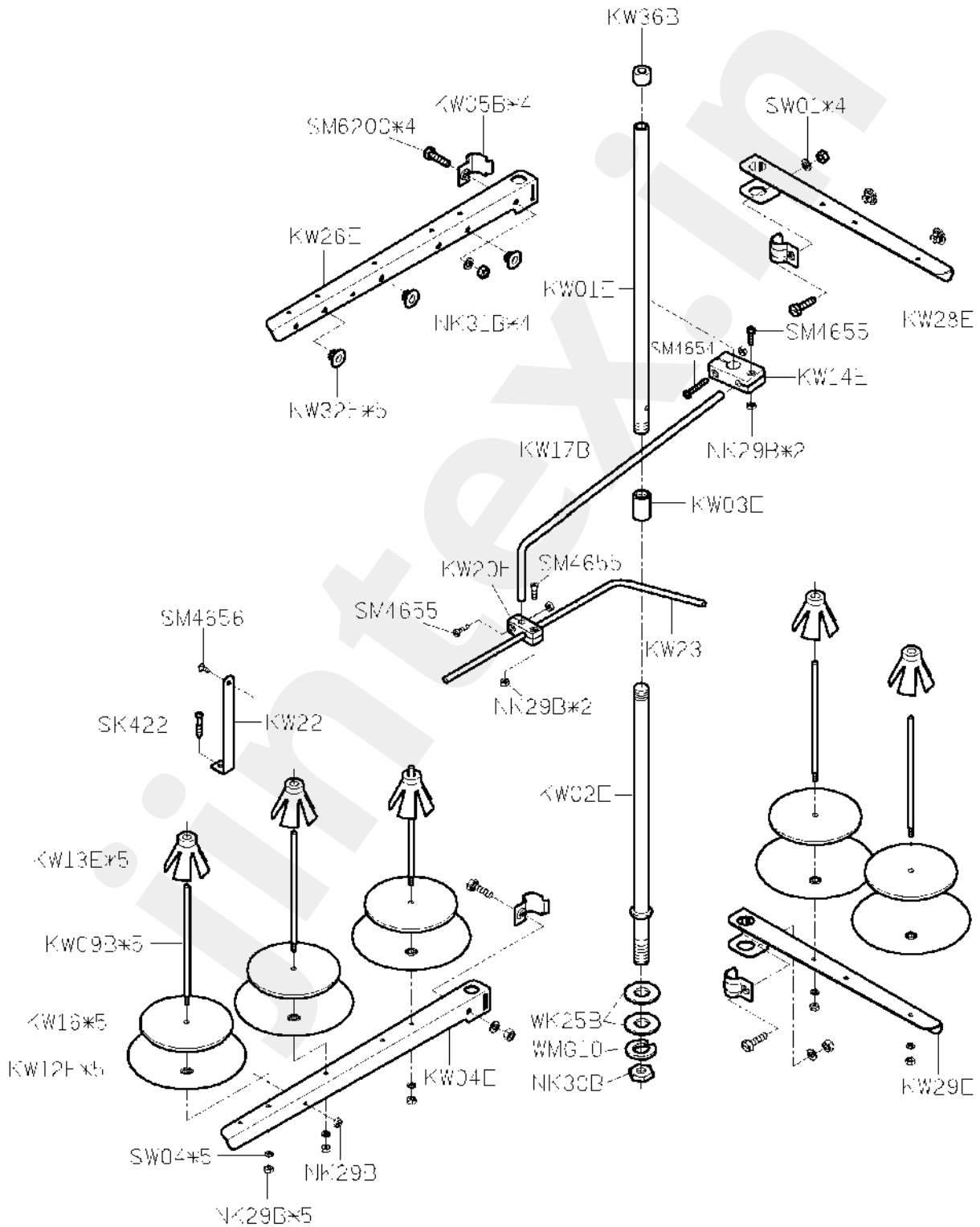
4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KW		3/4
				Date
				2012/08/16

KW40E-3

A
B
C
D
L



1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KW		4/4
				Date
				2012/08/18

KW10E-6

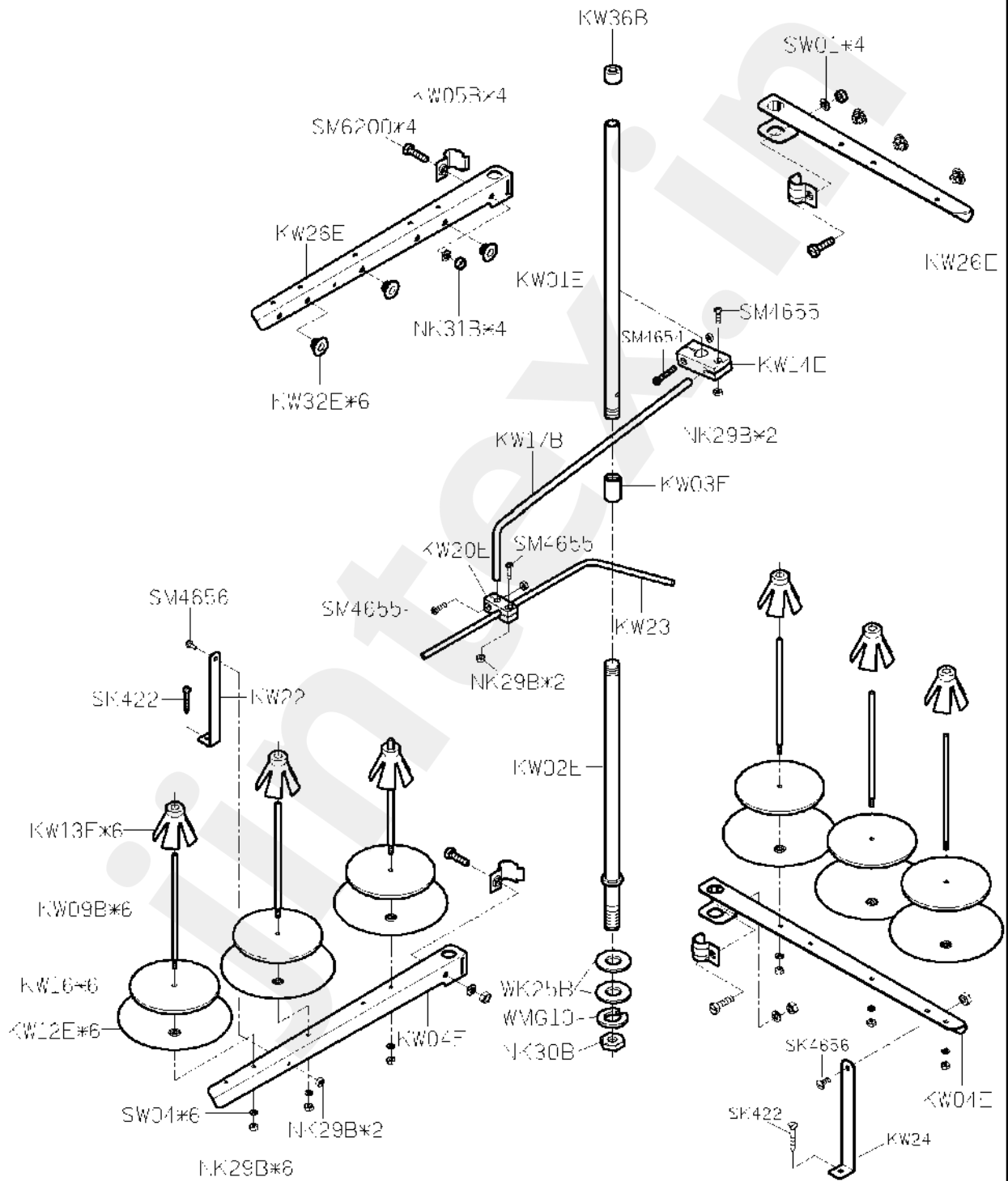
A

B

C

D

L



1

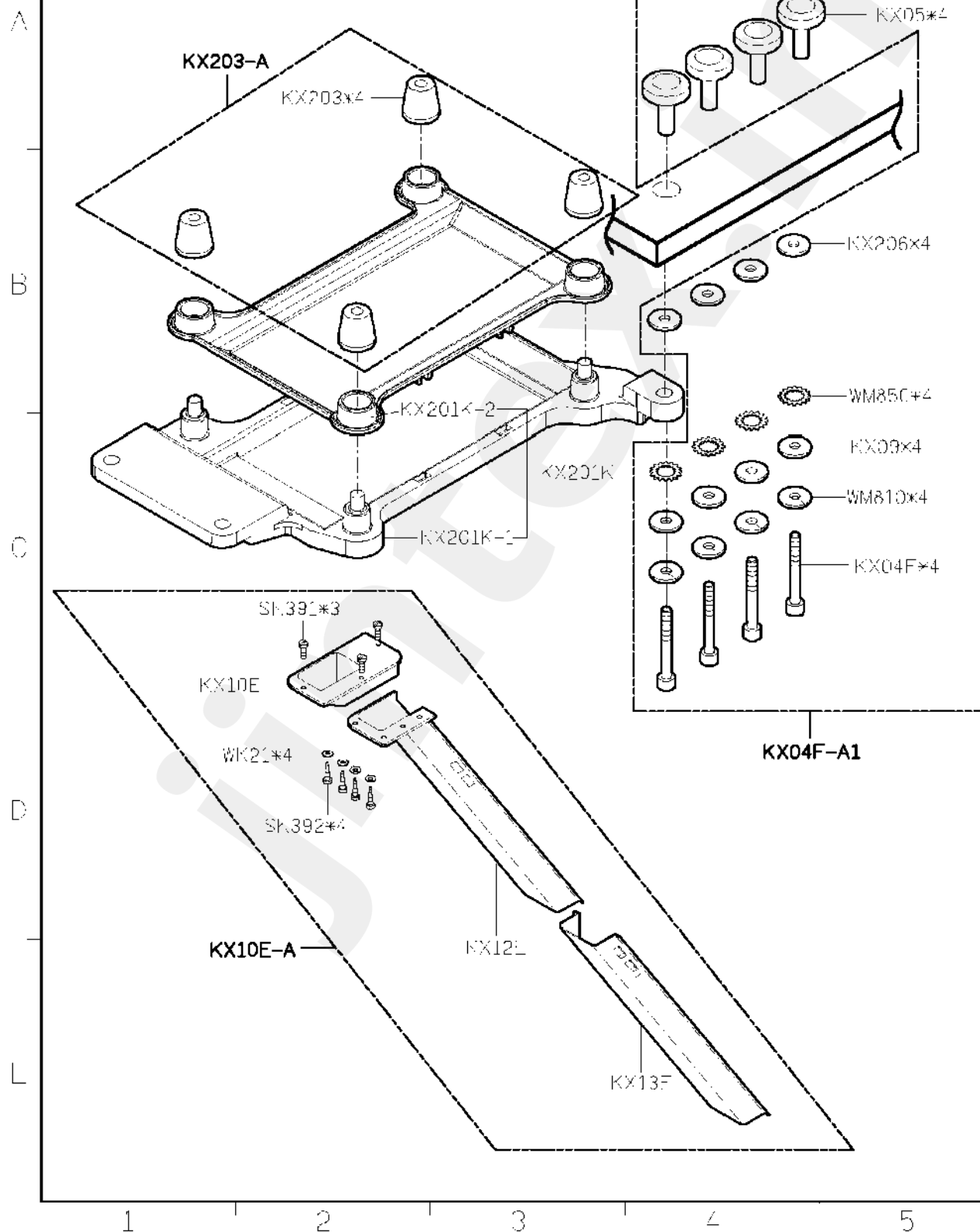
2

3

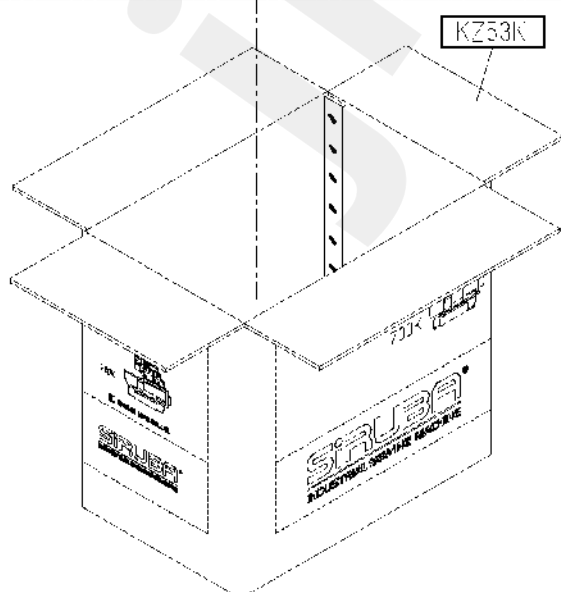
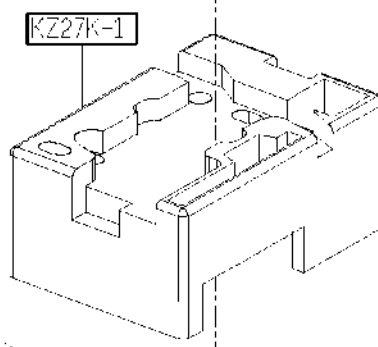
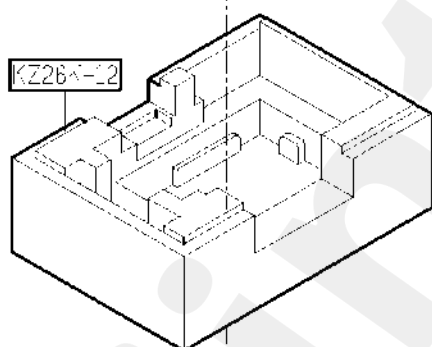
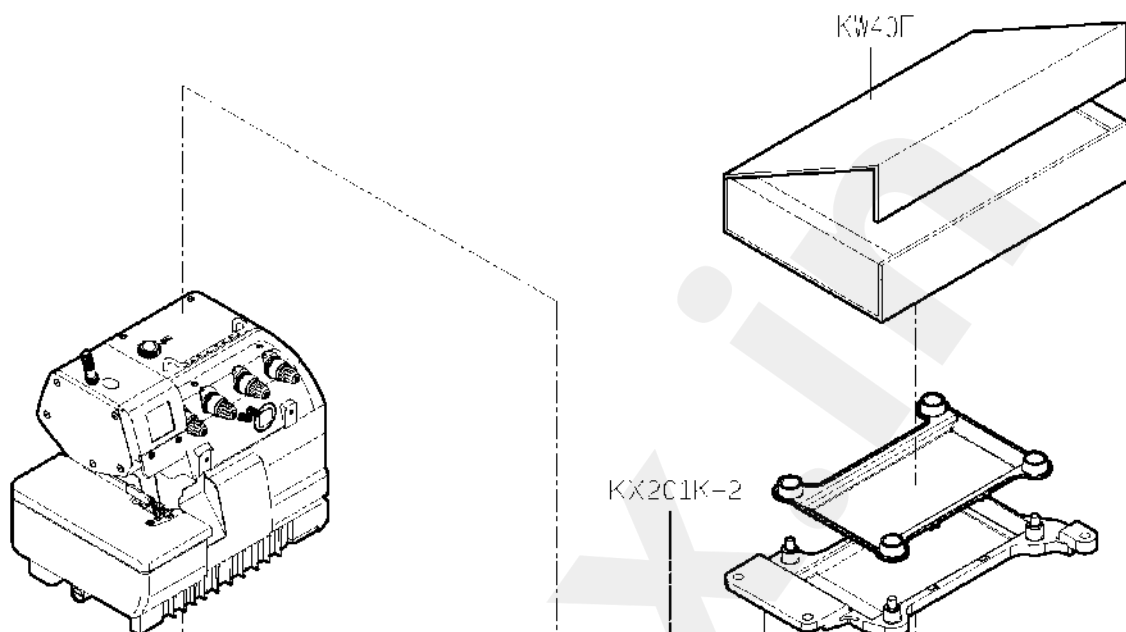
4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KX		1/1
				Date
				2012/08/18

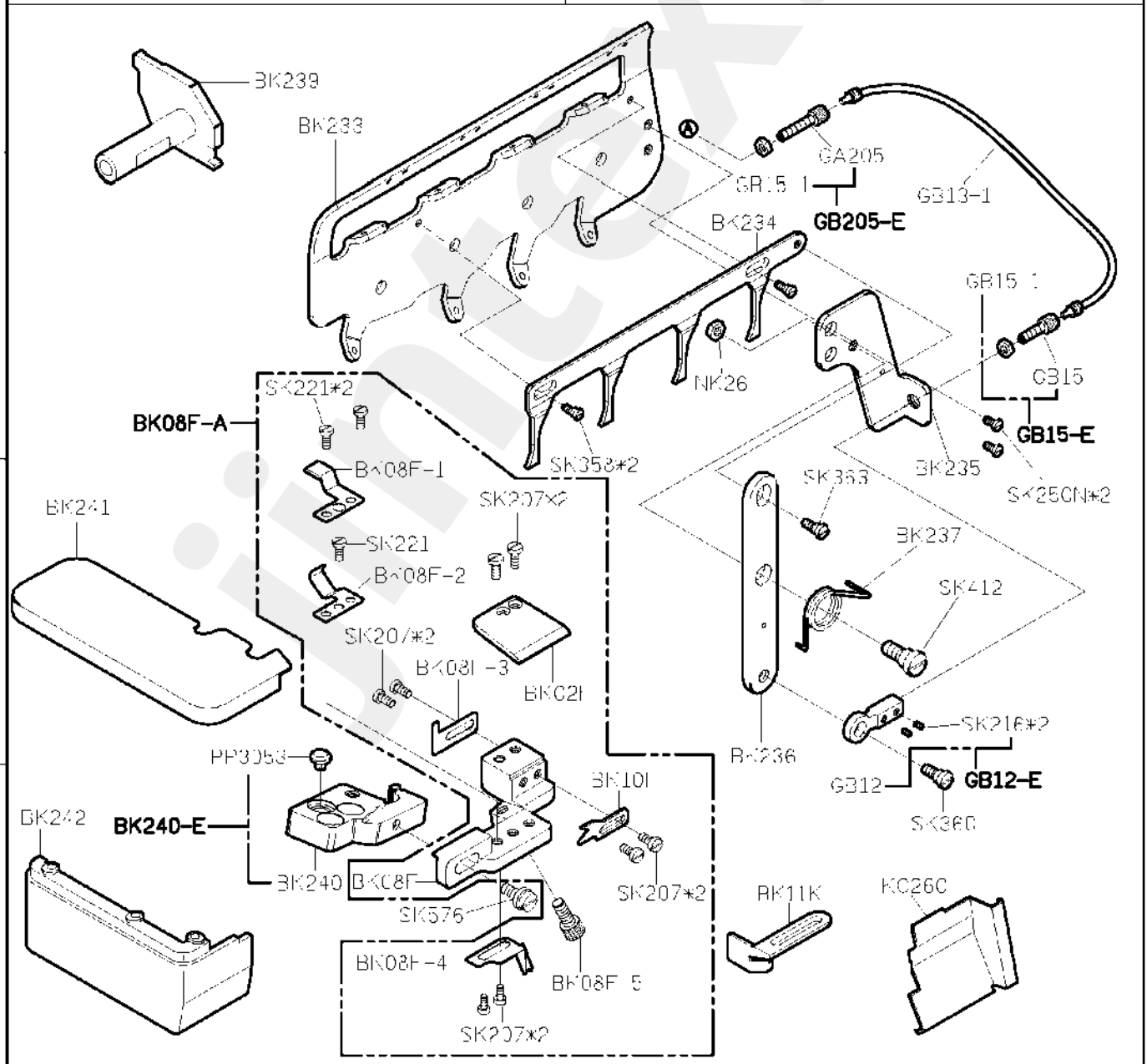
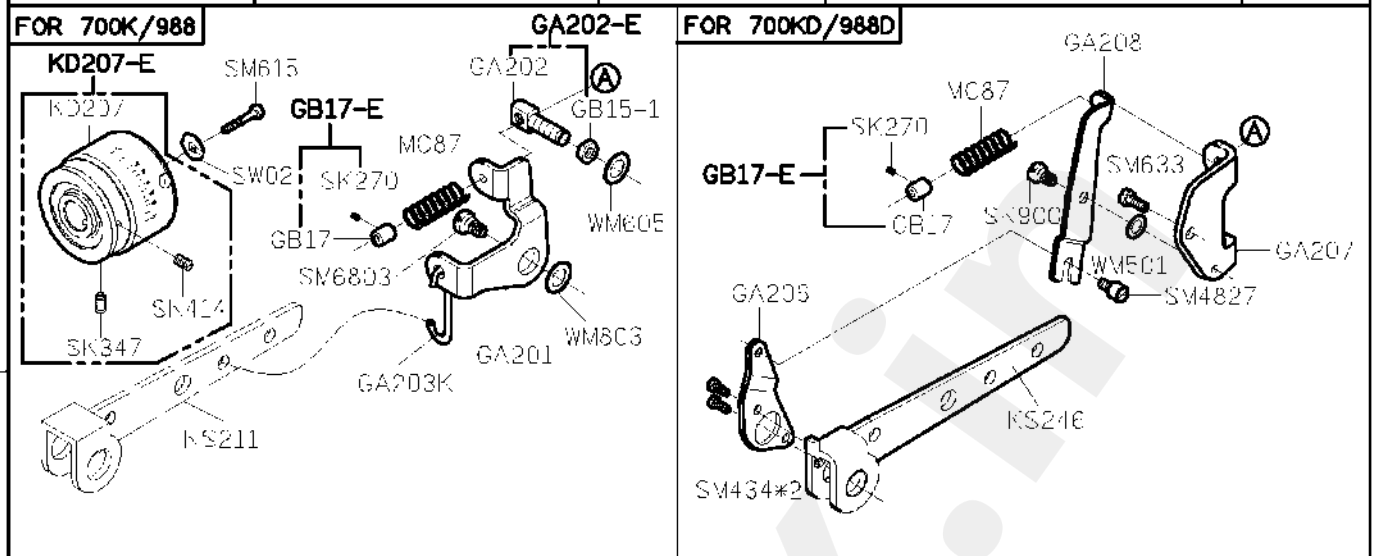


SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KZ		1/1
				Date
				2012/11/27



MODEL	PARTS NO		
700K	KZ53K	KZ27K	KZ27K-1/KZ26K-12
988	KZ53K-1	KZ27K	KZ27K-1/KZ26K-12
700KD	KZ53KD	KZ27K	KZ27K-1/KZ26K-12
988D	KZ53KD-1	KZ27K	KZ27K-1/KZ26K-12
700K-LFC	KZ55K	KZ51K	KZ51K-1/KZ26K-2
988-LI C	KZ55K-1	KZ51K	KZ51K-1/KZ26K-2
700KD-LFC	KZ55KD	KZ51K	KZ51K-1/KZ26K-2
988D-LFC	KZ55KD-1	KZ51K	KZ51K-1/KZ26K-2

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	BK-1K		1/1
				Date
				2012/12/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	EC-K	EC-K for Short Knife	1/4
			EC-K-A for Long Knife	Date
			#: Use for 700KD/988D ●: Use for Long Knife	2012/12/13

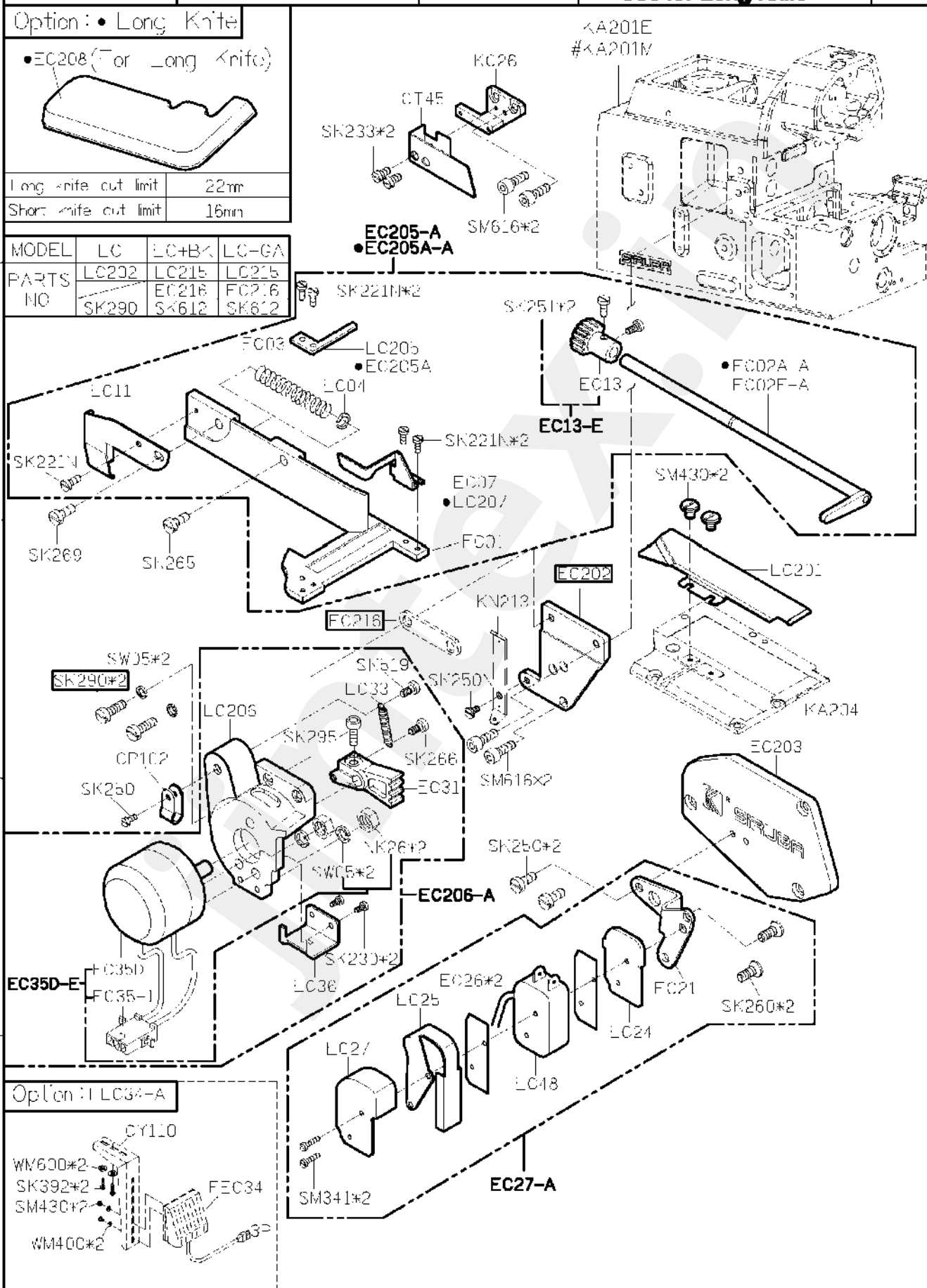
Option : ● Long Knife

● EC208 (For Long Knife)



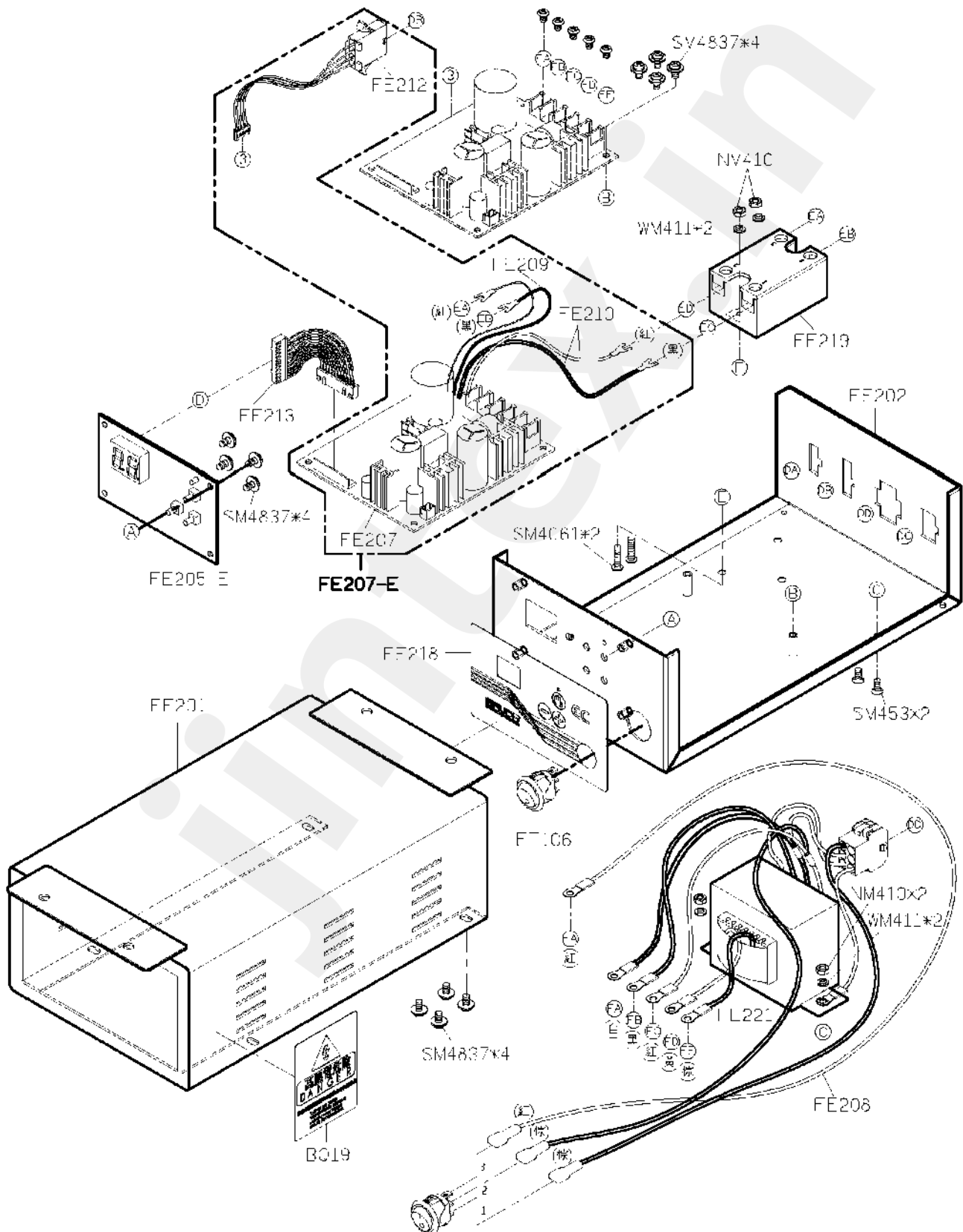
Long knife cut limit	22mm
Short knife cut limit	16mm

MODEL	LC	LC+BK	LC-GA
PARTS NO	LC202	LC215	LC215
	SK290	EC216	EC216
		SK612	SK612

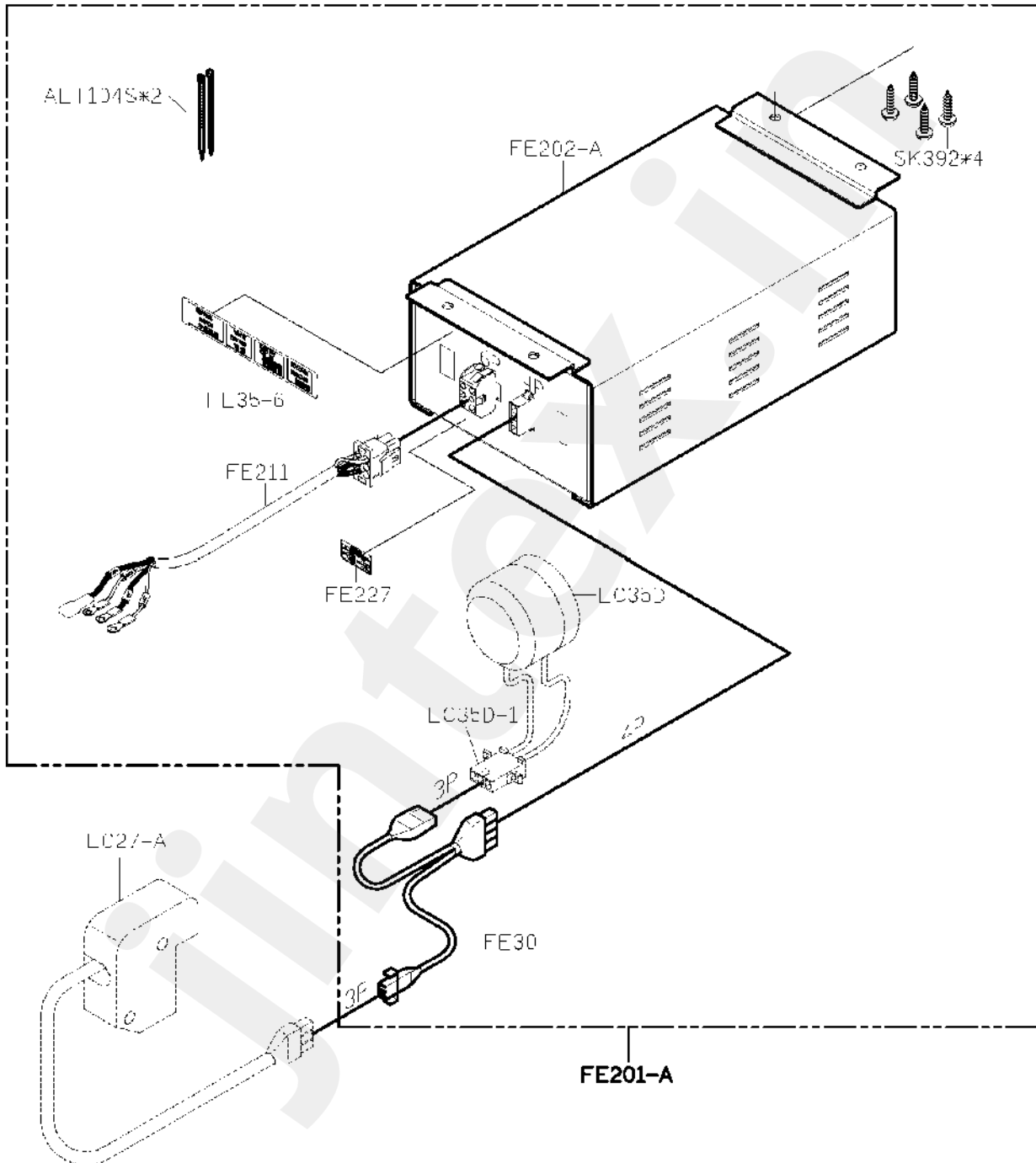


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	EC-K		2/4
				Date 2012/11/16

