



JINTEX

Sewing Machine Spare Parts

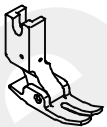
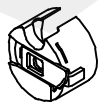
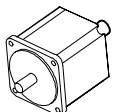
Siruba DL918-DM1

Sewing Machine Part Book

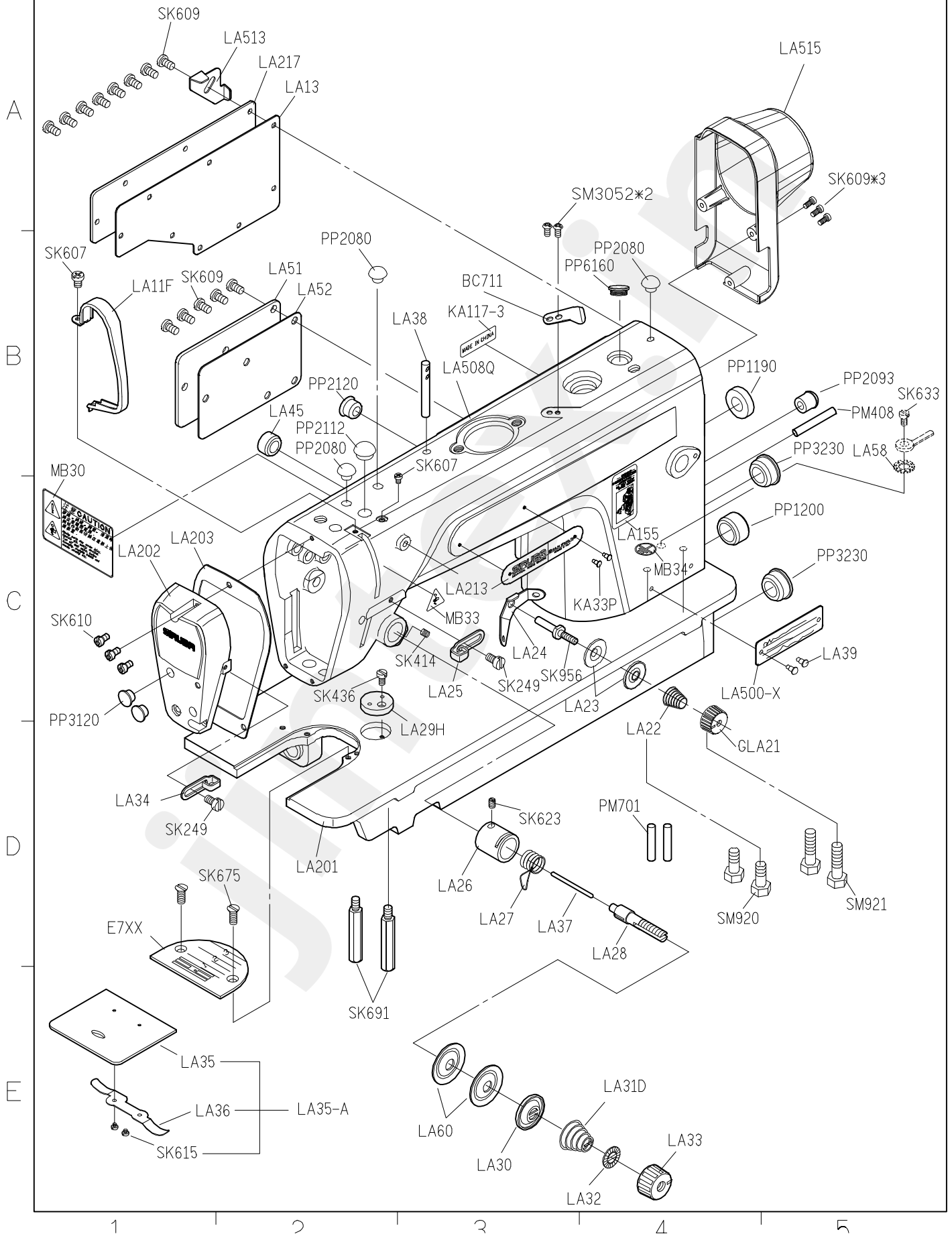
22 pages

SIRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	DL918	DM1	1 / 1	2012/11/01

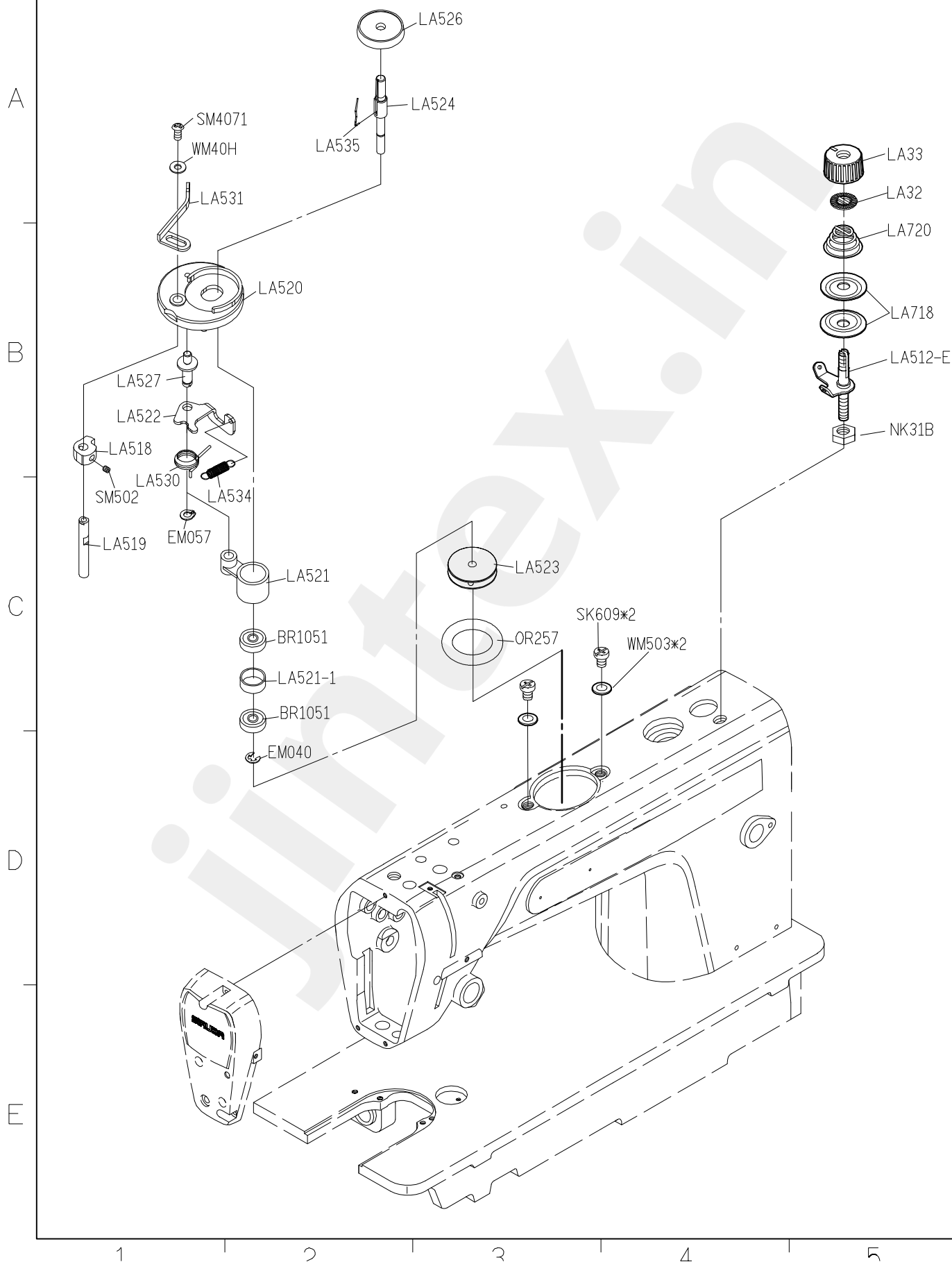
DL918-DM1自動切線規格件表 /CONVERSION CHART

											
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOKE ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL	MOTOR
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	手輪	馬達
DL918-DM1-10 DL918-DM1-13	半無油式 中厚布料	LU277-A	E704	D701	P701	G121	G202	G303	DBX1#14	LH500-E	T50D8S11

