



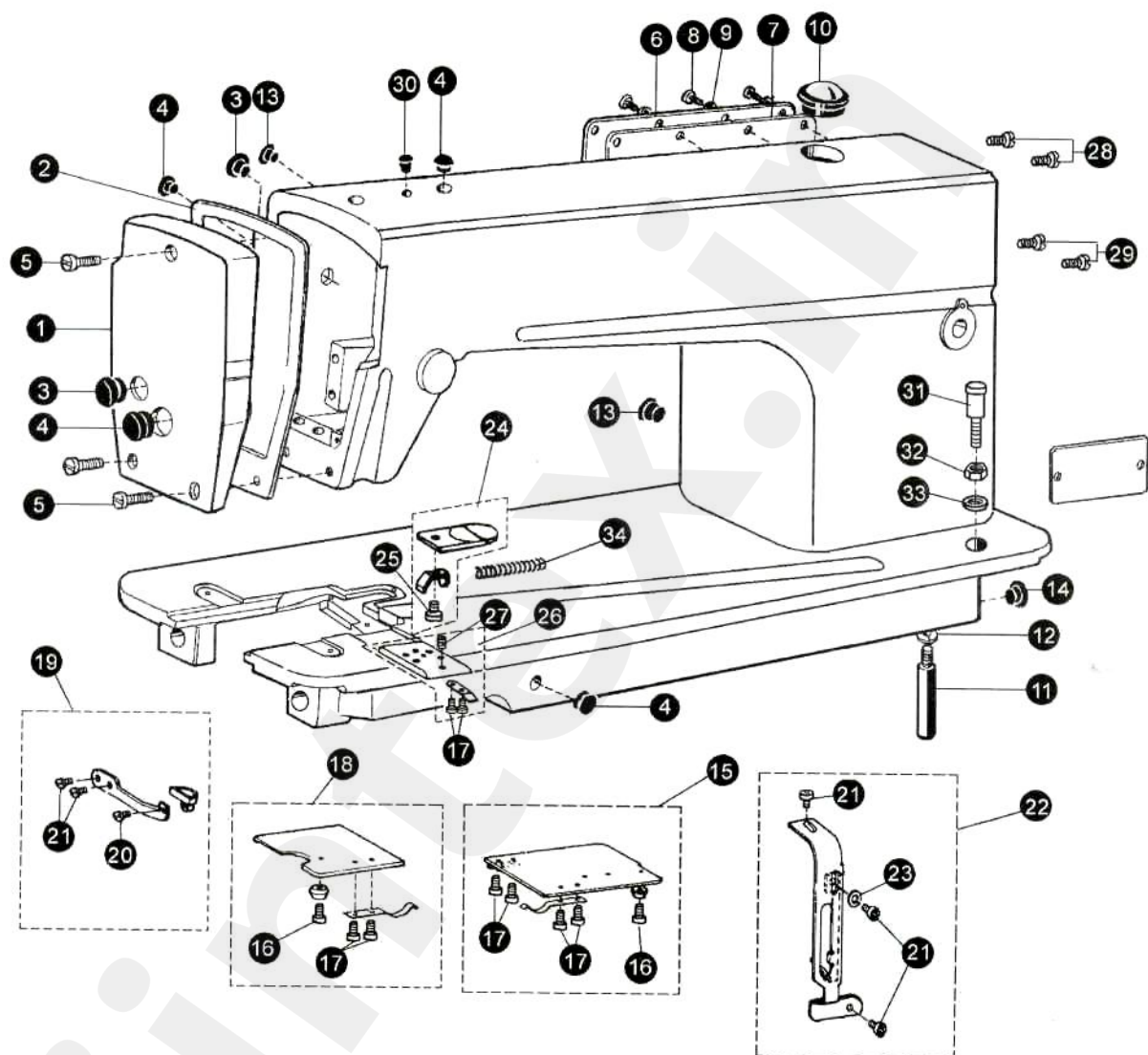
JINTEX

Sewing Machine Spare Parts

Typical GK0056

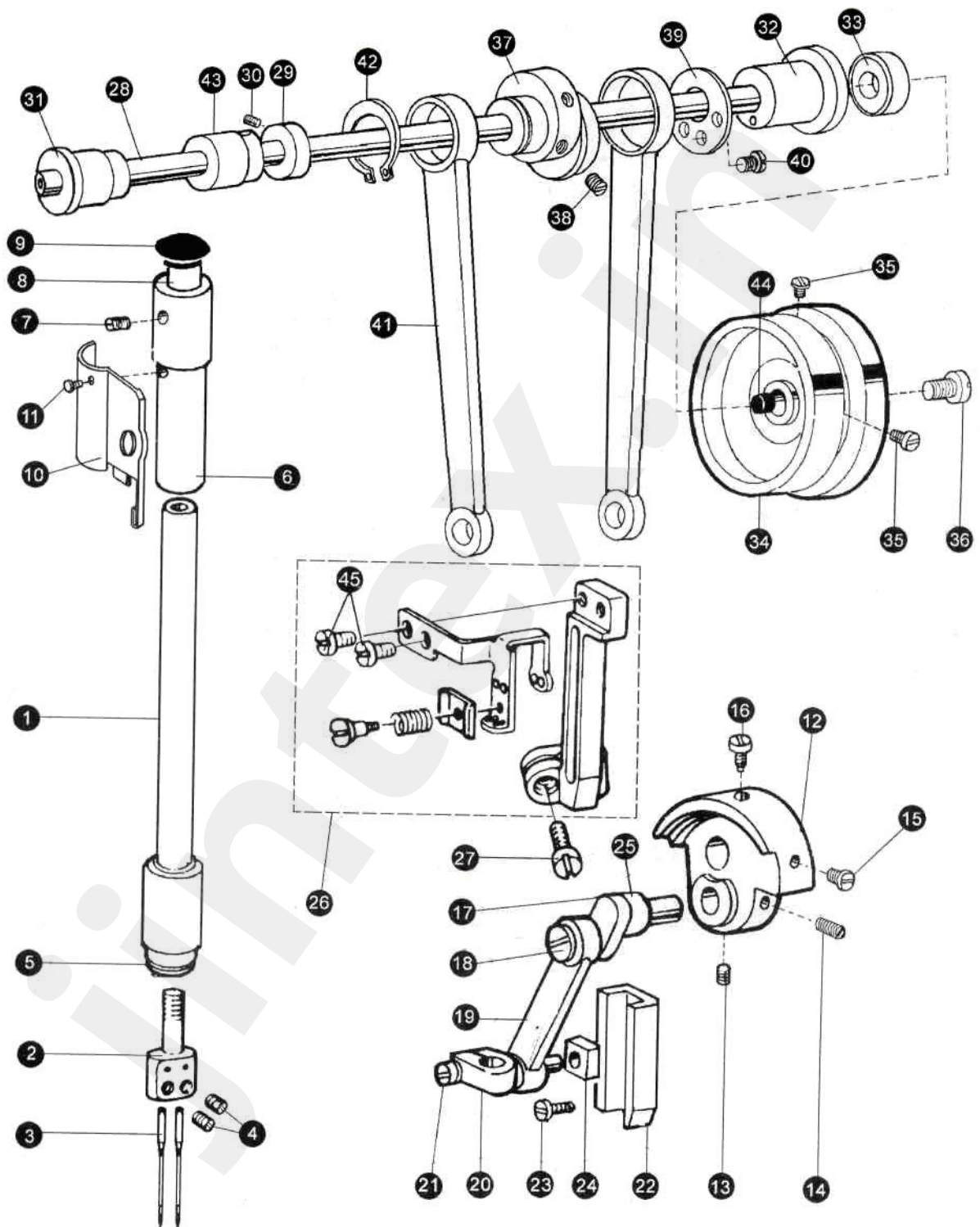
Sewing Machine Part Book

22 pages



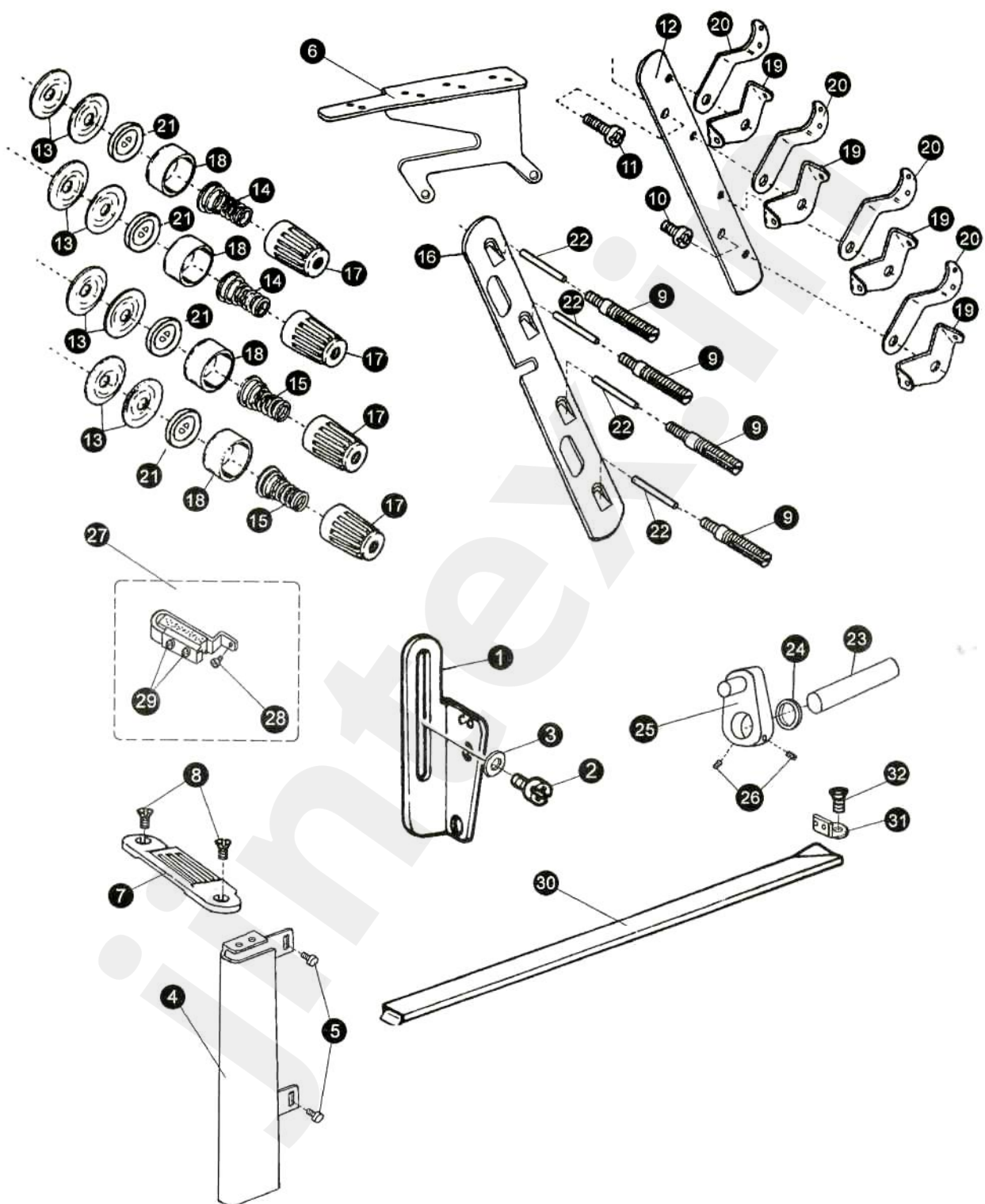
1. ARM BED AND ITS ACCESSORIES

No.	Ref. No.	Description	Qt.
1	124120001	Face plate	1
2	124120002	Face plate gasket	1
3	022130003-1	Rubber plug(Ø19)	2
4	022130004-1	Rubber plug(Ø11.8)	4
5	022100004	Screw	3
6	022140001 -1	Side plate	1
7	022140002	Gasket	1
8	022100006	Screw	8
9	022100007	Washer	8
10	022180001	Oil check window	1
11	158100003	Bed support	2
12	S4A0400011	Washer	3
13	022100015-1	Rubber plug	2
14	022100016-1	Rubber plug	1
15	158120000	Right slide plate	1
16	039710006	Screw	2
17	020100024	Screw for slide plate spring	8
18	158130000	Left slide plate	1
19	158140000	Left spanner asm	1
20	028400068	Screw	1
21	022200004	Screw	5
22	158150000	Thread take - up lever cover	1
23	022100007	Washer	1
24	158160000	Right spanner asm	1
25	158160002	Screw	1
26	158170000	Folder asm	1
27	022230005	Set screw	1
28	036550005	Screw	2
29	22T8-009	Screw	2
30	22T1 -017	Rubber plug	1
31	158410000	Guard plate	1
32	S120501011	Nut	1
33	S150633001	Washer 6	1
34	158100002	Spring	1



