



JINTEX

Sewing Machine Spare Parts

Siruba General Catalog

Sewing Machine Part Book

60 pages

SiRUBA®





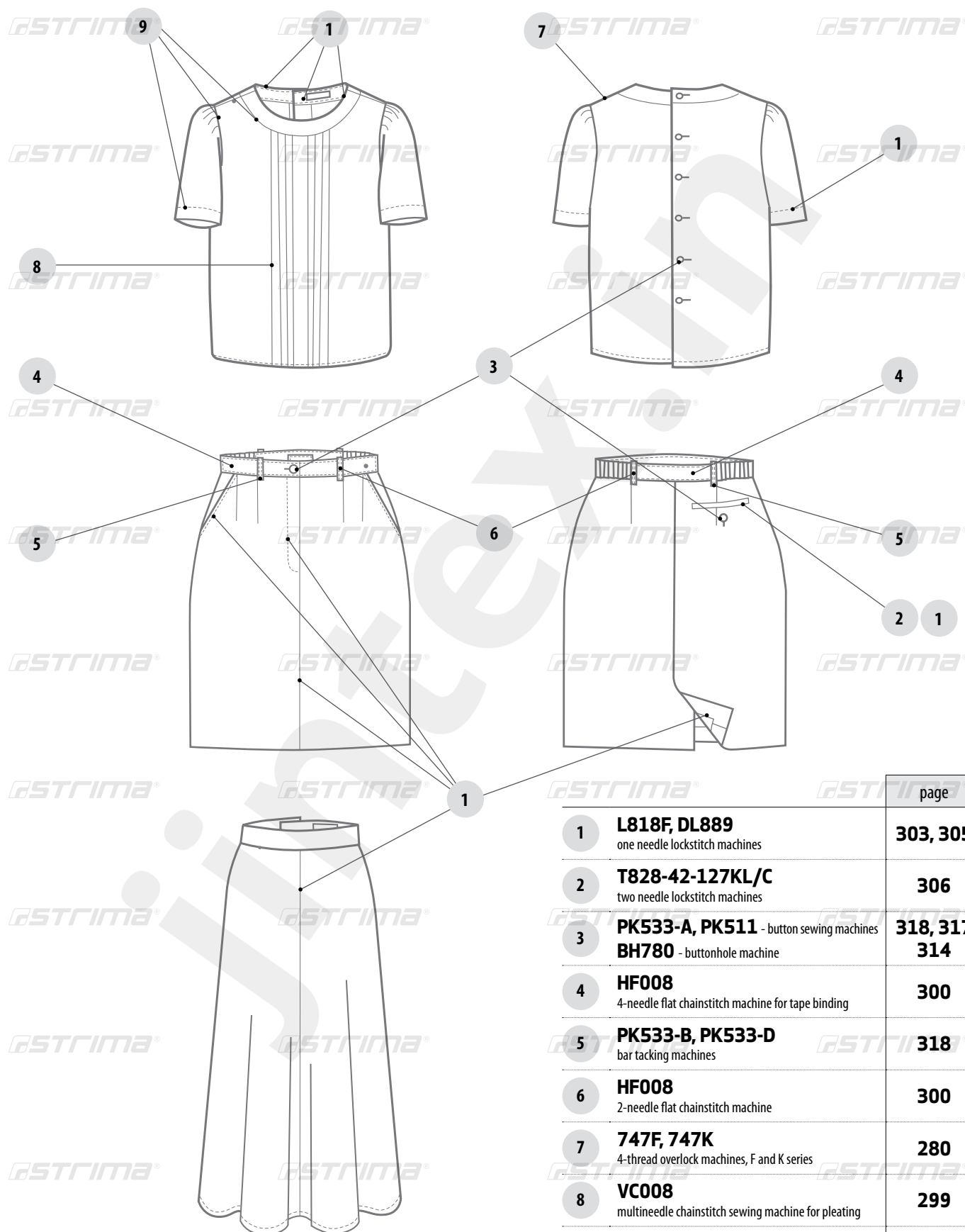
1. Applications

Ladies wear	267
Underwear and lingerie	268
Jeanswear and working clothes	270
Men's shirts and blouses	271
Sportswear and knitwear	272
Coats, jackets, trousers	274
Caps and hats	275
Upholstery	276
Footwear	277
Leather	278

2. Types of machines

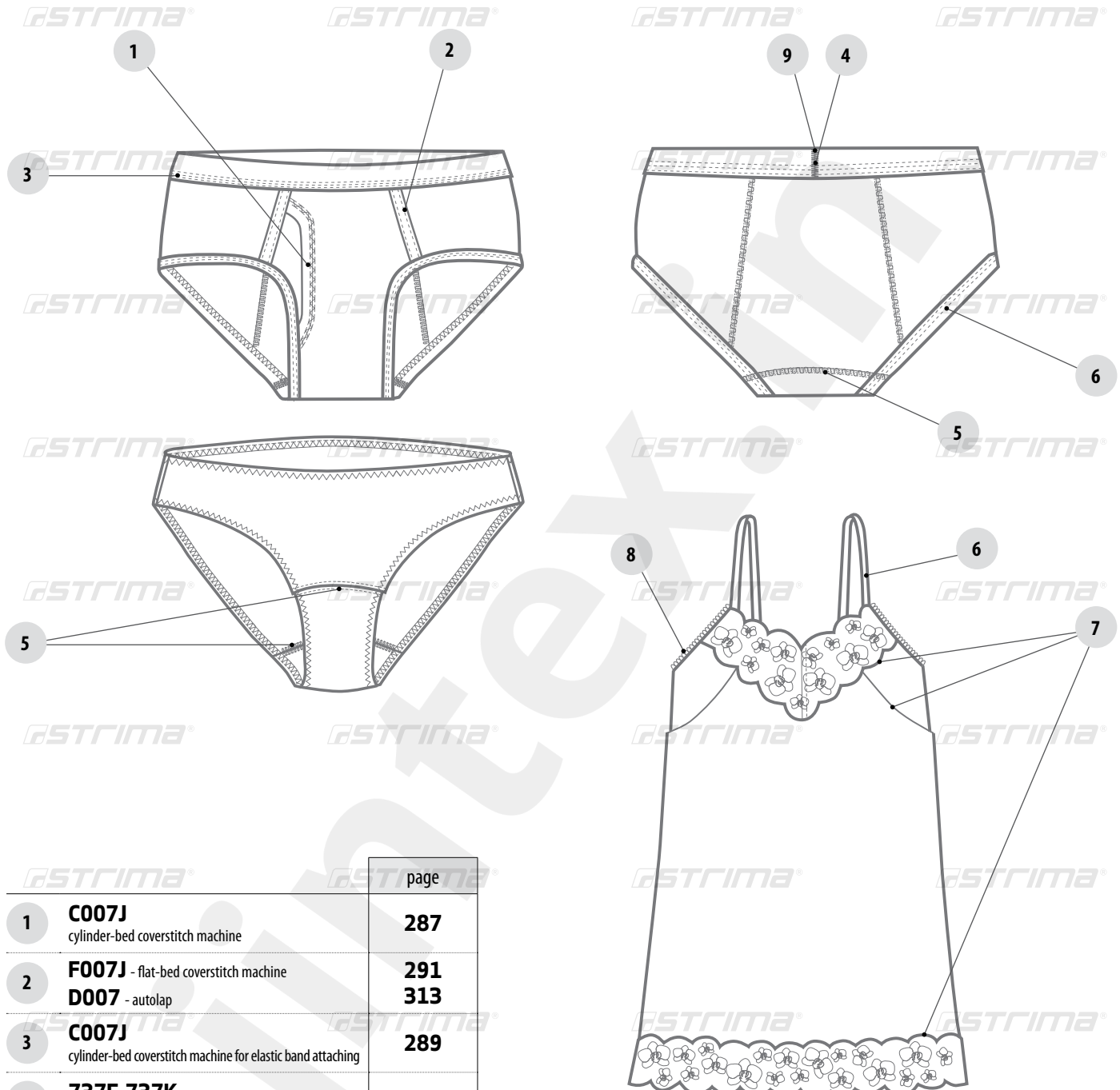
Overlocks	279-285
Classic overlocks	280
Overlocks with small cylinder-bed	284
Coverstitch machines	286-296
Cylinder-bed coverstitch machines	287
Flat-bed coverstitch machines	291
Small cylinder-bed coverstitch machines	296
Multineedle chainstitch special machines	297-300
Two needle zigzag chainstitch machines	301
Lockstitch machines	302-310
One needle lockstitch machines	303
Two needles lockstitch machines	306
One and two needle post-bed lockstitch machines	307
Lockstitch machines with bottom and presser foot feed	309
Cylinder-bed lockstitch machines with bottom and presser foot feed	310
Two needle chainstitch machine	311
Feed-of-the-arm chainstitch machines	312
Autolap machines	313
Buttonhole, button sewing and electronic bar tacking machines	314-321
Bad closing machine	322

Ladies wear



		page
1	L818F, DL889 one needle lockstitch machines	303, 305
2	T828-42-127KL/C two needle lockstitch machines	306
3	PK533-A, PK511 - button sewing machines BH780 - buttonhole machine	318, 317 314
4	HF008 4-needle flat chainstitch machine for tape binding	300
5	PK533-B, PK533-D bar tacking machines	318
6	HF008 2-needle flat chainstitch machine	300
7	747F, 747K 4-thread overlock machines, F and K series	280
8	VC008 multineedle chainstitch sewing machine for pleating	299
9	737F, 737K 3-thread overlock machines, F and K series	280

Underwear and lingerie



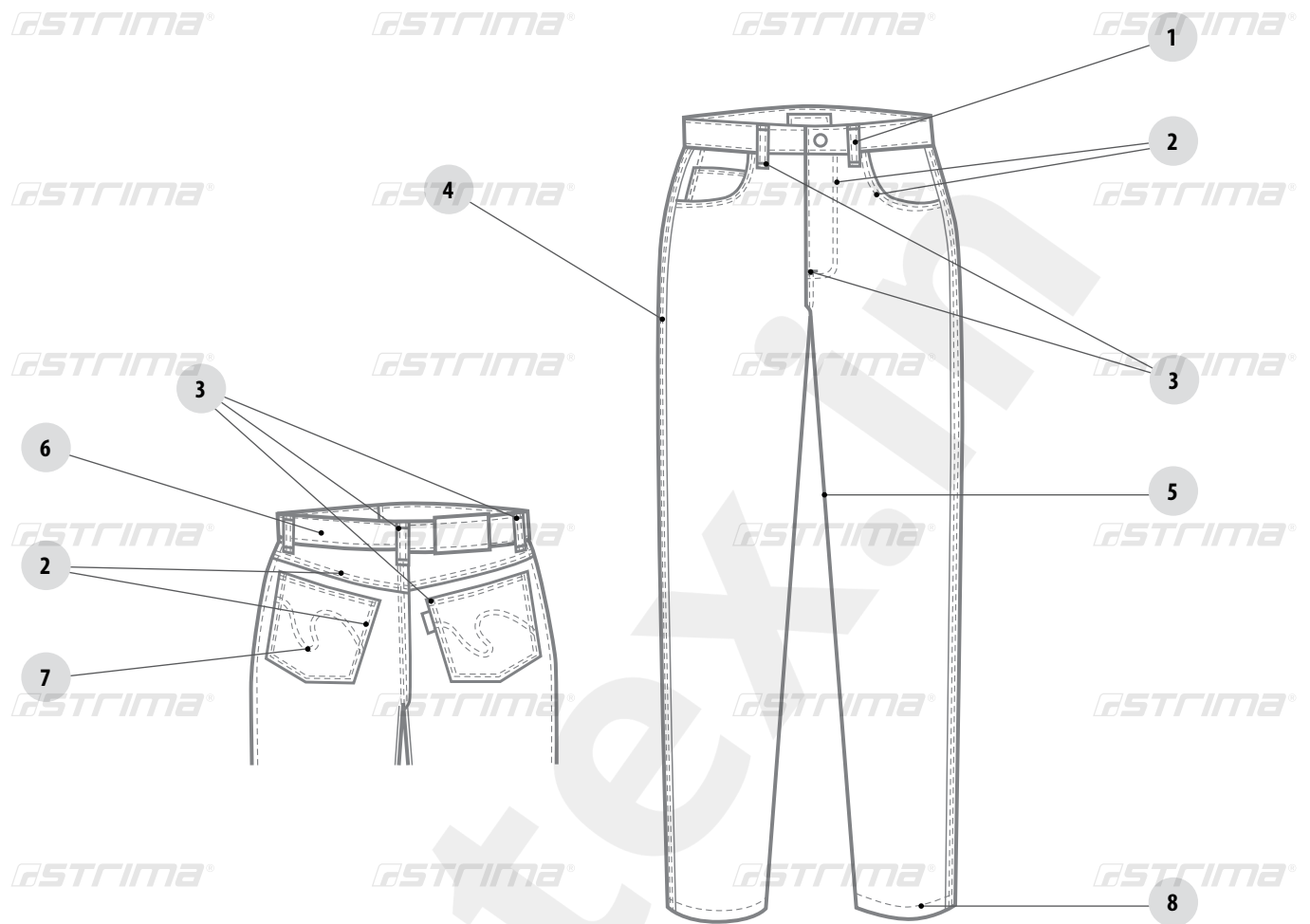
		page
1	C007J cylinder-bed coverstitch machine	287
2	F007J - flat-bed coverstitch machine D007 - autolap	291 313
3	C007J cylinder-bed coverstitch machine for elastic band attaching	289
4	737F, 737K 3-thread overlock machines, F and K series	280
5	F007J - flat-bed chainstitch machine D007 - autolap	291 313
6	737F overlock with spaghetti device	282
7	L818F, DL889 one needle lockstitch machines	303, 305
8	Z008 two needle zigzag chainstitch machine	301
9	PK533-B, PK533-D bar tacking machines	318