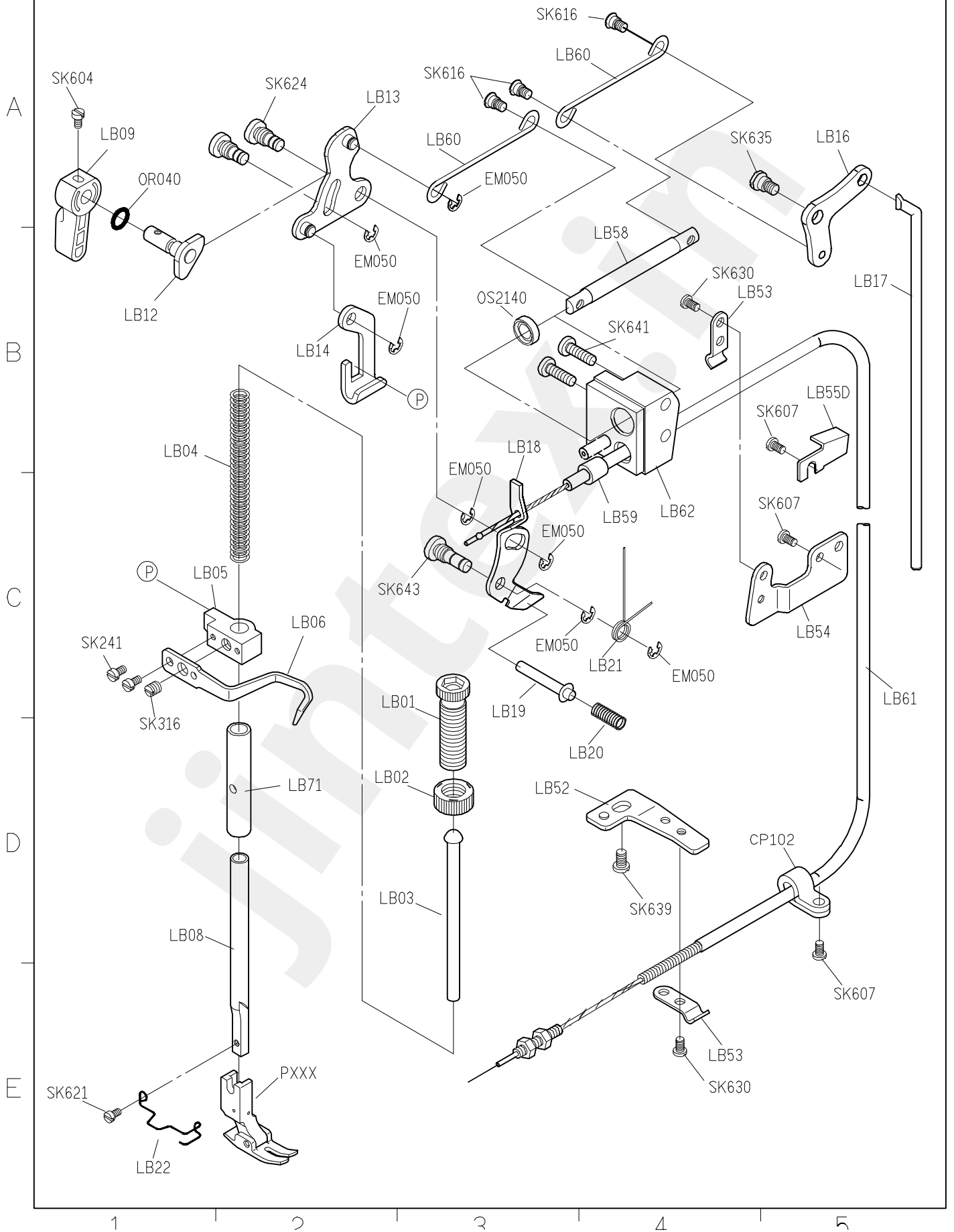
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LA		1/2
				Date
				2012/09/12



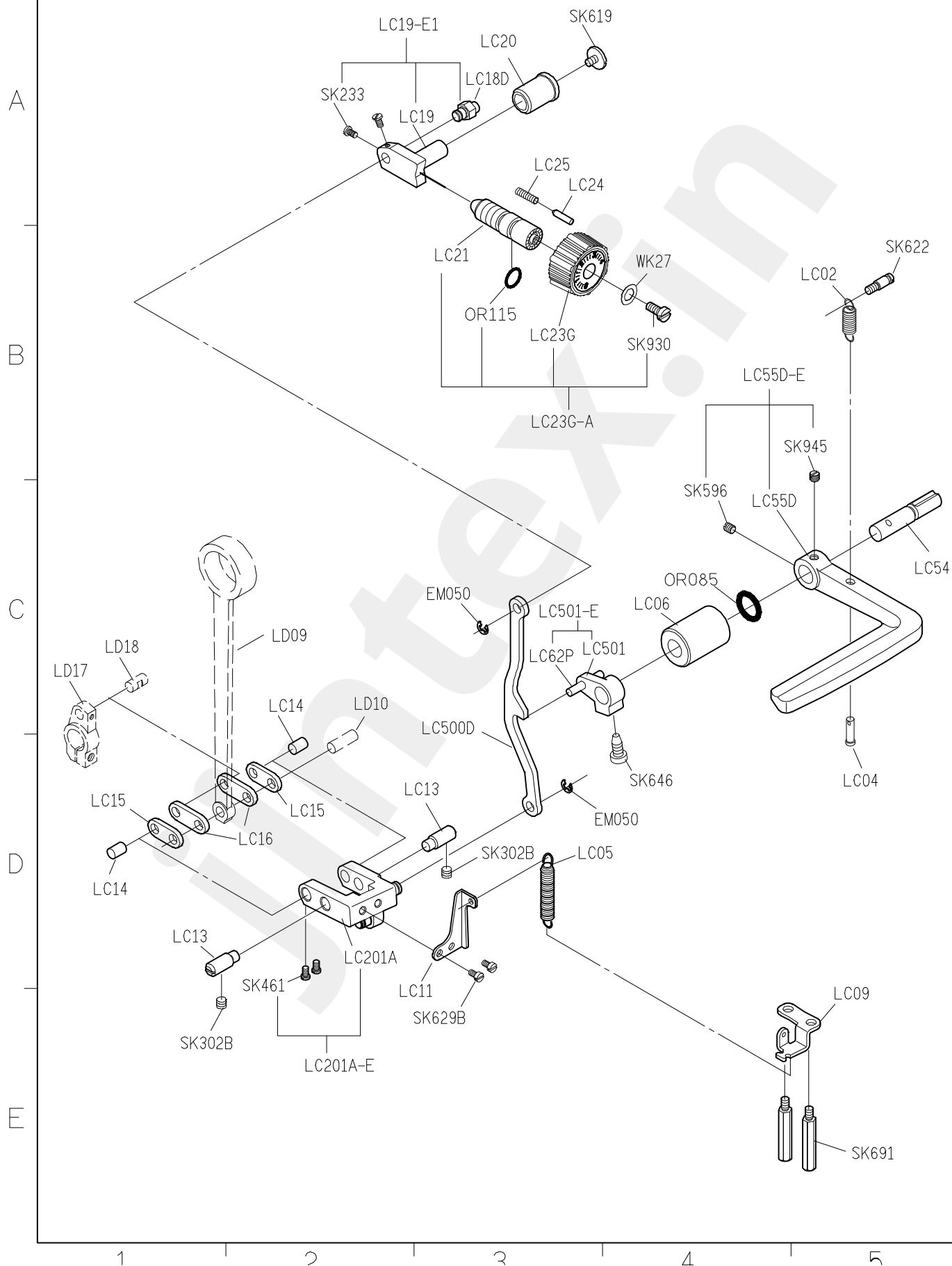
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LA		2/2
				Date
				2012/09/12