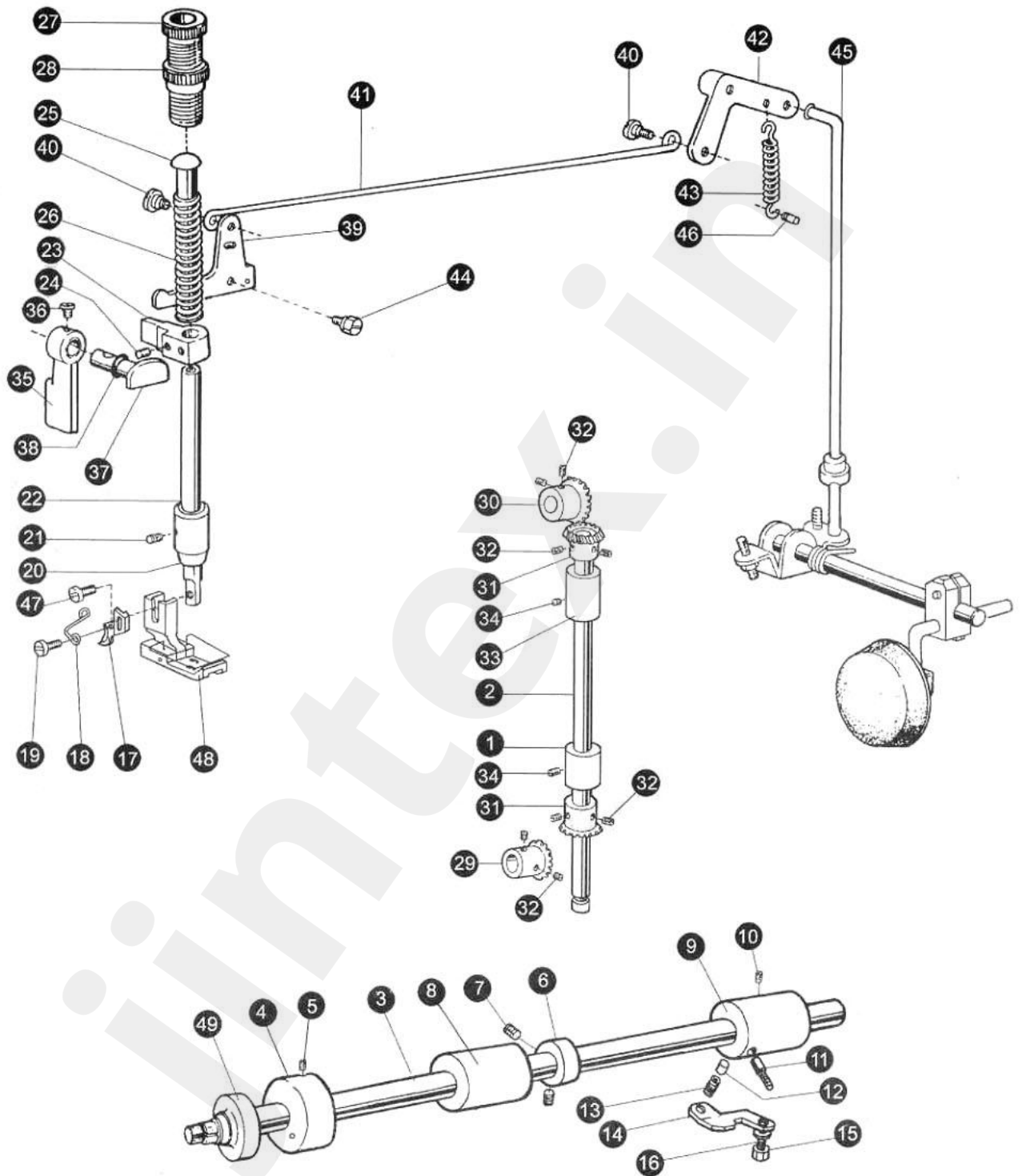
2. ARM SHAFTSNEEDLE BAR AND THREAD GUIDE MECHANISM (1)

No.	Ref. No.	Description	Qt.
1	158200001	Needle bar	1
2	158200002	Needle holder	1
3	S150901002	Needle	2
4	022230005	Screw	2
5	158200003	Needle bar bushing (lower)	1
6	158200004	Needle bar bushing (upper)	1
7	020700008	Screw	1
8	022200010	Felt plug	1
9	022200011 -1	Rubber plug(Ø8. 8)	1
10	158200005	Oil guard plate	1
11	028300038	Screw	1
12	022220001	Needle crank	1
13	022220002	Screw	1
14	022220003	Set screw	1
15	022200006	Screw	1
16	022200007	Set screw	1
17	022210004	Thread take -up crank	1
18	022210006	Screw (left hand thread)	1
19	02225	Needle bar link asm	1
20	022210008	Needle bar connecting	1
21	022210009	Screw	1
22	022200018	Slide block guide	1
23	022200019	Screw	2
24	022200020	Slide block	1
25	158200014	Washer	1
26	158210000	Thread take -up lever asm	1
27	006200027	Screw	1
28	108310001	Arm shaft	1
29	022320001	Collar	1
30	022220003	Screw	2
31	022300003	Left bushing of arm shaft	1
32	124330001	Right bushing of arm shaft	2
33	124330002	Oil seal	1
34	153300001	Balance wheel	1
35	022330002	Screw	2
36	022300008	Screw of oil seal	1
37	03634	Feed eccentric cam	1
38	020300007	Screw	2
39	036300004	Guard plate	1
40	100600012	Screw	3
41	022343001	Feed lifting link	1
42	022342001	Stop collar	1
43	158200009	Middle bushing of arm shaft	1
44	0222310002	Rubber plug	1
45	022210009	Screw	2



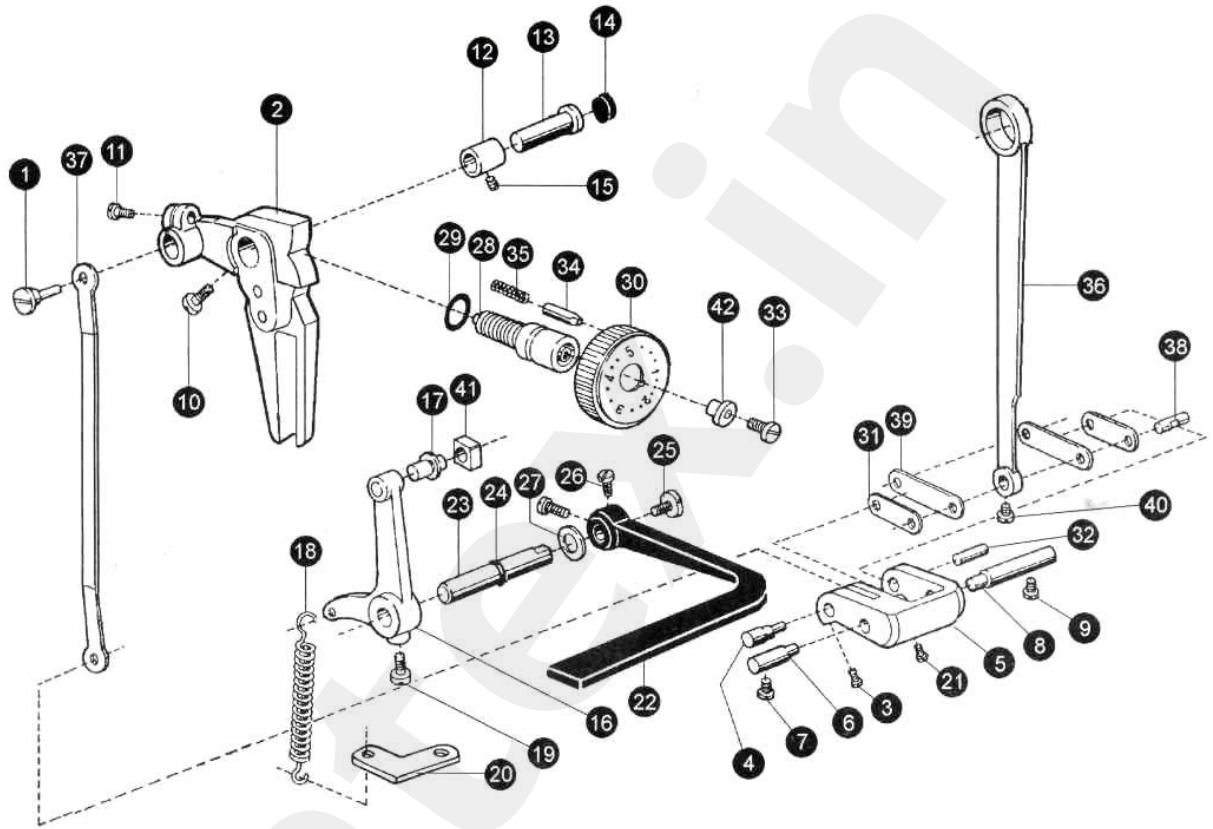
3. ARM SHAFT.NEEDLE BAR AND THREAD GUIDE MECHANISM (2)