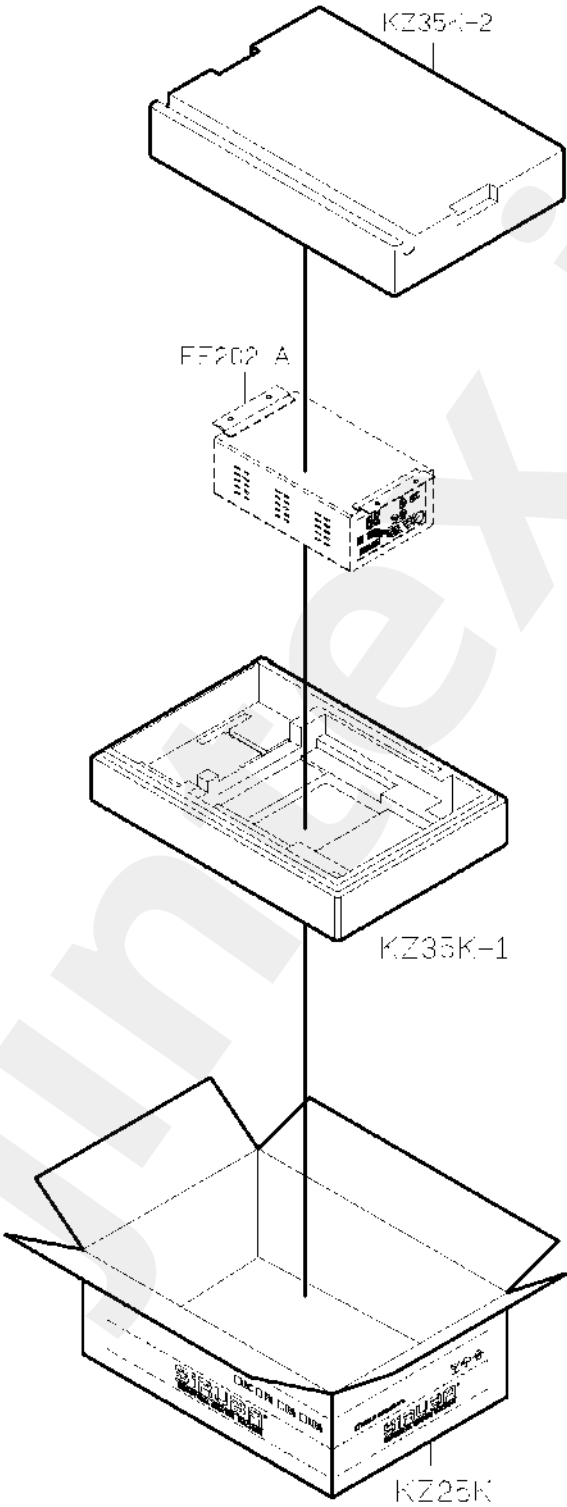
FE202-A



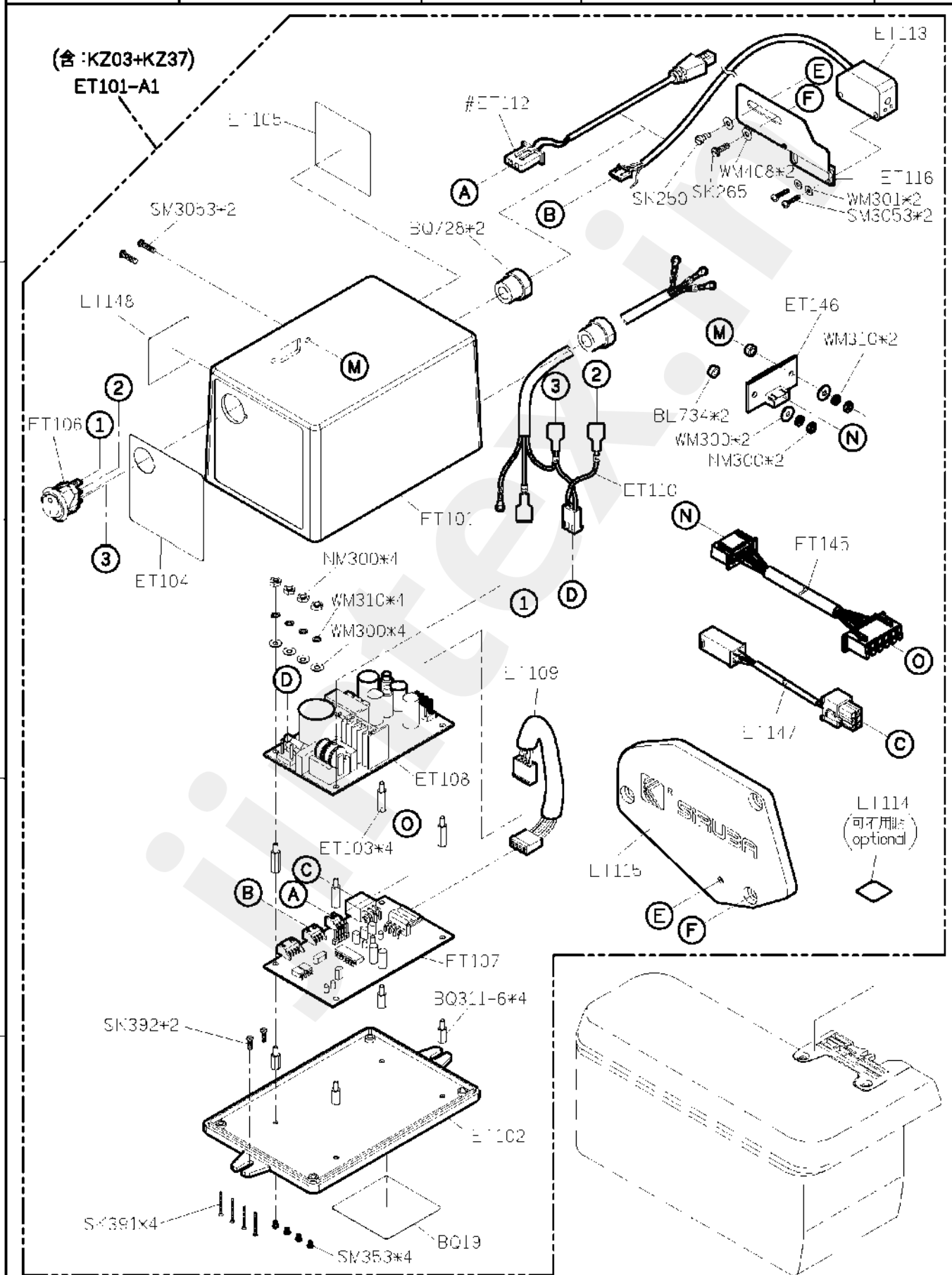
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	EC-K		3/4
				Date
				2012/11/16



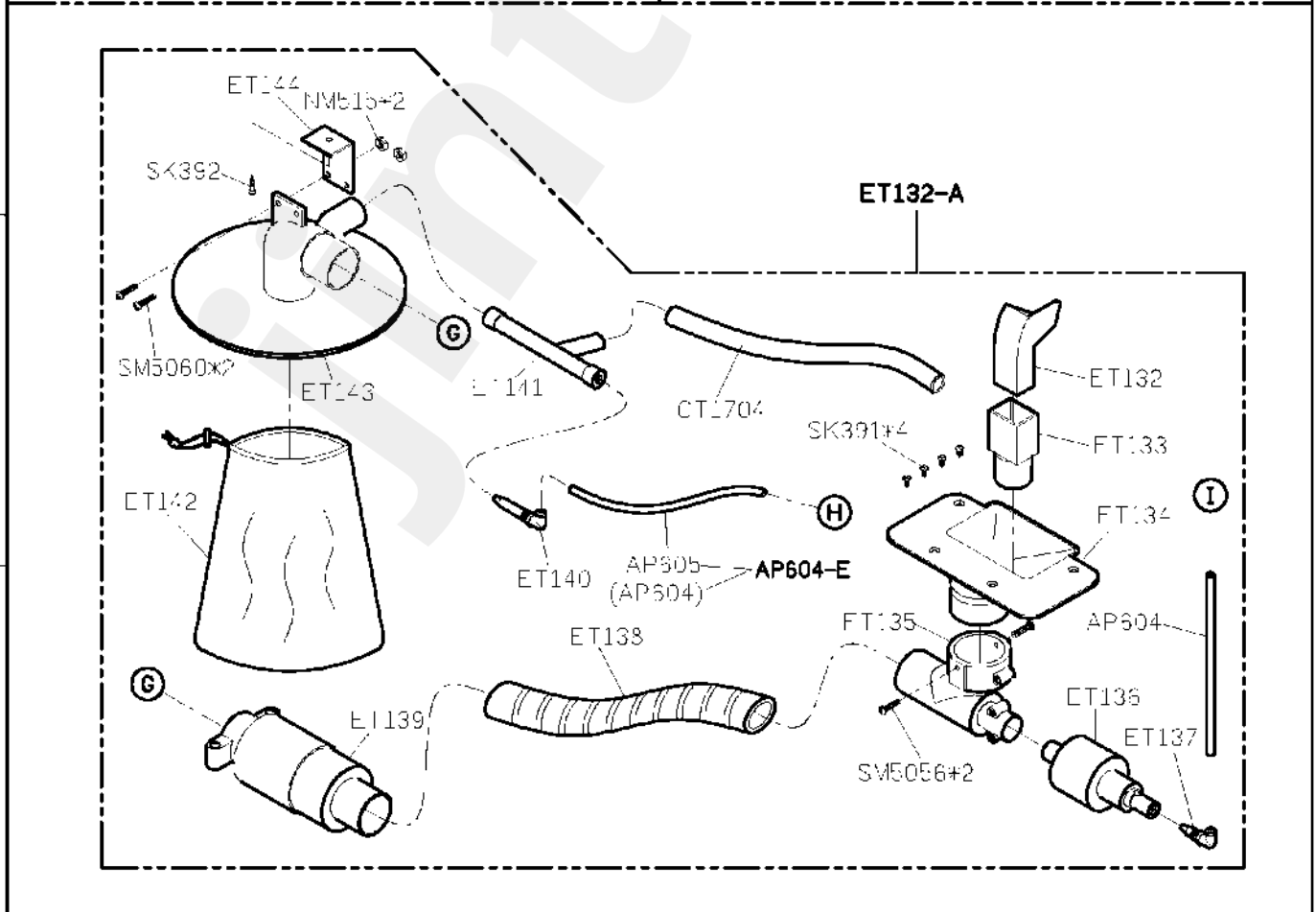
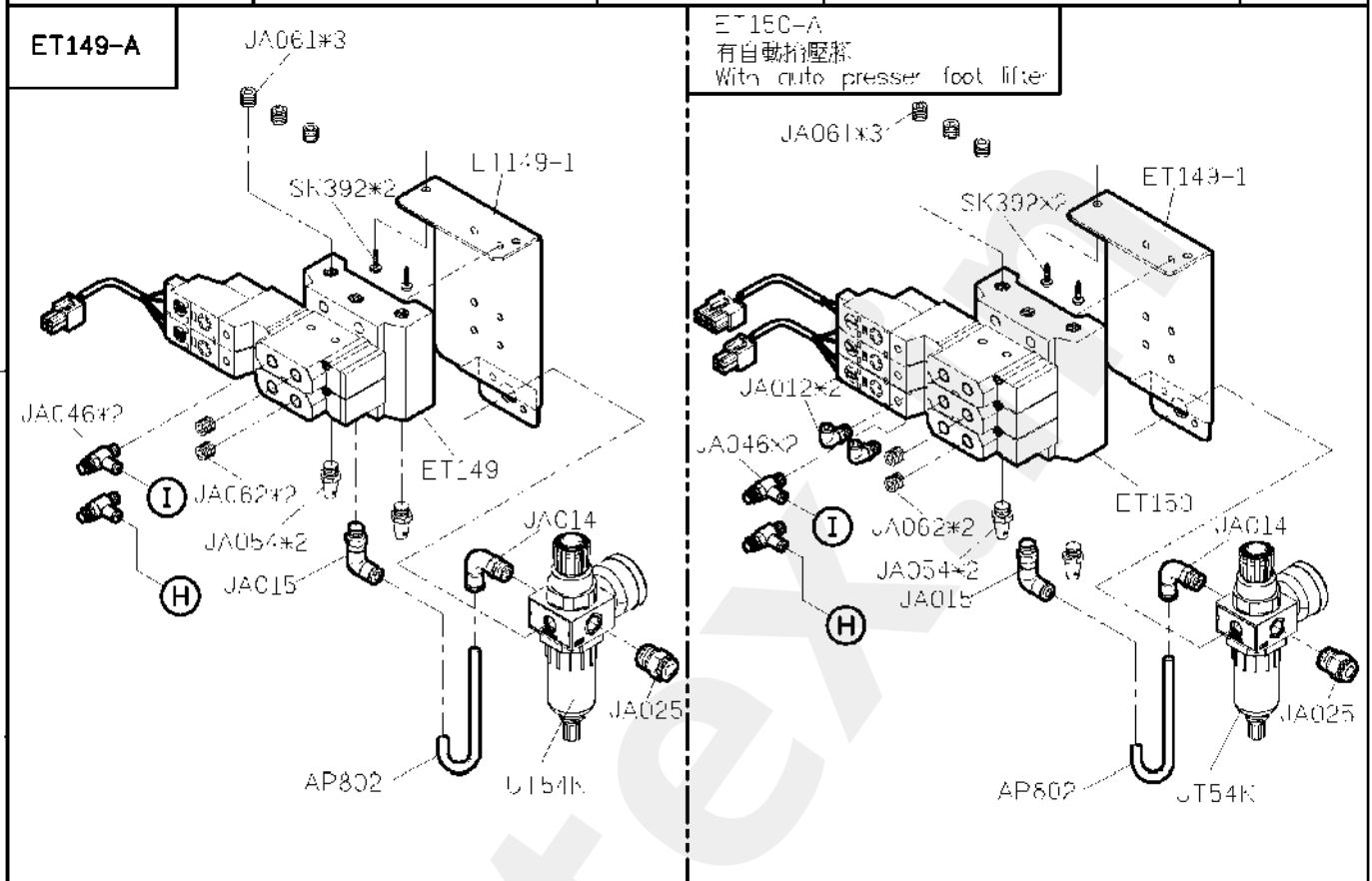
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	EC-K		4/4
				Date
				2012/11/16



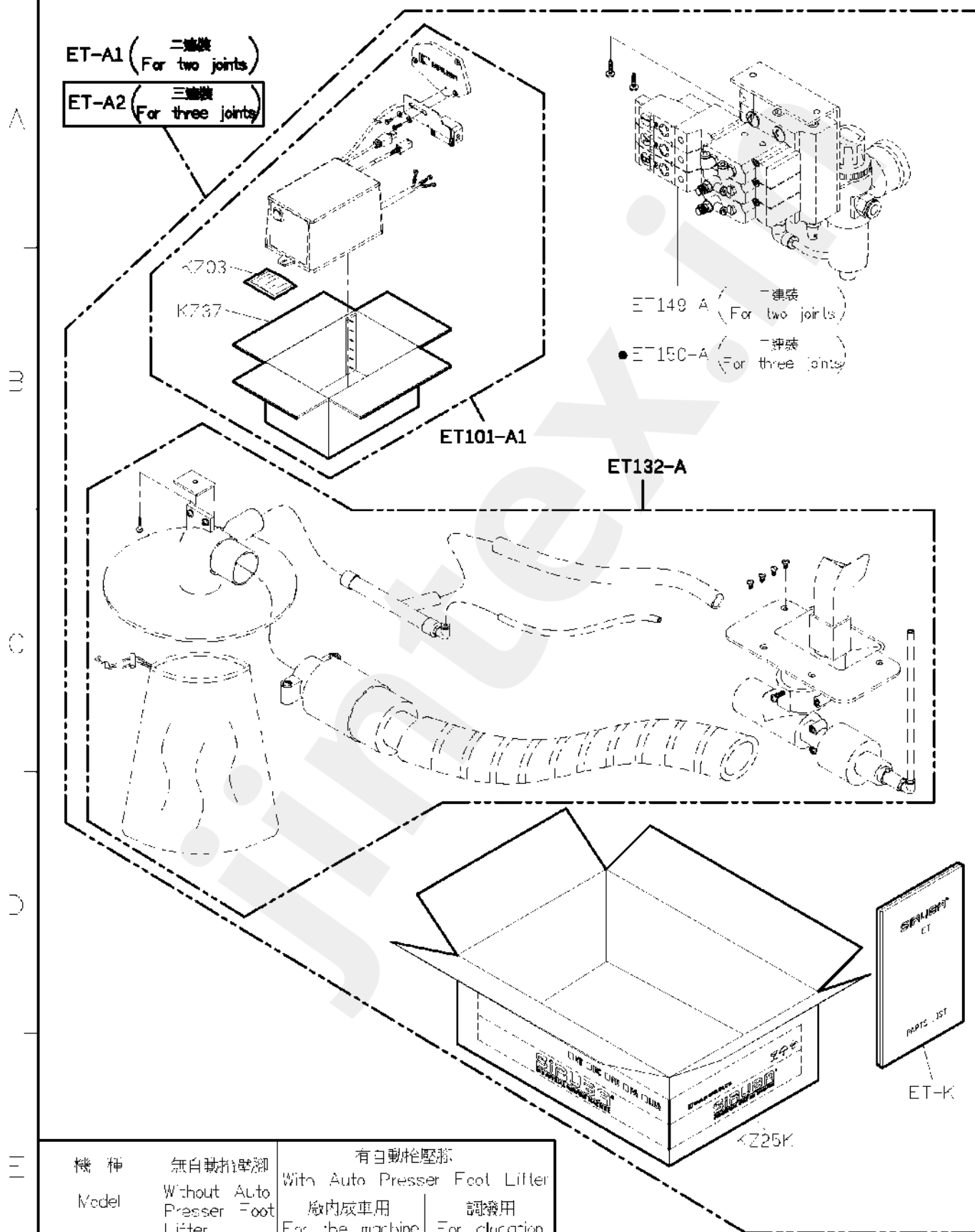
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	ET-K	# : Use for 700K/988	1/3
				Date
				2012/12/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	ET-K		2/3
				Date
				2012/12/18

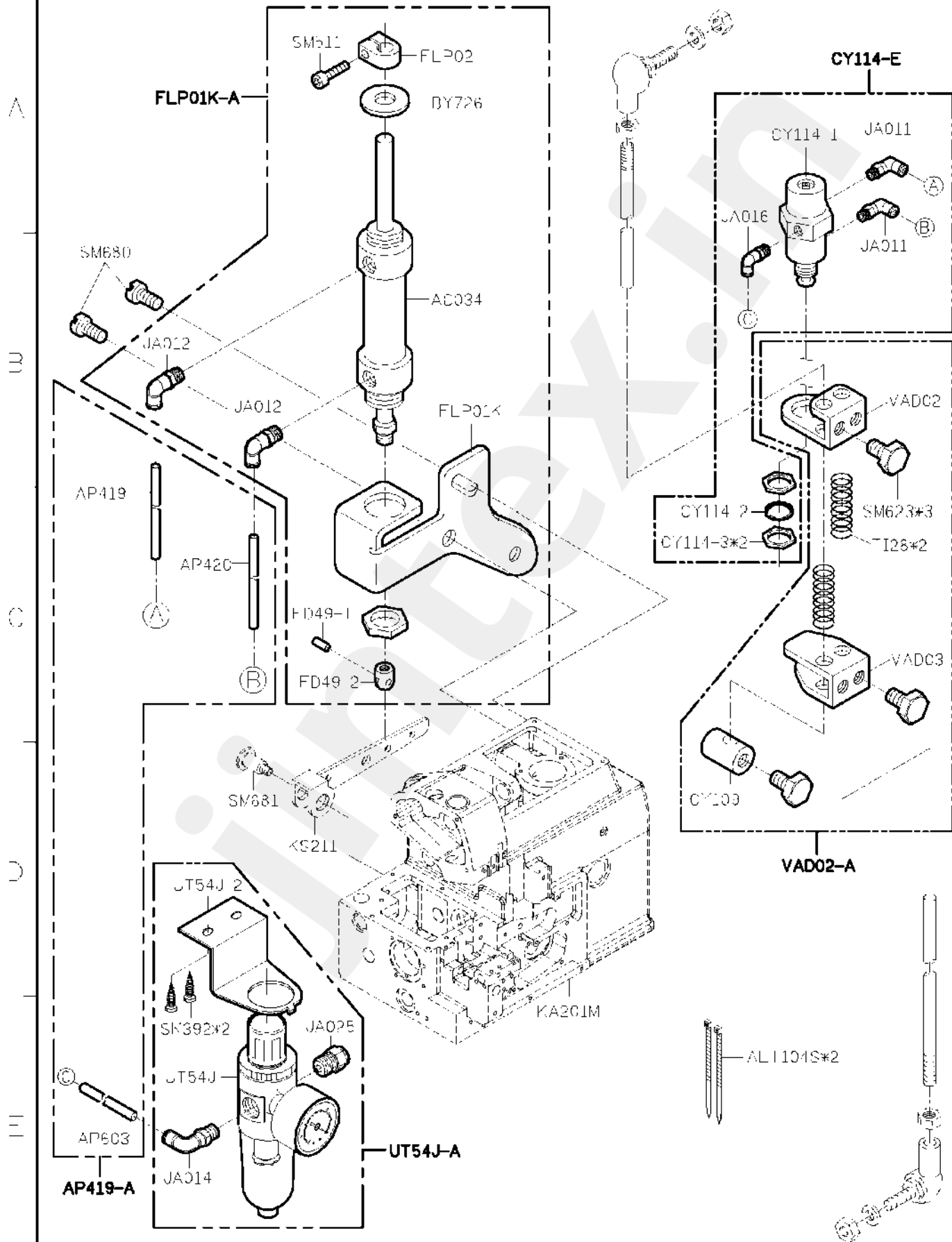


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	ET-K		3/3
				Date
				2012/12/18



機種 Model	無自動押圧脚 Without Auto Presser Foot Lifter		有自動押圧脚 With Auto Presser Foot Lifter	
			版内成車用 For the machine	調整用 For clucation
/700K/988	ET-A1		LI-A2	LI-A2-K
/700KD/988D	ET-A1		LI-A2	LI-A2-KD