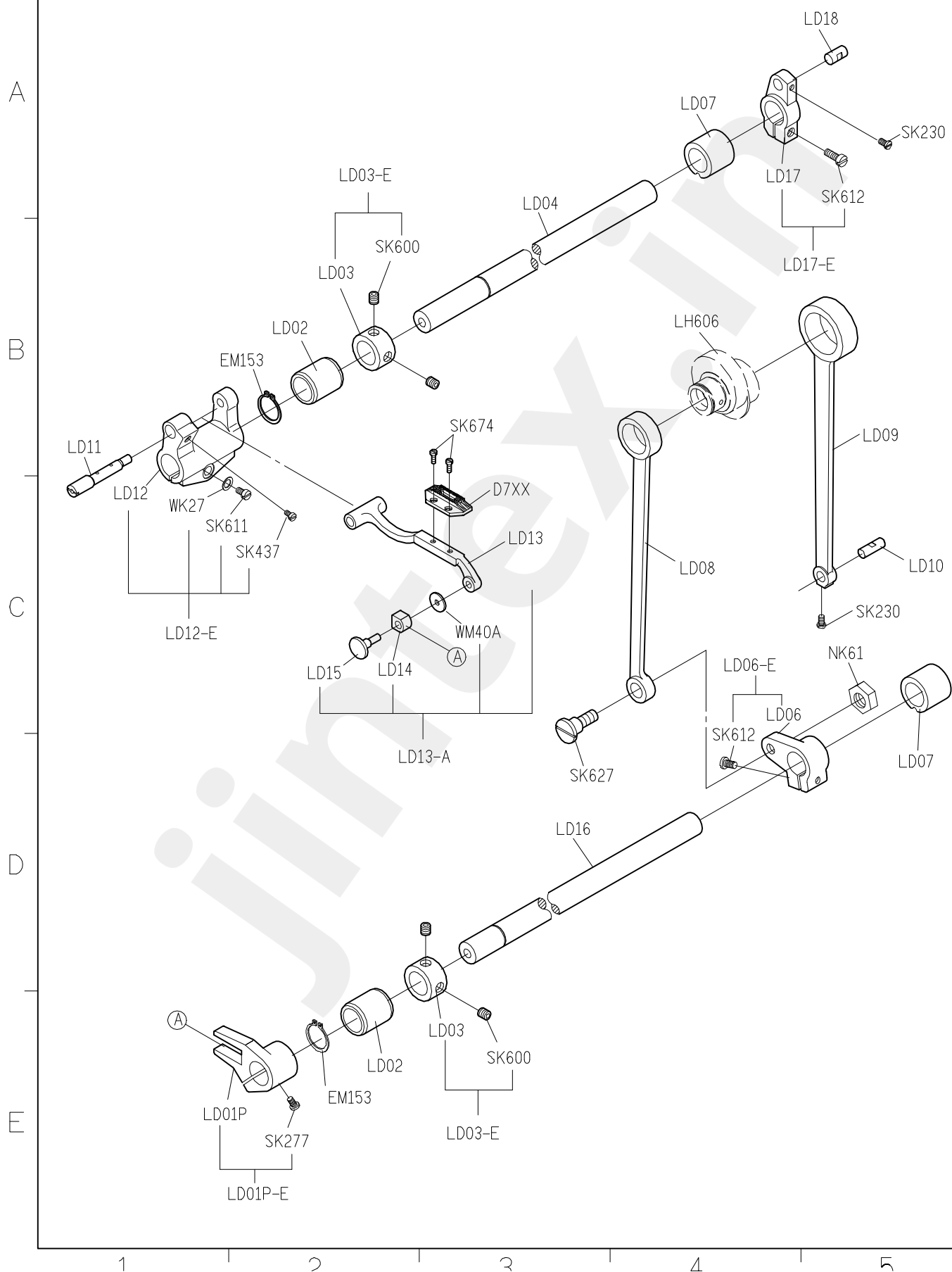
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LB		1/1
				Date
				2012/09/12



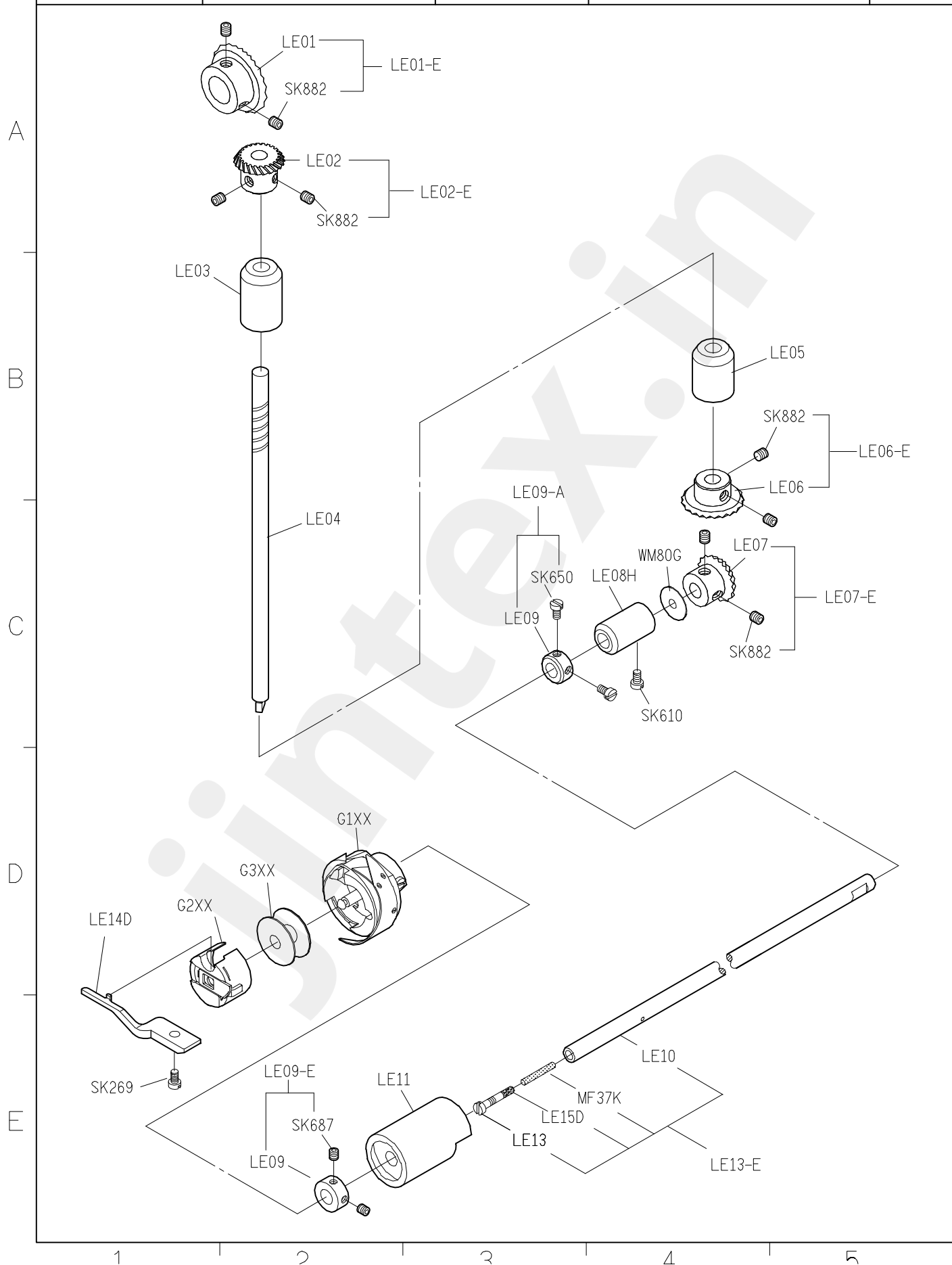
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LC		1/1
				Date
				2013/04/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LD		1/1
				Date
				2012/09/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LE		1/1
				Date
				2013/01/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LG		1/1
				Date
				2012/09/12