Underwear and lingerie



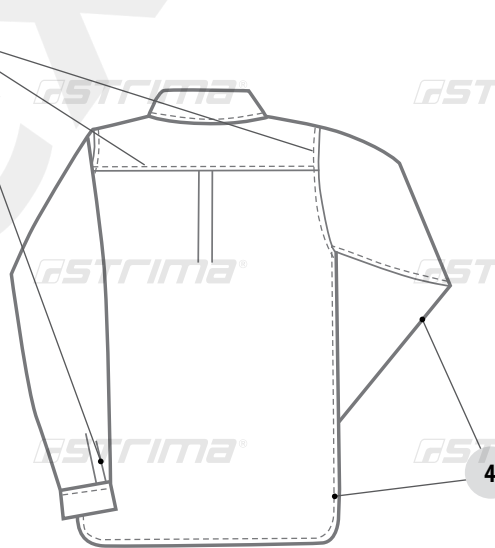
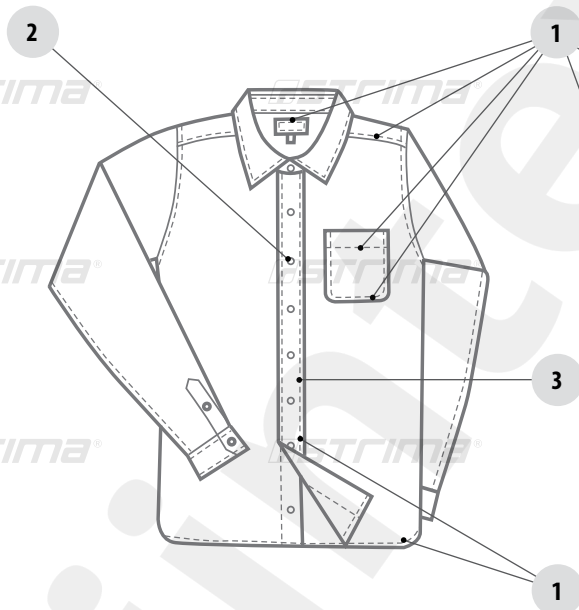
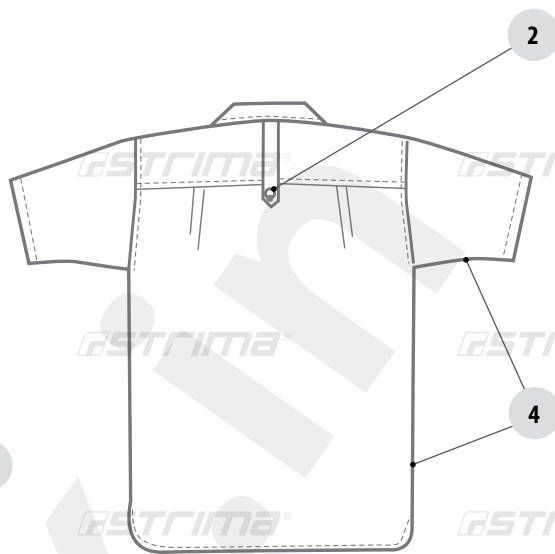
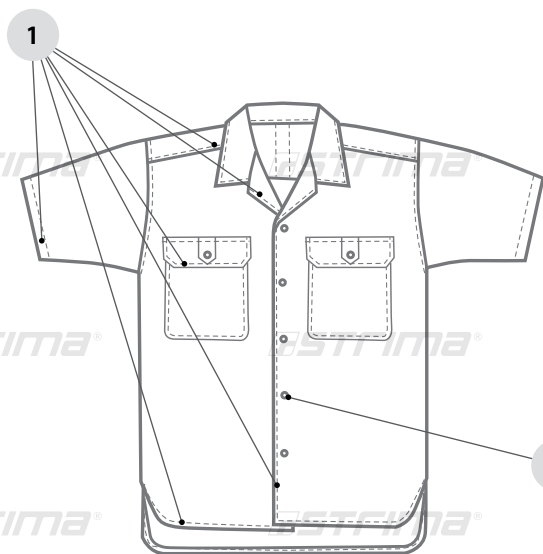
		page
1	L818F, DL889 one needle lockstitch machines	303, 305
2	747F, 747K 4-thread overlock machines, F and K (TG) series	280
3	PK533-A, PK511 - button sewing machine BH780 - buttonhole machine	318, 317 314
4	737F 3-thread overlock machines (TG)	282
5	HF008 chainstitch machine (French stitch)	300
6	VC008 elastic waist band attaching machine	299
7	Z008 two needle zigzag chainstitch machine	301

Jeanswear and working clothes



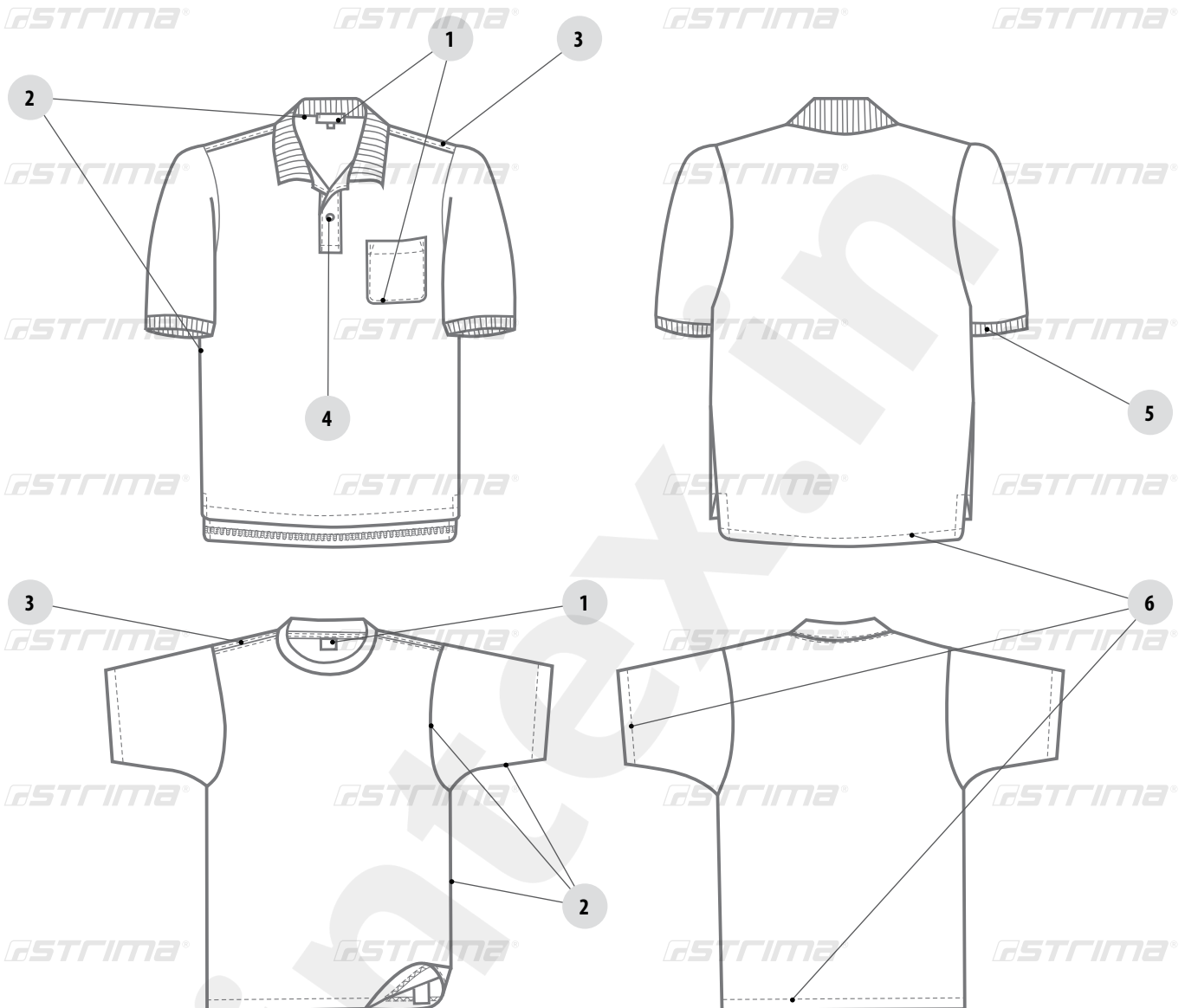
	page
1 HF008 - flat-bed chainstitch machine for belt-loop	300
2 T828 two needle lockstitch machine	306
3 PK533-B, PK533-D bar tacking machines	318
4 HF008 (HTF) - chainstitch machine (French stitch)	300
L382 - chainstitch machine	311
FA007 - feed-off-the-arm chainstitch machine	312
5 757UX - 5-thread safety stitch machine for jeans	283
FA007 - feed-off-the-arm chainstitch machine	312
6 HF008 4-needle flat chainstitch machine for tape binding	300
7 PK588 electronic pattern sewing machine	322
8 L818F one needle lockstitch machine	303

Men's shirts and blouses



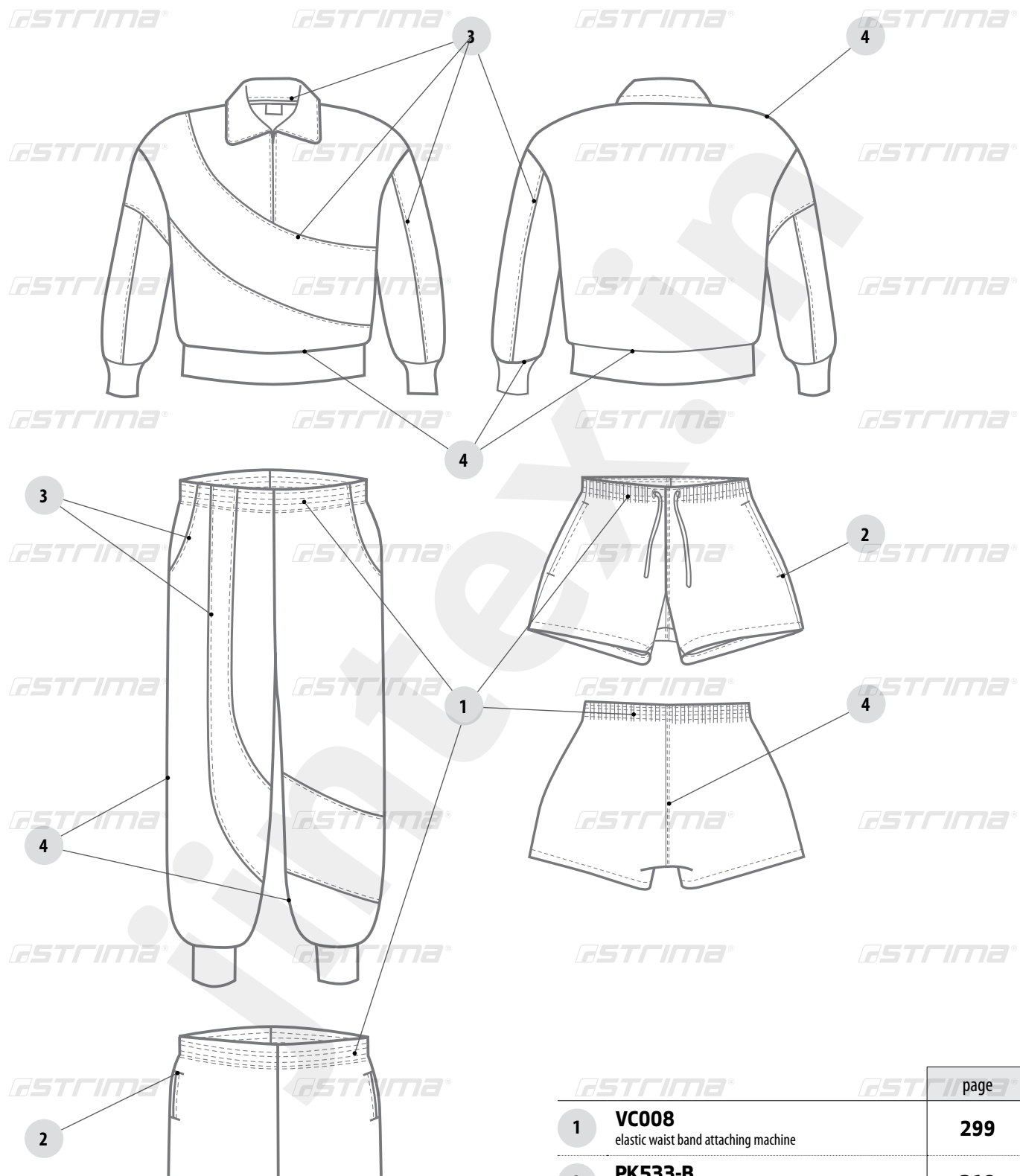
	page
1 L818F, DL889 one needle lockstitch machines	303, 305
2 PK533-A, PK511 - button sewing machine BH780 - buttonhole machine	318, 317 314
3 VC008 multineedle chainstitch sewing machine for sewing on front shirt's selvage	298
4 757F, 757K 5-thread safety stitch machines, F and K series	280