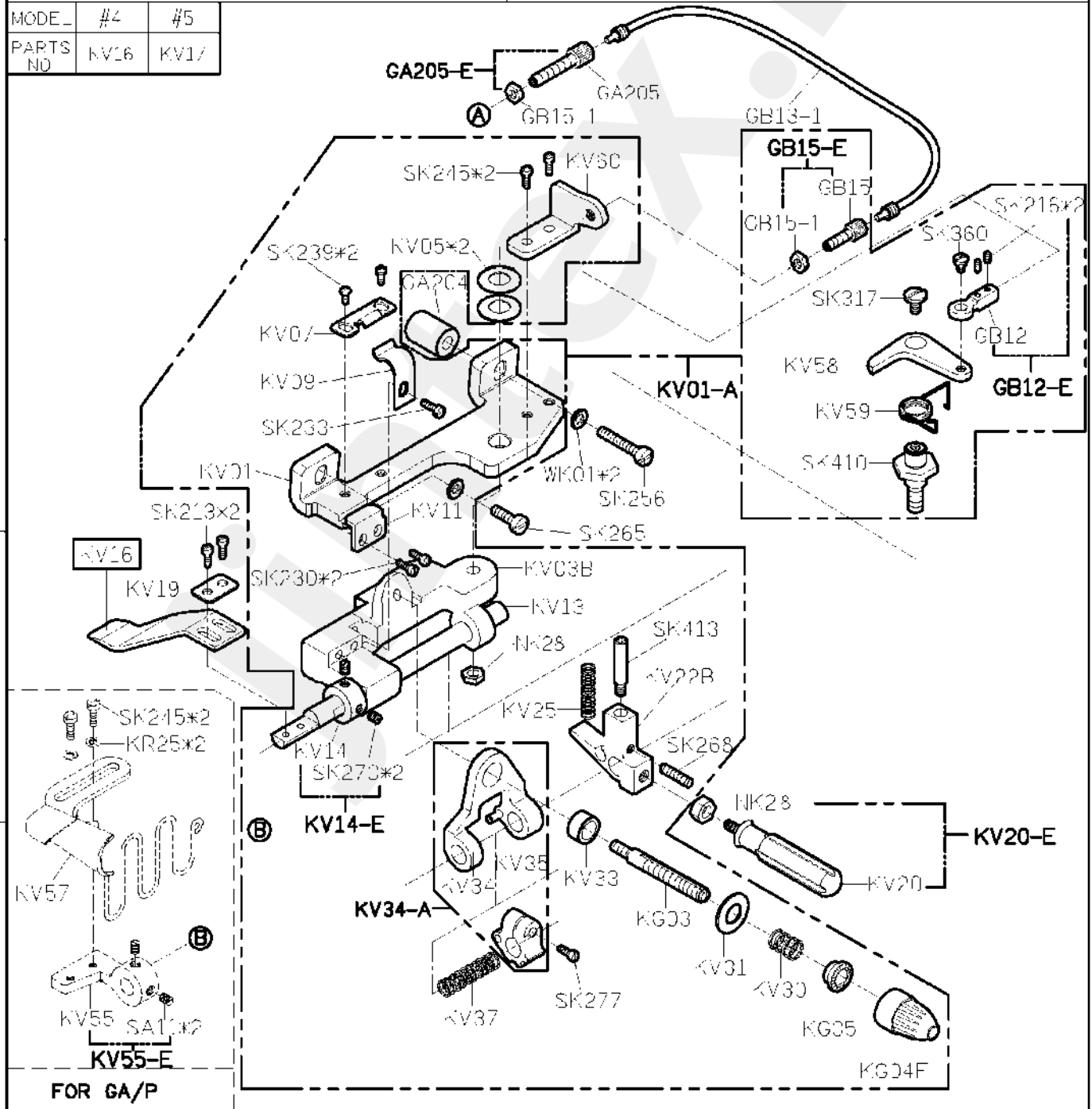
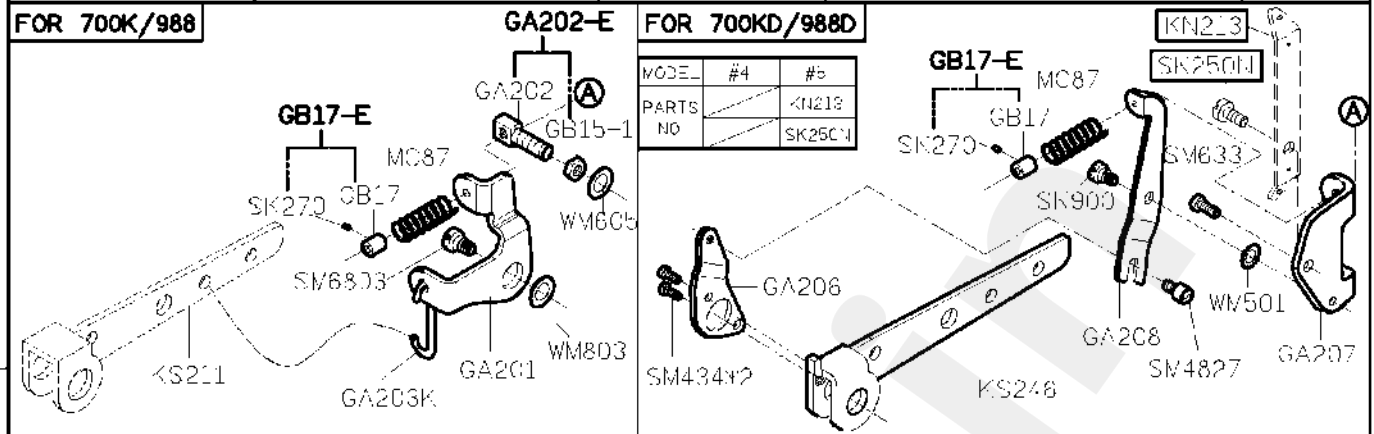
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	FLP	Use for 700K/988 only	1/1
				Date
				2012/12/18



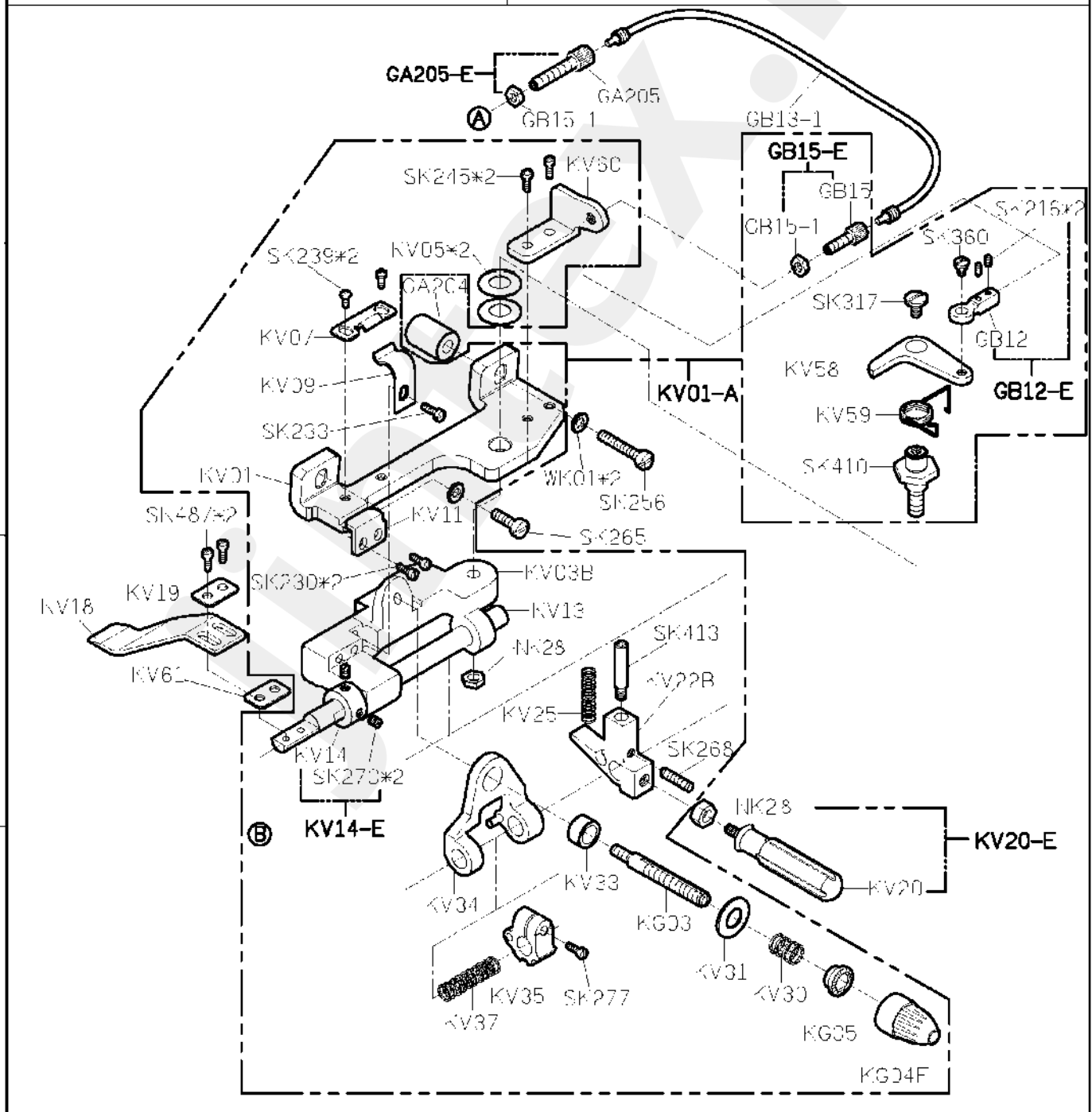
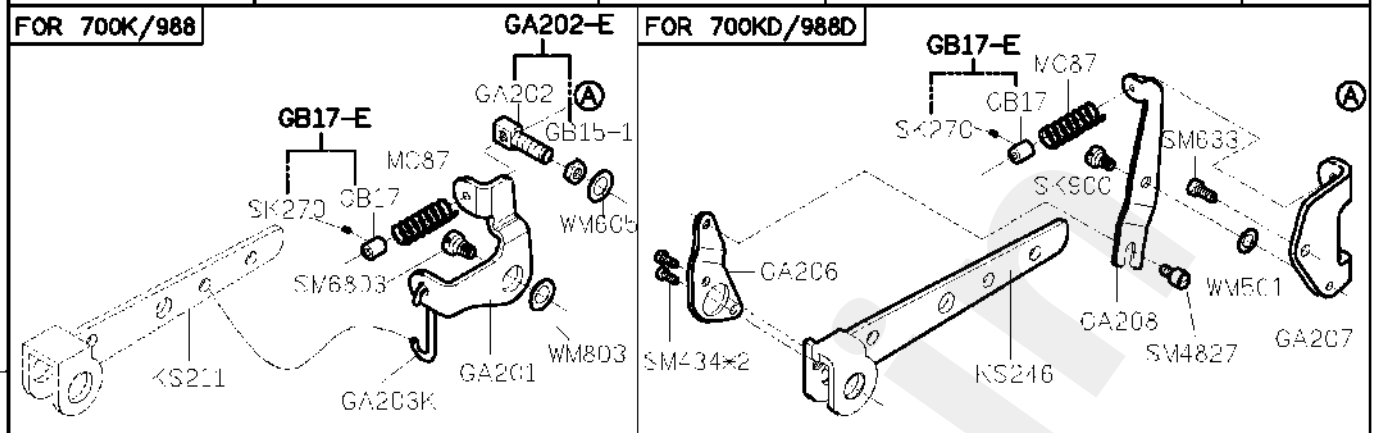
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	GA-K		1/1
				Date
				2012/12/18

FOR 700K/988

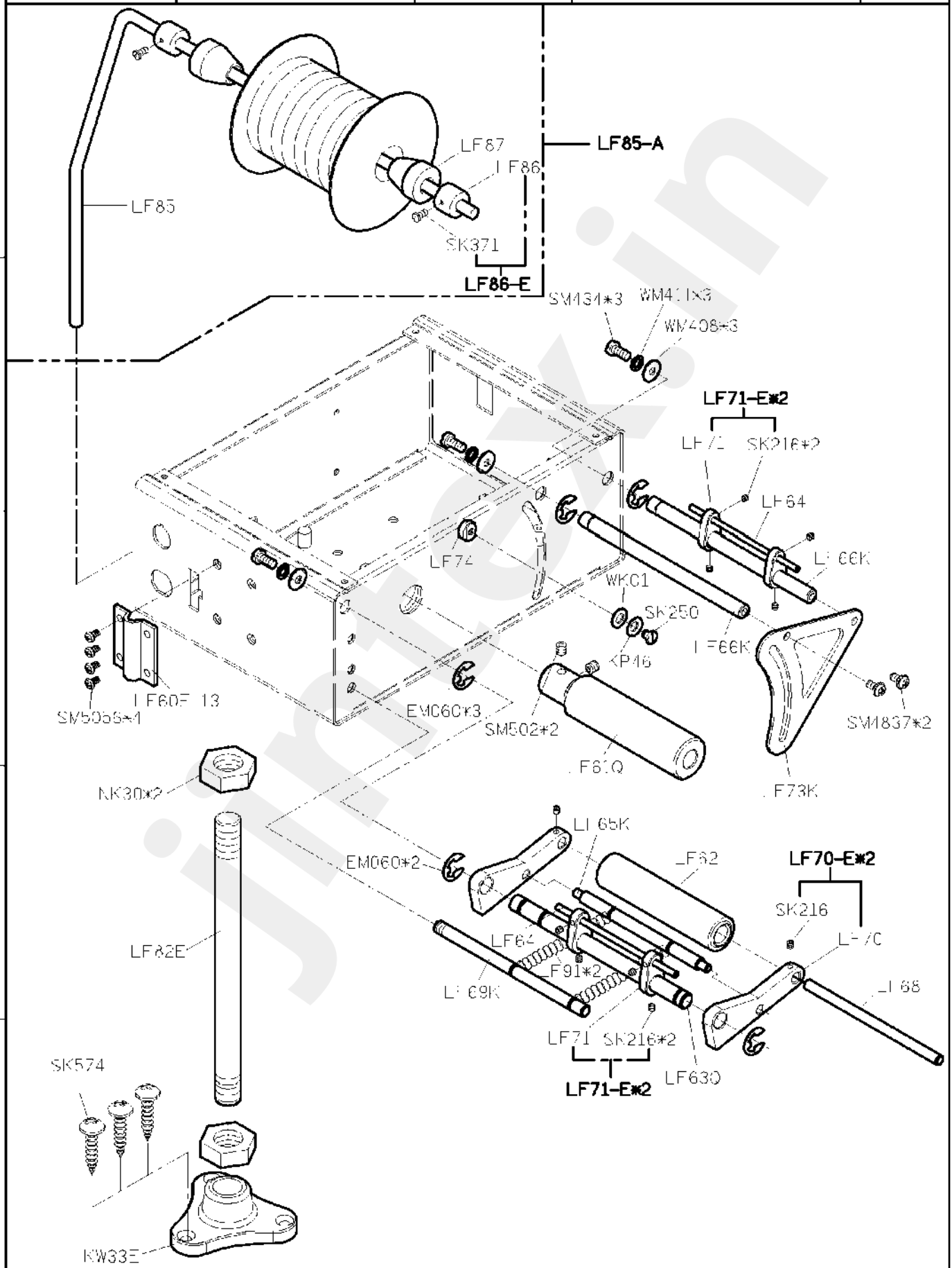
FOR 700KD/988D



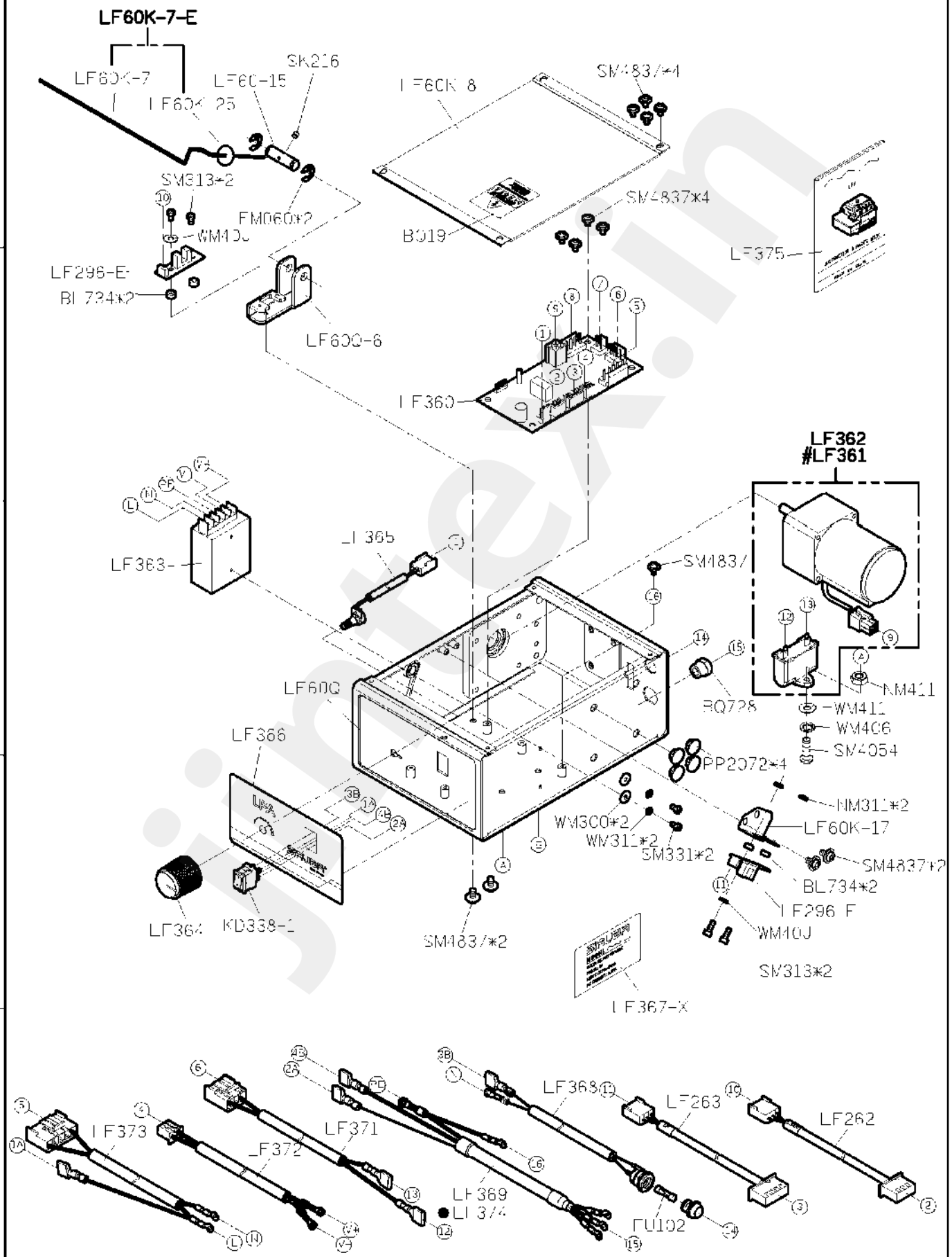
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	GAL-K		1/1
				Date
				2012/12/18