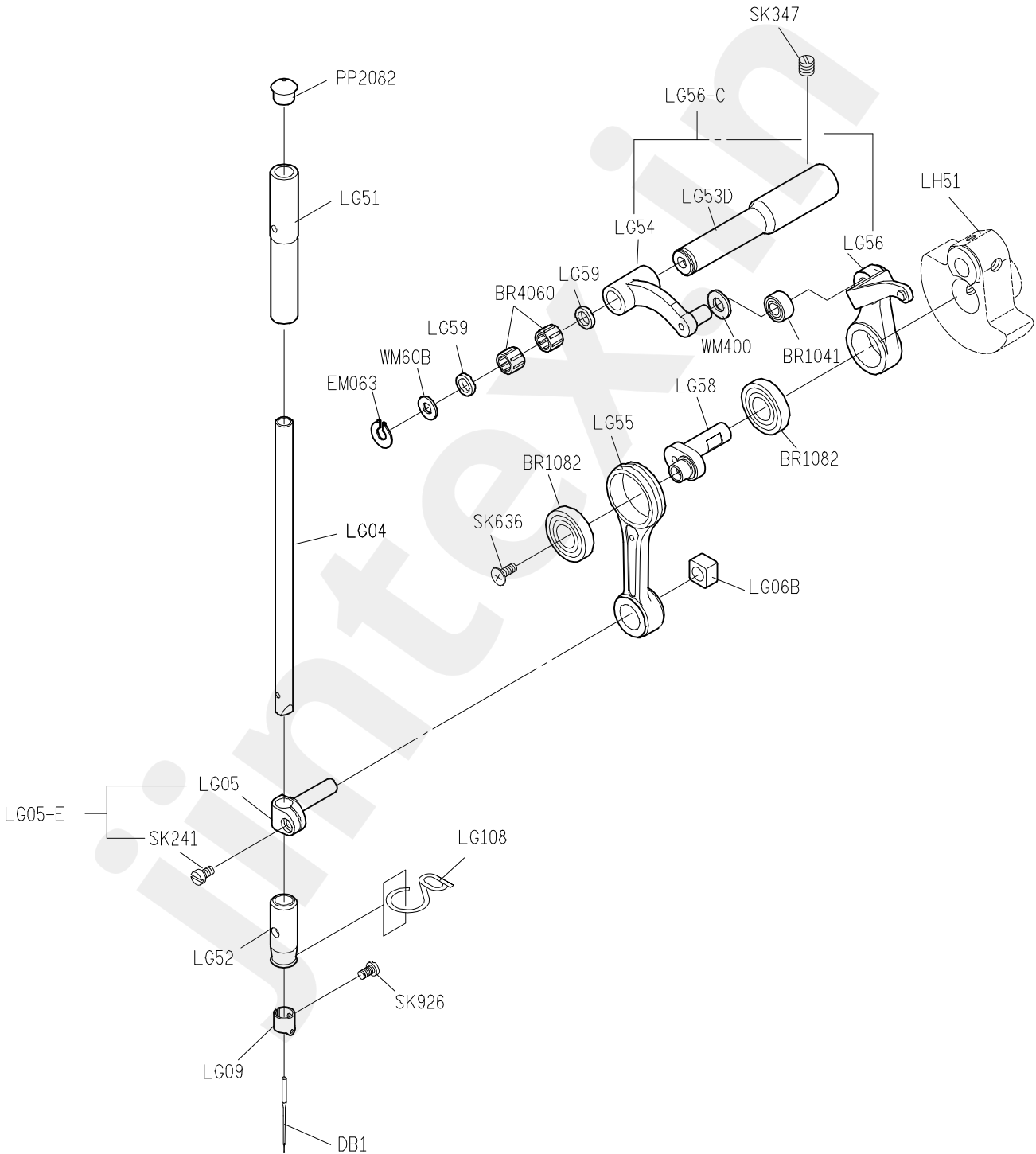
A

B

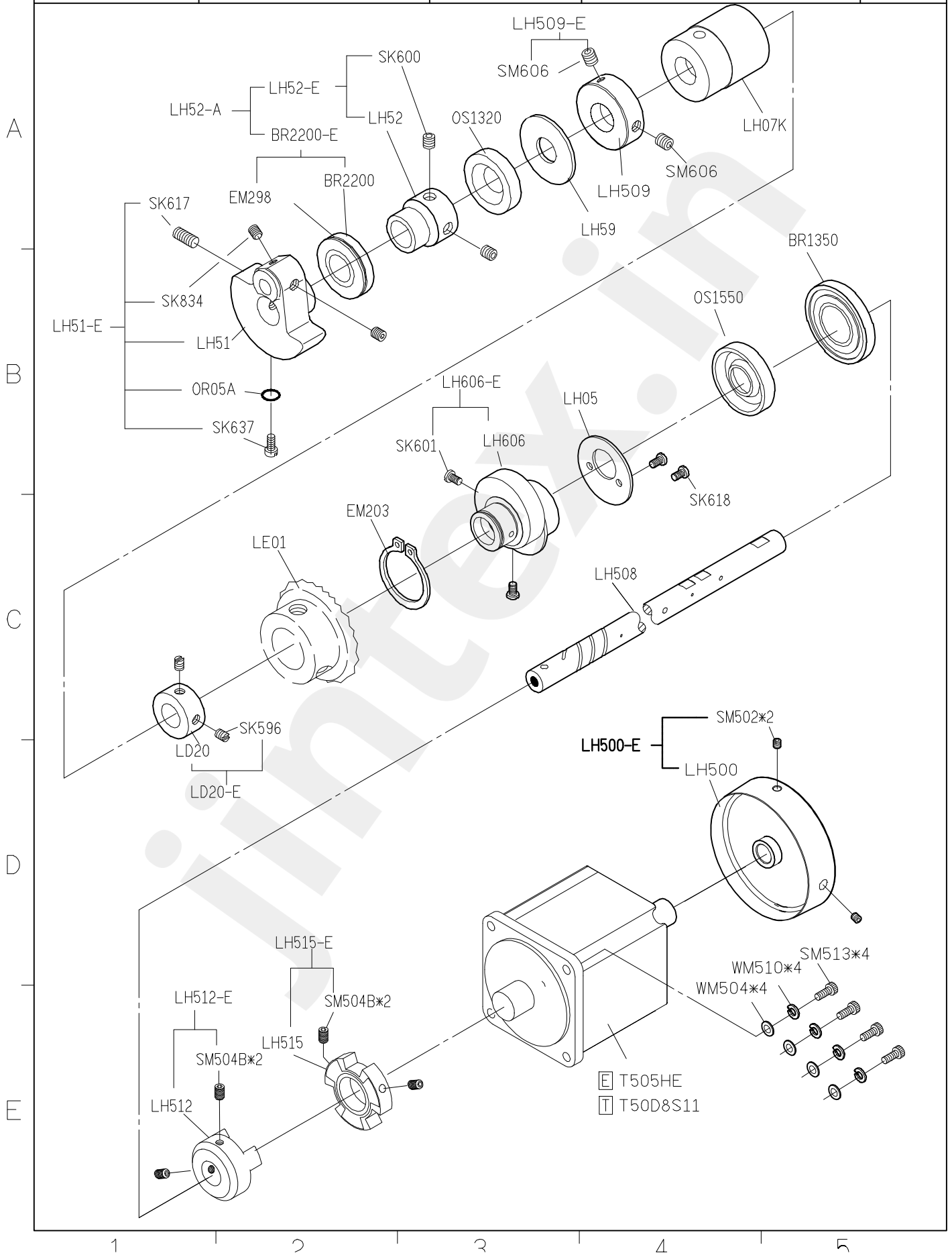
C

D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LH		1/1
				Date
				2012/09/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LL		1/1
				Date
				2013/03/20

The diagram illustrates the assembly of the DL918-DM1 engine. It shows the main engine block (LL21) and various sub-assemblies. Key components include the cylinder head (LL10, LL11, LL13, LL14), piston and connecting rod (LL11-A2, LL106, LL105), crankshaft (LL104, LL105-A), and various valves and springs (LL06, LL07, LL09, LL17, LL16D, LL11, LL28, LL30, LL13, LL14, LL10, LL11-A2, LL106, LL105, LL23, LL22, LL21). The diagram also shows the assembly of the timing belt (OP222, OP214) and the timing cover (LM21). The assembly sequence is indicated by numbers 1 through 5 at the bottom of the diagram.

1. Main engine block (LL21) and timing cover (LM21) are shown.

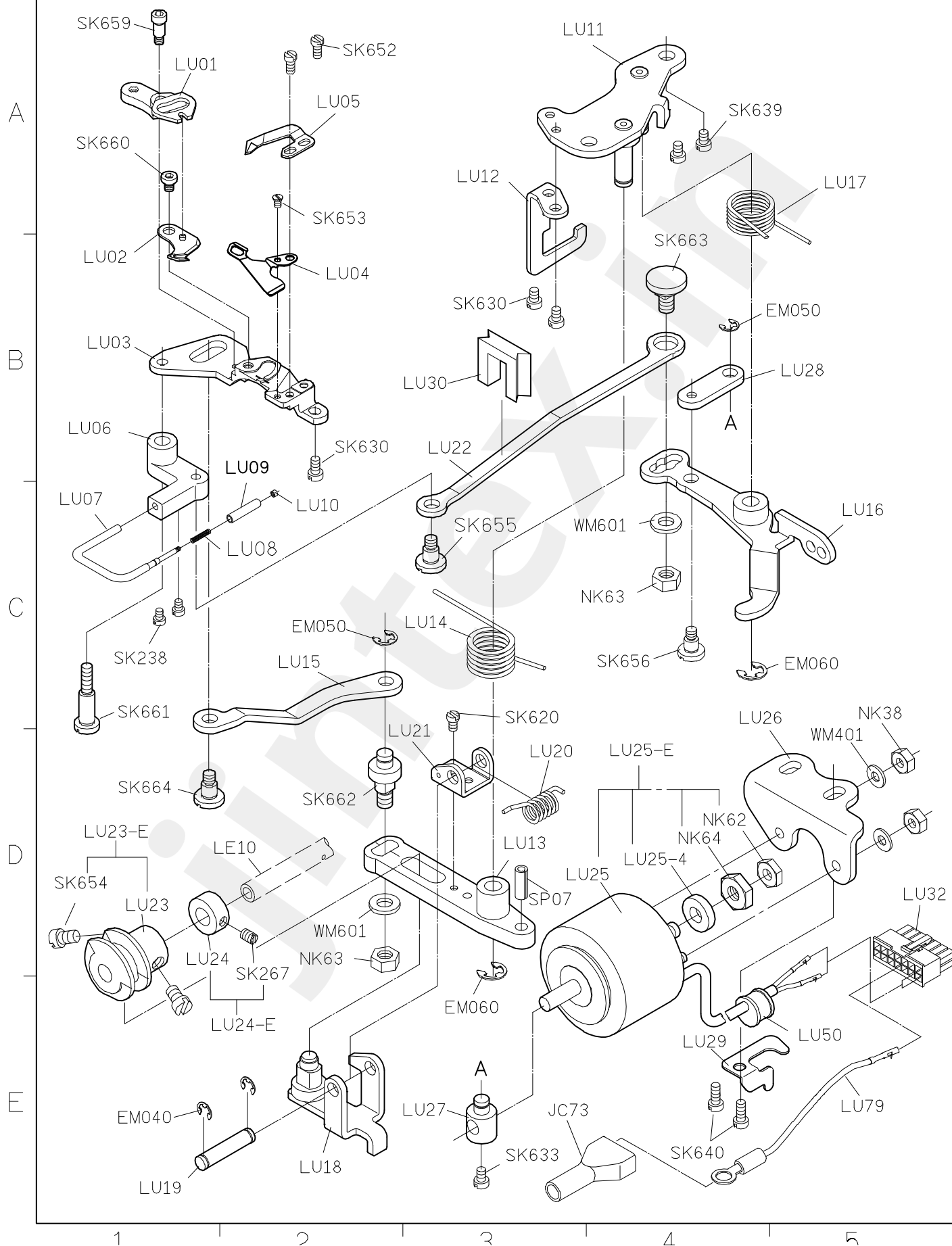
2. Piston and connecting rod assembly (LL11-A2, LL106, LL105) is shown.