Sportswear and knitwear



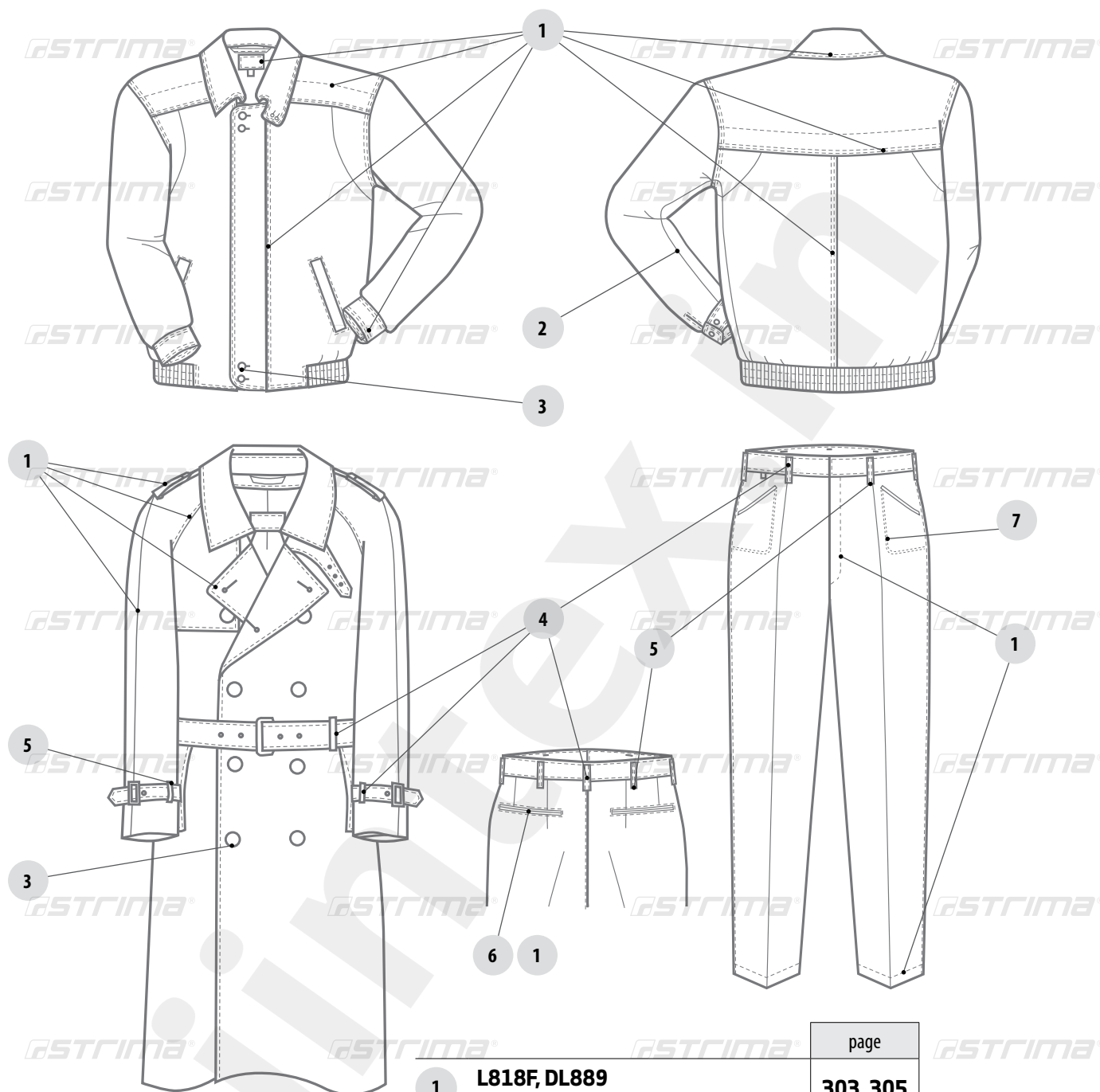
	page
1 L818F, DL889 one needle lockstitch machine	303, 305
2 737F, 747F, 737K, 747K 3-thread overlock machines, F and K series	280
3 747F 4-thread overlock machines (TG)	282
4 PK533-A, PK511 - button sewing machines BH780 - buttonhole machine	318, 317 314
5 C007J, F007J chainstitch machines	287, 291
6 C007 - cylinder-bed chainstitch machine F007 - flat-bed chainstitch machine 737F, 737K - 3-thread overlock machines, F and K series	287 291 280

Sportswear and knitwear



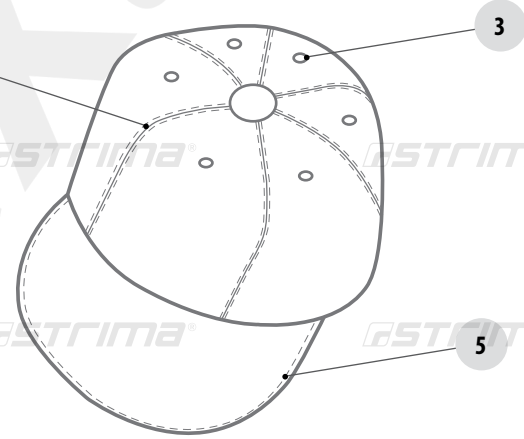
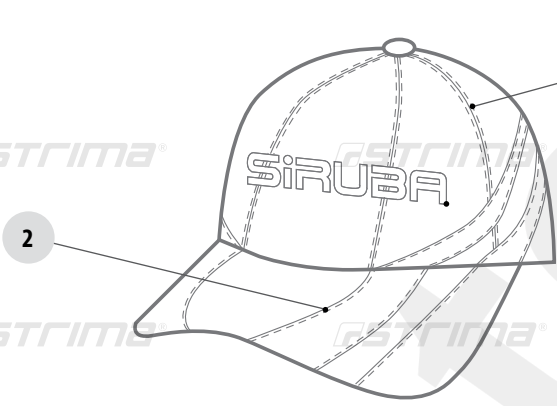
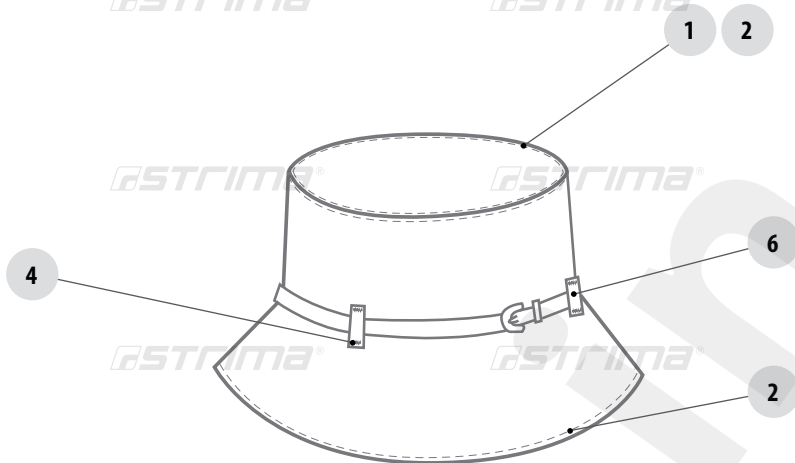
		page
1	VC008 elastic waist band attaching machine	299
2	PK533-B bar tacking machine	318
3	L818F, DL889 one needle lockstitch machine	303, 305
4	737F, 747F, 737K, 747K 3- and 4-thread overlock machines, F and K series	280

Coats, jackets, trousers



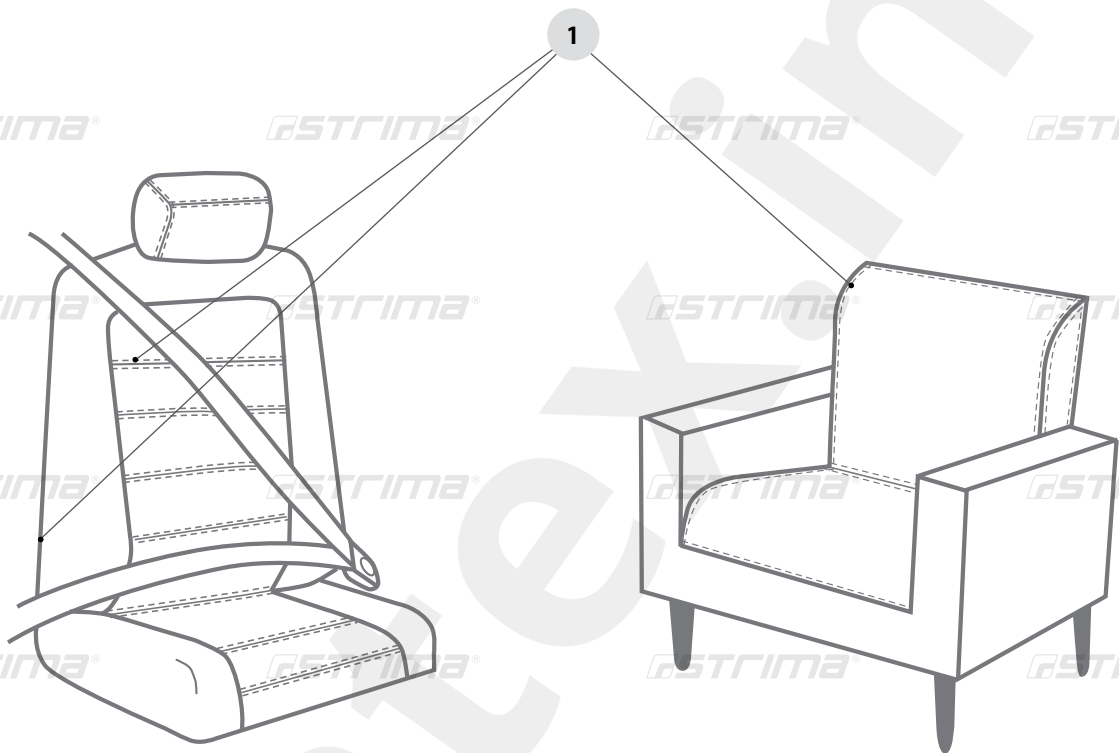
	page
1 L818F, DL889 one needle lockstitch machines	303, 305
2 737F, 737K 3-thread overlock machines, F and K series	280
3 PK533-A, PK511 - button sewing machines BH780 - buttonhole machine	318, 317 314
4 HF008 2-needle flat chainstitch machine	300
5 PK533-B, PK533-D bar tacking machine	318
6 T828-42-127KL/C two needle lockstitch machine for pocket welting	306
7 757F safety stitch machine with pocket sewing device	283

Caps and hats



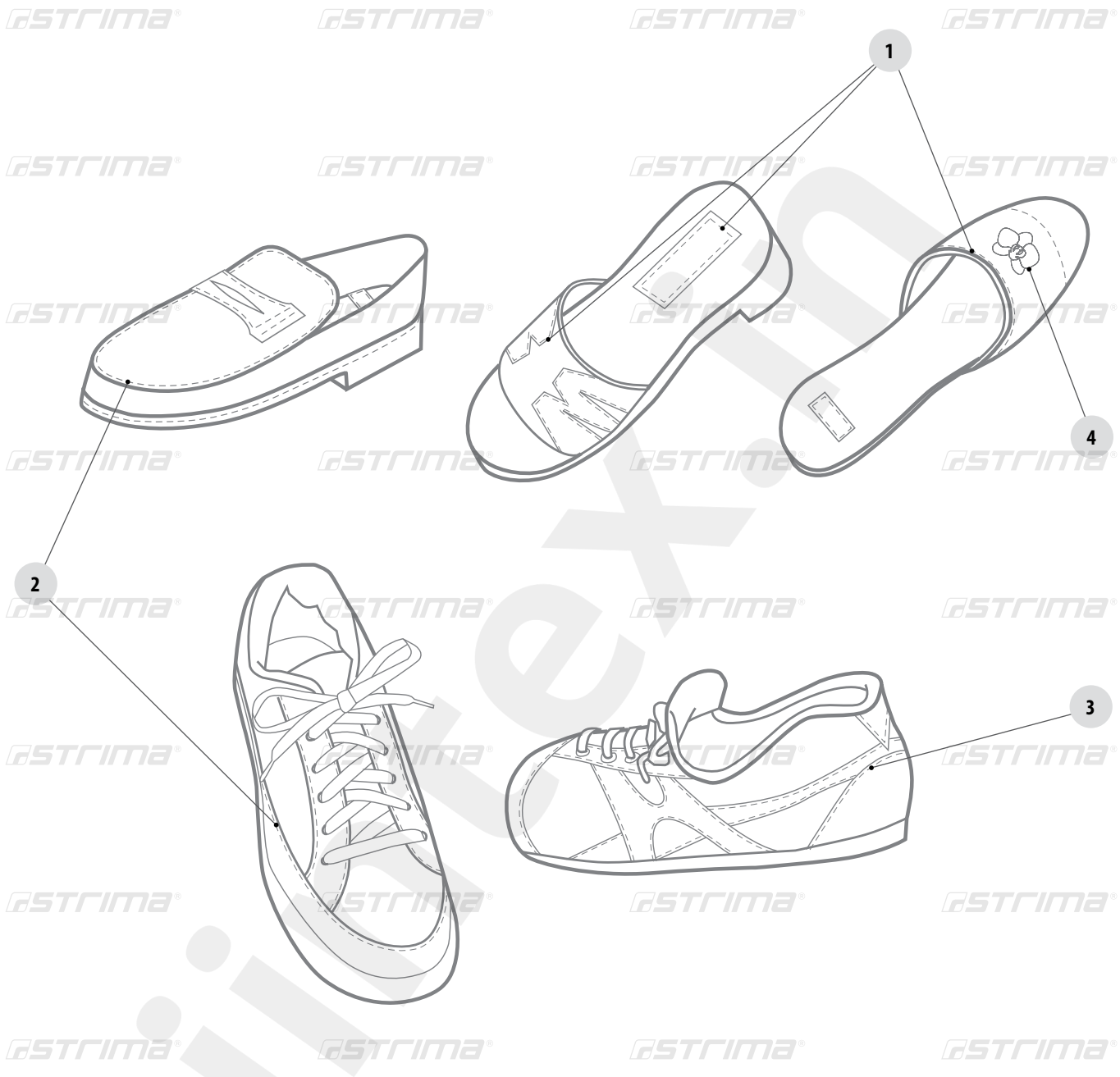
	page
1 T828 two needle lockstitch machine	306
2 L818F, DL889 one needle lockstitch machines	303, 305
3 PK533-C bar tacking machine	318
4 PK533-D bar tacking machine	318
5 YF616, YF619 - lockstitch machines for heavy fabrics	309, 310
6 HF008 2-needle flat chainstitch machine	300