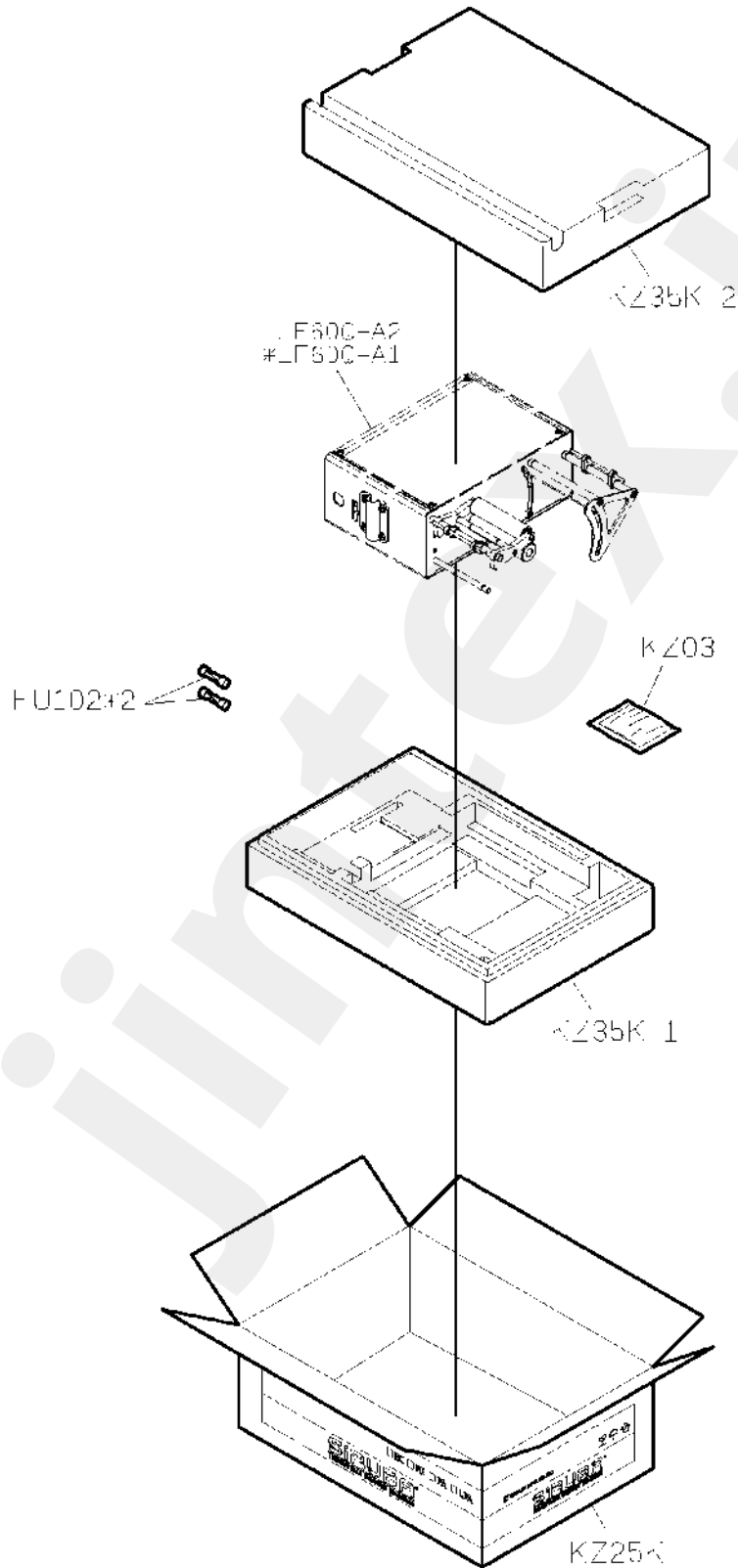
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD	LFA-K		1/3
	988/988D			Date
				2012/12/18



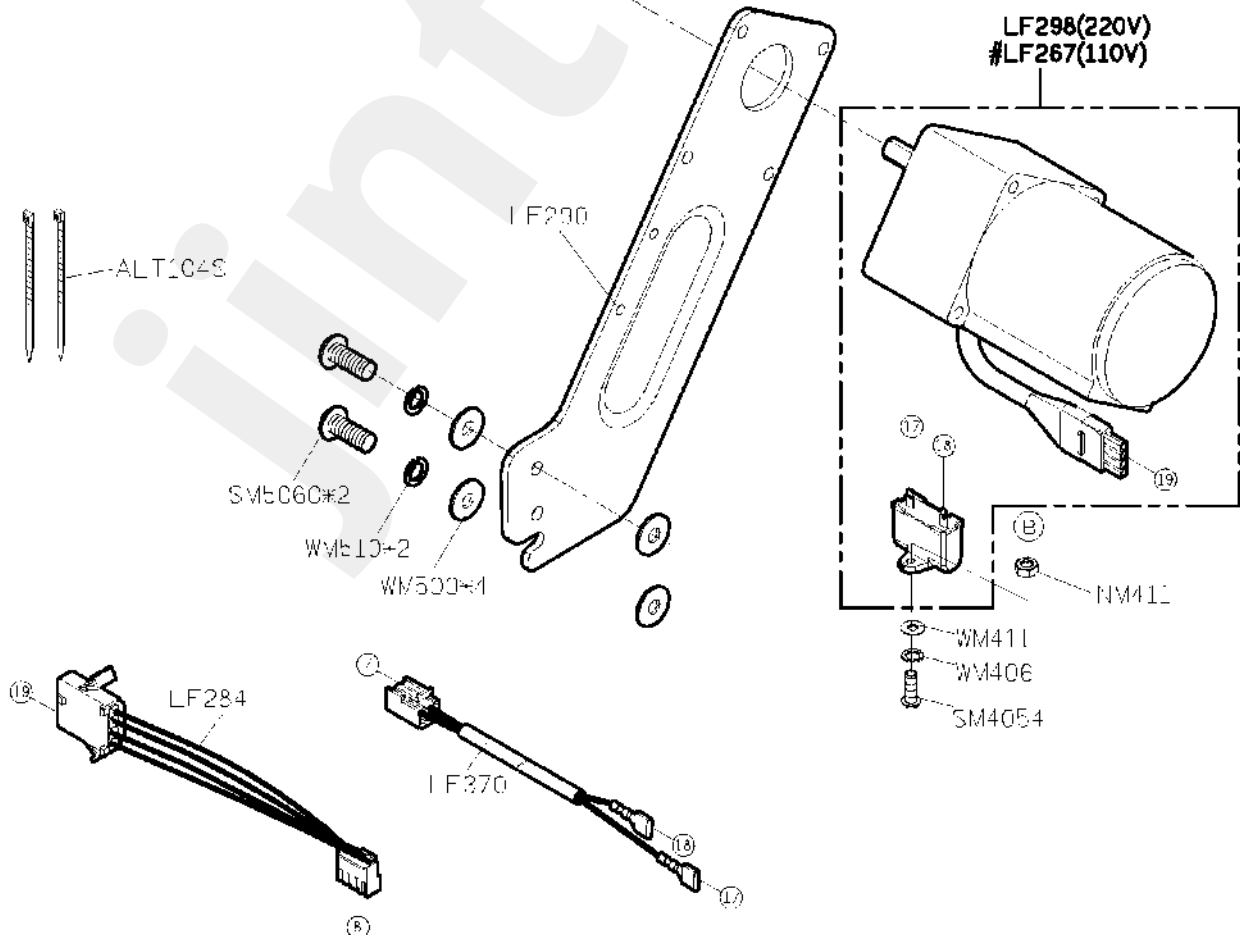
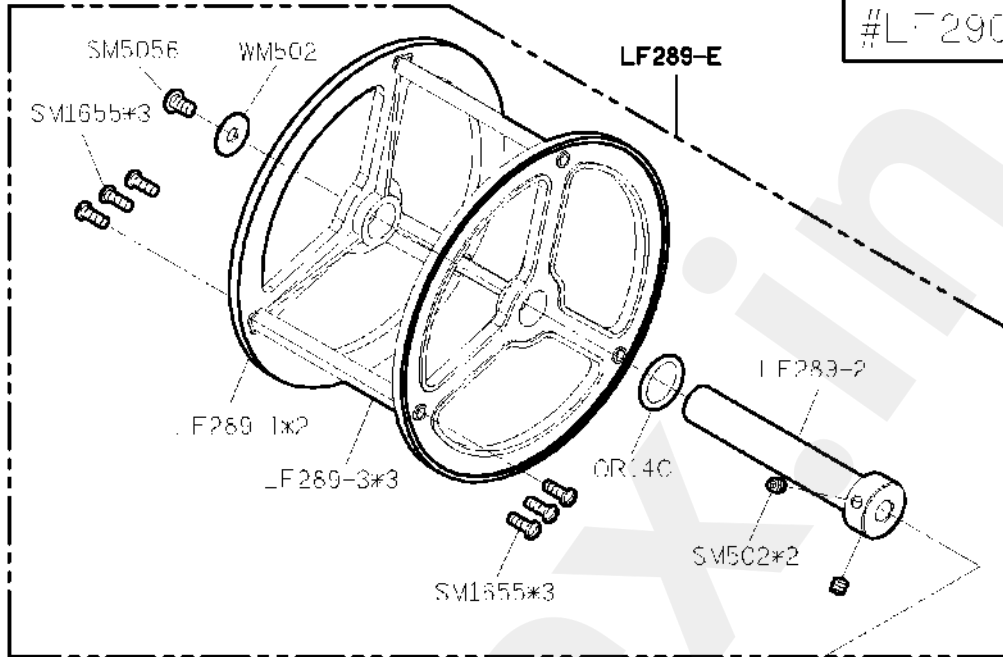
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	LFA-K	# : Use for 110V ● : Use for LF-D6	2/3
				Date
				2012/12/18



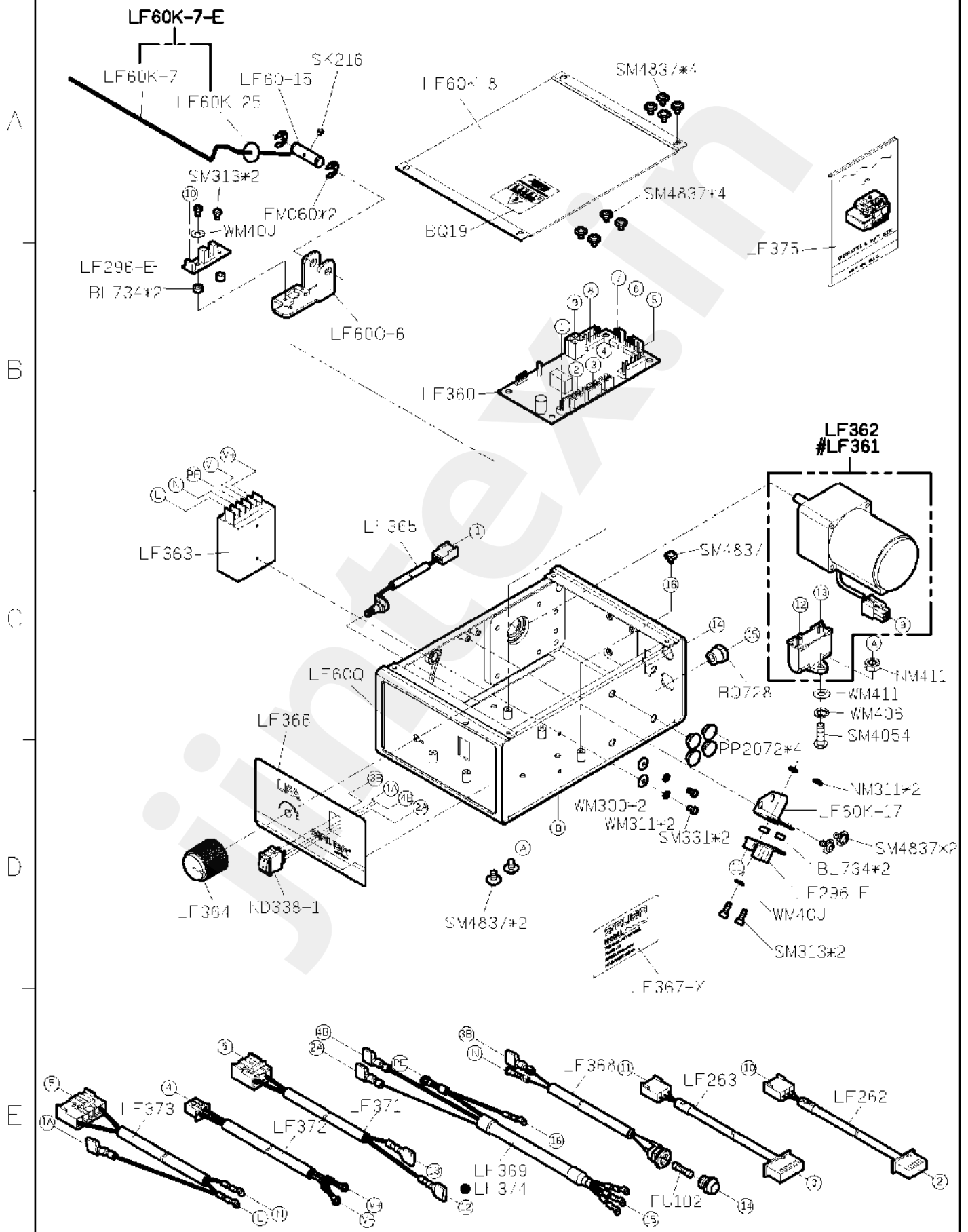
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	LFA-K		3/3
				Date 2012/12/18



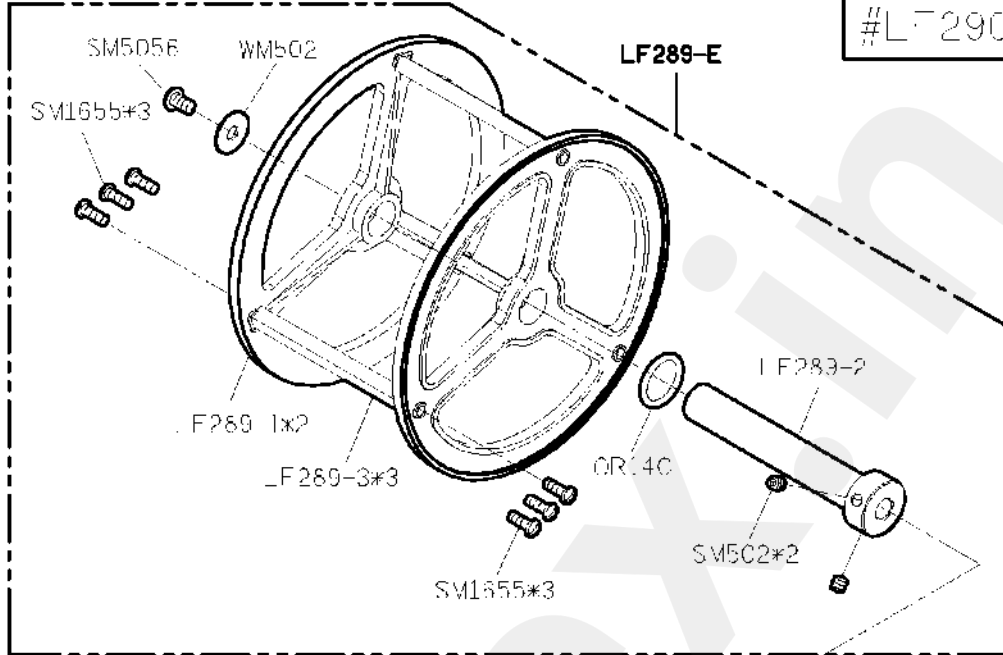
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D		#:Use for 110V	
				Date 2012/12/18



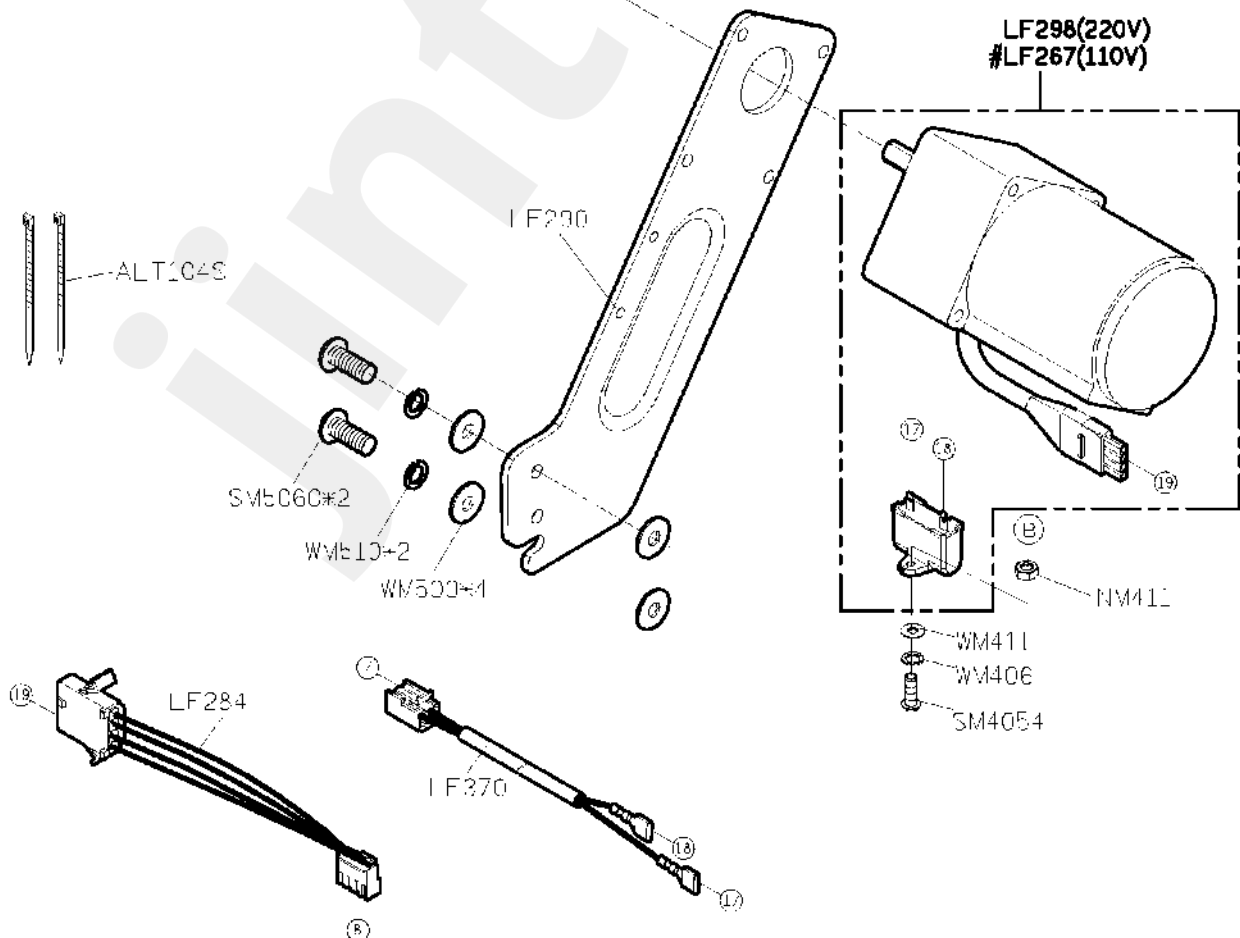
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	LFR-K	# : Use for 110V ● Use for LF-D6	2/4
				Date
				2012/12/18