3. Crankshaft assembly (LL104, LL105-A) is shown.

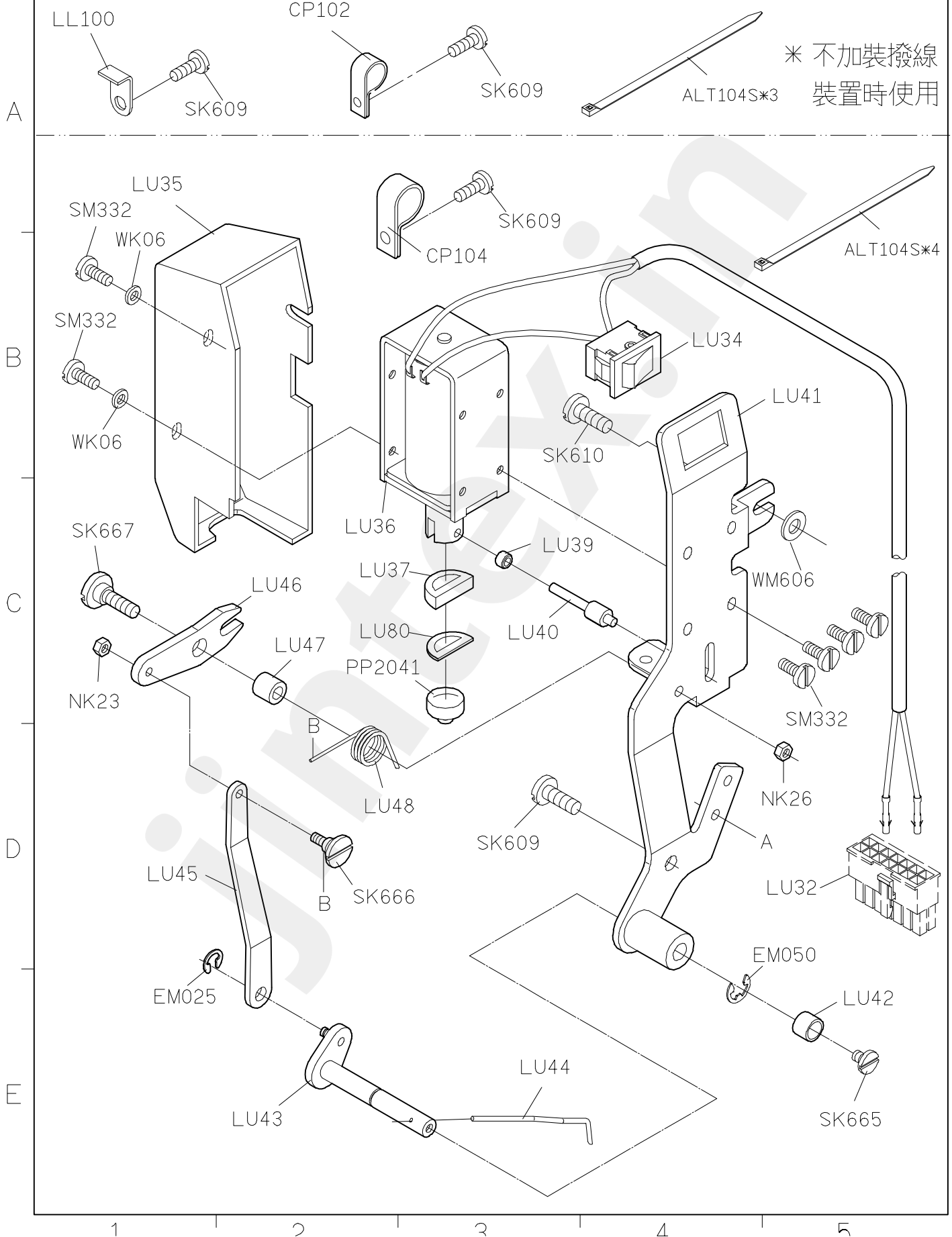
4. Timing belt assembly (OP222, OP214) is shown.

5. Valve assembly (LL06, LL07, LL09, LL17, LL16D, LL11, LL28, LL30, LL13, LL14, LL10, LL11-A2, LL106, LL105, LL23, LL22, LL21) is shown.

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		1/7
				Date
				2012/11/01

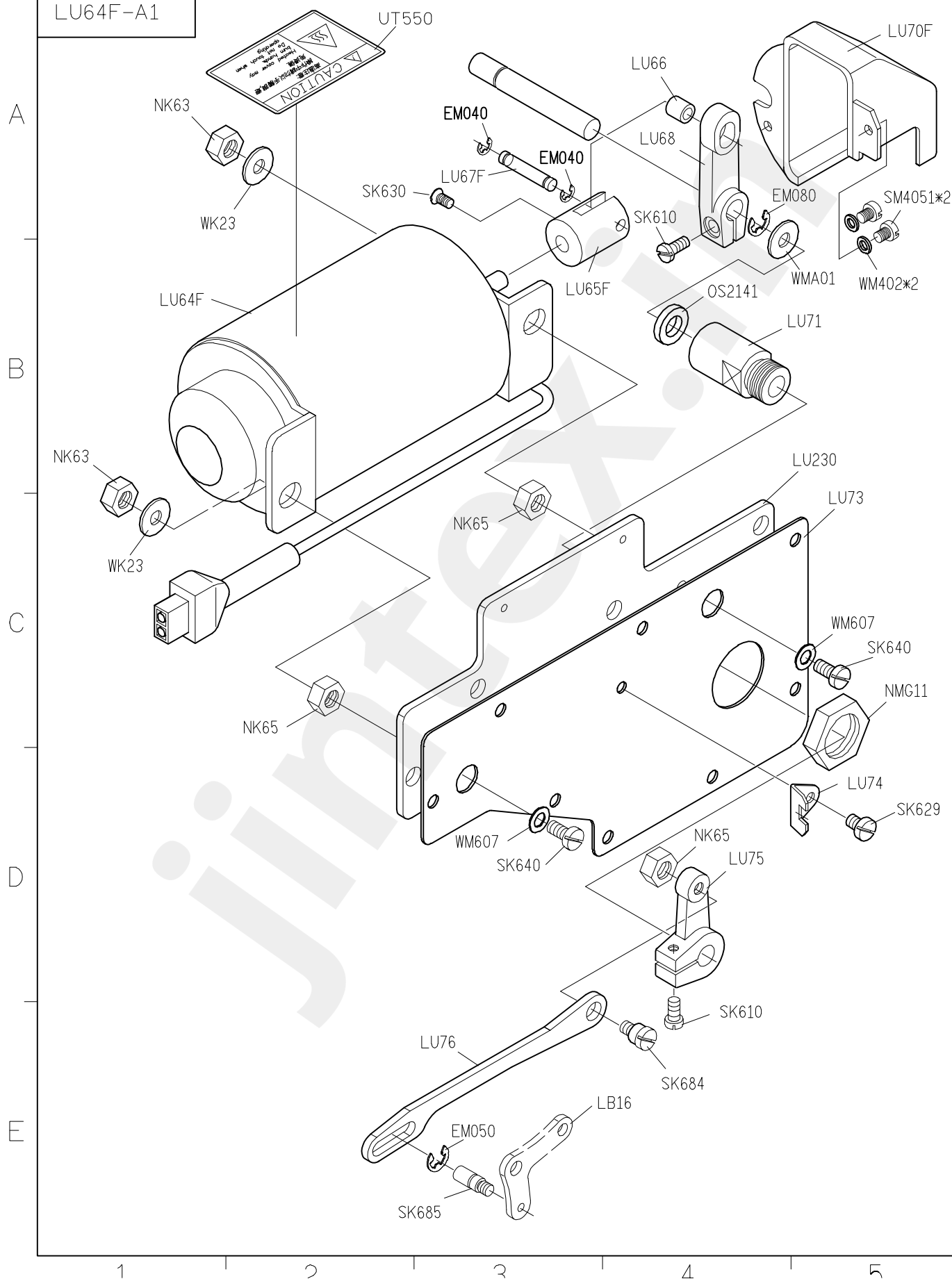


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		2/7
				Date
				2012/11/01