Upholstery



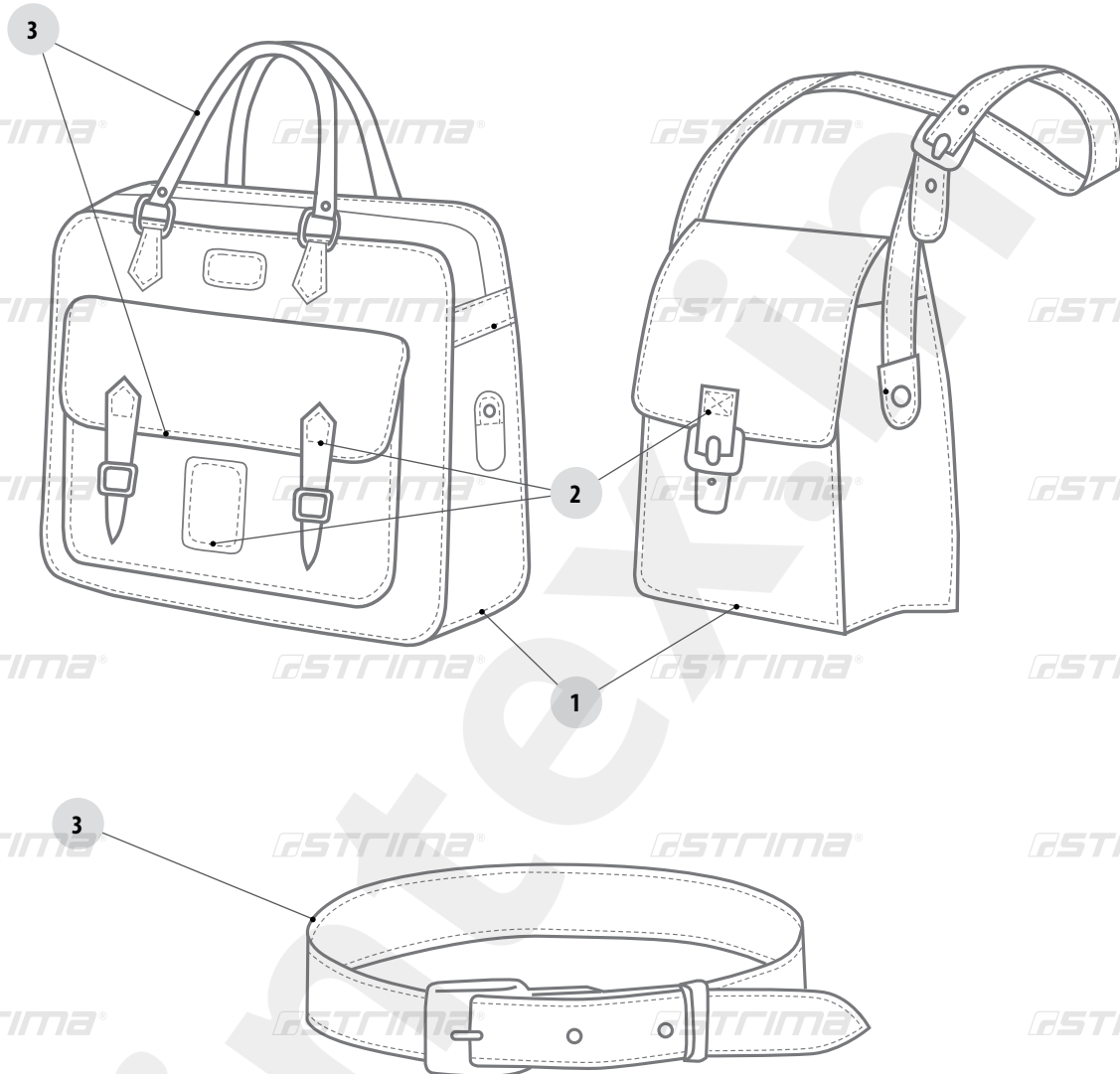
	page
1 L818F-H, DL889-H one needle lockstitch machines	303, 305
YF616, YF619 lockstitch machines with bottom and presser foot feed	309, 310

Footwear



		page
1	L818F-H, DL889-H one needle lockstitch machines	303, 305
2	P717 / P727 one and two needle post-bed lockstitch machines	308
3	R718 / P728 one and two needle post-bed lockstitch machines	308
4	PK588 electronic pattern sewing machine	322

Leather



	page
1 YF619 - lockstitch machine with bottom and presser foot feed YC619 - cylinder-bed lockstitch machine with bottom and presser foot feed	310
2 PK588 electronic pattern sewing machine (special bar tacking machine)	322
3 P717 / P727, R718 / R728 post-bed lockstitch machines	308

Overlocks

747 F FT - 514 M - 2 - 2 4 DT

Thread quantity

Overlocks type

F	universal
FS	small cylinder-bed
K	direct drive needle bar
KD	K + built-in servo motor

Stitch type

504

512

514

516

514 + 401

Needle gauge (mm)

Overedging width

Equipment

Sewing mechanism

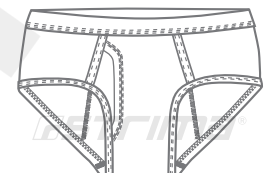
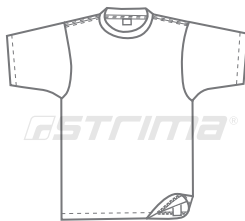
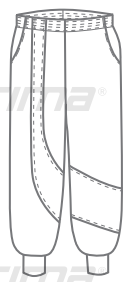
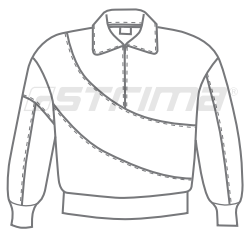
UX	differential bottom feed for heavy fabrics
DFT	differential bottom feed and front-top-feed
DRT	differential bottom feed and back-top-feed
-	differential bottom feed

Foot type

Type of sewing fabrics

F	fine
L	light
M	medium
H	heavy
X	very heavy

Classic overlocks



General applications

strimaTV
watch film



3-thread



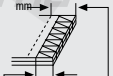
4-thread



5-thread



6-thread

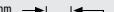
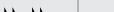
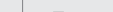
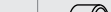
Model											Additional equipment
737K-504M2-04	1	3	-	4	-	0.7-2	3.8	5.5	90	7.500	VT
737K-504M3-05	1	3	-	5	-	0.7-2	3.8	5.5	90	7.500	VT
747K-512M1-25	2	4	2	5	7	0.7-2	3.8	6.0	90	7.500	VT, CT
747K-514M2-24	2	4	2	4	6	0.7-2	3.8	6.0	90	7.500	VT, CT
757K-516L1-24	2	5	2	4	6	0.7-2	3.8	6.0	75	7.500	CT
757K-516L1-35	2	5	3	5	8	0.7-2	3.8	5.5	75	7.500	CT
757K-516M2-35	2	5	3	5	8	0.7-2	3.8	5.5	90	7.500	VT, CT
757K-516M2-55	2	5	5	5	10	0.7-2	3.8	6.0	90	7.500	VT, CT
757F-516H2-56	2	5	5	6	11	0.7-2	5.0	6.0	110	7.500	CT
767K-516M2-324	3	6	3 x 2	4	9	0.7-2	3.8	6.0	90	7.000	CT
767K-516M2-524	3	6	5 x 2	4	11	0.7-2	3.8	6.0	90	7.000	CT

see
end of the
chapter



Hemstitch

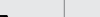


Model										Additional equipment	
737K-504M1-15	1	3	-	1.5	-	0.7-2	3.6	5.5	70	7.500	VT



Elastic feeding

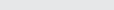


Model										Additional equipment	
737F-504M2-04/LFC-2	1	3	-	4	-	0.7-2	3.6	5.5	80	7.000	LF-A, EC
747F-514M2-24/LFC-2	2	4	2	4	6	0.7-2	3.6	6	80	7.000	LF-A, EC



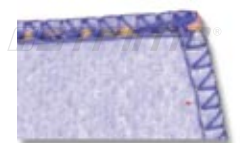
Bonnet hemming



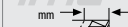
Model										Additional equipment	
737F-504M2-04/TR	1	3	-	4	-	0.7-2	3.6	5.5	80	7.500	LF-A, EC



Sewing up of initial stitch



strimaTV
watch film

Model										Additional equipment	
737F-504M5-04/BK	1	3	-	4	-	0.7-2	3.6	5.5	80	7.500	-
747F-514M5-23/BK	2	4	2	3	5	0.7-2	3.6	6.0	80	7.500	-



Spaghetti sewing

strimaTV
watch film



Model											Additional equipment
737F-504M2-04/WR/LF-B	1	3	-	-	-	0.7-2	3.6	5.5	80	7.500	-



Tape inserting



Model											Additional equipment
747F-514M2-24/TG	2	4	2	4	6	0.7-2	3.6	6.0	80	7.500	EC



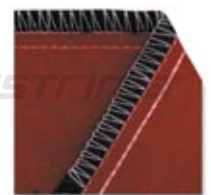
Gathering



Model											Additional equipment
747F-514H4-24/GA	2	4	2	4	6	0.8-3	3.2	6.0	80	7.500	EC, CT
757F-516H4-35/GA	2	5	3	5	8	0.8-3	3.2	5.5	90	6.500	
757F-516H4-55/GA	2	5	5	5	10	0.8-3	3.2	5.5	90	6.500	



Pocket sewing



Model											Additional equipment
757F-516M2-35/PS	2	5	3	5	8	0.7-2	3.6	6.0	90	7.000	EC
757F-516M2-55/PS	2	5	5	5	10	0.7-2	3.6	6.0	90	7.000	EC



Pocket binding

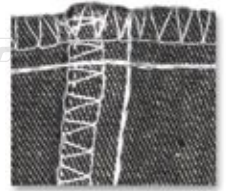


Model											Additional equipment
757F-401M2-50/TA	2	4	5	-	-	0.7-2	3.6	6.0	B-27	7.000	EC



Sewing heavy materials (jeans, working clothes)

strimaTV
watch film



Model											Additional equipment
757UX-516X2-56	2	5	5	6	11	0.7-1.4	5.0	6.0	B-27	7.000	CT



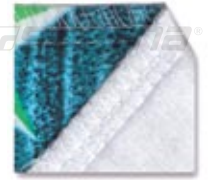
Front-top-feed

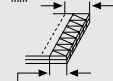


Model											Additional equipment
747DFT-514M2-24	2	4	2	4	6	0.7-2	3.6	6.0	90	5.000	DT
747DFT-514H4-24	2	4	2	4	6	0.7-2	3.6	6.0	110	5.000	DT
757DFT-516M2-35	2	5	3	5	8	0.7-2	3.6	6.0	90	5.500	DT
757DFT-516H4-35	2	5	3	5	8	0.7-2	3.6	6.0	110	5.000	DT
757DFT-516M2-56	2	5	5	6	11	0.7-2	3.6	6.0	90	5.500	DT
757DFT-516H4-56	2	5	5	6	11	0.7-2	3.6	6.0	110	5.000	DT
757DFT-516H4-35/GB	2	5	3	5	8	0.7-2	3.6	6.0	110	5.000	PB/DT
757DFT-516H4-56/GB	2	5	5	6	11	0.7-2	3.6	6.0	110	5.000	PB/DT



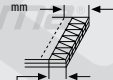
Front-back-feed



Model											Additional equipment
747DRT-514M2-24	2	4	2	4	6	0.7-2	3.6	6.0	90	5.500	DT
757DRT-516M2-35	2	5	3	5	8	0.7-2	3.6	6.0	90	5.500	DT
757DRT-516M2-56	2	5	5	6	11	0.7-2	3.6	6.0	90	5.500	DT

Overlocks with small cylinder-bed



Model											Additional equipment
737FS-504M2-04	1	3	-	4	-	0.7-2	3.6	6.5	90	6.500	VT, LFC-2S
747FS-514M2-24	2	4	2	4	6	0.7-2	3.6	5.5	90	6.500	
737FS-504M2-04	1	3	-	4	-	0.7-2	3.6	6.5	90	5.500	LF-D1, LF-D3
747FS-514M2-24	2	4	2	4	6	0.7-2	3.6	5.5	90	5.500	
737FS-505F1-04	1	3	-	4	-	0.7-2	3.6	5.5	65	6.500	ESS, VT

Additional equipment

CT/DT

Horizontal pneumatic
type chain cutter



VT

Vertical pneumatic
type chain cutter



EC

Electric type
tape cutter



ESS

Electric controlled
hemmer



LFC-2

Mechanic type elastic feeding
device **LFC-2S** – for small
cylinder-bed



GA

Gathering device
GB – for DFT machine



PS

Pocket sewing
device



TA

Pocket welting
device



TR

Thread tension
regulator



TG

Tape inserting
device



LF-D1

Programmable elastic
metering device



LF-D3

Multi-section programmable
elastic metering device



Coverstitch machines

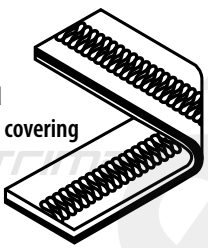
C 007J D - W - 22 2 - 3 56 / CQ

Machine type

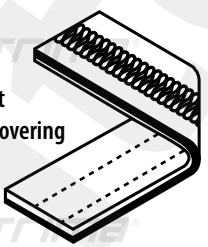
C	cylinder-bed
F	flat-bed
S	small cylinder-bed