No.	Ref. No.	Description	Qt.
1	158200006	Thread guide	1
2	022200004	Screw	1
3	022100007	Washer	2
4	158200007	Bobbin guard plate	1
5	022200004	Screw	2
6	158200008	Main thread guide holder	1
7	158200010	Throat plate(6.4)	1
8	020100002	Screw of throat plate	2
9	158220006	Tension screw	4
10	158220009	Screw	1
11	028100063	Screw	1
12	158220001	Thread guide base	1
13	022160005	Tension disc	8
14	028283001	Tension spring	2
15	028283002	Tension spring	2
16	158220002	Thread tension plate	1
17	028283005	Tension nut	4
18	028280002	Tension base	4
19	116200016	Thread tension guide plate	4
20	116200015	Upper thread tension guide plate	4
21	022160004	Thread release plate	4
22	158220008	Pin	4
23	158220005	Thread release shaft	1
24	158220007	O - ring	1
25	158200015	Tension crank	1
26	022100011	Screw	2
27	158240000	Thread tension asm(S)	1
28	028400004	Screw	1
29	028300034	Set screw	2
30	158600023	Thread guider slot	1
31	158600024	Bed thread guider plate	1
32	020100002	Screw	1



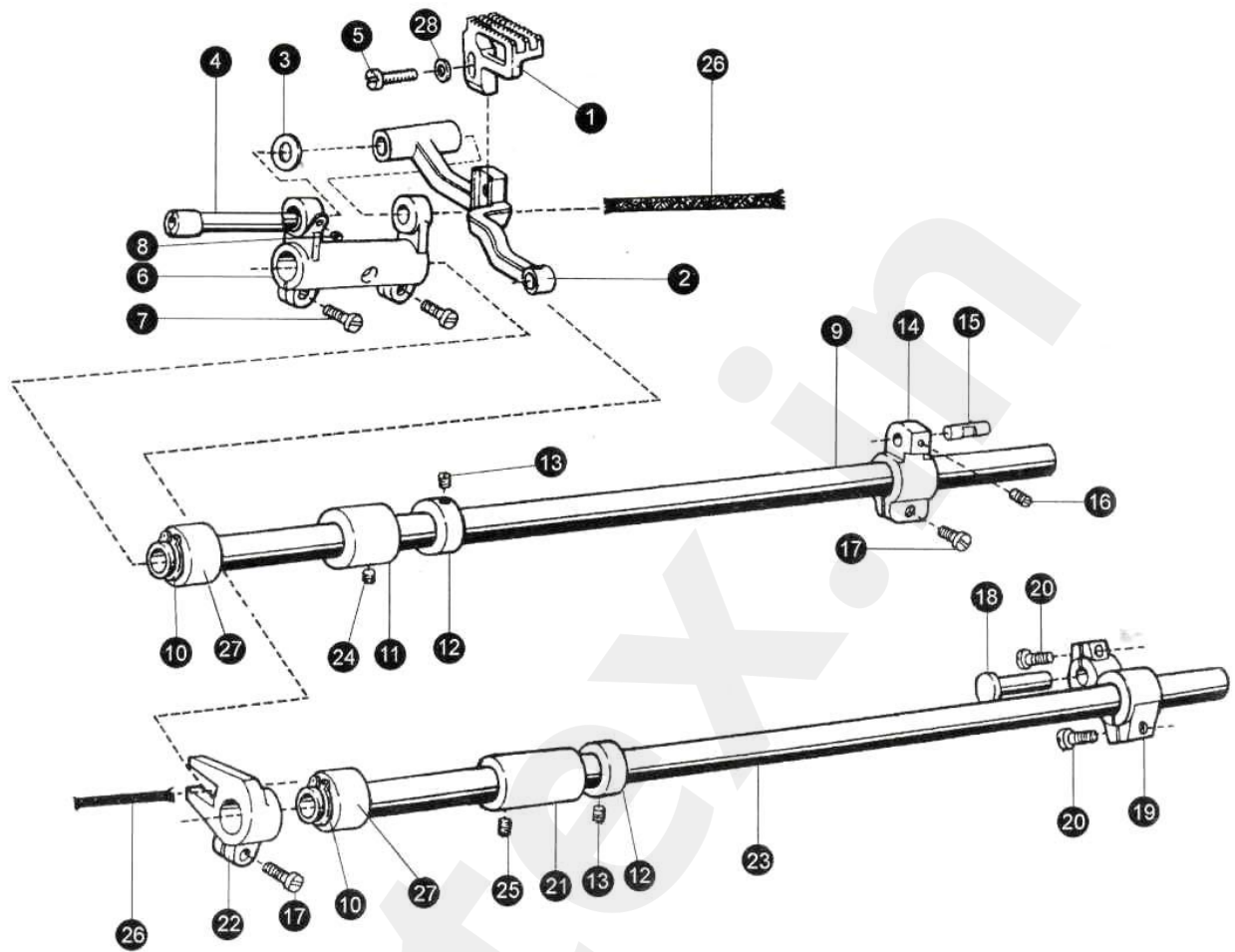
4. PRESSER BAR.VERTICAL SHAFT AND HOOK SHAFT MECHANISM

No.	Ref. No.	Description	Qt.
1	022300112	Vertical shaft bushing (lower)	1
2	158300002	Vertical shaft	1
3	158300003	Hook shaft	1
4	158300004	Bushing (left)	1
5	020300007	Screw	1
6	158300005	Thrust collar	1
7	022220003	Screw	2
8	158300006	Bushing (intermediate)	1
9	158300007	Bushing (right)	1
10	020700008	Screw	1
11	022430002	Oil pipe	1
12	036400015	Plunger	1
13	036400016	Screw	1
14	158300008	Guide plate	1
15	022820001	Screw	1
16	S4A0400011	Spring washer	1
17	158300010	Cut knife	1
18	158300011	Guide plate	1
19	028300034	Screw	1
20	022700009	Bushing	1
21	020300007	Screw	1
22	158300012	Presser bar	1
23	158300013	Press bar lifting bracket	1
24	020300007	Screw	1
25	022700012	Presser bar guide	1
26	022700013	Presser spring	1
27	022750001 -1	Presser regulating thumb screw	1
28	022750002 -1	Presser regulating thumb nut	1
29	158340001	Bevel gear for hook shaft	1
30	022300128	Bevel gear for arm shaft	1
31	022300129	Bevel gear for vertical shaft (upper)	2
32	022220003	Screw	8
33	022300111	Vertical shaft bushing (upper)	1
34	020300007	Screw	2
35	022710001	Presser bar lifter	1
36	022100006	Screw	1
37	022700002	Presser bar cam	1
38	036620002	Oil seal for presser bar cam	1
39	022721001	Knee lifter lever (left)	1
40	022720002	Hinge screw	2
41	022720003	Knee lift lever	1
42	158310000	Knee lift lever (right)	1
43	022730002	Spring for knee lift lever(right)	1
44	022730004	Screw for knee lift lever(right)	2
45	022730003	Knee lifter lever	1
46	022700008	Spring pin	1
47	022700015	Screw	1
48	158320000	Presser bar asm	1
49	158330000	Seal cover for hook shaft asm	1