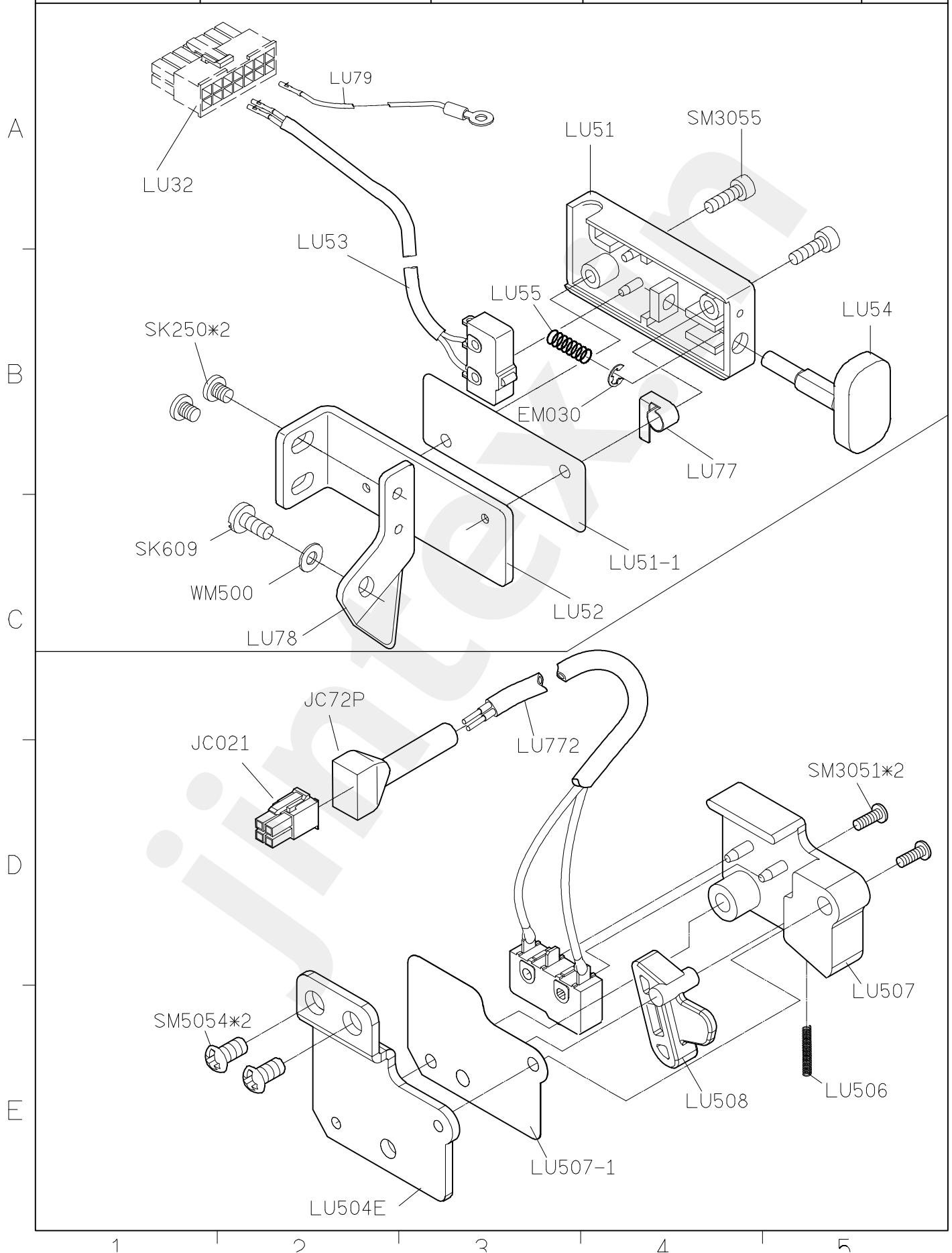


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		3/7
				Date
				2012/11/01

LU64F-A1



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		4/7
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		5/7
				Date
				2012/11/08