Stitch type

W
top and bottom covering



U
without upper covering

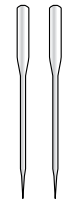


Stitch plate type

1	for fine fabrics
2	for medium fabrics
3	for heavy fabrics

Needle quantity

Needle gauge (mm)



Type

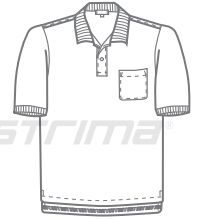
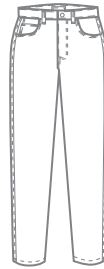
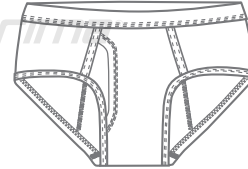
D	built-in servo motor
----------	----------------------

Equipment

Functions

12	for general applications	61	belt-loop sewing
16	for sewing heavy fabrics	71	for french stitch
22	hemming	72	pocket hemming
32	covering over overlock seams	82	left-side trimmer
52	elastic feeding	92	4-needle flat stitch

Cylinder-bed coverstitch machines



General application

strimaTV
watch film



Model							 UY 128 GAS	 Sewing speed (max.)	Additional equipment
C007J-W122-240/CH *	2	4	4.0	1.4	1:03	5	80	6.000	CLA, UTR, CLA / UTP, UTP, UTS, CLA / UTQ, UTQ, CLA / UTR, CLA / UTS 
C007J-W122-248/CH *	2	4	4.8		}				
C007J-W122-356/CH *	3	5	5.6						
C007J-W122-364/CH *	3	5	6.4	3.6	1:29				
C007J-W162-240/CH	2	4	2.4	1.4	1:03	5	100	6.000	
C007J-W162-356/CH	3	5	5.6	}	}				
C007J-W162-364/CH	3	5	6.4	3.6	1:29				

* available also in D version with built-in servo motor

see
end of the
chapter



Hemming

CQ



Model							 UY 128 GAS	 Sewing speed (max.)	Additional equipment
C007J-W222-240/CQ	2	4	4.0	1.4	1:03				CLA
C007J-W222-248/CQ	2	4	4.8	}	}	5	80	6.000	
C007J-W222-356/CQ	3	5	5.6						
C007J-W222-364/CQ	3	5	6.4	3.6	1:29				



Covering over overlock seams



CC - for 4-thread stitch (medium fabrics)

CE - for 3-thread stitch (medium fabrics)

Model							UY 128 GAS		Additional equipment
C007J-W322-356/CC *	3	5	5.6	1.4	1:03				CLA, UTP, UTG, UTR, UTS, CLA / UTP, CLA / UTG, CLA / UTR, CLA / UTS
C007J-W322-364/CC *	3	5	6.4	3.6	1:29	5	80	6.000	
C007J-W322-356/CE *	3	5	5.6	1.4	1:03				
C007J-W322-364/CE *	3	5	6.4	3.6	1:29	5	80	6.000	

* available also in D version with built-in servo motor



Elastic feeding

FE

electric type
elastic feeding device

FFC



mechanic type elastic feeding device

CR



right-side trimmer with suction



Model							UY 128 GAS		Additional equipment
C007J-W512-232/FE	2	4	3.2	1.4	1:03				CL, CL / LF-A, LF-A
C007J-W512-240/FE	2	4	4.0			5	80	4.500	
C007J-W512-356/FE	3	5	5.6	3.6	1:29				
C007J-W512-364/FE	3	5	6.4						
C007J-W512-232/FFC	2	4	3.2	1.4	1:03				CL, CL / LF-A, LF-A
C007J-W512-240/FFC	2	4	4.0			5	80	4.500	
C007J-W512-356/FFC	3	5	5.6	3.6	1:29				
C007J-W512-364/FFC	3	5	6.4						
C007J-W522-356/FE/CR	3	5	5.6	1.4	1:03	5	80	4.500	CL, CL / LF-A, LF-A
C007J-W522-364/FE/CR	3	5	6.4	3.6	1:29				
C007J-W522-356/FFC/CR	3	5	5.6	1.4	1:03	5	80	4.500	CL, CL / LF-A, LF-A
C007J-W522-364/FFC/CR	3	5	6.4	3.6	1:29				



Elastic metering with folding

CFE - electric
CFC - mechanic



Model							UY 128 GAS		Additional equipment
C007J-W542-356/CFC	3	5	5.6	1.4	1:03				
C007J-W542-364/CFC	3	5	6.4	}	}	5	80	6.000	CL
C007J-W542-356/CFE	3	5	5.6						
C007J-W542-364/CFE	3	5	6.4	3.6	1:29				



Elastic waist band attaching

CZP - manually controlled hemmer
CZ - pneumatic controlled hemmer



Model							UY 128 GAS		Additional equipment
C007J-W152-356/CZ/CLA/UTP/RLQ *	3	5	5.6	1.4	1:03				
C007J-W152-364/CZ/CLA/UTP/RLQ *	3	5	6.4	}	}	5	80	6.000	CLA, CLA / RLQ, RLQ
C007J-W152-356/CZP	3	5	5.6						
C007J-W152-364/CZP	3	5	6.4	3.6	1:29				

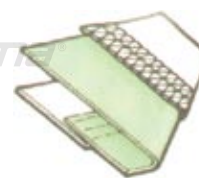
* available also in D version with built-in servo motor

strimaTV
watch film



Elastic waist band attaching

CX - opened guide



Model							UY 128 GAS		Additional equipment
C007J-W532-232/CX/CR/UTP *	2	4	3.2	1.4 }	1:03 }	5	80	4.500	CL, RLP, CL / RLP
C007J-W532-356/CX/CR/UTP *	3	5	5.6						
C007J-W532-364/CX/CR/UTP *	3	5	6.4						

* available also in D version with built-in servo motor



Folding with elastic feeding

CY



elastic feeding device

CRL



left-side trimmer



Model							UY 128 GAS		Additional equipment
C007J-W822-248/CRL/CY *	2	4	4.8	1.4	1:03				CL, CL / RL, RL / UTQ, RL, CL / UTP, CL / RL / UTP UTP, CL / UTQ, CL / RL / UTQ UTQ, RL / UTP
C007J-W822-356/CRL/CY *	3	5	5.6	}	}	5	80	4.500	
C007J-W822-364/CRL/CY *	3	5	6.4	3.6	1:29				

* available also in D version with built-in servo motor



Pneumatic controlled folding

CHP - folder



Model							UY 128 GAS		Additional equipment
C007J-W812-248/CRL/CHP *	2	4	4.8	1.4	1:03				CL, CL / RL, RL / UTQ, RL, CL / UTP, CL / RL / UTP UTP, CL / UTQ, CL / RL / UTQ UTQ, RL / UTP
C007J-W812-356/CRL/CHP *	3	5	5.6	}	}	5	80	4.500	
C007J-W812-364/CRL/CHP *	3	5	6.4	3.6	1:29				

* available also in D version with built-in servo motor

Additional equipment



UTP
pneumatic top and bottom
thread trimmer



UTQ
pneumatic bottom thread
trimmer



UTR
electric top and bottom
thread trimmer



UTS
electric bottom thread
trimmer



CL (CLA)
puller

Flat-bed coverstitch machines



General application

▶ **strimaTV**
watch film



Model									Additional equipment
F007J-W122-240/FHA *	2	4	4.0	1.2	1:05	5	90	6.000	FV, UTG, UTJ, UTH, UTK
F007J-W122-248/FHA *	2	4	4.8		}				
F007J-W122-356/FHA *	3	5	5.6	4.0		1:1.3			
F007J-W122-364/FHA *	3	5	6.4						
F007J-W162-356/FHA *	3	5	5.6	1.2 ~ 4.0	1:05 ~ 1:1.3	5	110	6.000	

* available also in D version with built-in servo motor



Hemming

▶ **strimaTV**
watch film

FQ
hemmer



Model									Additional equipment	
F007J-W222-232/FQ	2	4	3.2	1.2	1:05				FAC, FEC	
F007J-W222-240/FQ	2	4	4.0	}	}	5	90	6.000		
F007J-W222-248/FQ	2	4	4.8							
F007J-W222-356/FQ	3	5	5.6	4.0	1:1.3					
F007J-W222-364/FQ	3	5	6.4							



French stitch sewing

FSR
french stitch
device



Model									Additional equipment
F007J-U712-264/FSR	2	4	6.4	1.2 } 4.0	1:05 } 1:1.3	5	100	6.000	FV



Decorative convex stitch (affected crease)

FP
device



Model									Additional equipment
F007J-U122-232/FP *	2	3	3.2	1.2 4.0	1:0.5 1:1.3	5	80	6.000	FV, UTH, UTK

* available also in D version with built-in servo motor



Hemming with elastic feeding

FFP - hemming and elastic feeding

FFD - hemming and elastic feeding with metering



Model							 UY 128 GAS	 Sewing speed (max.)	Additional equipment
F007J-W222-240/FFD	2	4	4.0	1.2	1:0.5	5	80	4.500	LF-A, FEC, FEC / LF-A, FAC, FAC / LF-A
F007J-W222-248/FFD	2	4	4.8		}				
F007J-W222-356/FFD	3	5	5.6		}				
F007J-W222-364/FFD	3	5	6.4	4.0	1:1.3				
F007J-W222-240/FFP	2	4	4.0	1.2	1:0.5	5	80	6.000	
F007J-W222-248/FFP	2	4	4.8		}				
F007J-W222-356/FFP	3	5	5.6		}				
F007J-W222-364/FFP	3	5	6.4	4.0	1:1.3				



flat-bed chainstitch machine for belt-loop

FBP
belt-loop folder



Model									Additional equipment
F007J-U612-256/FBP	2	3	5.6	1.2	1:0.5	5	110	6.000	FEC, LF-A, FEC / LF-A
F007J-U612-264/FBP	2	3	6.4	4.0	1:1.3				



Folding and tape sewing

FSP
device



Model									Additional equipment
F007J-U712-264/FSP	2	4	6.4	1.2 4.0	1:0.5 1:1.3	5	100	6.000	FEC, LF-A, FEC / LF-A

Elastic feeding

strimaTV
watch film



FE



electric type elastic
feeding device

FFC



mechanic type elastic
feeding device

FR



right-side trimmer



Model									Additional equipment
F007J-W522-232/FE/FR	2	4	3.2	1.2	1:0.5				LF-A, FAC, FEC, FEC / LF-A
F007J-W522-240/FE/FR	2	4	4.0						
F007J-W522-248/FE/FR	2	4	4.8	}	}	5	80	4.500	
F007J-W522-356/FE/FR	3	5	5.6						
F007J-W522-364/FE/FR	3	5	6.4	4.0	1:1.3				
F007J-W522-232/FFC/FR	2	4	3.2	1.2	1:0.5				LF-A, FAC, FEC, FEC / LF-A
F007J-W522-240/FFC/FR	2	4	4.0						
F007J-W522-248/FFC/FR	2	4	4.8	}	}	5	80	4.500	
F007J-W522-356/FFC/FR	3	5	5.6						
F007J-W522-364/FFC/FR	3	5	6.4	4.0	1:1.3				
F007J-W512-240/FE	2	4	4.0	1.4	1:0.5				LF-A, FAC, FEC, FEC / LF-A
F007J-W512-248/FE	2	4	4.8						
F007J-W512-356/FE	3	5	5.6	}	}	5	80	4.500	
F007J-W512-364/FE	3	5	6.4	3.6	1:1.3				
F007J-W512-240/FFC	2	4	4.0	1.4	1:0.5				
F007J-W512-248/FFC	2	4	4.8						LF-A, FAC, FEC, FEC / LF-A
F007J-W512-356/FFC	3	5	5.6	}	}	5	80	4.500	
F007J-W512-364/FFC	3	5	6.4	3.6	1:1.3				

Covering over overlock seams


FDC

FDE


Model									Additional equipment
F007J-W322-356/FDC	3	5	5.6	1.2	1:0.5		UY 128 GAS		FV, UTG, UTH, UTJ, UTK
F007J-W322-364/FDC	3	5	6.4	}	}	5	80	6.000	
F007J-W322-356/FDE	3	5	5.6	4.0	1:1.3				



4-needle sewing for pleat sewing



Model									Additional equipment
F007J-W922-456/FW *	4	6	5.6	1.2	1:0.5				FV, UTG
F007J-W922-460/FW *			6.0	}	}	5	70	6.000	
F007J-W922-464/FW *			6.4	4.0	1:1.3				

* available also in D version with built-in servo motor



Pocket hemming



Model									Additional equipment
F007J-W722-388/FY	3	7	8.8	1.2 4.0	1:0.5 1:1.3	5	90	6.000	FV



Decorative hemming



Model				 mm		 mm	 UY 128 GAS	 Sewing speed (max.)	Additional equipment
F007J-W222-248-4/FSM	3	8	4.8 / 4	1.2 }	1 : 0.5 }	5	110	3.800	FA
F007J-W222-364-4/FSM	4	9	6.4 / 4	4.0	1 : 1.3				