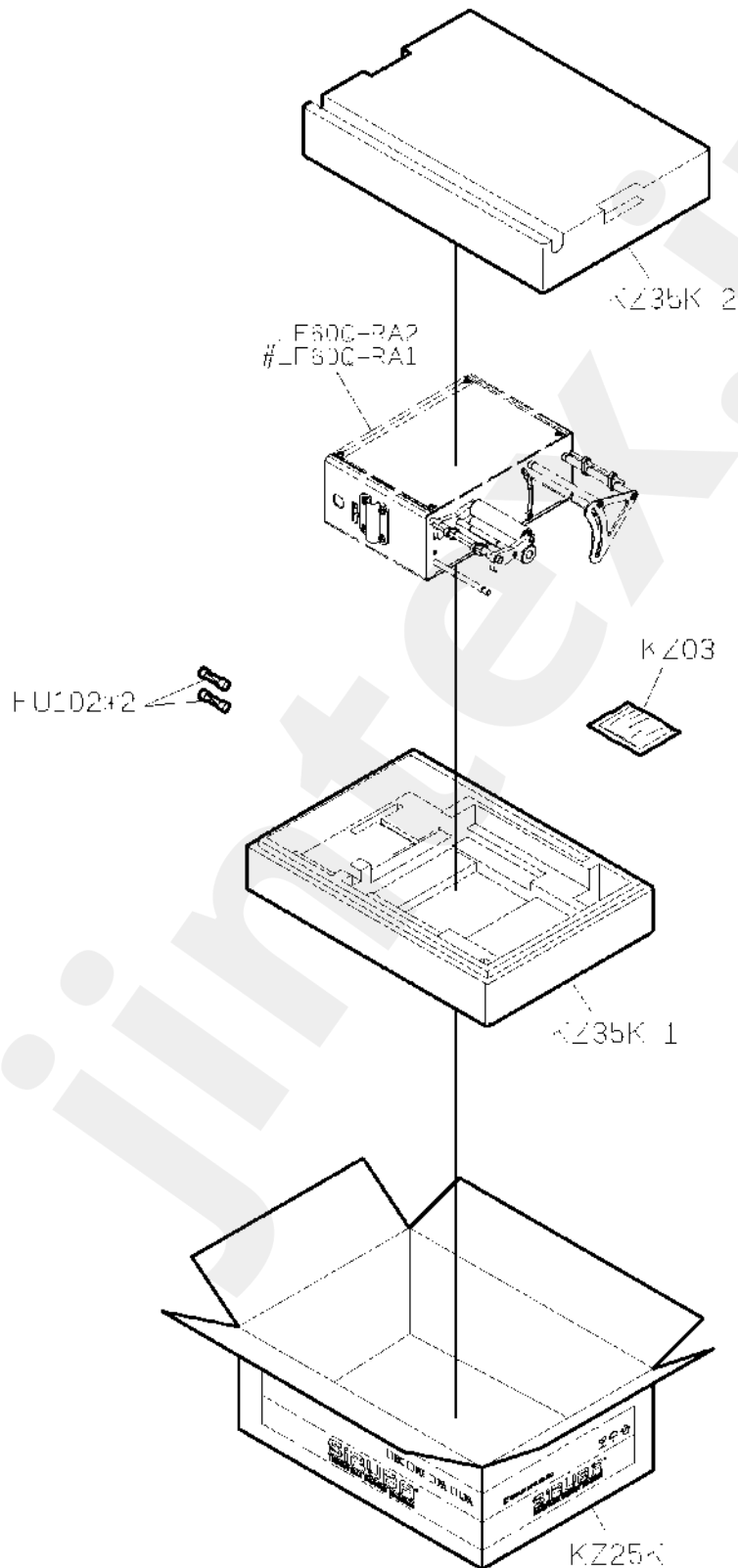
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	LFR-K	#:Use for 110V	3/4
				Date
				2012/12/18



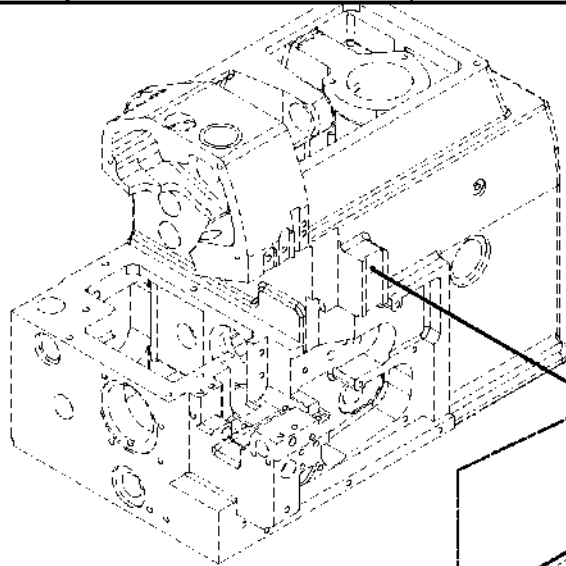
LF290-A2(220V)
#LF290-A1(110V)



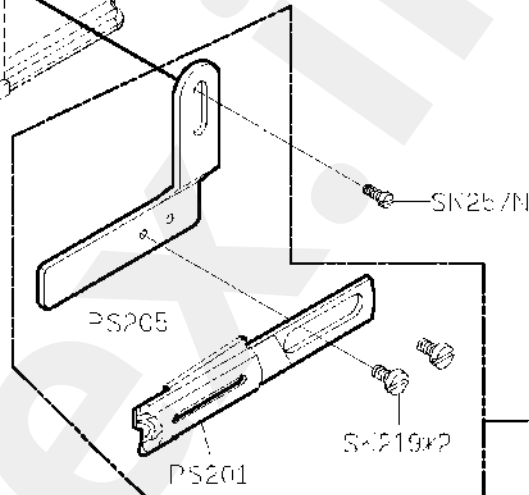
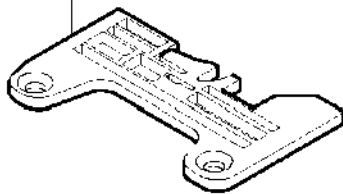
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	LFR-K	#:Use for 110V	4/4
				Date 2012/12/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	PS-K		1/1
				Date
				2012/12/18

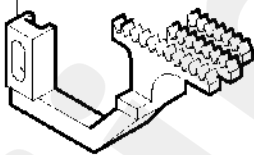


E227 for 3*5
E228 for 5*5



PS201-A

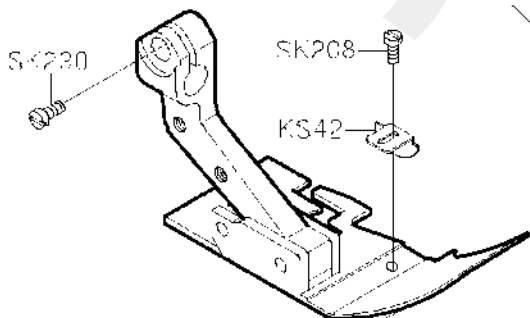
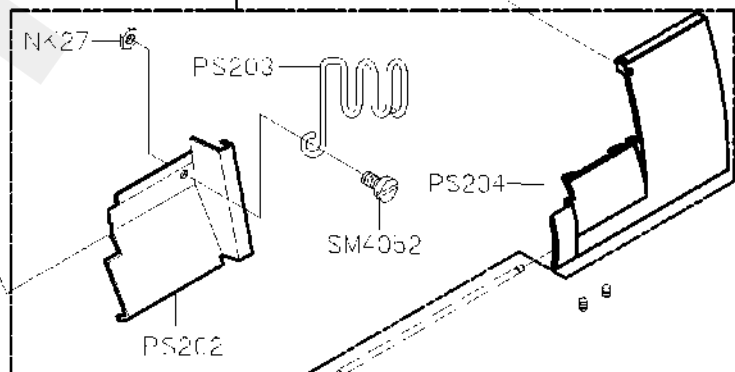
H214 for 3*5
H215 for 5*5



P501JS-A for 3*5
P502JS-A for 5*5



PS202-A

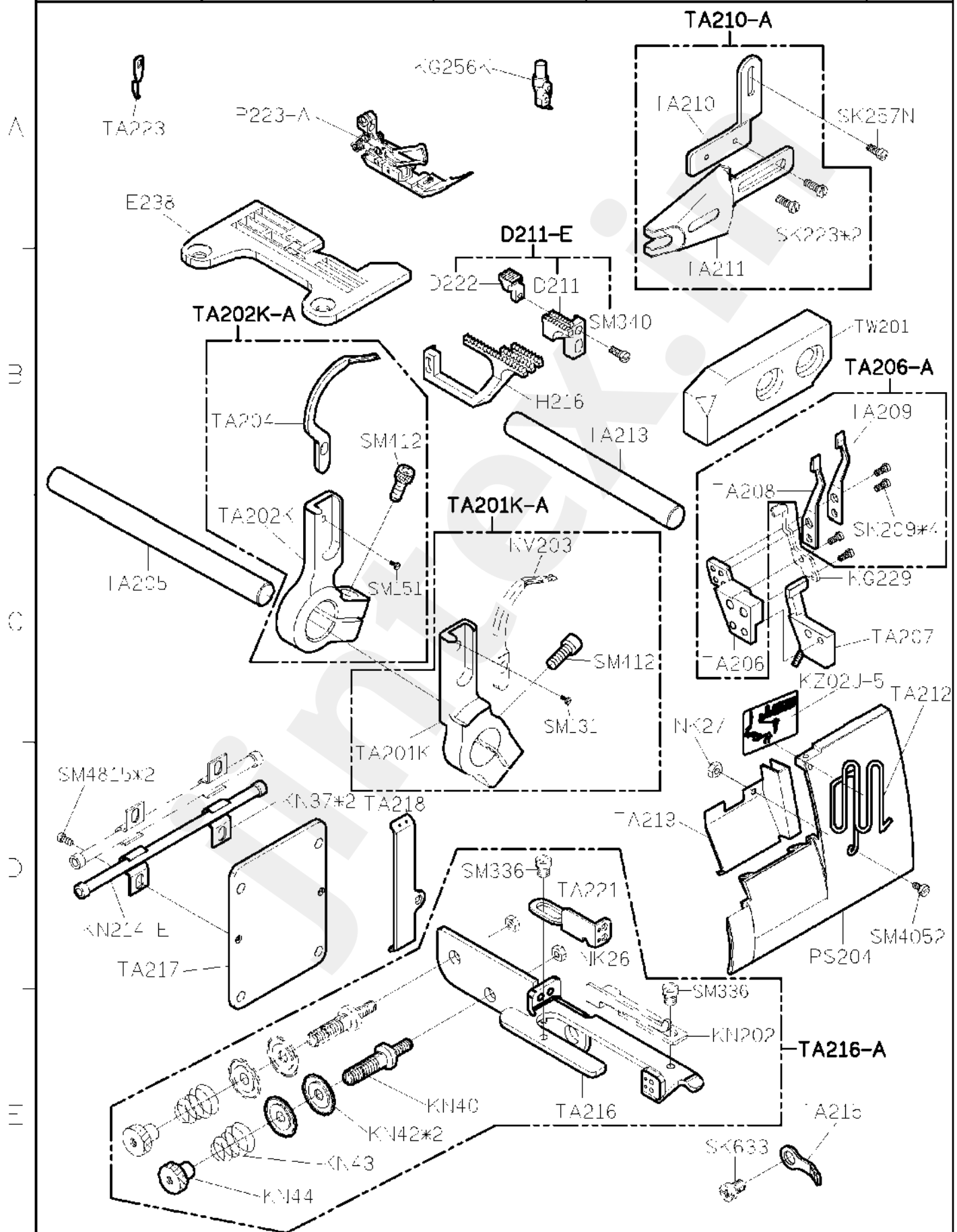


P504S for 3*5
P502S for 5*5



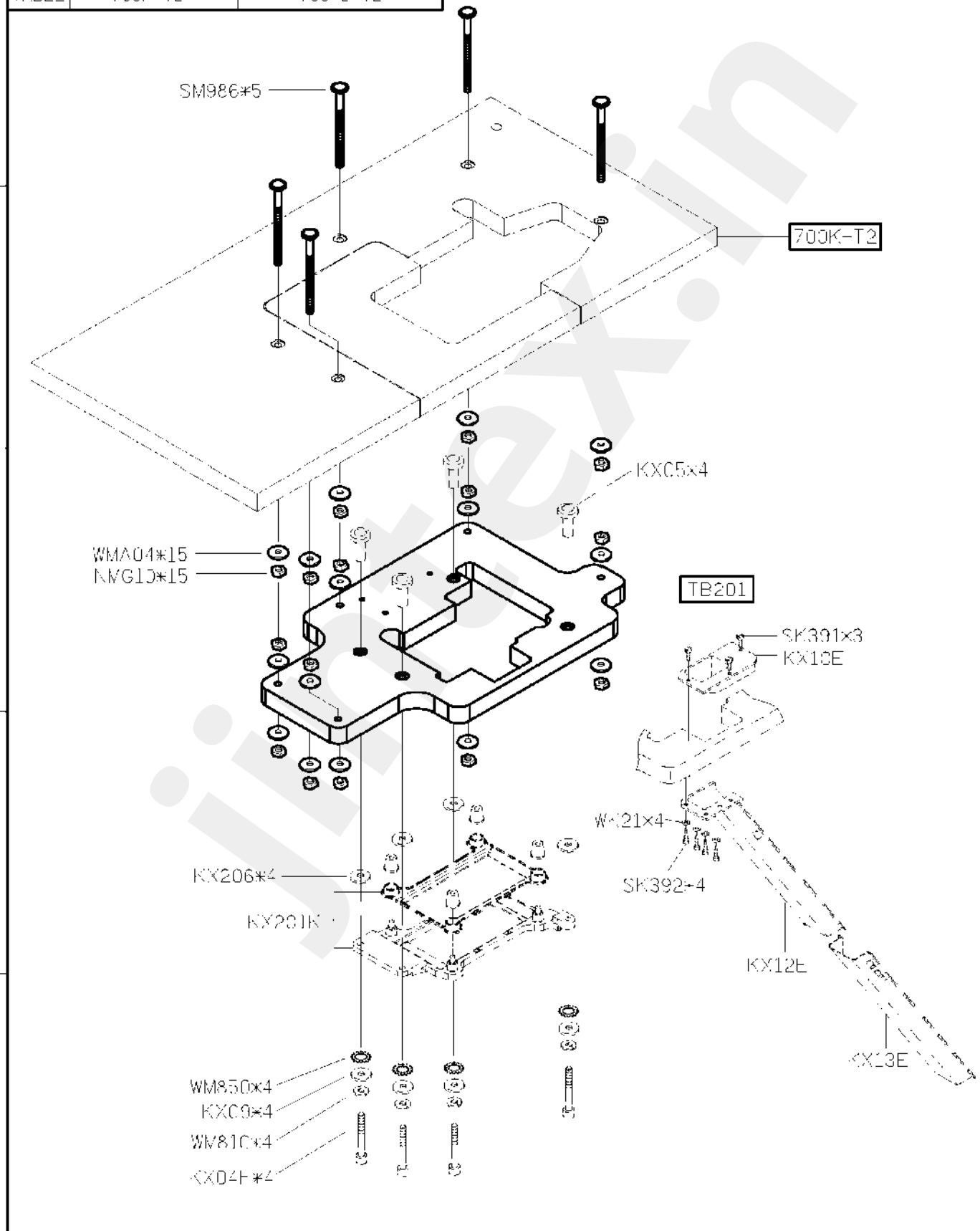
PS204

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	TA-K		1/1
				Date
				2012/12/18

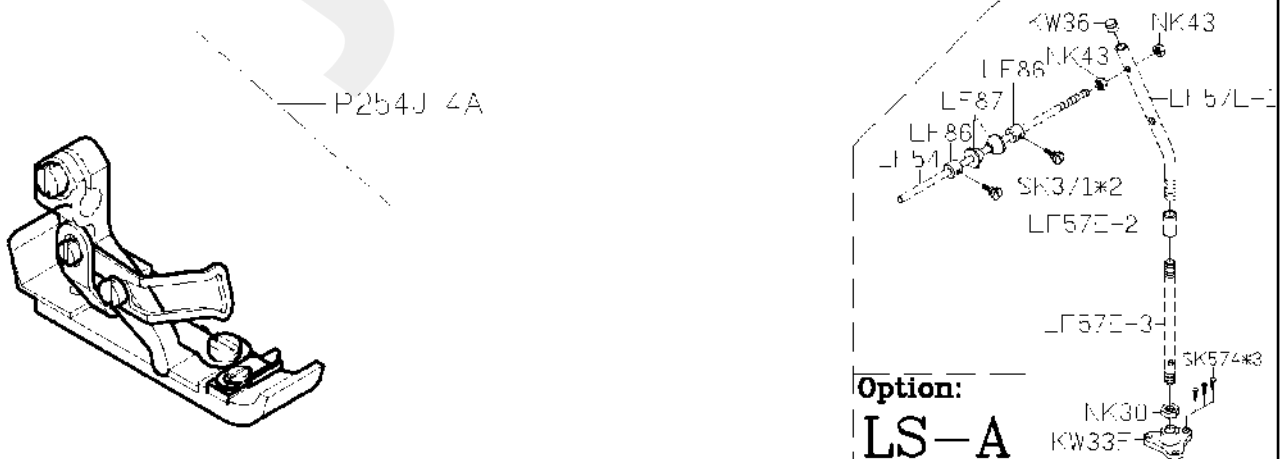
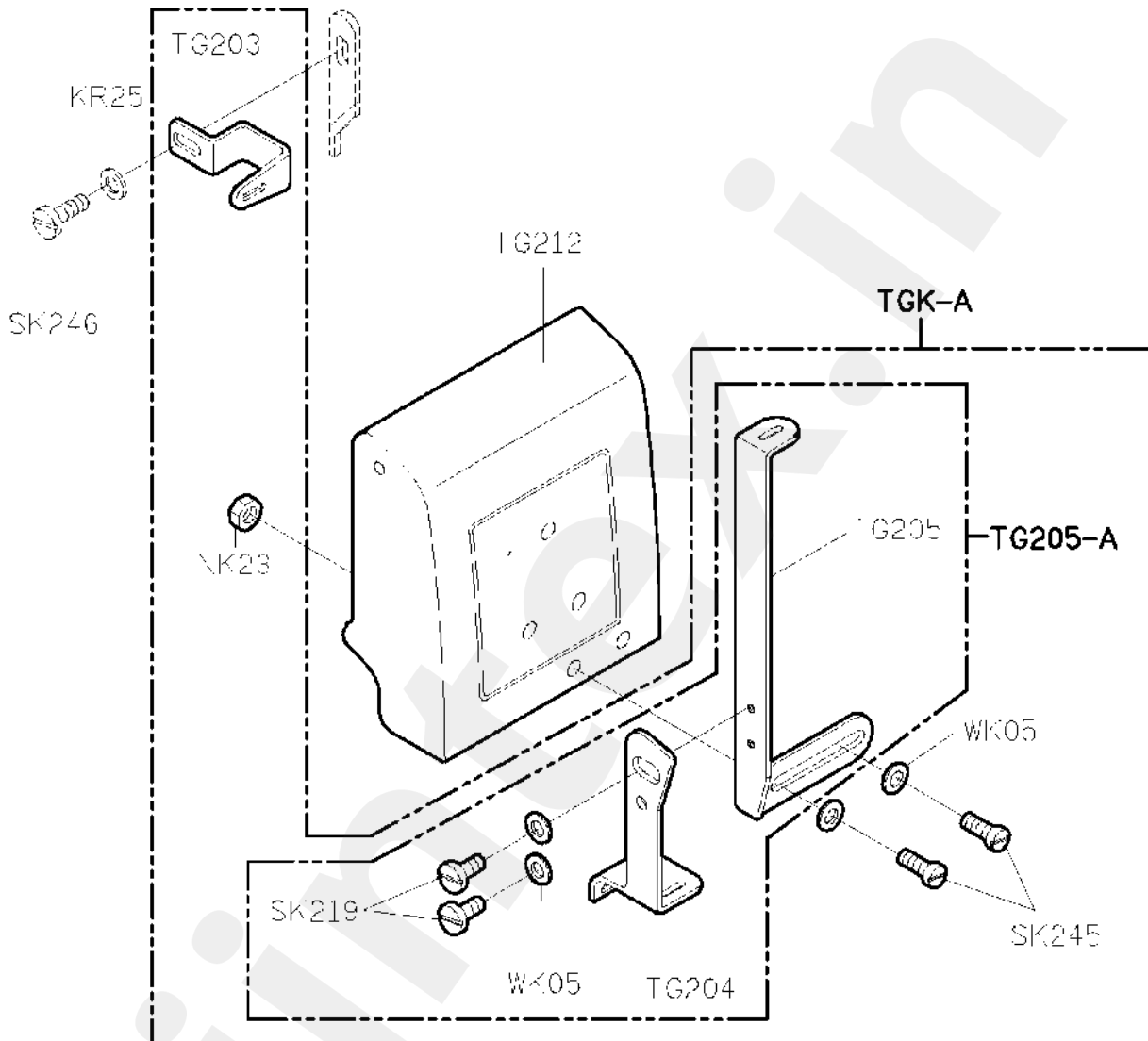