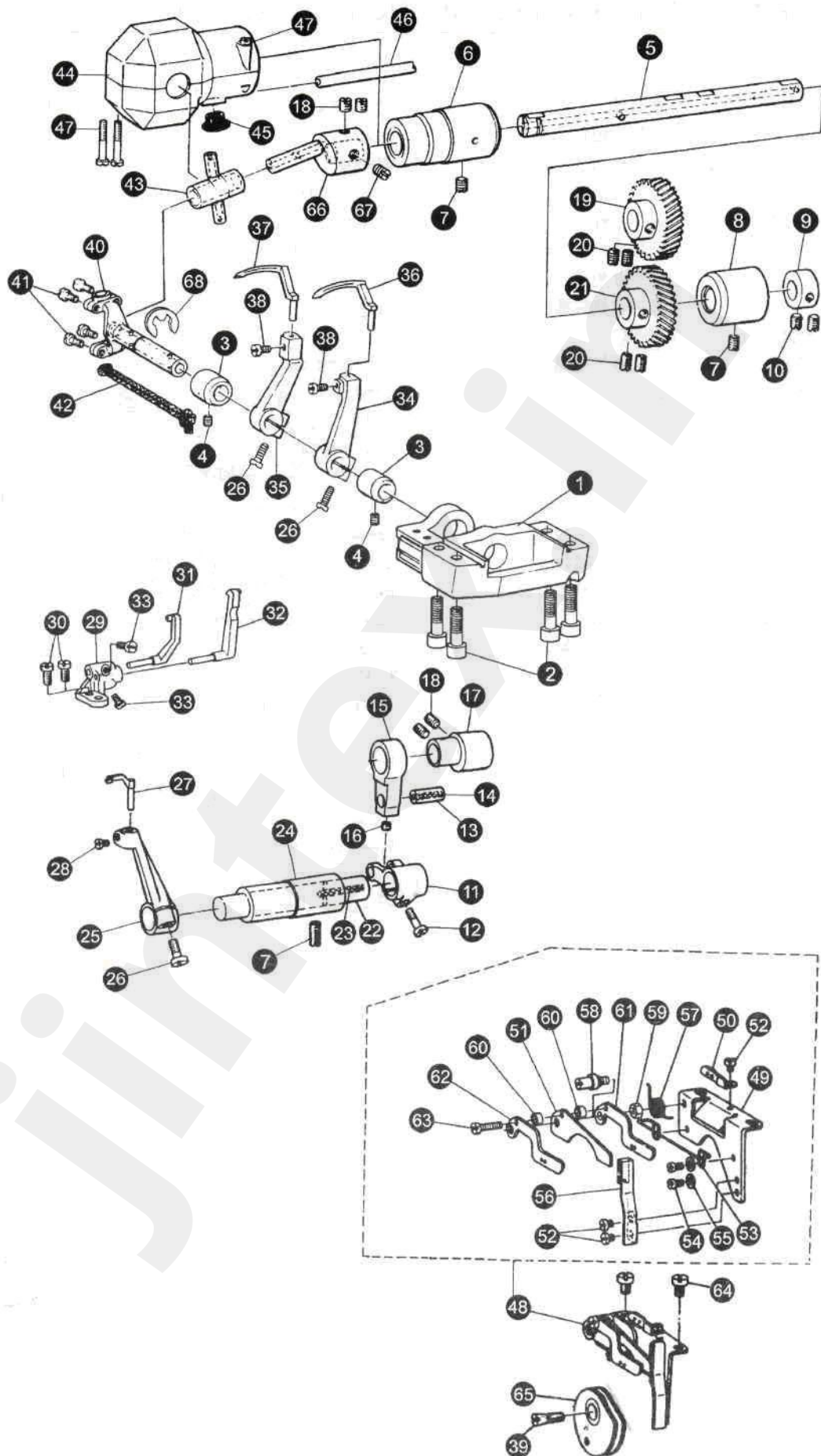
5. STITCH LENGTH REGULATING MECHANISM

No.	Ref. No.	Description	Qt.
1	036500001	Connecting stud	1
2	057500001	Feed regulator	1
3	036550008	Screw	1
4	036550009	Lever link eccentric shaft	1
5	036550010	Lever regulator	1
6	036580002	Pin(left)	1
7	022640003	Screw	1
8	036580001	Pin(ringt)	1
9	020640003	Screw	1
10	022540004	Screw for feed regulator	1
11	022200019	Screw	1
12	022500003	Feed regulator bushing	1
13	022500004	Feed regulator shaft	1
14	036500003	Rubber plug(Ø20)	1
15	020300007	Set screw	1
16	022550001	Back tacking crank	1
17	022551001	Slide block pin	1
18	057520001	Lever spring	1
19	022500013	Screw	1
20	057500005	Bracket for spring	1
21	036550007	Screw	1
22	022540001 -1	Backtacking lever	1
23	036531001	Backtacking lever shaft	1
24	S4A0604005	O -ring	1
25	022540003	Screw	1
26	022540004	Screw	2
27	022500011	Washer	1
28	124510002	Feed regulator screw	1
29	124510003	O -ring	1
30	124510001	Knob	1
31	036558001	Feed rock link	1
32	036550006	Pin	1
33	036540005	Screw	1
34	022500008	Stopping pin	1
35	022500009	Spring for stopping pin	1
36	036550002	Lever feed connecting rod	1
37	036550003	Feed regulator link	1
38	036400104	Sink shaft	1
39	036558002	Feed rock arm link	2
40	036550005	Screw	1
41	022551002	Crank slide block	1
42	036540004	Bush for screw	1