Additional equipment



FV

pneumatic trimming device



LF-A

electric tape feeding device



UTG

pneumatic top and bottom
thread trimmer



UTH

pneumatic bottom
thread trimmer



UTJ

electric top and bottom
thread trimmer



UTK

electric bottom
thread trimmer



FEC

electric tape cutting device



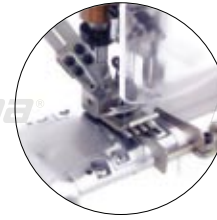
FAC

pneumatic tape cutting
device

Small cylinder-bed coverstitch machine



W122 - general application
W922 - 4-needle flat stitch



Model									Additional equipment
S007K-W122-240/PCH *	2	4	4.0	1.4 } }	1 : 0.6 } 1 : 1.6	W : 5 U : 7	UY 128 GAS 80	4.500	W : UTT UTX U : UTU UTY PCH WP
S007K-W122-248/PCH *	2	4	4.8						
S007K-W122-356/PCH *	3	5	5.6						
S007K-W122-364/PCH *	3	5	6.4	3.6					
S007K-W922-456/CW	4	6	5.6	1.4 } }	0.8 : 1 } 1.4: 1	W : 5 U : 7	MY 1014 B 80	4.500	
S007K-W922-460/CW	4	6	6.0						
S007K-W922-464/CW	4	6	6.4						

* available also in D version with built-in servo motor



**Covering over
overlock seams**

PCD - for 3-thread stitch (fine fabrics)
PCE - for 3-thread stitch (medium fabrics)



Model							 UY 128 GAS	 Sewing speed (max.)	Additional equipment
S007K-W322-240/PCD *	2	4	4.0	1.4 } }	1 : 0.6 } }	W : 5 U : 7	80	4.500	W : UTT UTX U : UTU UTY PCD WP
S007K-W322-248/PCD *	2	4	4.8						
S007K-W322-356/PCD *	3	5	5.6						
S007K-W322-364/PCD *	3	5	6.4						
S007K-W322-240/PCE *	2	4	4.0	1.4 } }	1 : 0.6 } }	W : 5 U : 7	80	4.500	W : UTT UTX U : UTU UTY PCD WP
S007K-W322-248/PCE *	2	4	4.8						
S007K-W322-356/PCE *	3	5	5.6						
S007K-W322-364/PCE *	3	5	6.4						

* available also in D version with built-in servo motor

Additional equipment



UTT

pneumatic thread trimmer



UTU

pneumatic bottom thread
trimmer



UTX

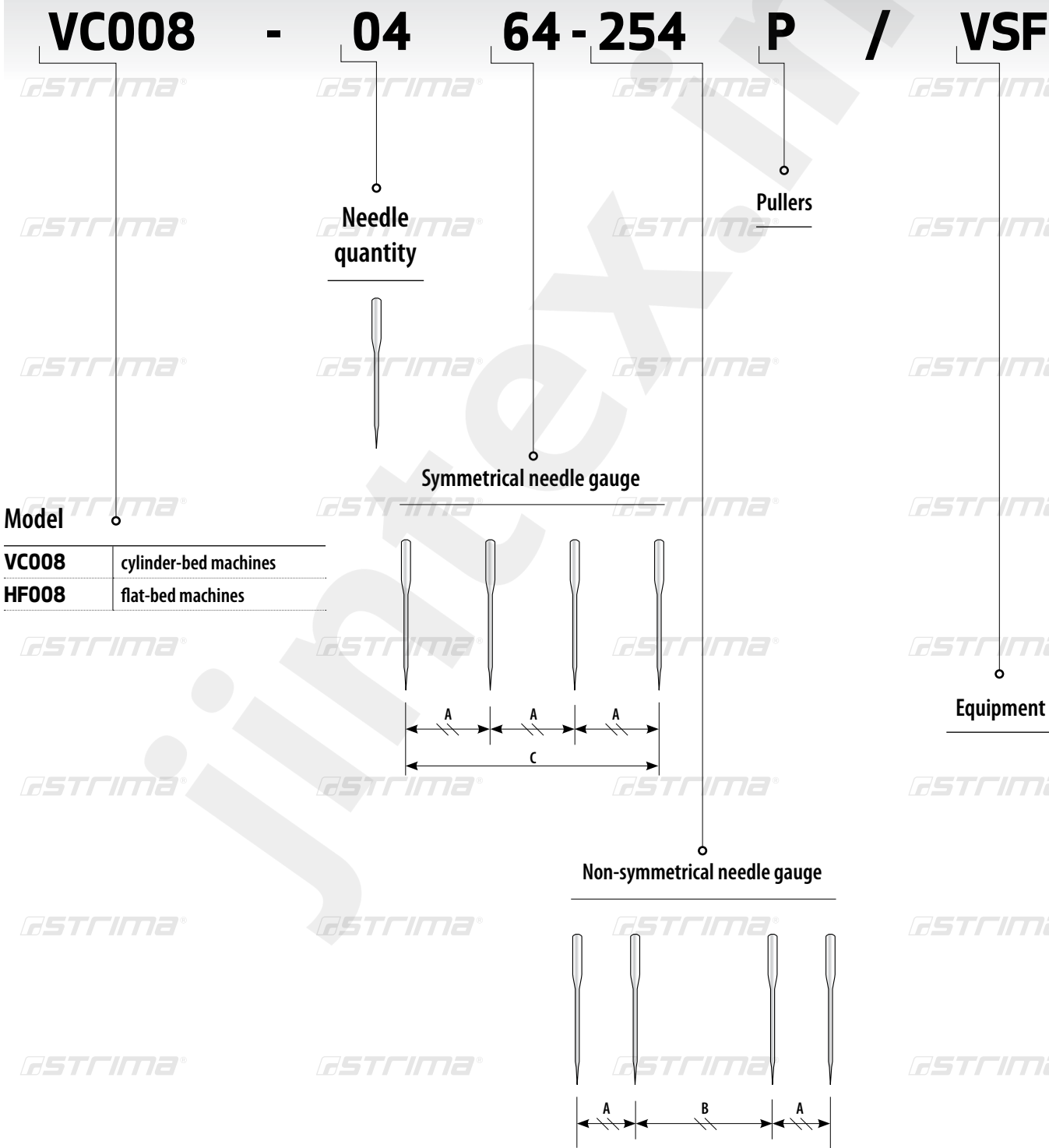
electric top and bottom
thread trimmer



UTY

electric bottom thread
trimmer

Multineedle chainstitch special machines



Multineedle chainstitch machines

strimaTV
watch film

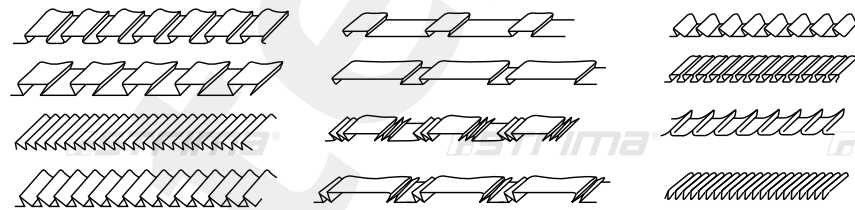


Model						UV 113	
VC008-04064P	4	8	3/4"	1.4 — 3.6	12	90	4.500
VC008-04085P	4	8	1"	1.4 — 3.6	12	90	4.500
VC008-04095P	4	8	1 1/8"	1.4 — 3.6	12	90	4.500
VC008-04127P	4	8	1 1/2"	1.4 — 3.6	12	90	4.500
VC008-12048P	12	24	3/16"	1.4 — 3.6	12	90	4.500
VC008-12064P	12	24	1/4"	1.4 — 3.6	12	90	4.500
VC008-13032P	13	24	1/8"	1.4 — 3.6	12	90	4.500
VC008-17032P	17	24	1/8"	1.4 — 3.6	12	90	4.500
VC008-21032P	21	24	1/8"	1.4 — 3.6	12	90	4.500
VC008-23032P	23	24	1/8"	1.4 — 3.6	12	90	4.500

Pleating, ruffling etc.



Model						UV 113	
VC008-02064P/VMR	2	4	1/4"	1.4 — 3.6	12	90	1.000



Sewing on front shirt's selvage



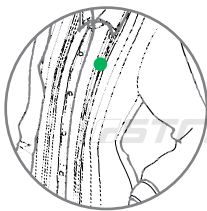
Model						UV 113	
VC008-0448-254P/VSF	4	8	3/16" - 1" - 3/16"	1.4 — 3.6	12	90	4.500
VC008-0464-191P/VSF	4	8	1/4" - 3/4" - 1/4"	1.4 — 3.6	12	90	4.500
VC008-0464-254P/VSF	4	8	1/4" - 1" - 1/4"	1.4 — 3.6	12	90	4.500

Sewing on stripes



Model						UV 113	
VC008-06048P/VPL	6	12	3/16"	1.4 — 3.6	12	90	4.000
VC008-06064P/VPL	6	12	1/4"	1.4 — 3.6	12	90	4.000

Pleats arranging and sewing



Model							
VC008-12048P/VPT	12	24	3/16"	1.4 — 3.6	12	90	2.500
VC008-12064P/VPT	12	24	1/4"	1.4 — 3.6	12	90	2.500

Elastic attaching



Model							
VC008-04064P/VWL	4	8	3/4"	1.4 — 3.6	12	90	4.000
VC008-04085P/VWL	4	8	1"	1.4 — 3.6	12	90	4.000
VC008-04095P/VWL	4	8	1 1/8"	1.4 — 3.6	12	90	4.000
VC008-04106P/VWL	4	8	1 1/4"	1.4 — 3.6	12	90	4.000
VC008-04127P/VWL	4	8	1 1/2"	1.4 — 3.6	12	90	4.000
VC008-12048P/VWL	12	24	3/16"	1.4 — 3.6	12	90	4.000
VC008-12064P/VWL	12	24	1/4"	1.4 — 3.6	12	90	4.000



strimaTV
watch film

Elastic thread shirring



Model							
VC008-12048P/VPQ	12	24	3/16"	1.4 — 3.6	12	90	4.000
VC008-12064P/VPQ	12	24	1/4"	1.4 — 3.6	12	90	4.000

Shirring



Model						Needle system	Sewing speed (max.)
VC008-12048P/VSM	12	48	3/16"	1.4 — 3.6	12	DVx57 110	2.000
VC008-12064P/VSM	12	48	1/4"	1.4 — 3.6	12	DVx57 110	2.000
VC008-12048P/VSQ	12	36	3/16"	1.4 — 3.6	12	DV-K25 130	2.000
VC008-12064P/VSQ	12	36	1/4"	1.4 — 3.6	12	DV-K25 130	2.000



VSQ - elastic thread shirring device

VSM - thread shirring device



Multineedle chainstitch flat machines

French stitch



Model					Needle system	Sewing speed (max.)
HF008-02064P/HHD	2	4	1/4"	1.8 — 3.6	fine fabrics UY 128 GAS 100	4.200
HF008-03064P/HTF	3	6	1/4"	1.8 — 3.6	heavy fabrics 149x5 140	4.200



Flat-bed chainstitch machine for tape binding

strimaTV
watch film

Model					Needle system	Sewing speed (max.)
HF008-0464-254P/HPR	4	8	1/4" - 1" - 1/4"	1.8 — 3.6	TV X 5 140	4.200



Flat bed chainstitch machine for belt-loop seaming



optional **HTC** - device
for cutting belt-loops
according to length

Model					Needle system	Sewing speed (max.)
HF008-02056/FBQ	2	4	7/32"	1.8 — 3.6	UY 128 GAS 80	4.200
HF008-02064/FBQ	2	4	1/4"	1.8 — 3.6	UY 128 GAS 100	4.200

FBQ - even knives

strimaTV
watch film

Two needle zigzag (picoting) chainstitch machine

Z008

Model

2

Needle quantity

48

Needle gauge (mm)

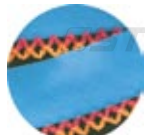
Q

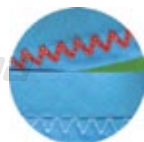
Stitch type (see table)



strimaTV
watch film



Model								Stitch type
Z008-248Q	2	4	3.7	1	7	UY 163	3.500	



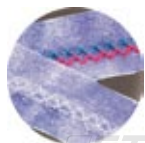
P



W



X



Y



Lockstitch machines

L818F - R M 1 - 48 - 1 3											
Model		Type of fabrics		trimming width		1 - control panel					
L818F		L light									
L918		M medium				0 - without panel					
		H heavy									
Machine type		Hook		Function							
R side trimmer		1 standard		 automatic thread trimmer							
N needle feed		2 big hook		 bar tacking							
		3 hook which doesn't require lubrication		 wiper							
		4 special vertical hook		 automatic foot lifter							



strimaTV
watch film

L818F-M1-13 kpl.