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	TBK	TBK-1 for 700K/988 TBKD-1 for 700KD/988D	1/1
				Date
				2012/12/18

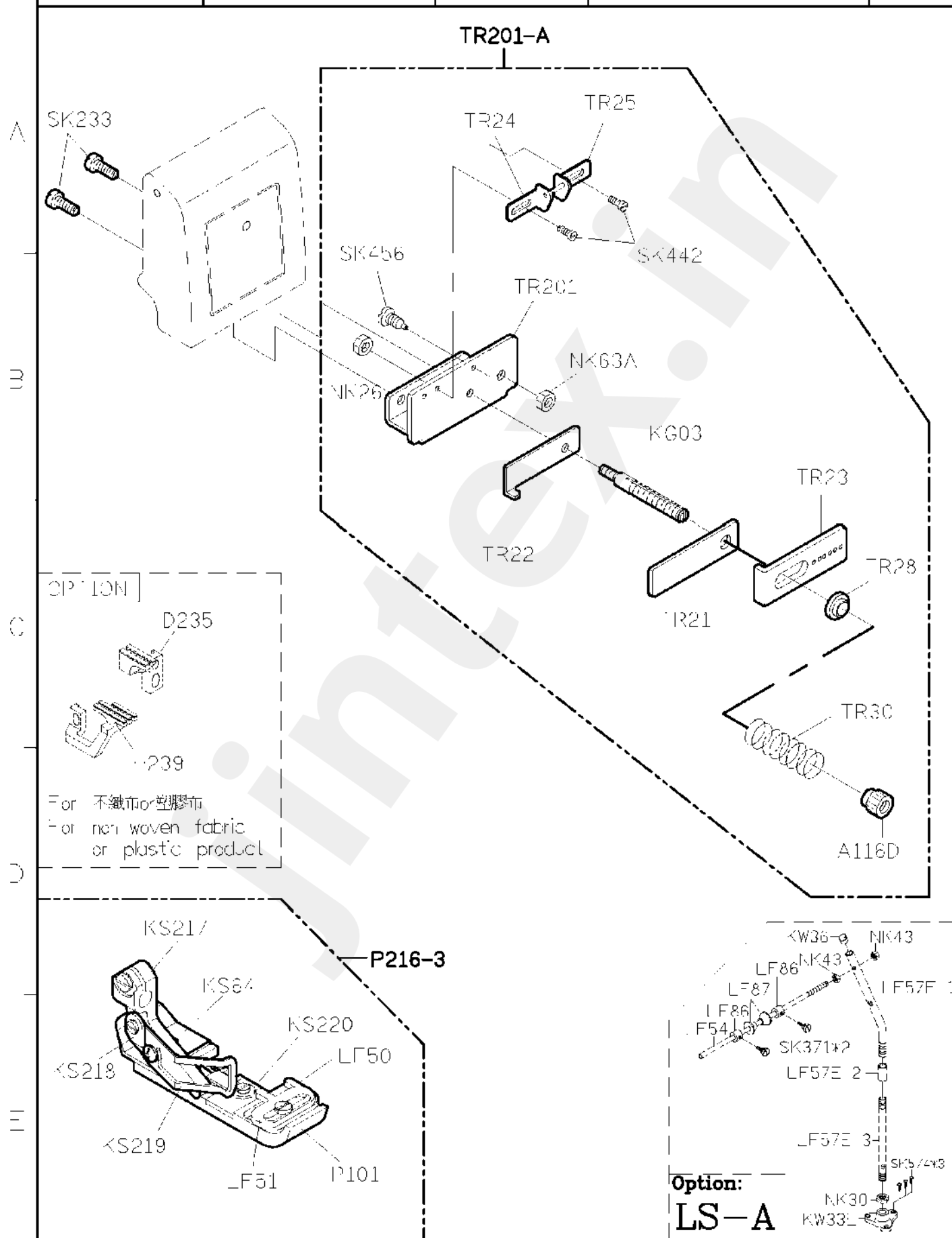
MODEL	TBK-1 (700K/988用)	TBKD-1 (700KD/988D用)
TBK	TB201	TB201D
TABLE	700K-T2	700KD-T2



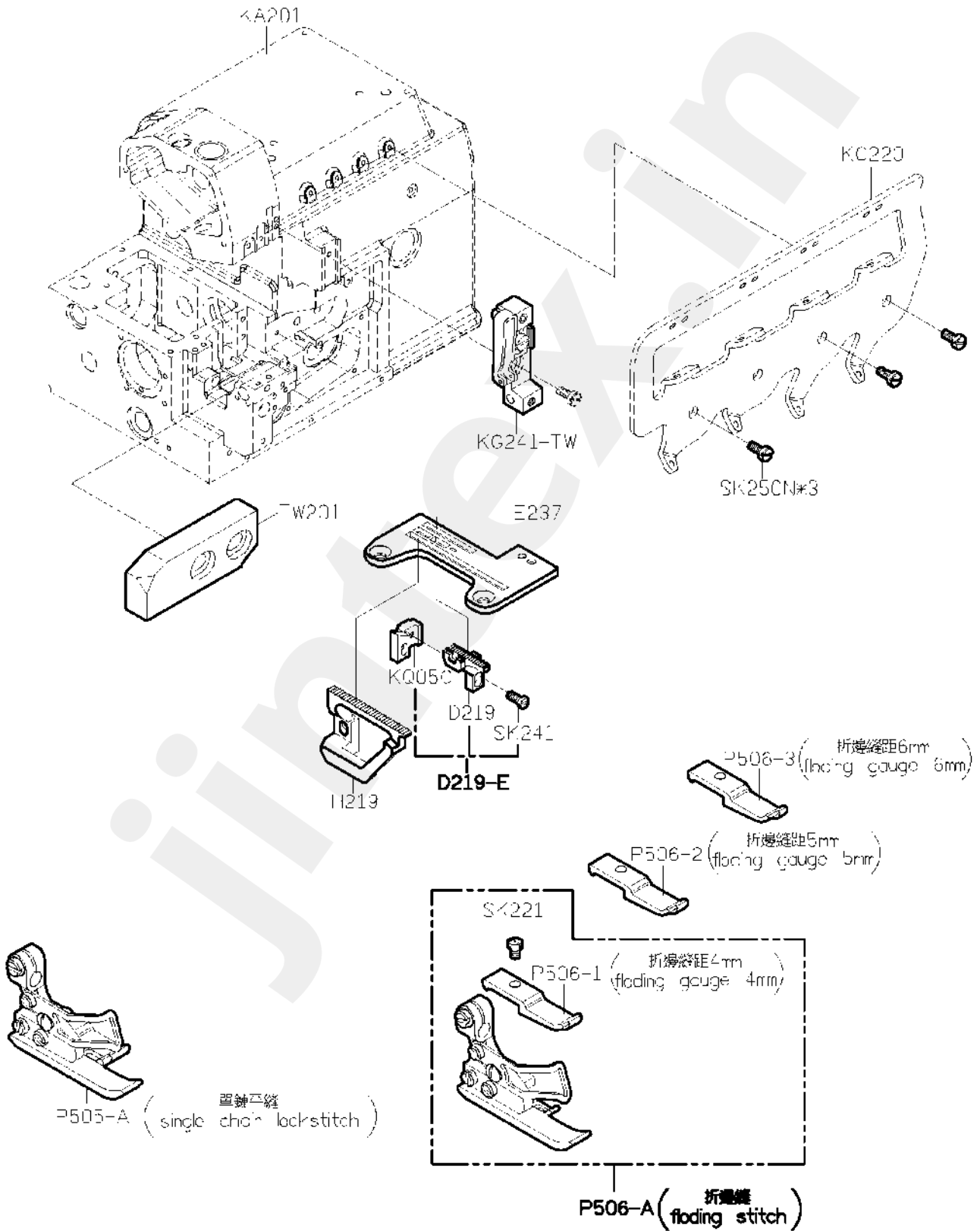
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	TG		1/1
				Date
				2012/12/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	TR		1/1
				Date
				2012/12/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	TW		1/1
				Date
				2012/12/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	VT-K		1/1
				Date
				2012/12/18

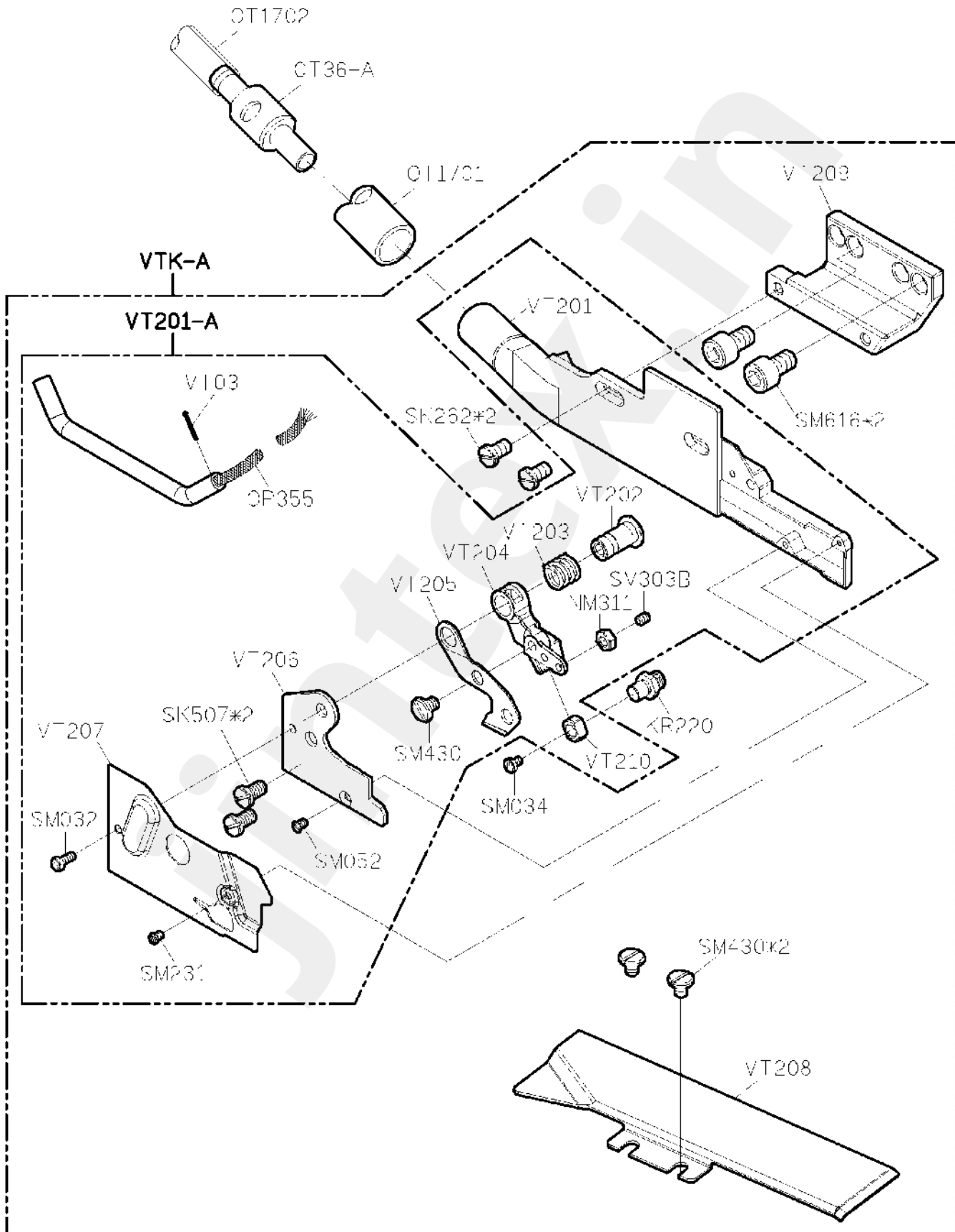
A

B

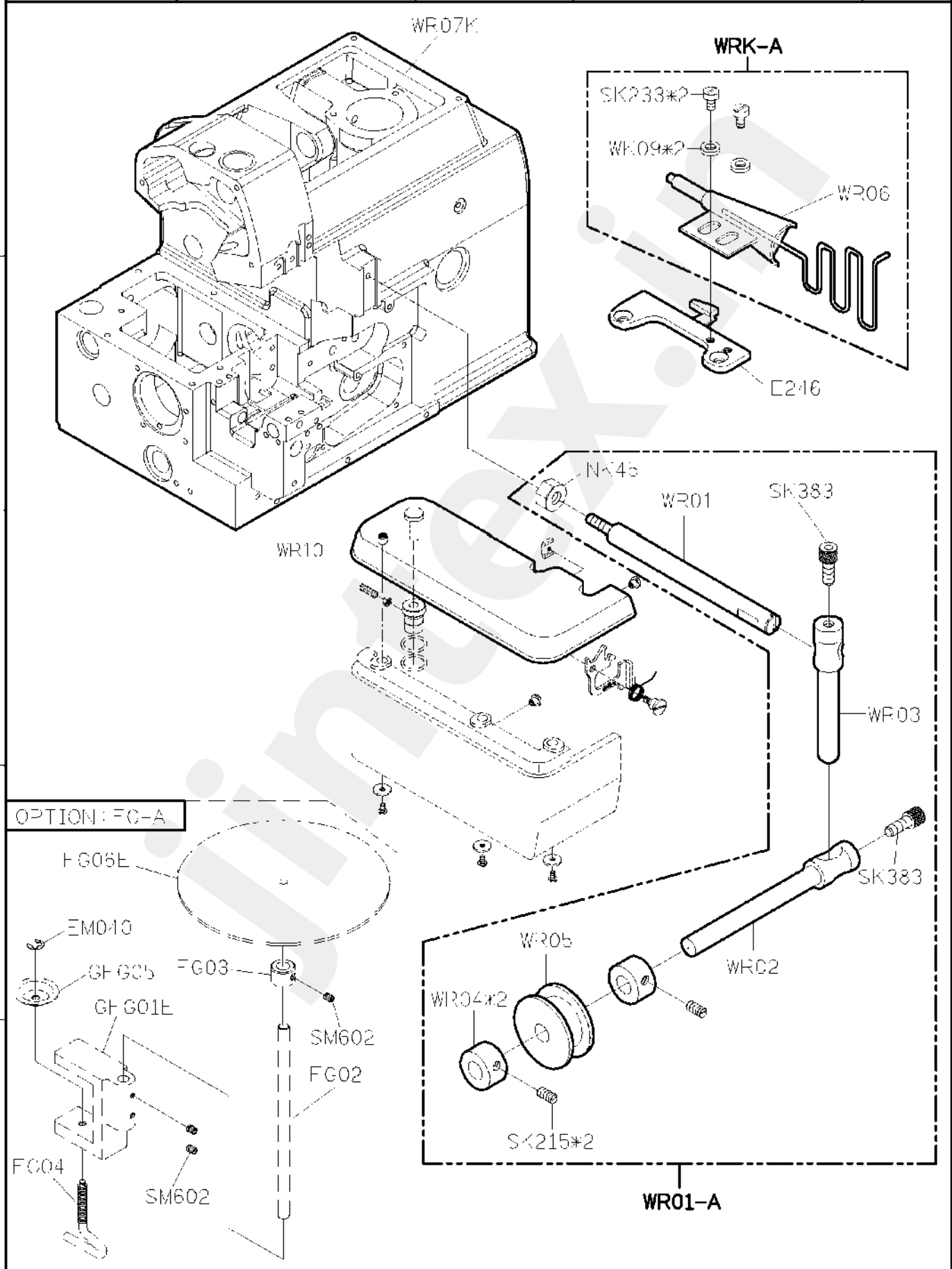
C

D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	WR-K		1/1
				Date
				2012/12/18



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	TB201		Fully-submerged
				Fixed Table
				Date
				2012/12/22