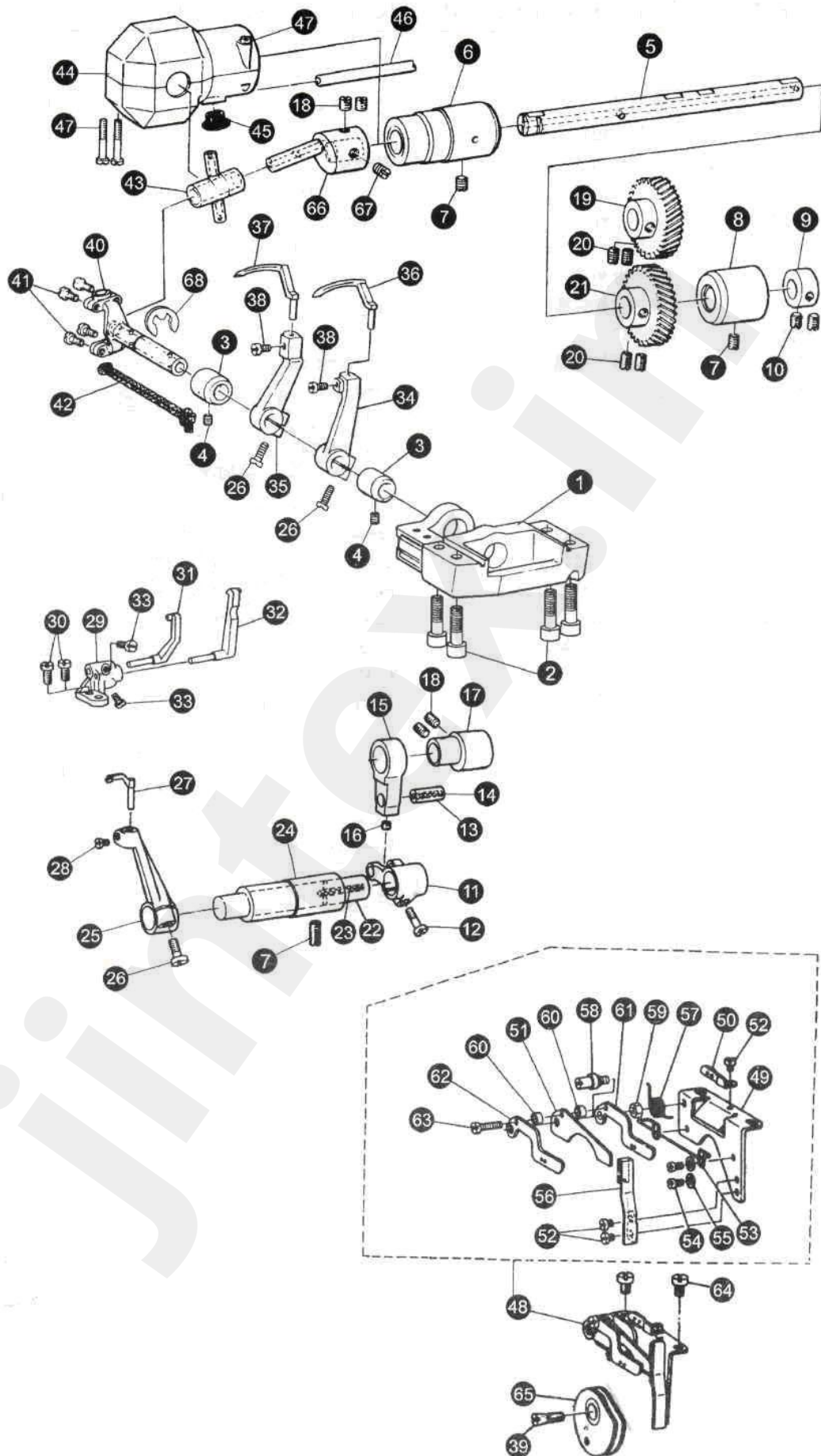
6. FEEDING AND FEED LIFTING MECHANISM

No.	Ref. No.	Description	Qt.
1	158510001	Feed dog	1
2	158511000	Feed bar	1
3	022610006	Washer	1
4	158511002	Feed bracket shaft	1
5	S120203041	Screw	2
6	022611001	Feed rock bracket	1
7	158500006	Screw	2
8	022200019	Screw	1
9	158500001	Feed rock shaft	1
10	S4A0500010	Spring stop ring	2
11	124600001	Feed rock shaft bushing	1
12	022620001	Collar	2
13	006200021	Screw	4
14	036400003	Feed rock shaft crank(right)	1
15	036400204	Pin	1
16	036550005	Screw	1
17	022640003	Screw	2
18	022600007	Hinge pin	1
19	036400017	Feed lifting crank (right)	1
20	022600016	Screw	2
21	158500004	Bushing	1
22	036484001	Forked feed lifting	1
23	158500003	Feed lifting rock shaft	1
24	020700008	Screw	1
25	020300007	Screw	1
26	36T4-001A3	Oil wick	1
27	158500005	Feed rock shaft bushing (left)	1
28	008230003	Washer	1



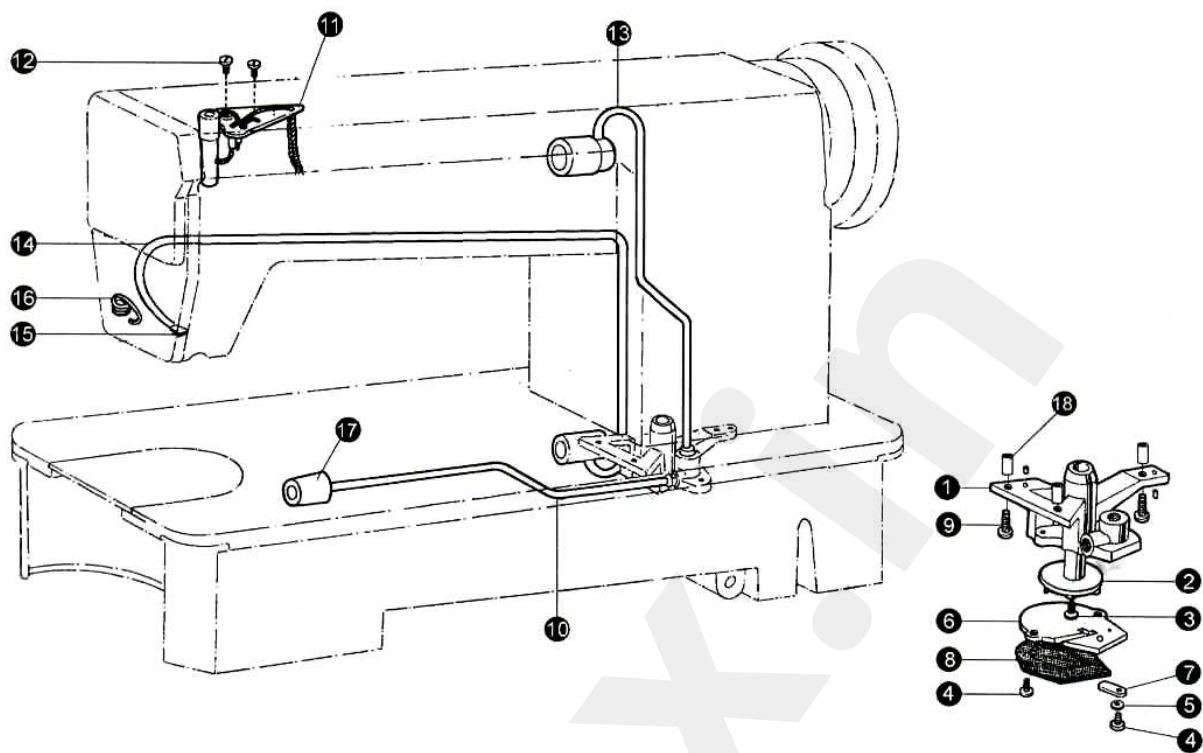
7. LOOPER MECHANISM

No.	Ref. No.	Description	Qt.
1	158600001	Looper holder	1
2	S150220013	Screw M6 x20	4
3	158600002	Bushing	2
4	022100011	Screw	2
5	158600003	Looper shaft	1
6	158600004	Looper shaft bushing (front)	1
7	020300007	Screw	3
8	158300006	Looper shaft bushing (rear)	1
9	158300005	Collar	1
10	022220003	Screw	2
11	158600005	Forked protecting crank	1
12	022640003	Screw	1
13	158600006	Pin	1
14		Yarn Ø3 x35	1
15	158600007	Protecting crank	1
16	028700004	Screw	1
17	158600008	Thread guard cam	1
18	058613002	Screw	4
19	158600009	Gear(right hand)	1
20	058613002	Screw	4
21	158600010	Gear (left hand)	1
22	158600011	Protecting shaft	1
23		Yarn Ø4x200	1
24	158600012	Bushing	1
25	158600013	Driving thread guard frame	1
26	022600016	Screw	3
27	158600014	Driving thread guard bar	1
28	036550007	Screw	1
29	158600015	Thread guard plate	1
30	022200019	Screw	2
31	158600016	Left thread guard bar	1
32	158600017	Right thread guard bar	1
33	022830004	Screw	2