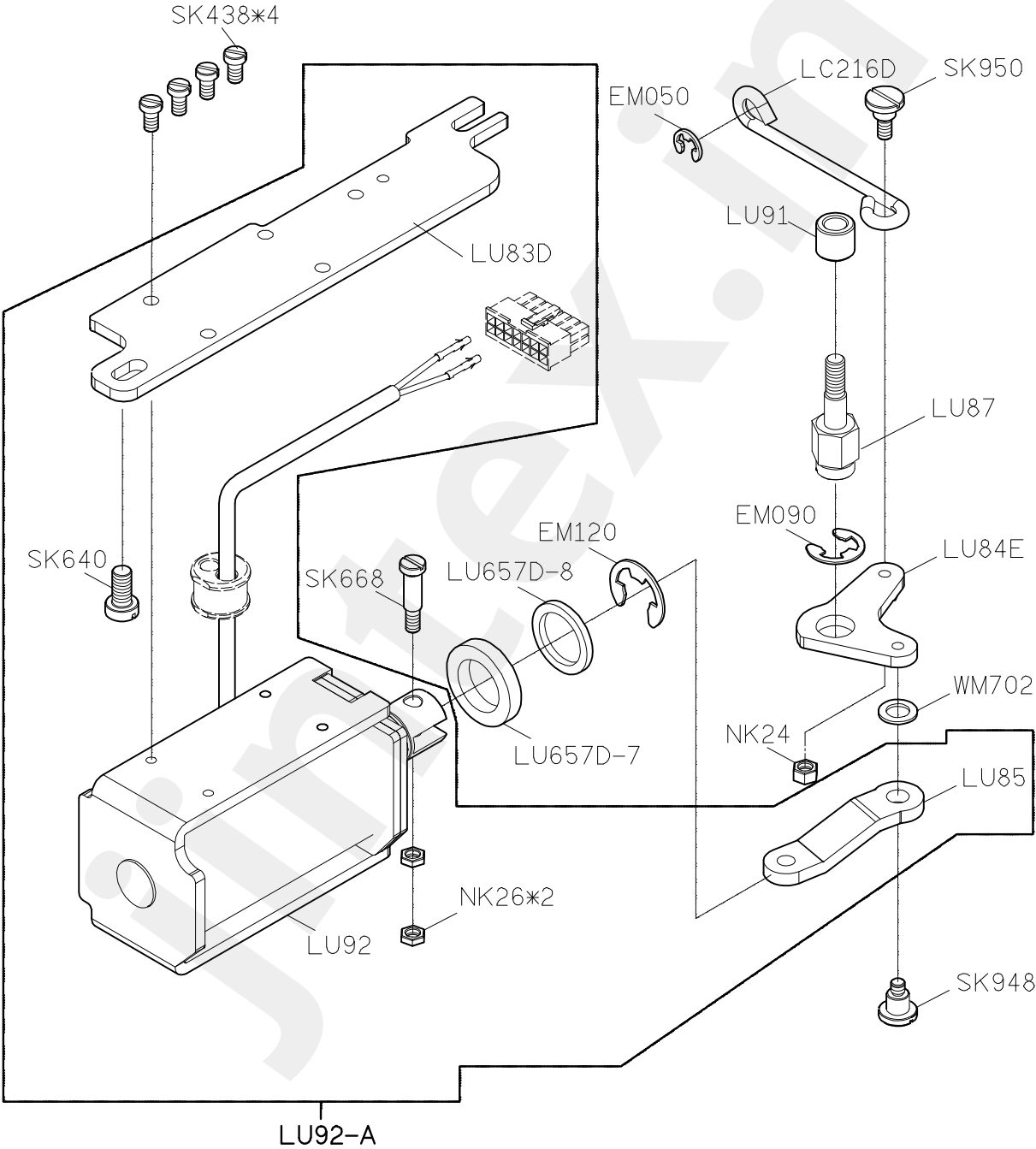
A

B

C

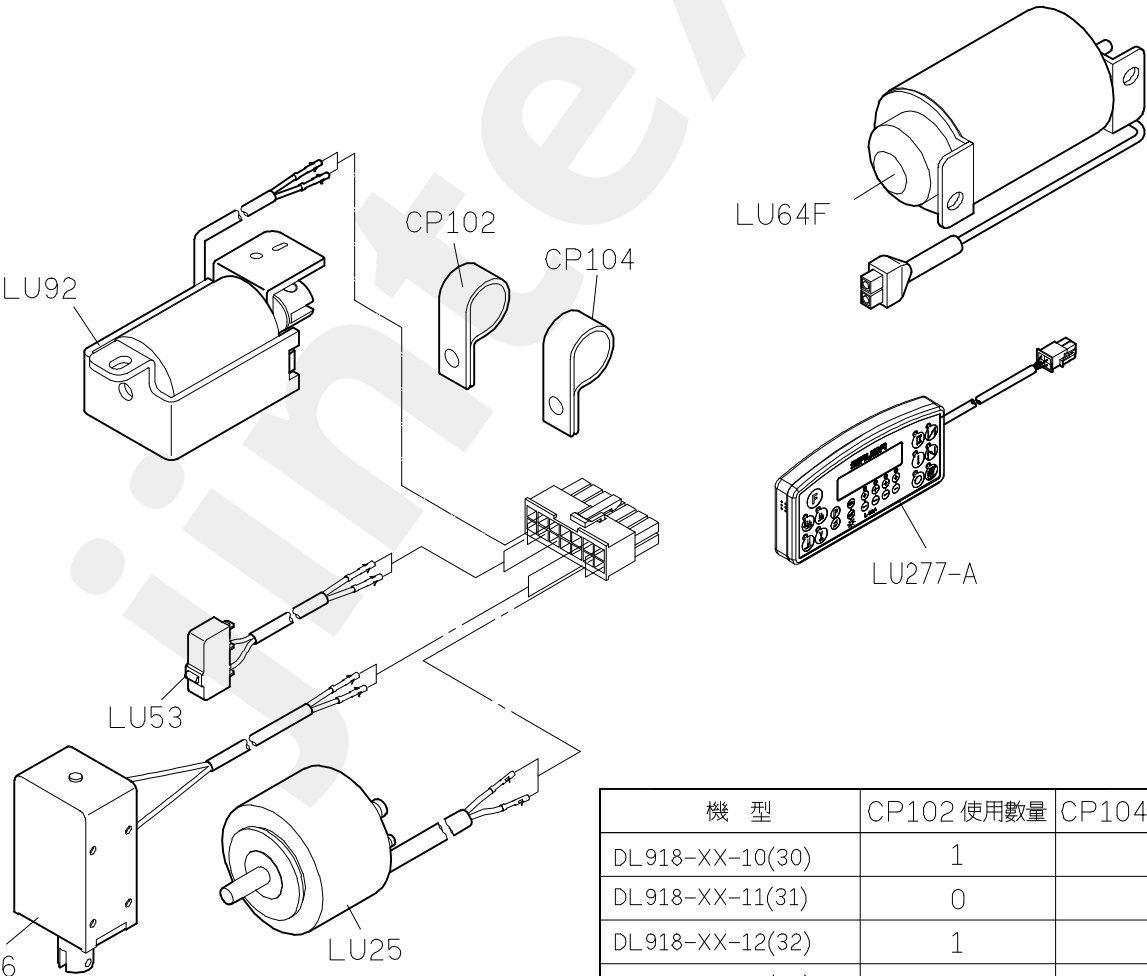
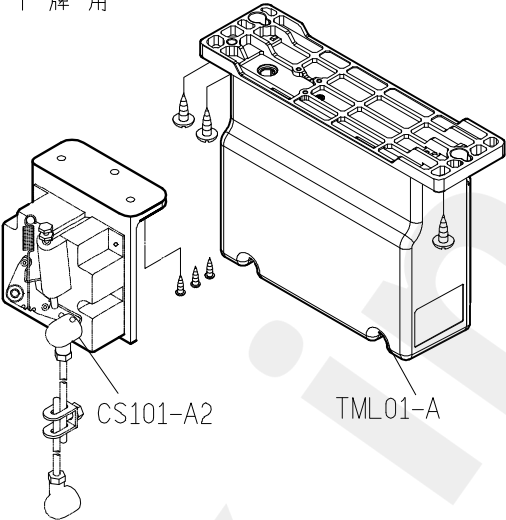
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E



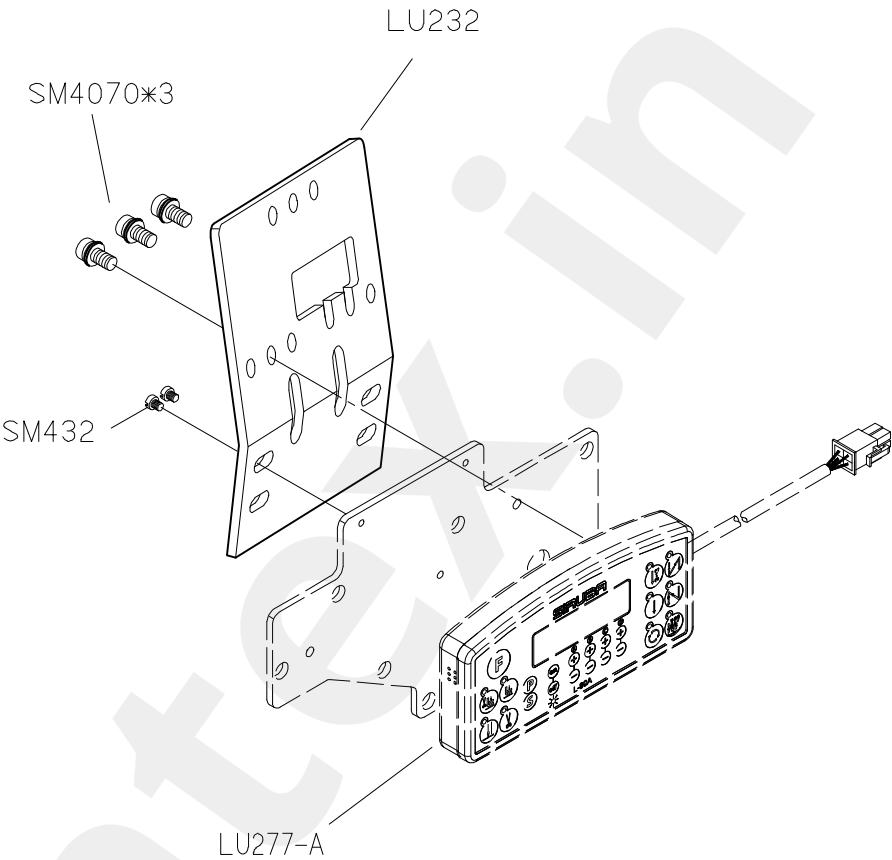
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		6/7
				Date
				2012/11/01

T 牌 用



機 型	CP102使用數量	CP104使用數量
DL918-XX-10(30)	1	1
DL918-XX-11(31)	0	2
DL918-XX-12(32)	1	1
DL918-XX-13(33)	0	2