1-needle lockstitch machines



Model	mm	mm		Hook type	Needle arm stroke	Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter									
L818F-M1 / L918-M1	5	5.5	13	1	30.7	16x231	5.000	-	-	-	-	-
L818F-H1 / L918-H1	6	5.5	13	1/2	35	135x5	4.000	-	-	-	-	-
L818F-L1-03 / L918-L1-03	4	5.5	13	1	29	88x1	4.000	•	•	•	•	-
L818F-L1-13 / L918-L1-13*	4	5.5	13	1	29	88x1	4.000	•	•	•	•	L-600 / L-900
L818F-M1-03 / L918-M1-03	5	5.5	13	1	30.7	16x231	5.000	•	•	•	•	-
L818F-M1-13 / L918-M1-13*	5	5.5	13	1	30.7	16x231	5.000	•	•	•	•	L-600 / L-900
L818F-H1-03 / L918-H1-03	6	5.5	13	1/2	35	135x5	4.000	•	•	•	•	-
L818F-H1-13 / L918-H1-13*	6	5.5	13	1/2	35	135x5	4.000	•	•	•	•	L-600 / L-900

*L918 equipped with L-900 control panel



automatic foot lifter



additional bar tacking button

One needle lockstitch machine with side trimmer



▶ **strimaTV**
watch film



Model	mm			Hook type	Needle arm stroke	Sewing speed (max.)	Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter										
L818F-RM1-32	5	5.5	13	1	30.7	3.2	16x231	4.500	-	-	-	-	-
L818F-RM1-48	5	5.5	13	1	30.7	4.8	16x231	4.500	-	-	-	-	-
L818F-RM1-64	5	5.5	13	1	30.7	6.4	16x231	4.500	-	-	-	-	-
L818F-RM1-48-13	5	5.5	13	1	30.7	4.8	16x231	4.500	●	●	●	●	L-600

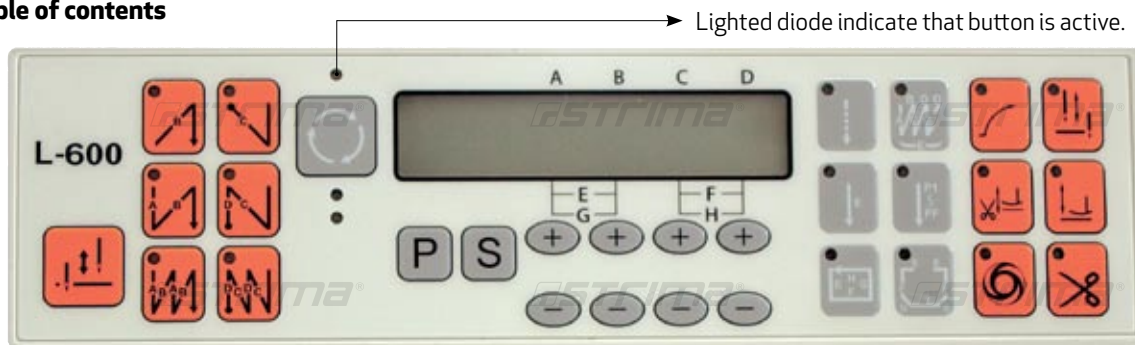


One needle lockstitch machine with needle feed

Model	mm			Hook type	Needle arm stroke	Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter									
L818F-NM1	4.0	5.5	13	1	30.7	16x231	4.500	-	-	-	-	-
L818F-NH1	4.5	5.5	13	1	30.7	135x5	4.000	-	-	-	-	-
L818F-NM1-13	4.0	5.5	13	1	30.7	16x231	4.500	●	●	●	●	L-600
L818F-NH1-13	4.5	5.5	13	1	30.7	135x5	4.000	●	●	●	●	L-600

L-600 L-900

control panel for Siruba
lockstitch machines



	needle positioning – top/bottom		"partial" bar tacking		starting bar tacking		double starting bar tacking		"partial" bar tacking
	final bar tacking		double final bar tacking		passing through programming menu		turning on the parameters – enter in the parameters		enter in parameter and accepting its merit
	manual sewing without program		single segment programming		programming quantity of stitches for rectangle sewing		multiple bar tacking program (1-9 times)		segments programming (max 12)
	sewing programming by button pattern		disconnection of slow start		disconnection of foot lifter, thread cutting after end of sewing cycle		automatic sewing of a section after single pedal pressing		selection of top or bottom needle's position, after machine stop
	turning on foot lifter after each machine stop		automatic thread cutting						

DL889

M

1

3

Model

Type of material

Lubrication

Functions

L	light
M	medium
H	heavy

1	long circulation
2	short circulation

	0	1	2	3
	•	•	•	•
	•	•	•	•
	-	•	-	•
	-	-	•	•



strimaTV
watch film

One needle lockstitch machine with integrated energy-saving servo motor

Model				Needle arm stroke	Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter								
DL889-M2-3	5	6	16	31	16x231	5.000	•	•	•	•	C-60M
DL889-H1-3	5	6	16	35	135x5	4.500	•	•	•	•	C-60M

Two needle lockstitch machines

Model	Machine type	Type of material	Needle gauge (mm)	Hook	Functions
T828	42	M	064	L	C
	42	needle feed, standard hook		L	light
	45	needle feed, standard hook, split needles		M	medium
	47	bottom feed, standard hook		H	heavy
	48	bottom feed, standard hook, split needles			
	72	bottom feed, big hook	032	L	without bobbin
	75	bottom feed, big hook, split needles	048		with bobbin
			064		
					automatic thread cutting
					bar-tacking
					wiper
					automatic foot lifter
					control panel



Two needle lockstitch machine

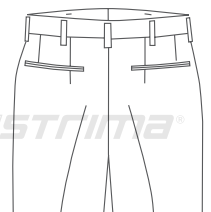
strimaTV
watch film



Model	T828-42			T828-45		T828-47	T828-48	T828-72		T828-75	
Type of sewing fabrics	L light	M medium	H heavy	M medium	H heavy	L light	L light	M medium	H heavy	M medium	H heavy
Sewing speed (max.)	4.000	4.000	3.000	4.000	3.000	4.000	4.000	4.000	3.000	4.000	3.000
mm	4	4	5	4	5	4	4	4	5	4	5
mm	Manual lifter										
	7	7	7	7	7	7	7	7	7	7	7
mm	Knee lifter / electromagnet										
	10	10	10	10	10	10	10	13 / 10	13 / 10	13 / 10	13 / 10
	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5



Two needle lockstitch machine for pocket welting (with edging)



Model	mm	mm		Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter							
T828-42-127KL/C	4	7	10	12.7	135x5	4.000	●	●	●	pneumatic C-301-A

One and two needle post-bed lockstitch machines

R 728 - 224 - A - 1 2

Needle quantity

Machine type

P	post-bed machine with bottom feed
R	post-bed machine with bottom and upper feed

Diameter of upper feed roll

-	30 mm
A	25 mm
B	35 mm
H	30 mm, for thick thread
HA	25 mm, for thick thread
HB	35 mm, for thick thread

1 - Control panel
0 - Without panel

Needle gauge and transport type

Model	Number	Needle gauge	Feed type
P717	01	-	bottom
	12	1.2 mm	
	16	1.6 mm	
P727	24	2.4 mm	bottom
	32	3.2 mm	
	01	-	
R718	02	-	needle
	16	1.6 mm	roller bottom and upper
R728	20	2.0 mm	
	24	2.4 mm	
	28	2.8 mm	
	32	3.2 mm	
	224	2.4 mm	needle
	228	2.8 mm	
	232	3.2 mm	

Functions

	00	02	04	05	10	12
automatic thread cutting	•	•	•	•	•	•
bar-tacking	•	•	-	-	•	•
automatic foot lifter	-	•	-	•	-	•
control panel	-	-	-	-	C-30	

One and two needle post-bed lockstitch machines for sewing shoes, leather etc.

Bottom feed

Model					Foot type				
		mm	mm			Manual lifter	Knee lifter		
P717-01	1	-	-	0 - 4		7.2	10	135x5 90	3.000
P717-01A/B/C/D	1	-	-	0 - 4		7.2	10	135x5 90	3.000
P727-12	2	1.2	-	0 - 4		7.2	10	135x5 90	3.000
P727-16	2	1.6	-	0 - 4		7.2	10	135x5 90	3.000
P727-24	2	2.4	-	0 - 4		7.2	10	135x5 90	3.000
P727-32	2	-	3.2	0 - 4		7.2	10	135x5 90	3.000

P717



P727



Needle feed or roller top and bottom feed

Model								
					Manual lifter	Knee lifter / elektro-magnes		
R718-01	1	-	-	0 - 7	7	12	135x5 100	2.500
R718-01H	1	-	-	0 - 7	7	15	135x17 160	1.500
R718-02	1	-	-	0 - 7	7	12	135x5 100	2.500
R718-02H	1	-	-	0 - 7	7	15	135x17 160	1.500
R728-16	2	1.6	-	0 - 4	7	12	135x5 100	2.500
R728-20	2	2.0	-	0 - 4	7	12	135x5 100	2.500
R728-24	2	2.4	-	0 - 4	7	12	135x5 100	2.500
R728-24H	2	2.4	-	0 - 4	7	15	135x17 160	1.500
R728-28	2	-	2.8	0 - 4	7	12	135x5 100	2.500
R728-32	2	-	3.2	0 - 4	7	12	135x5 100	2.500
R728-224	2	2.4	-	0 - 7	7	15	135x17 160	1.500
R728-224H	2	2.4	-	0 - 7	7	15	135x17 160	1.500
R728-228	2	-	2.8	0 - 7	7	12	135x5 100	2.500
R728-232	2	-	3.2	0 - 7	7	12	135x5 100	2.500

R718



R728



Lockstitch machines with bottom and presser foot feed

YF616

Machine type

- X

Type of fabrics
(heavy fabrics and leather)

2 - 1

Big hook

1 - Control panel
0 - Without panel

0A

Functions	00	00A	02	02A	10	12
automatic thread cutting	●	●	●	●	●	●
bar-tacking	●	-	●	●	●	●
automatic foot lifter	-	-	●	●	-	●
control panel	-	-	-	-	C-300M	

A - without internal synchronizator

One needle lockstitch machines with bottom and presser foot feed

strimaTV
watch film



bottom and presser
foot feed



automatic thread
cutter (option)



longer arm
(length: 335 mm,
height: 150 mm)



Model	Functions					Maximum stitch length (mm)			Needle system	 Sewing speed (max.)
	Big hook				Automatic foot lifter		Manual lifter	Knee lifter / electromagnet		
YF616-X2	●	-	-	-	-	8	6	16	135x17 140	2.000
YF616-X2-00	●	●	-	●	-					
YF616-X2-02	●	●	-	●	●					
YF616-X2-10	●	●	C-300M	●	-					
YF616-X2-12	●	●	C-300M	●	●					

One needle lockstitch machine with bottom and presser foot feed

- ♦ for very heavy fabrics
- ♦ regulation of treading height 2 – 5 mm
- ♦ central lubrication



Model	Functions					Maximum stitch length (mm)	mm		Needle system	Sewing speed (max.)
	Big hook				Automatic electric foot lifter		Manual lifter	Knee lifter / electromagnet		
YF619-X2-00	•	•	-	•	-	8	6	16	135x17 140	2.000
YF619-X2-02	•	•	-	•	•					
YF619-X2-10	•	•	C-30	•	-					
YF619-X2-12	•	•	C-30	•	•					

Cylinder-bed lockstitch machines with bottom and presser foot feed

YC619

-

X

2

-

0

Machine type

Type of fabrics
(very heavy or leather)

Big hook

Internal synchronizator

One needle cylinder-bed lockstitch machine with bottom and presser foot feed

strimaTV
watch film



Model	Functions					Maximum stitch length (mm)	mm		Needle system	Sewing speed (max.)
	Big hook				Automatic electric foot lifter		Manual lifter	Knee lifter / electromagnet		
YC619-X2-0	•	-	-	•	-	7	6	16	135x17 140	2.000

Two needle chainstitch machine

L38

Model

2

Needle
quantity

R

Double
strengthened
stitch

-

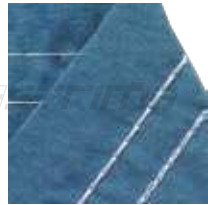
32

Needle gauge
(mm)

32	3.2
40	4.0
48	4.8
56	5.6
64	6.4
79	7.9
95	9.5
127	12.7



**Two needle
chainstitch machine**



Model		 mm	 mm	Needle arm stroke	 Needle system	 Sewing speed (max.)
L382-32	3.2	1.4 - 4	5.5	30	149x7	4,500

Feed-off-the-arm chainstitch machines

FA007

Model

- 2

 Needle
quantity

32

 Needle gauge
(mm)

32	3.2
48	4.8
64	6.4
96	9.6

XL

Type of fabrics

M	medium
XL	very heavy

/
SP

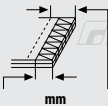
Puller

SP	single
DP	double



Two needle feed-off-the-arm chainstitch machine

 strimaTV
watch film


Model	Type of fabrics				Puller		 Sewing speed (max.)
FA007-232	L, M	2	3.2	1.4 - 4.2	-	149x7 90	3.600
FA007-248	L, M	2	4.8	1.4 - 4.2	-	149x7 90	3.600
FA007-264	L, M	2	6.4	1.4 - 4.2	-	149x7 90	3.600
FA007-232/DP	L, M	2	3.2	1.4 - 4.2	2	149x7 90	3.600
FA007-248/DP	L, M	2	4.8	1.4 - 4.2	2	149x7 90	3.600
FA007-264/DP	L, M	2	6.4	1.4 - 4.2	2	149x7 90	3.600
FA007-364M	M	3	6.4	1.4 - 4.2	-	149x5 110	3.600
FA007-364XL/SP	XL	3	6.4	1.4 - 4.2	1	149x5 140	3.600
FA007-396XL/SP	XL	3	9.6	1.4 - 4.2	1	149x5 140	3.600
FA007-364M/DP	M	3	6.4	1.4 - 4.2	2	149x5 110	3.600
FA007-364XL/DP	XL	3	6.4	1.4 - 4.2	2	149x5 110	3.600

Autolap machines

D007 - 01 4 52 / SV / AW

Model

Fabrics
trimming

Needle
quantity

Rozstaw igieł
(mm)

Type of motor

Equipment

01	1 layer
02	2 layers

52	5.2
60	6.0

SV	servo
CL	clutch



Autolap

strimaTV
watch film

Model								
D007-01-452/SV/AT/AW	4	6	5.2	1.6 — 2.5	1:0.7 - 1:0.5	8	70 - 90	4.200
D007-02-452/SV/AT/AW	4	6	5.2	1.6 — 2.5	1:0.7 - 1:0.5	6	70 - 90	4.200



AT - pneumatic type foot lifter



ET - electric type foot lifter



AW -automatic waste suction set

Buttonhole, button sewing and electronic bar tacking machines

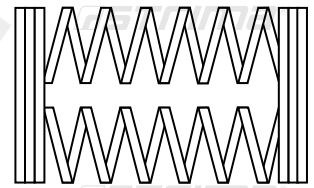
BH780

Model

D

Sewing field

A	30 mm x 5.6 mm
B	40 mm x 6.6 mm
C	46 mm x 6.6 mm
D	53 mm x 6.6 mm



Underwear buttonhole machine

Underwear buttonhole machine equipped with the safety device which prevents the thread trimming accidentally from the falling of the trimmer.