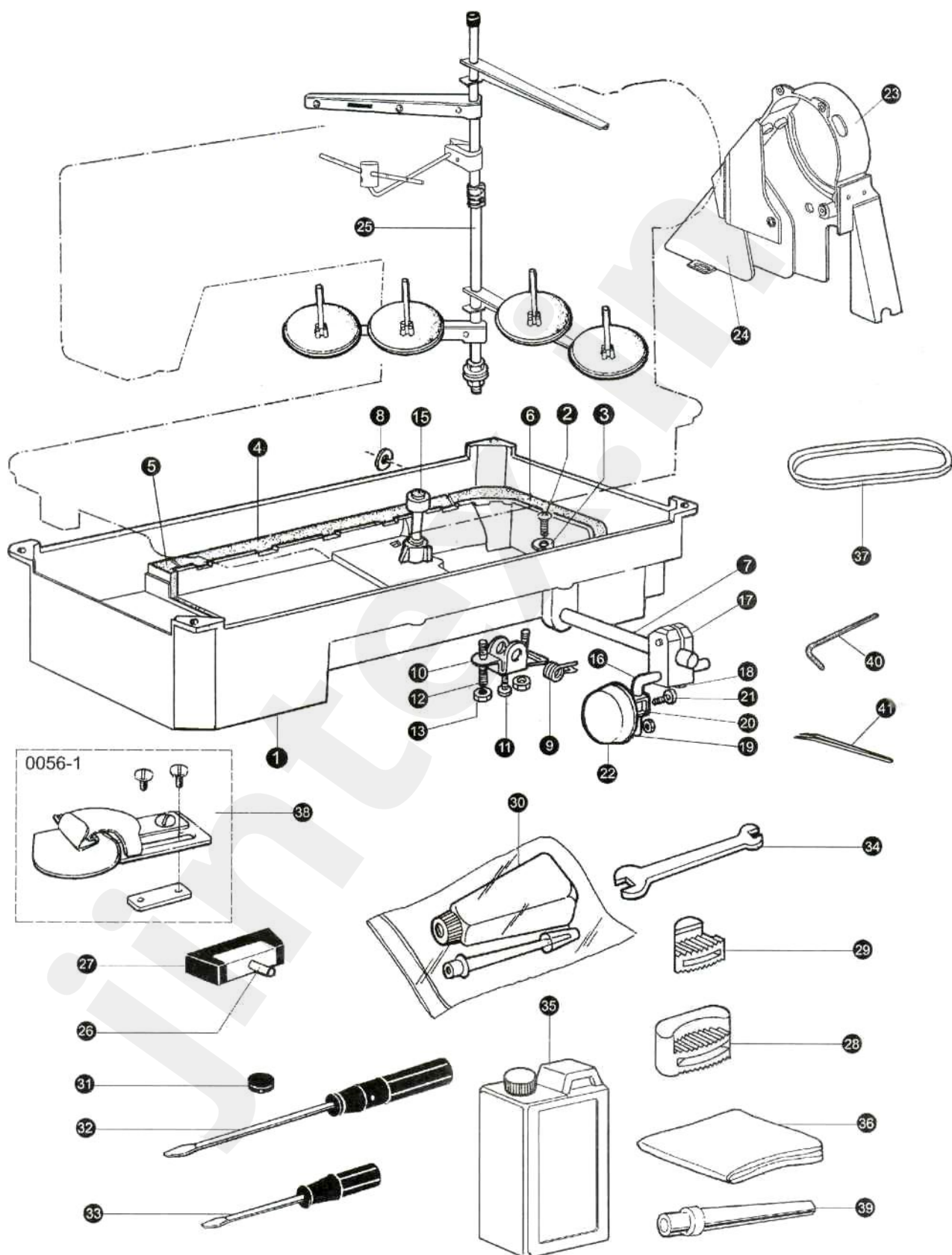
7. LOOPER MECHANISM

No.	Ref. No.	Description	Qt.
34	158600018	Left looper holder	1
35	158600019	Right looper holder	1
36	158600020	Left looper	1
37	158600021	Right looper	1
38	058710007	Screw of looper	2
39	158600022	Screw of cam	1
40	158610001	Looper rocker shaft asm	1
41	028200056	Screw	4
42		Yarn Ø4 x 140	1
43	158620000	Cross asm	1
44	158630000	Looper crank cover asm	1
45	022130004-1	Rubber plug	1
46	158630003	Oil pipe Ø3/5x82	1
47	158630004	Screw	3
48	158640000	Thread take -up cam asm	1
49	158640001	Thread take -up cam	1
50	158640002	Thread guide plate(S)	1
51	158640003	Thread guide bracket	1
52	158160002	Screw	3
53	158640004	Thread guide spring	1
54	028400068	Screw	2
55	S8A3103002	Washer 3A	2
56	158640006	Screw for cam holder	1
57	158640005	Screw for cam holder	1
58	158640007	Screw	1
59	158640008	Nut	1
60	158640009	Washer	2
61	158640010	Right thread guide plate	1
62	158640011	Left thread guide plate	1
63	022800004	Screw	1
64	022200004	Screw	2
65	158650000	Cam holder asm	1
66	158660000	Looper crank asm	1
67	158660002	Eccentric screw	1
68	158600025	Thrust collar	1