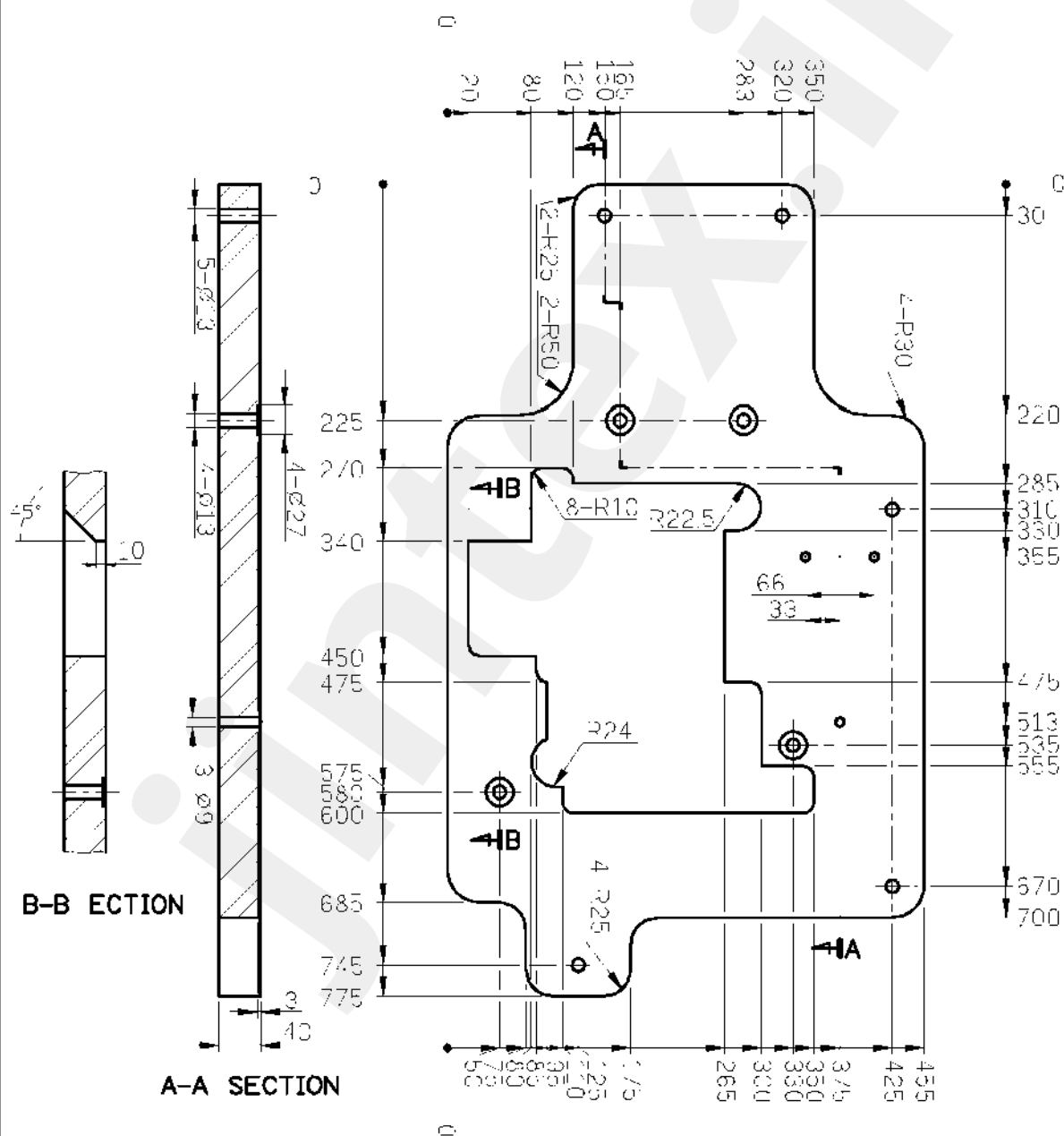
單位/UNIT:mm

FOR 700K/988

所有尺寸公差/DIFFERENCE:±2

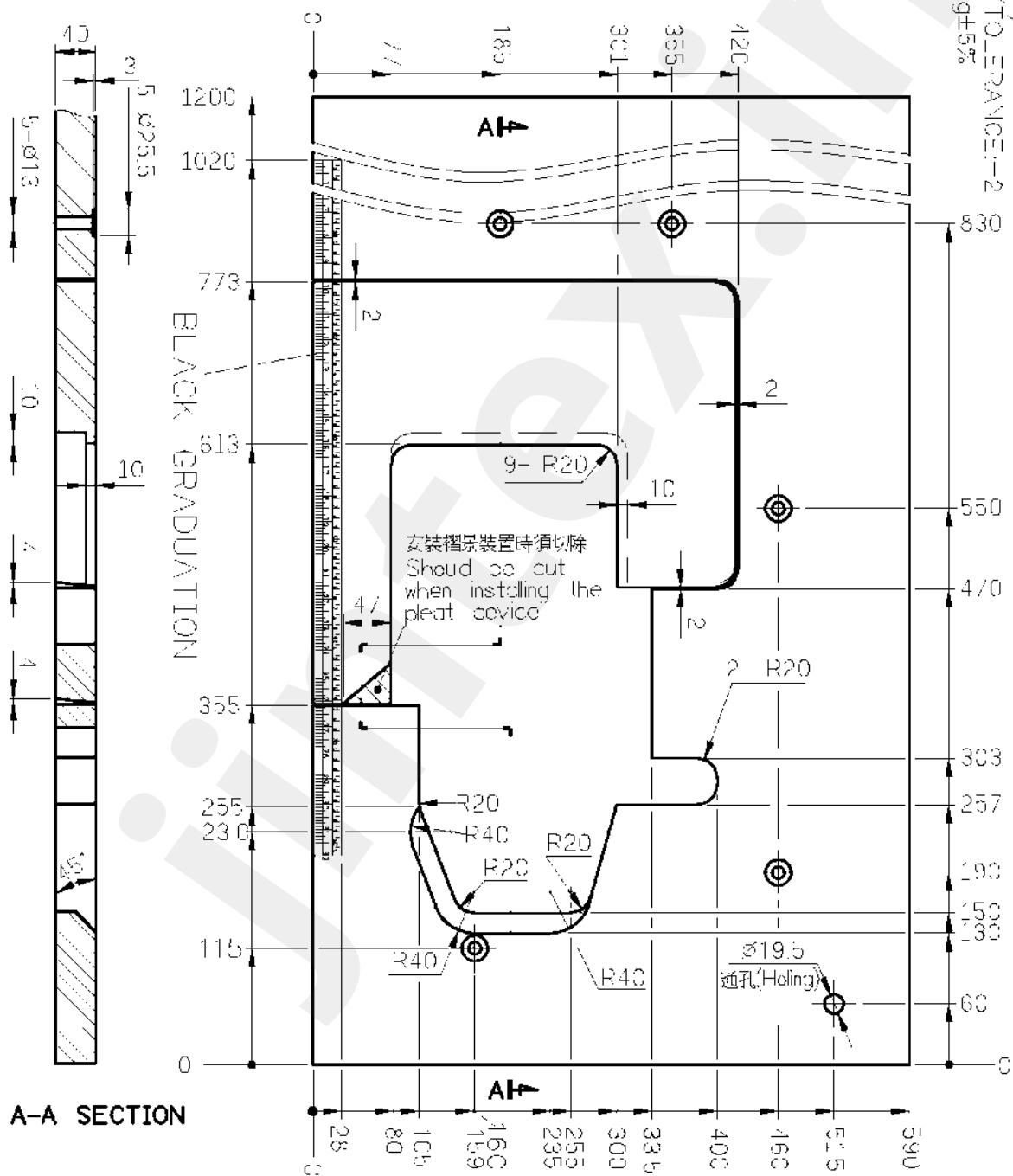
重量(W):4.25kg±5%

全封邊灰格紋光型面台板/Plastic Table With All Sides Sealed With Grey Poid

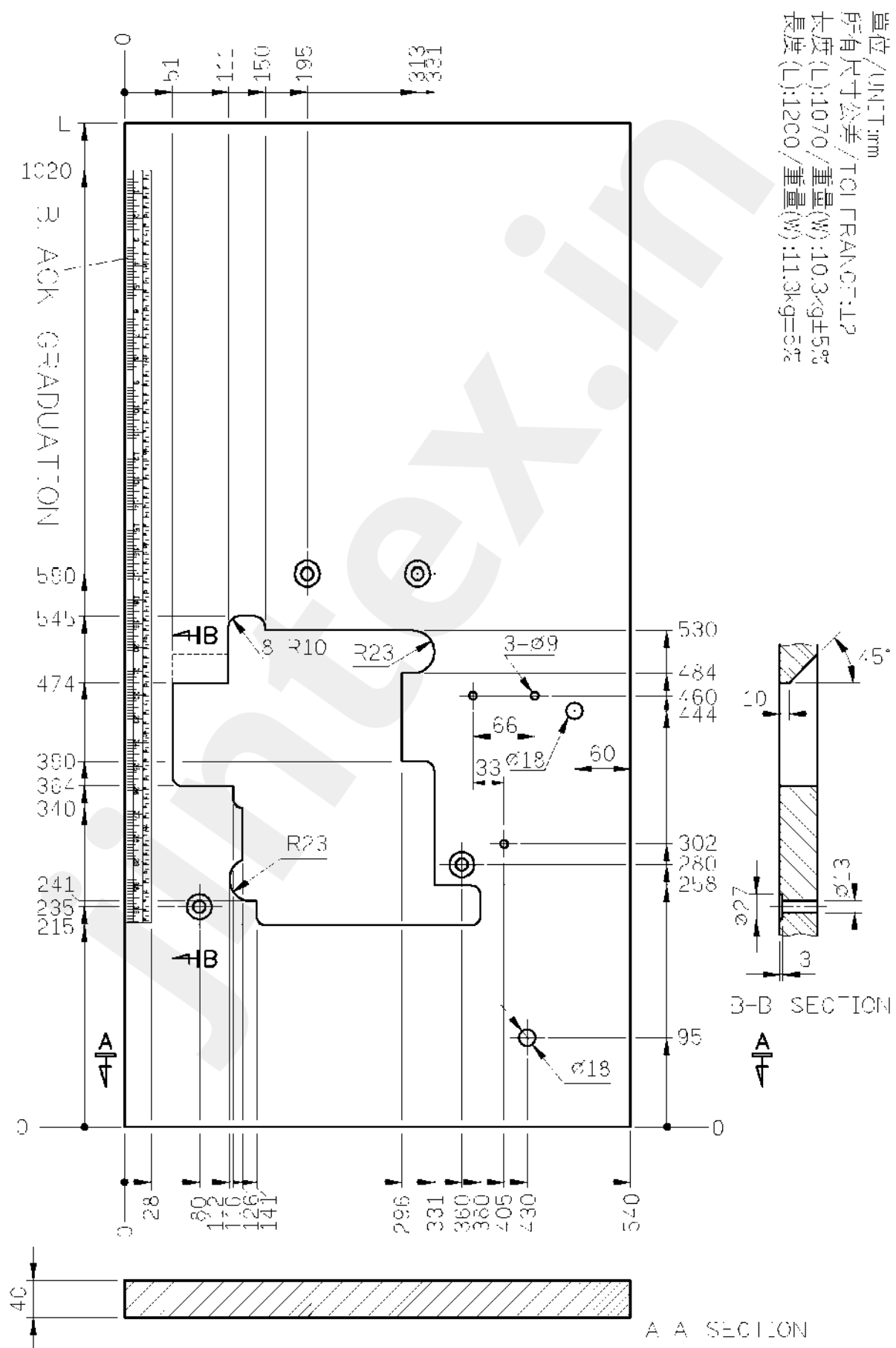


SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T2	需配TBK-1 (包含TB201) Collocate With TBK-1 (Including TB201)	Fully-submerged
				Date
				2012/12/22

單位/UNIT:mm
FOR 700K/988
所有尺寸公差/TOLERANCE:-2
正差(W):12.4,±5%

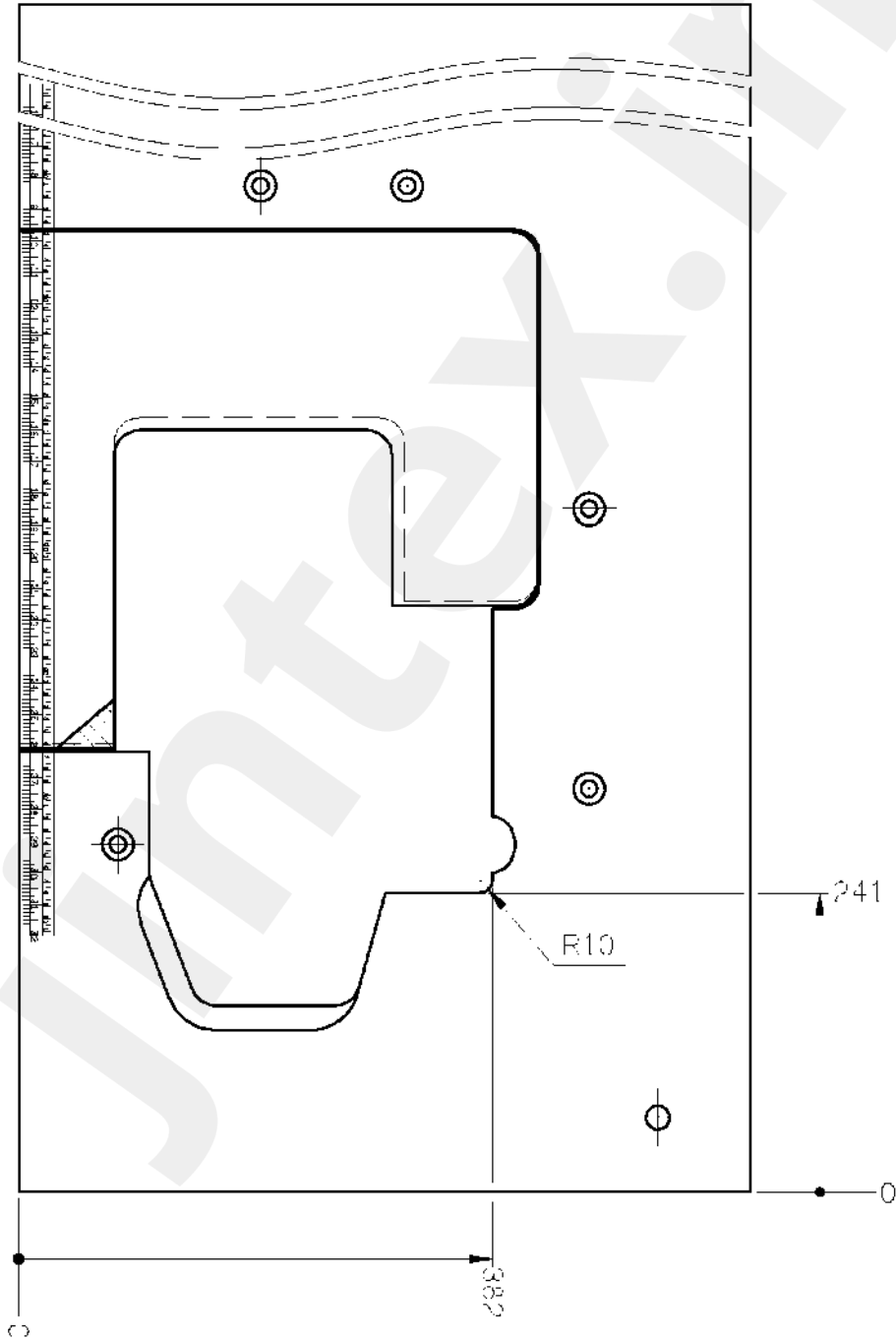


SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T		Semi-submerged
				Date
				2012/11/16



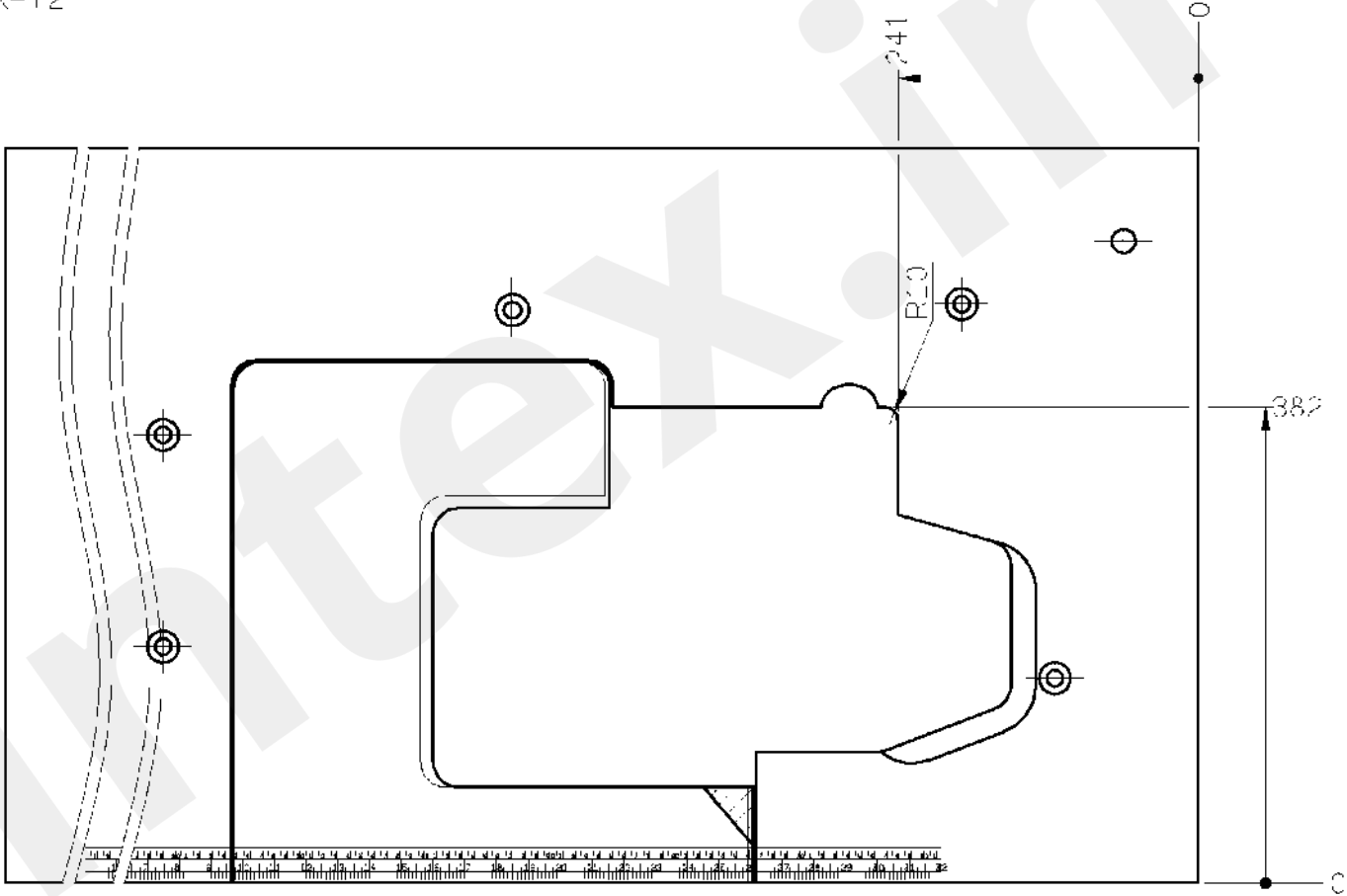
SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T1	需配TBK(包含TB202/TB203) (需搭KX201舊底盤)	Fully-submerged
				Date 2012/11/16

單位/UNIT:mm
所有尺寸公差/TOL FRAC:1/2
重量(W):12.2kg±5%
其餘尺寸同/OCK 12



SIRUBA TABLE CUT-OUT	Series 700KD/988D	Item Code 700KD-T2	Subclass Remark 需配TBKD-1(包含TB201D)	Mounting
				Fully-submerged
				Date 2012/11/16

単位/UNIT:mm
 FOR 700KD/988D
 所有尺寸公差/TOL FRACCT:±12
 重量(W):12.2kg±5%
 其餘尺寸同700K-T2



SIRUBA TABLE CUT-OUT	Series 700KD/988D	Item Code 700KD-T3	Subclass Remark For: FLP、EC、CT、VT 需配TBKD-1(包含TB201D)	Mounting
				Fully-submerged
				Date 2012/11/16

単位/UNIT:mm
 FOR 700KD/988D
 所有尺寸公差/TOL FRACCT:L2
 重量(W):11.9kg±5%
 其餘尺寸同 700KD-T2