Model	Sewing field	Hole size	Knife size	 mm	 Needle system	 Sewing speed (max.)
BH780-B	Length: 40 mm Width: 6.6 mm	Length: 16.5 - 48 mm Width: 2.5 - 5 mm	12.7 - 38.1 mm	12	135x5	3.600

BH790

Model

A

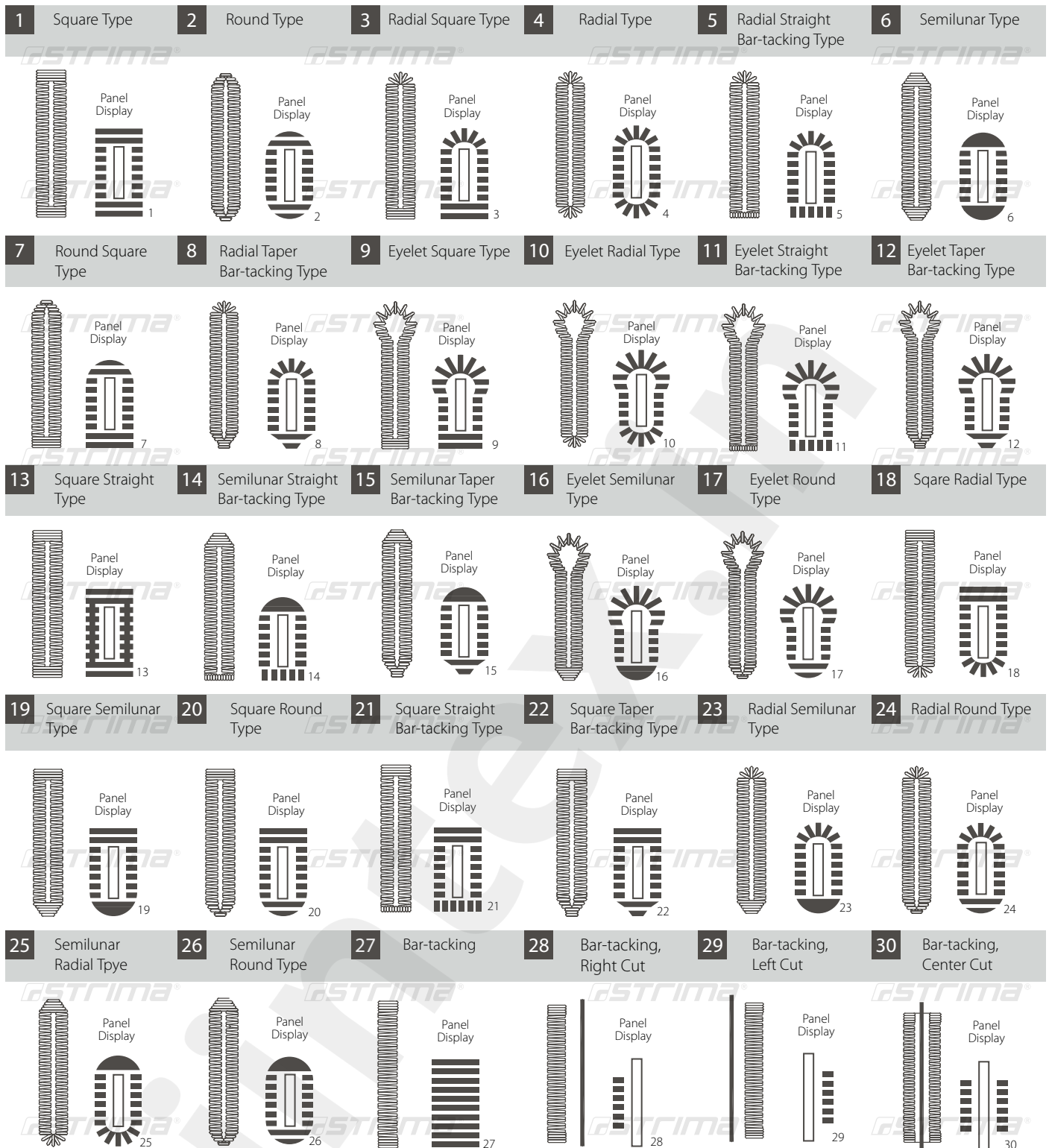
Application

A	Buttonholing of woven cloth
B	Buttonholing of knitting cloth

Underwear buttonhole machine



Model	Sewing field	Hole size	Knife size	 mm	 Needle system	 Sewing speed (max.)
BH790-A	Length: 41 mm Width: 6 mm	Length: max 48 mm Width: max 5 mm	6.4 - 31.8 mm	14	135x5	3.600



Characteristic

- ♦ digitalized operations and adjustments can be set or stored in the memory of the operation panel
- ♦ through advanced semi-dry technology, no lubrication is required except for the hook
- ♦ section (elimination of oil stains on the sewing products)
- ♦ electronic control feature adopted for the mechanisms of:
 - ♦ feed
 - ♦ needle rocking
 - ♦ needle and bobbin thread trimming
 - ♦ fabric trimming and foot lifting
- ♦ foot lifter is driven by a pulse motor and controlled by a pedal
- ♦ lengthened distance between machine arm and needle
- ♦ 99 patterns stored in the memory of operation panel

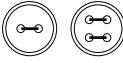
PK511

Model

-

Sewing type

U

U		 clamp (holder) number B2401-373-0B0+ in option	 automatic trimmer
C		 clamp (holder) number B2401-373-0B0+ in option	 automatic trimmer

Button sewing machine

Machine for sewing flat or post buttons. Equipped with clamp (holder) for sewing flat buttons. Post buttons can be sew after installing special clamp (holder) no. B2401-373-0B0+. Depending on the button size and post width use the special supports and adaptors.



strimaTV
watch film



Model	Stitch quantity				Needle system	
PK511-C	8, 16, 32	9 - 27	A: 2.5 - 6.5 mm B: 0 - 6.5 mm	14	TQx1	1.500

PK533

- M

1

A

Machine type

Type of fabrics

Sewing field

Machine function

L	light
M	medium
H	heavy

A	button sewing machine
B	short bar-tacking
C	decorative sewing
D	universal bar-tacking

PK533-**A

strimaTV
watch film

PK533-M*B

Type	Number	Foot type	Foot width	Button width	Button diameter
L	1	solid	1.2	1.7 - 3 mm	8 - 20 mm
	2	exchangeable	1.5, 2, 2.5, 3	2.2 - 3.5 mm	8 - 20 mm
M	1	solid	1.2	1.7 - 3 mm	8 - 20 mm
	2	exchangeable	1.5, 2, 2.5, 3	2.2 - 3.5 mm	8 - 20 mm

Number	Length
1	6 - 14 mm
2	14 - 25 mm

PK533-**C

PK533-**D

strimaTV
watch film

Type	Number	Sewing area
L	-	30 x 30 mm
M		
H		

Type	Number	Sewing area	Remarks
L	-	4 mm x 12 mm	fabric thickness up to 2 mm
	1	4 mm x 12 mm	
	2	4 mm x 18 mm	
M	3	5.6 mm x 33 mm	fabric thickness up to 3 mm
	4	R6	semicircular bar-tacking
	5	12	circular bar-tacking
H	1	5.6 mm x 23 mm	fabric thickness up to 3 mm
	2	5.6 mm x 28.4 mm	



Model	PK533-A	PK533-B	PK533-C	PK533-D
	0.1 - 6.4 mm	0.1 - 10 mm	0.1 - 10 mm	0.1 - 10 mm
 Sewing speed (max.)	2.700	2.700	2.700	2.700
Main motor	servo motor 400			
Sewing area adjustment	●	●	●	●
Display	LCD			
Quantity of solid programs	99	99	99	99
Quantity of user programs	50	50	50	50
Programs circulation	10	10	10	10
Test program	●	●	●	●
Sewing step by step	●	●	●	●
Pattern modification	●	●	●	●
Pedal type	single / double			

PK533-A

button sewing machine

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity
01		3.6	0	12
02		3.6	0	14
03		3.6	0	16
04		3.6	0	18
05		3.6	0	21
06		3.6	0	27
07		3.6	0	33
08		2.8	2.8	24
09		2.8	2.8	28
10		2.8	2.8	32
11		2.8	2.8	24
12		2.8	2.8	28
13		2.8	2.8	32
14		2.8	2.8	19
15		2.8	2.8	23
16		2.8	2.8	27
17		2.8	2.8	21
18		2.8	2.8	25
19		2.8	2.8	29
20		2.8	2.8	18
21		2.8	2.8	22
22		2.8	2.8	26
23		3.6	0	12
24		3.6	0	14
25		3.6	0	16
26		3.6	0	18
27		2.8	2.8	24
28		2.8	2.8	28
29		2.8	2.8	32
30		2.8	2.8	19
31		2.8	2.8	23
32		2.8	2.8	27
33		2.8	2.8	19
34		2.8	2.8	23
35		2.8	2.8	27
36		3.6	0	21
37		3.6	0	27
38		3.6	0	33
39		2.8	2.8	19
40		2.8	2.8	23
41		2.8	2.8	27
42		2.8	2.8	18
43		2.8	2.8	24
44		2.8	2.8	30

Two needle machine for sewing flat buttons.

Lockstitch prevent from rip off a button.

Maximum sewing field 6.4 x 6.4 mm, enables obtain stitch 0.1 – 6.4 mm.

2700 s.p.m.

Thread cutting.

44 designed patterns,
50 patterns to design.

PK533-B

short bar-tacking

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)
01		10	0	21	4
02		10	0	28	6
03		20	0	28	6

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length
04		20	0	35	8
05		20	0	42	10

PK533-C

decorative sewing

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)	Zygzag width
01		20	20	45	2	-
02		20	20	70	2	-
03		20	20	83	2	-
04		20	20	89	2	-
05		2	8	50	0.5	-
06		20	11.5	39	2	-
07		20	-	34	2	-
08		20	-	50	2	-
09		10	10	110	0.5	2
10		20	10	161	0.5	2
11		10	-	21	2	-
12		16	2	82	0.5	-
13		10	5	55	0.5	-
14		3	16	28	6	-
15		20	10	37	2	-
16		10	2.5	21	4	-
17*		16	2	83	0.5	-
18		7	2	24	0.8	-

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)	Zygzag width
20		9	-	73	-	3.2
21		9	-	101	-	3.2
22		9	-	111	-	3.2
23		9	-	121	-	3.2
24		9	-	131	-	3.2
25		9	-	141	-	3.2
26		9	-	151	-	3.2
27		9	-	161	-	3.2
28		9	-	171	-	3.2
29		9	-	181	-	3.2
30		9	-	191	-	3.2
31		9	-	201	-	3.2
41		9	-	50	1.5	2
42		-	9	50	1.5	2
43		9	-	50	1.5	2
44		-	9	50	1.5	2
51*		9	-	50	1.5	2
52*		-	9	50	1.5	2
53*		9	-	50	1.5	2
54*		-	9	50	1.5	2

PK533-D

universal bar-tacking

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)
01		7	2	35	0.8
02		7	2	27	1.56
03		7	2	26	1.75
04		7	2	24	2.5
05		8	2	50	0.5
06		8	2	34	1
07		8	2	29	1.5
08		8	2	24	2.5
09		10	2	51	0.6
10		10	2	31	1.5
11		10	2	26	2.5
12		16	2	58	0.8
13		16	2	39	1.5
14		16	3	58	0.8
15		16	3	45	1.2
16		16	3	39	1.5
17		20	3	48	1.33
18		20	3	36	2.22
19		24	3	66	1
20		24	3	37	2.5
21		10	0.3	21	4
22		10	0.3	28	6
23		10	0.3	35	8
24		10	0.3	42	10
25		20	0.3	21	4
26		20	0.3	28	6
27		20	0.3	35	8
28		20	0.3	42	10

Electronic pattern sewing machine



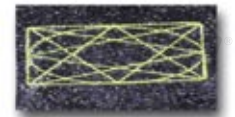
manual adjustment of needle position and hook

PK588

Sewing area	130 x 60 mm
Stitch length	adjustable from 0.05 to 12.7 mm
 Sewing speed (max.)	2,700
Clamp lifter	22 mm
Foot lifter	10 mm
Needle arm stroke	41.2 mm
Stitch type	one needle lockstitch
Needle tear stroke	68 mm
Hook type	big shuttle
	135x17 100

Characteristic:

- ♦ direct drive through servo motor
- ♦ user-friendly panel
- ♦ LCD display
 - ♦ precise design imaging from screen
 - ♦ panel mode: learning, standard, graphics, data loading, automatic optimization of sewing path
- ♦ control computer
 - ♦ floppy disk 3.5" drive
 - ♦ possibility of loading scanned graphics and Auto CAD files



High speed bag closing machine

SIRUBA AA-6

- ♦ 1-thread chainstitch
- ♦ sewing speed 1.700 s.p.m
- ♦ thread trimming
- ♦ good lubricating
- ♦ quiet work
- ♦ easy to use
- ♦ closes all kinds of bags
- ♦ needle system D-5



SIRUBA AA-6



SB-5000



F25010SH FISCHEIN