8. LUBRICATION MECHANISM

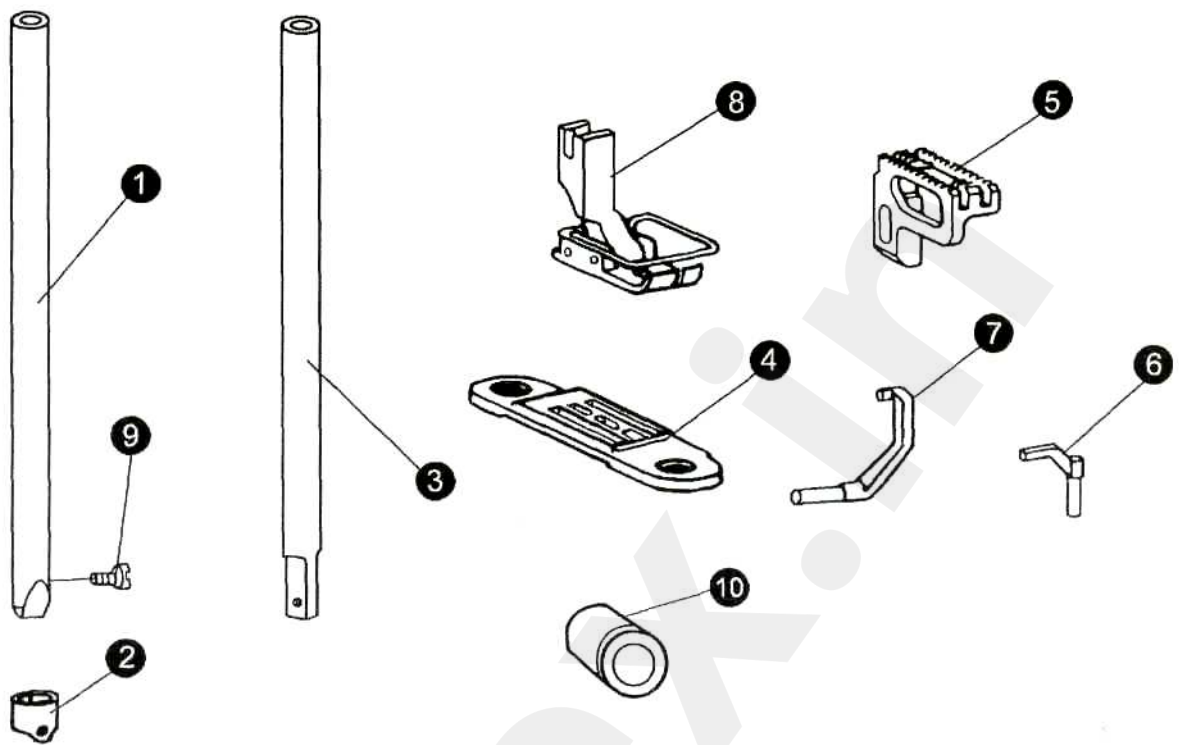
No.	Ref. No.	Description	Qt.
1	158700003	Oil pump body	1
2	022800002	Oil pump impeller	1
3	022800003	Screw	1
4	022800004	Screw	3
5	S4A0400012	Spring washer	1
6	158700004	Oil pump tilting plate	1
7	158700007	Oil adjusting plate	1
8	158730000	Oil pump screen asm	1
9	158700005	Screw	3
10	158710000	Oil pipe for hook shaft	1
11	022831	Oil braid fitting plate	1
12	022700015	Screw	2
13	158720000	Oil pipe for arm shaft	1
14	022800014	Oil returning pipe	1
15	022800015	Filter felt for returning pipe	1
16	036A00002	Spring for oil felt	1
17	158700001	oil pipe connecting	1
18	158700003	Oil pump body cushion	3



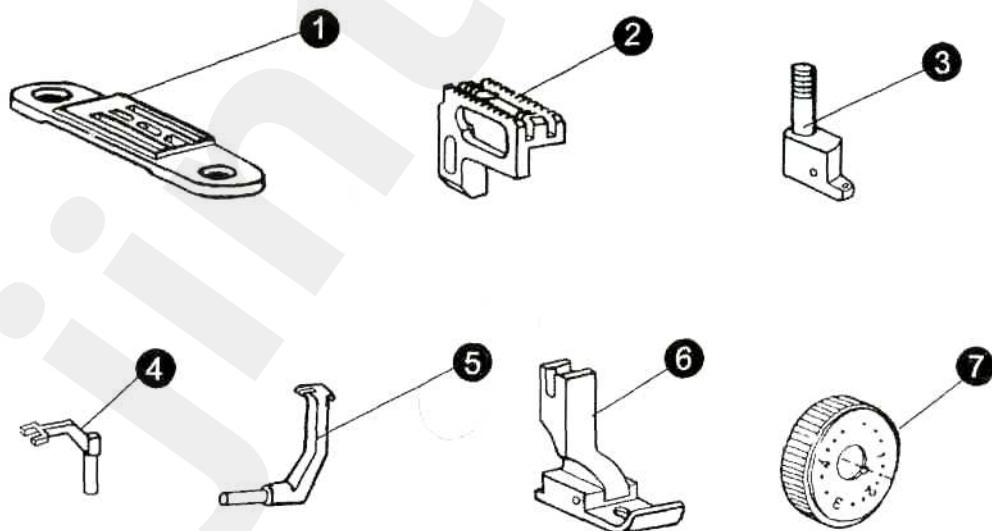
9. OIL RESERVOIR AND OTHER ACCESSORIES

No.	Ref. No.	Description	Qt.
1	158810001	Oil reservoir	1
2	22T9-001A2	Oil drain screw	1
3	22T9-001A3	Washer	1
4	158810002	Gasket for oil reservoir (L)	2
5	158810003	Gasket for oil reservoir (S)	1
6	158810004	Gasket for oil reservoir (M)	1
7	22T9-001A6	Hinge pin for knee lifter lever	1
8	GB896-76 9	Thrust collar	1
9	22T9-001A7	Back spring for knee lifter	1
10	22T9-001A8	Knee lifter stop bracket	1
11	22T9 -36	Screw	1
12	22T9-001A9	Adjusting screw	2
13	22T9-001A10	Lock nut	1
15	158810005	Knee lifter lifting rod	1
16	22T9-003B2	Knee lifter plate crank	1
17	22T9-003B3	Knee lifter plate crank joint	1
18	GB5781 -86	Screw	2
19	22T9-003B5	Knee lifter plate crank joint	1
20	22T9-003B6	Bracket for knee lifter plate	1
21	22T9-003B7	Screw	1
22	22T9 -003B8	Gasket for knee lifter plate	1
23	153F10000	Belt cover asm(L)	1
24	153F20000	Belt cover asm(S)	1
25	GXJ-4B	Spool stand	1
26	22T9-007F1	Hinge of maching head	2
27	22T9-007F2	Hing socket of machine head	2
28	22T9-009	Rubber cap(L)	2
29	22T9-010	Rubber cap(S)	2
30	22T9-011	Oil pot	1
31	22T9-012	Magnet	1
32	22T9-013	Screw driver(L)	1
33	22T9-015	Screw driver(S)	1
34	22T9-016	Double end wrench	1
35	22T9-017	Oil can	1
36	22T9-018	Machine head cover	1
37	22T9-035	Triangle belt	1
38	158820000	1/4 " folder (0056-1)	1
39	124T9-002	Support for machine head	1
40	w050102035	Allen wrench	1
41	w050103006	Tweezer	1

0056-2



0056-3



0056 -2 SPECIAL PARTS

No.	Ref. No	Description	Qt.
1	078200004	Needle bar	1
2	048200004	Thread guide	1
3	158900006	Presser bar	1
4	158900001	Throat plate	1
5	158900002	Feed dog	1
6	158900003	Fixing guard plate	1
7	158900004	Driving guard plate	1
8	158910000	Presser foot asm	1
9	022200017	Set screw	1
10	158900005	Looper holder cap	1

0056 - 3 SPECIAL PARTS

No.	Ref. No.	Description	Qt.
1	158A00001	Throat plate	1
2	158A00002	Feed dog	1
3	158A00003	Needle holder	1
4	158A00004	Driving guard plate	1
5	158A00005	Fixing guard plate	1
6	158A10000	Presser foot asm	1
7	124520001	Knob	1