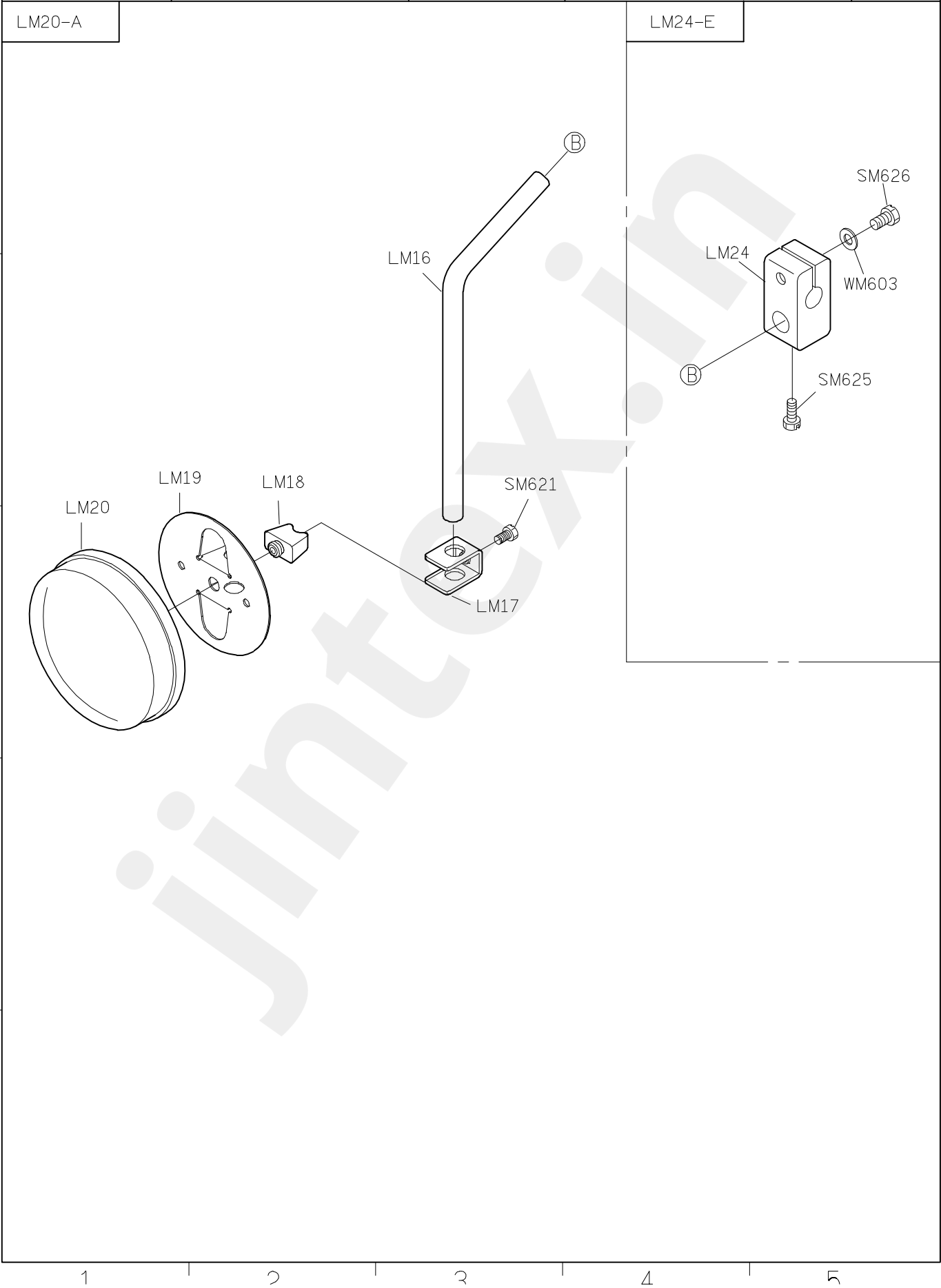
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		7/7
				Date
				2012/11/01



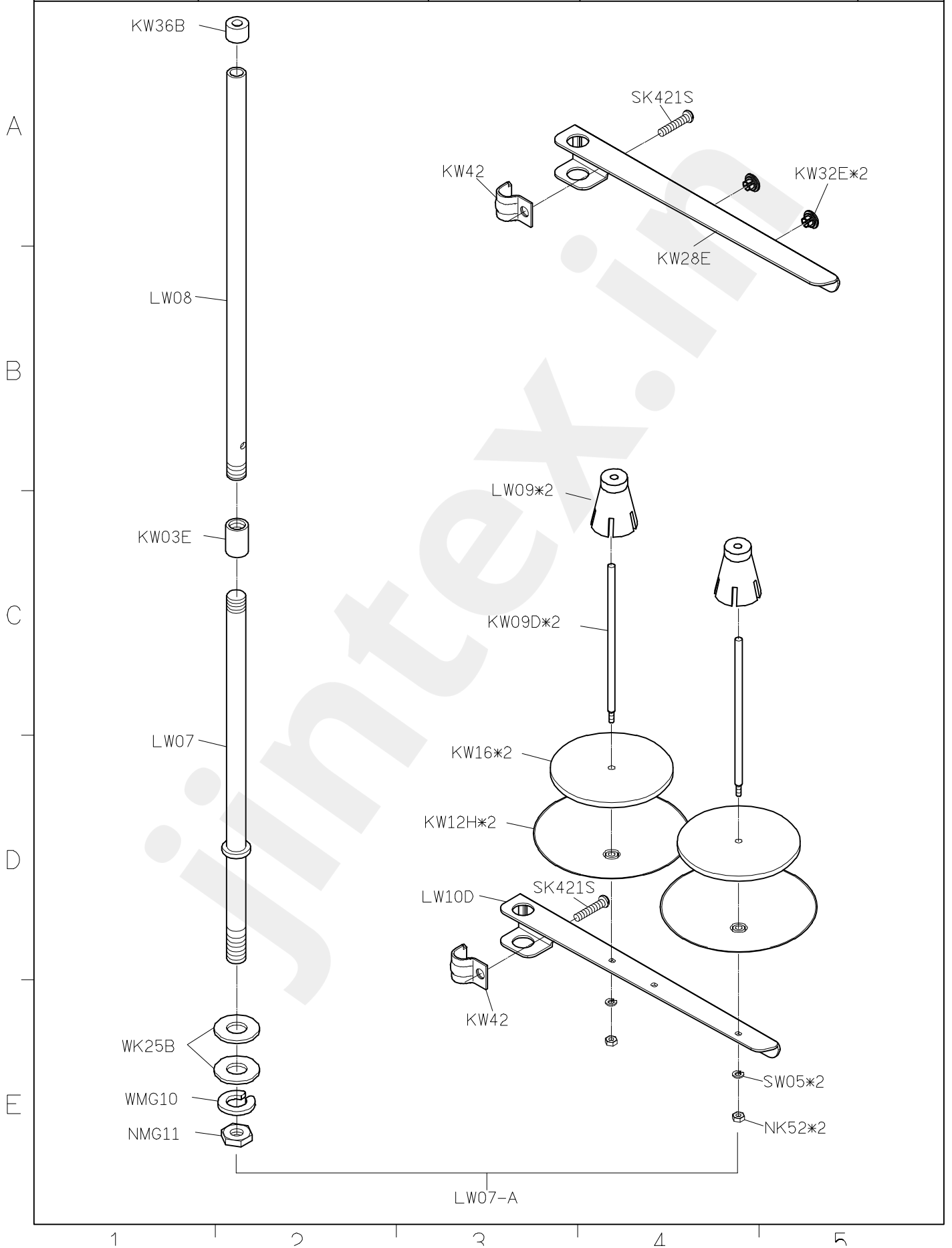
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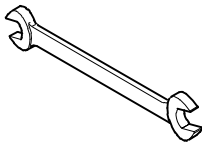
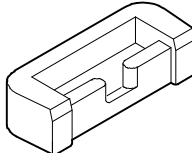
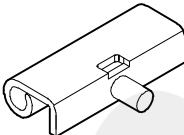
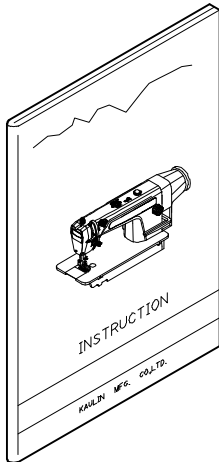
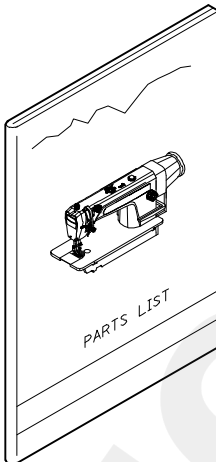
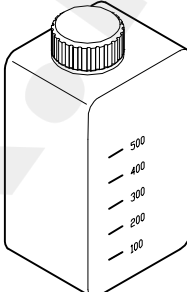
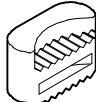
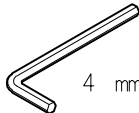
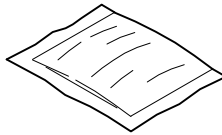
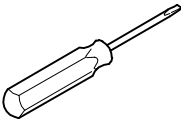
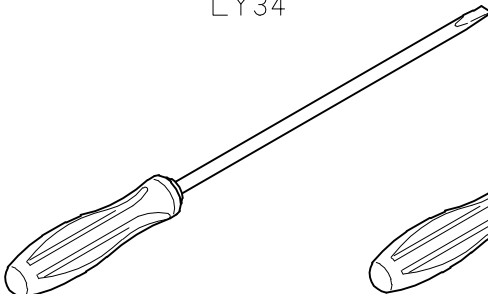
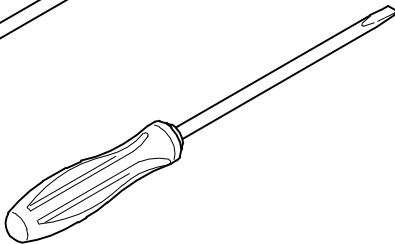
代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	LU277-A	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LM		1/1
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LW		1/1
				Date
				2013/04/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LY		1/1
				Date
				2012/11/01
LY01	LY02	YM04*2	LY05*2	YM102*2
				
LY527	LY501	LY37-A		YM103*2
				
				G3XX
				
針*2	LY38	MY12		KZ03*1
				
LY33	LY34	LY35		KY201
				
1	2	3	4	5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LZ		1/1
				Date
				2012/12/22

